









P9 M50 Engraving parameter table



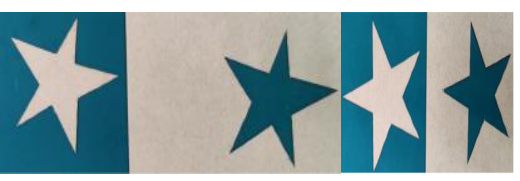




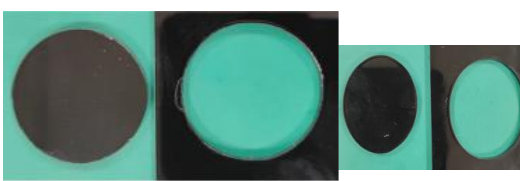
Material	Engraving					
	Quality	Speed	S-Max	Whether to black out	perform multiple passes	Case illustration
Basswood	8	3000	300	NO	1	
Hardwood	8	3000	400	NO	1	
Bamboo	8	3000	400	NO	1	
Acrylic	8	3000	300	NO	1	

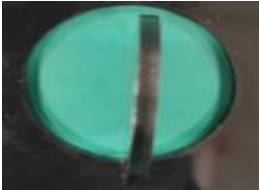

Kraft Paper	8	3000	150	NO	1	
Mirrors	8	3000	250	NO	1	
Leather	8	3000	180	NO	1	
ceramics	10	400	800	Yes	1	
grass	10	1000	800	Yes	1	
denim	8	3000	200	NO	1	

Stainless Steel	10	400	1000	NO	1	
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P9 M50 cutting parameter table

Material	Cutting					Case illustration
	Thickness	Speed	S-Max	perform multiple passes		
Basswood	2.5mm	450	1000	1		
		700	1000	2		
		1000	1000	3		
Hardwood	5.5mm	130	1000	1		
		250	1000	2		

		370	1000	3	
Bamboo	1.5mm	700	1000	1	
		1400	1000	2	
		2000	1000	3	
Acrylic	2.8mm	180	1000	1	
		360	1000	2	
		550	1000	3	
Kraft Paper	0.2mm	5000	1000	1	

		9000	1000	2		
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