



Stainless Steel Undermount Sink Installation Instructions

Due to the nature of sink installations, we recommend to use a Professional Installer or Countertop Fabricator.

Check all state and local building and plumbing codes if applicable.

A paper template is provided in the sink carton to be used as a cutting guide; your Professional Installer or Countertop Fabricator may want to use a DXF file for CAD applications. Available on our website www.emorybond.com

Take a moment and inspect your sink prior to installation for any damage that may have occurred during shipping. Any returned sink must be in the original packaging. Contact the dealer you purchased sink from for return instructions.

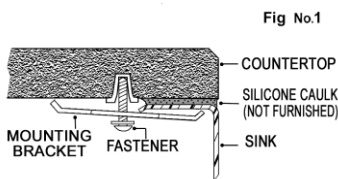
- ⚠ Remember: Measure Twice, Cut Once. Dry fitting the sink to the countertop is recommended to ensure proper placement and positioning of clips and/or additional fastening techniques.
- ⚠ Cabinets should be installed, level, and plumb before installing the sink.
- ⚠ Emory & Bond Stainless Steel Undermount Sinks should only be installed onto a solid surface countertop such as natural granite, Silestone[®] or Corian[®].

Tools Required:

Safety Glasses, Pencil, Electric Portable Drill, Measuring Tape, Denatured Alcohol, Rag, Level, Philips Head Screwdriver, Flat Head Screwdriver, Putty Knife, Masking Tape, Silicone Sealant (plumbing type).

Choose Your Installation Preference:

A Flush Fit or Overhang Fit? The size of the cutout in the countertop will differ depending on your preference. Consult your Professional Installer and agree on the desired look before the hole is cut into the countertop. Typically, a 1/8" to 1/4" overhang is preferred to hide any view of the silicone sealant and create a zero barrier for countertop crumbs and food scraps to enter the sink. Apron Front models require custom cabinet cuts and a Professional is required.



Preparing The Countertop:

- ⚠ Take care to prevent scratches or damage your countertop during preparation, and follow the countertop manufacturer's instructions for cutting.
1. Position template provided front to rear to ensure allowance of cabinet, faucet placement, and backsplash (if applicable). Tape the template to secure for tracing.
 2. Trace the template with pencil and remove. Dry fit the sink to ensure placement and confirm measurements.
 3. Following the countertop manufacturer's instructions, cut along the inside of the traced template line.



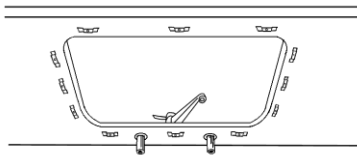
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Drilling The Anchor Holes:



Please note that Professional Installers might use an alternative installation method.

1. Evenly space the mounting clips around the finished sink hole.
2. To ascertain the correct placement of the anchor holes position the clips one end flush with the sink hole and mark the far end of the slot in the middle of the clip; this will allow for adequate adjusting of clip position to sink prior to final tightening.
3. Drill the anchor holes in accordance with size and depth required.
4. Fasten the mounting clips loosely at this point and spin the long end horizontal to sink opening, allowing the sink through the sink hole in the next step.



Mounting The Sink:

1. Clean the lip of the sink and the bottom of countertop (about 1" around the sink hole) with a clean rag and denatured alcohol. Let dry.
2. Apply a continuous and narrow bead of silicone sealant / adhesive evenly around the top of sink rim.
3. Carefully position the sink over the sink hole and press down to assure silicone bead's initial dispersion.
4. Tighten fastener bolts until clips become snug against the sink; make any final adjustments to aligning sink to hole now.
5. Final tightening of fasteners, do not over-tighten.
6. Immediately clean any excess silicone sealant from inside rim of sink.
7. Sink is ready for final plumbing connections.

