



FRAG0601

FULL
TEST REPORT
COMING SOON

RECIPE - 30CL

**DAMSON PLUM, ROSE AND PATCHOULI IN 464 (NOW MADE
IN EUROPE)**

WWW.CANDLE-SHACK.CO.UK

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DESCRIPTION

DAMSON PLUM, ROSE AND PATCHOULI

TOP NOTES - PLUM, CASSIS,
ROSE, BERGAMOT, ORANGE

HEART NOTES - BLACK CHERRY,
PRUNE, CINNAMON, CLOVE, NUTMEG

BASE NOTES - PATCHOULI, VANILLA,
TONKA BEAN, CANDY, MUSK

FRAG0601

INGREDIENTS FOR EACH CANDLE

1x 30cl Glass Jar
22g of Damson Plum, Rose And Patchouli Fragrance Oil
198g of Golden Wax 464 (Now Made In Europe)
1x CL14 Wick
1x 15mm Adhesive Wick Pad
1x Three Jar Wick Centering Tool

WAX

Made by global wax giant AAK in Sweden, Golden Wax 464 is an excellent soy container wax. It offers a powerful hot and cold scent throw, fantastic glass adhesion, smooth resets and is produced under rigorous ethical and environmental standards.

VESSEL

Our Lotti 30cl glass is manufactured in Italy and meets the highest standards of clarity and tolerance.

Height: 90mm

Diameter: 78mm

Internal height: 75mm

WICK

Crafted from unbleached cotton and interwoven with a linen thread, CL candle wicks are innovative flat wicks designed to minimise afterglow and smoking while maintaining rigidity. All wicks are 110mm long with a thin paraffin coating for stability.

USAGE RECOMMENDATIONS

- We recommend working at an ambient temperature of 18 to 25°C.
- We recommend heating 464 to 70°C to melt.
- Add the fragrance at 65-70°C and stir until homogeneous.
- The mixture is ready to pour at 60-70°C into jars at room temperature.
- If the top is uneven once set, you can flash the surface with a heat gun.
- Leave the candle to cure for at least 2 days at 18 to 25°C for consistent results.

DISCLAIMER

Each report shows test results for a set of candles made by Candle Shack's R&D team for that particular recipe. The test reports are not a guarantee that all candles made to the recipe will burn in exactly the same way. Variables such as ambient temperature, air flow, or the manufacturing process can affect the burning profile of a candle, so it is recommended that candle makers conduct their own testing to ensure that they are satisfied with the performance of their product.

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Technical report on a test set of candles made in Candle Shack R&D department for sooting behaviour testing.

Date of Report: 13/12/23

Testing Period: 11/12/23 - 12/12/23

Sample Ref	RCP0170J-1	No. of Samples	3
Candle Name	30cl Damson Plum Rose & Patchouli Candle, 10% in Soy Wax		
Description	220g Soy Wax Fragranced Candle		
Fragrance	Damson Plum Rose & Patchouli	Weight per candle	22g
Wax	GW464 (Now Made in Europe)	Weight per candle	198g
Colour	Off White	Height	92mm
Wick Type	CL14	Top Diameter (ext)	82mm
Wick Positioning	Centred	Top Diameter (int)	76mm
Surface Defects	None	Base Diameter	76mm

TECHNICAL REPORT

Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

To evaluate the performance of a test set of candles in a controlled environment against the requirements of BS EN 15426:2018 (Candles. Specification for sooting behaviour)



CANDLE SHACK

Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

Requirement

When tested in accordance with clause 9 of EN 15426:2018, the average soot index per hour from three tests (samples) shall be less than 1.0/h

The room temperature during testing was 20±5°C

Wicks were trimmed to 5mm before lighting.

Cycles: 3 x 240 ± 5 min cycles with >60min pause between cycles)

Soot testing was performed in wire mesh cylinder Type 2 (Diameter: 300 ± 10 mm)

Sample Ref.	Total burn time t_m (h)	Hourly soot index S_{i_h}	Average soot index per hour S_{i_h}	Result
RCP0170J-1.1	12.00	0.04	0.10	PASS
RCP0170J-1.2	12.00	0.08		
RCP0170J-1.3	12.00	0.19		

Notes and Discussion:



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END OF REPORT



Zoe Campbell
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