

# RECIPE - 30CL PINK FIZZ & POMELO IN CS1

# CANDLE SHACK

## DESCRIPTION

## PINK FIZZ AND POMELO

TOP NOTES - GRAPEFRUIT, ORANGE, POMELO, RUM HEART NOTES - RHUBARB, JASMINE NECTARINE, WATERMELON, PRUNE

BASE NOTES - MUSK

## **INGREDIENTS FOR EACH CANDLE**

<u>1x 30cl glass jar</u>

15.4g Pink Fizz and Pomelo

204.6g Candle Shack Container Wax CS1

1x LX22 Wick

1x15mm Adhesive Wick Pad

1x WickClaw Tool for 30cl Glass

## WAX

Candle Shack's CS1 Container Wax is blended from mineral and rapeseed oil. It is optimised for scent throw and maintains excellent hot and cold throw while using less fragrance. This vegan-friendly container wax also has a beautiful white texture and unmatched stability, making it popular with our luxury clients.

## VESSEL

Our Lotti 30cl glass is manufactured in Italy and meets the highest standards of clarity and tolerance. Height: 90mm Diameter: 78mm Internal height: 75mm

## WICK

The Wedo LX candle wick series is one of Wedo's simplest and most popular wicks. Suitable for paraffin container candles, votives and pillar candles, the LX wicks are made of cotton and are without cores. All wicks are 110mm long with a thin paraffin wax coating for stability.

## **USAGE RECOMMENDATIONS**

- We recommend heating CS1 to 75°C to melt.
- Add the fragrance at 70°C and stir for 60 seconds.
- Warm your glasses by putting them in a  $40^{\circ}$ C oven for 5 to 10 minutes.
- The mixture is ready to pour at 65°C into warmed glasses.
- If the top is uneven once set, you can flash the surface with a heat gun or do a top-up pour to get a clean finish.
- Leave the candle to cure for at least 2 days for the best results.

## DISCLAIMER

Each report shows test results for a set of candles made by Candle Shack's R&D team for that particular recipe. The test reports are not a guarantee that all candles made to the recipe will burn in exactly the same way. Variables such as ambient temperature, air flow, or the manufacturing process can affect the burning profile of a candle, so it is recommended that candle makers conduct their own testing to ensure that they are satisfied with the performance of their product.



Candle Shack Ltd Unit A, West Carron Works Stenhouse Rd Carron Stirlingshire FK2 8DR

Technical report on a test set of candles made in Candle Shack R&D department for sooting behaviour testing and fire safety testing

Date of Report: 07/10/21

Testing Period: 20/09/2021 to 28/09/2021

Sample Ref	CS0296V-1	No. of Samples	3	
Candle Name	30cl Pink Fizz & Pomelo Candle, 7% in CS1			
Description	220g Pink Fizz & Pomelo Fragranced Candle			
Fragrance	Pink Fizz & Pomelo	Weight per candle	15.4g	
Wax	Candle Shack Container Wax CS1		Weight per candle	204.6g
Colour	White	Height	92mm	
Wick Type	LX22	Top Diameter (ext)	82mm	
Wick Positioning	Centred	Top Diameter (int)	ameter (int) 76mm	
Surface Defects	None	Base Diameter	76mm	

#### **TECHNICAL REPORT**

Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

To evaluate the performance of a test set of candles in a controlled environment against the requirements of **BS EN 15426:2018** (Candles. Specification for sooting behaviour)

#### Part 2: SPECIFICATION FOR FIRE SAFETY

To evaluate the performance of a test set of candles in a controlled environment against the requirements of **BS EN 15493:2019** (Candles. Specification for fire safety)



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#### Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

#### Requirement

When tested in accordance with clause 9 of EN 15426:2018, the average soot index per hour from three tests (samples) shall be less than 1.0/h

