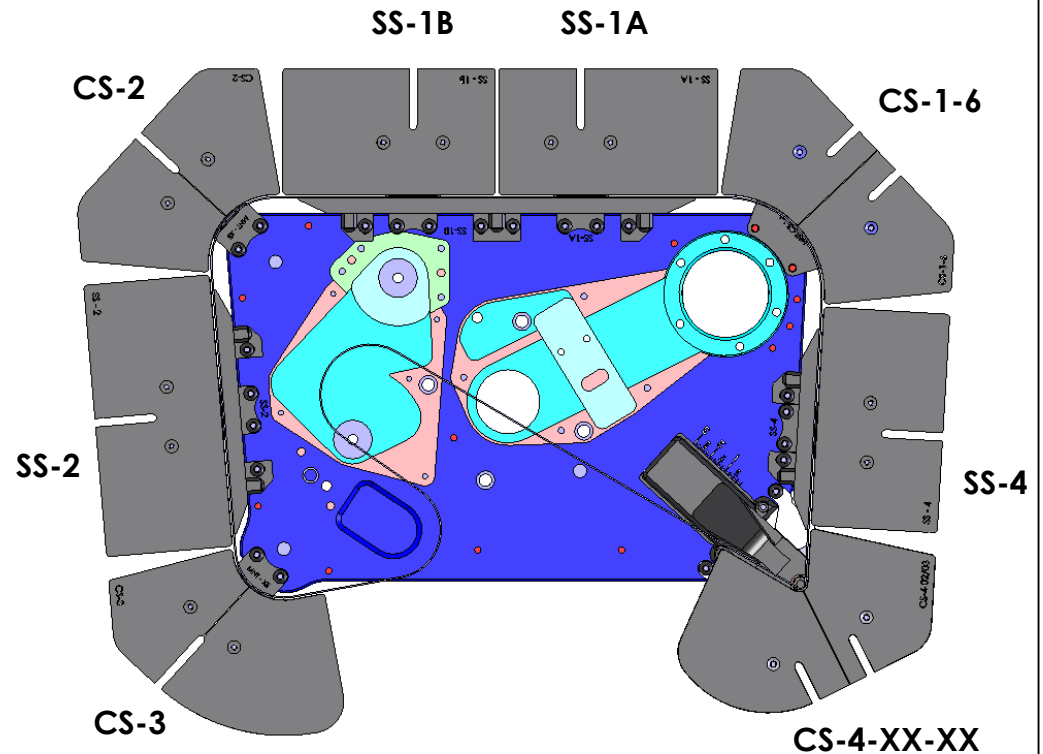


### Horizontal Work Rest Table Identification

1. The Drive Wheel station is **CS-1** (**C**orner **S**tation). Continuing along the direction of belt travel, subsequent stations are **SS-1A** (**S**traight **S**tation), **SS-1B**, **CS-2**, **SS-2**, **CS-3**, **CS-4**, & **SS-4**.
2. **CS-1-6** denotes the Mount & Table assembly for a 6 inch Drive Wheel. **CS-1-8** & **CS-1-10** Mount & Table assemblies are also available.
3. All Work Rest Tables can be adjusted from 45° to 90° from the belt surface, & elevated from the bottom of the belt to almost mid-belt. This allows maximum belt usage at different stations. When turned over, the balance of the belt can be used.
4. **All Horizontal Work Station Mounts use 5/8" long screws.**
5. **CS-4** Work Rest Tables use 2 - 2 digit suffixes to denote the Small Wheel Size range. Each 2 digit suffix is the Small Wheel diameter in 1/8 ths of an inch  
Examples;  
**CS-4-03.5-04.5** is used for a 7/16" to 9/16" Small Wheel  
**CS-4-11-12** is used for a 1-3/8" to 1-1/2" Small Wheel



Notes;

1. Some components are not shown for clarity

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.  Tolerances XXX ±.005 XX ±.010	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		HardCore Products	
	APPROVALS	DATE		
	DRW: MH	07-21-13	WORK REST TABLE - Layout  Manual	
	CHK:			
MATERIAL: N/A	ENG:			
FINISH: N/A	MFG:		PART NO: 00-0000	REV: A
	Q/A:		CAD FILE: Assy Inst-CS,SS	SHEET: 1 of 1