

RECIPE - 30CL ROSEWOOD AND VELVET IN 464



CANDLE SHACK

DESCRIPTION

ROSEWOOD AND VELVET

TOP NOTES - CITRUS, PEAR, ARMOISE

HEART NOTES - AMBER, LAVENDER, JASMINE

BASE NOTES - SANDALWOOD, MUSK, VANILLA

INGREDIENTS FOR EACH CANDLE

	<u>1x 30cl Glass Jar</u>
1	17.6g of Rosewood And Velvet Fragrance Oil
	202.4g of Golden Wax 464
	1x TCR27/16 Wick
	1x 15mm Adhesive Wick Pad
	1x Three Jar Wick Centering Tool

WAX

Made by global wax giant AAK under the Golden Wax brand, GW464 remains the most popular soy container wax on the market. It offers a good hot and cold scent throw as well as excellent glass adhesion and is produced under rigorous ethical and environmental standards.

VESSEL

Our Lotti 30cl glass is manufactured in Italy and meets the highest standards of clarity and tolerance. Height: 90mm Diameter: 78mm Internal height: 75mm

WICK

RAL-accrediated TCR wicks are meticulously crafted by Monterosa from unbleached cotton, intricately interwoven with a delicate paper thread and encased in a protective outer jacket. To ensure optimal performance, the wicks are then expertly waxed and crimped by Candle Shack in Scotland.

USAGE RECOMMENDATIONS

-We recommend working at an ambient temperature of 18 to 25°C.

- We recommend heating 464 to 70-75°C to melt.
- Add the fragrance at 60°C and stir for 60 seconds.
- The mixture is ready to pour at 55-60°C into glasses at room temperature (18-20°C).
- If the top is uneven once set, you can flash the surface with a heat gun.
- Leave the candle to cure for at least 2 days at 20°C for the best results.

DISCLAIMER

Each report shows test results for a set of candles made by Candle Shack's R&D team for that particular recipe. The test reports are not a guarantee that all candles made to the recipe will burn in exactly the same way. Variables such as ambient temperature, air flow, or the manufacturing process can affect the burning profile of a candle, so it is recommended that candle makers conduct their own testing to ensure that they are satisfied with the performance of their product.



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Technical report on a test set of candles made in Candle Shack R&D department for sooting behaviour testing and fire safety testing

Date of Report: 23/02/24

Testing Period: 05/02/2024 - 22/02/2024

Sample Ref	RCP0026H-2 No. of Samples		3	
Candle Name	30cl Rosewood & Velvet Candle, 8% in 464			
Description	220g Soy Wax Fragranced Candle			
Fragrance	Rosewood & Velvet		Weight per candle	17.6g
Wax	GoldenWax 464		Weight per candle	202.4g
Colour	Off-White	Height	92mm	
Wick Type	TCR27/16	Top Diameter (ext)	82mm	
Wick Positioning Centred Top Diamet		Top Diameter (int)	76mm	
Surface Defects None Bas		Base Diameter	76mm	

TECHNICAL REPORT

Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

To evaluate the performance of a test set of candles in a controlled environment against the requirements of **BS EN 15426:2018** (Candles. Specification for sooting behaviour)

Part 2: SPECIFICATION FOR FIRE SAFETY

To evaluate the performance of a test set of candles in a controlled environment against the requirements of **BS EN 15493:2019** (Candles. Specification for fire safety)



Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

Requirement

When tested in accordance with clause 9 of EN 15426:2018, the average soot index per hour from three tests (samples) shall be less than 1.0/h

The room temperature during testing was 20±5°C

Wicks were trimmed to 5mm before lighting. Cycles: $3 \times 240 \pm 5$ min cycles with >60min pause between cycles)

Soot testing was performed in wire mesh cylinder Type 2 (Diameter: 300 ± 10 mm)

Sample Ref.	Total burn time $t_{\rm m}$ (h)	Hourly soot index Si _h	Average soot index per hour Si _h	Result	
RCP0026H-2.1	12.00	0.11			
RCP0026H-2.2	12.00	0.04	0.17	PASS	
RCP0026H-2.3	12.00	0.37			

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Part 2: SPECIFICATION FOR FIRE SAFETY

Test Property	Test Method	Test Requirements	Result
Stability	EN 15493:2019 4.1 (Visual Check)	Candle should not tip over when placed on a 10° incline plane	PASS
Secondary Ignition	EN 15493:2019 4.2 (Visual Check)	No secondary ignition shall occur for more than 10 s	PASS
Flame Height	EN 15493:2019 4.3 (Measurement)	The flame height for all candle types, except for tea lights, shall not exceed 75mm. The flame height for tea lights shall	PASS
	EN 15493:2019 4.5.1 (Visual Check)	not exceed 30mm After extinguishing the candle shall not spontaneously re-light	Maximum: 30 mm PASS
Behaviour after extinguishing	EN 15493:2019 4.5.2 (Measurement)	The wick shall not continue to glow or smoke for an average time of more than 30 s after extinguishing	PASS
Container Candles	EN 15493:2019 4.6 (Visual Check)	The container shall not crack or break at any time throughout the burning test	Average: 13 s PASS

The room temperature during testing was 20±5°C

Wicks were trimmed to 5mm before lighting.

Candle Performance (240 ± 5 min cycles with >60min pause between cycles)

	Sample Ref.	Gross Weight (g)	Total Wax Consumed (g)	*Total Burning Time (h)	Wax Consumption Rate (g/h)
ſ	RCP0026H-2.1	545.4	204.5	44.0	4.65
[RCP0026H-2.2	550.0	221.0	48.0	4.60
[RCP0026H-2.3	533.6	198.0	48.0	4.13

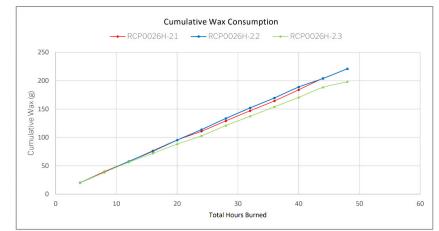
*If a candle self-extinguishes during the final burn cycle, the time of self-extinguishing is estimated.

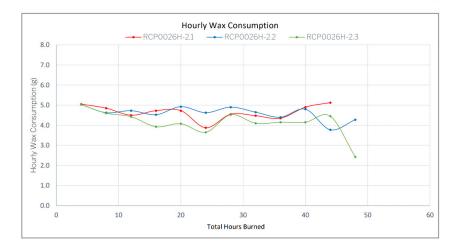
Notes and Discussion:

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