The room temperature during testing was  $20\pm5^{\circ}$ C Wicks were trimmed to 5mm before lighting. Cycles: 3 x 240 ± 5 min cycles with >60min pause between cycles) Soot testing was performed in wire mesh cylinder Type 2 (Diameter:  $300 \pm 10$  mm)

Sample Ref.	Total burn time t <sub>m</sub> (h)	Hourly soot index Si <sub>h</sub>	Average soot index per hour Si <sub>h</sub>	Result
CS0296V-1	12.00	0.04		
CS0296V-2	12.00	0.08	0.06	PASS
CS0296V-3	12.00	0.06		



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#### Part 2: SPECIFICATION FOR FIRE SAFETY

Test Property	Test Method	Requirements	Result	
Stability	Stability EN 15493:2019 4.1 Candle should not tip over when placed (Visual Check) on a 10° incline plane		PASS	
Secondary Ignition	EN 15493:2019 4.2 (Visual Check)	No secondary ignition shall occur for more than 10 s	PASS	
Flame Height	EN 15493:2019 4.3 (Measurement)	The flame height for all candle types, except for tea lights, shall not exceed 75mm. The flame height for tea lights	PASS	
	(	shall not exceed 30mm	Maximum: 25 mm	
Behaviour after extinguishing	EN 15493:2019 4.5.1 (Visual Check)	After extinguishing the candle shall not spontaneously re-light	PASS	
	EN 15493:2019 4.5.2 (Measurement)	The wick shall not continue to glow or smoke for an average time of more than 30 s after extinguishing	PASS	
			Average: 6 s	
Container Candles	EN 15493:2019 4.6 (Visual Check)	The container shall not crack or break at any time throughout the burning test	PASS	

The room temperature during testing was 20±5°C Wicks were trimmed to 5mm before lighting.

#### Candle Performance (240 ± 5 min cycles with >60min pause between cycles)

	Sample Ref.	Gross Weight (g)	Total Wax	•	Wax Consumption
			Consumed (g)	Time (h)	Rate (g/h)
[	CS0296V-1	541.5	204.8	57.2	3.58
[	CS0296V-2	536.3	201.2	52.8	3.81
[	CS0296V-3	543.6	205.0	57.2	3.59

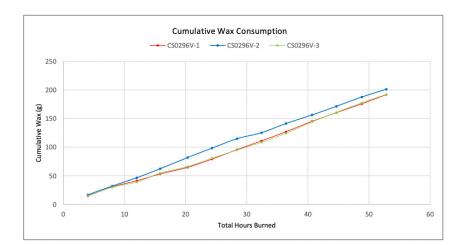
\*If a candle self-extinguishes during the final burn cycle, the time of self-extinguishing is estimated.

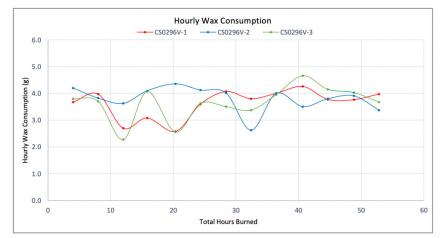
#### Notes and Discussion:



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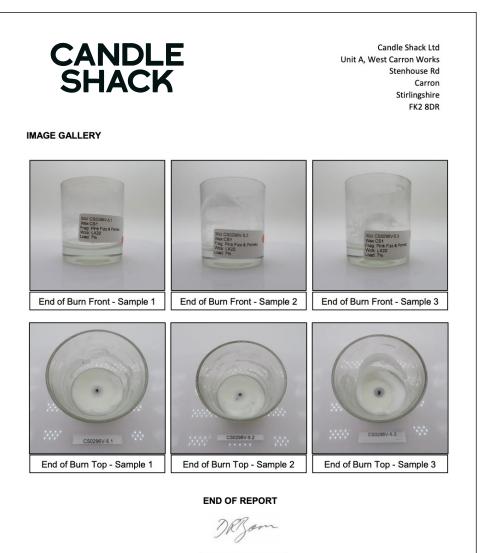
### CHARTS





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David Barn Head of R&D

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