FOR SERVICE PLEASE CONTACT

# STERLING XL STERLING FOUR STERLING FOUR ELITE



# SAFETY WARNINGS

PLEASE READ CAREFULLY

The basic Sterling range is not intended for use on normal roads, except for crossing between pavements.

The Sterling Elite model is designed for use within the Class 3 Invalid Carriage Regulations, Statutory Instrument 1988 No. 2268. Please ensure you are familiar with these regulations.

Additional copies may be obtained from the Department of Transport, Room 510/21, 2 Marsham Street, London, SWIP 3EP, and your local Road Safety Officer.

Always ensure that your Scoota is switched off before attempting to mount or dismount.

Always ensure that you are able to operate all controls from a normal driving position.

Always make sure that the freewheel device is securely engaged before applying power. (Horn will sound as warning if disengaged).

Always make sure you can be seen clearly, if you intend using your Scoota in poor light.

Full speed turns should not be attempted. If you need to turn sharply you must reduce your speed with the control lever or speed setting (where fitted). This is particularly important when travelling down a slope.

Disregard of this advice could lead to your Scoota

tipping over.

Emergency Braking. Removal of the ignition key or switching off the power with the on/off switch causes immediate and full braking. This method of stopping is not recommended except in an emergency as the stopping action is extremely sharp.

This vehicle is fitted with suspension and pneumatic tyres which are designed to allow comfortable transport over uneven ground. However, caution should still be taken to dismount kerbs slowly.

Routine Service. Please read carefully the section on servicing your Scoota. By following the instructions in this manual you may be sure of your Scoota giving a safe, economical and enjoyable performance for many years.

Battery. Do not connect the battery charger to the mains supply until after you have connected the

charger to the Scoota.

Before charging, please read the relevant section in this manual. Take care with battery acid which is very dangerous. It can cause burns to skin as well as damage to floors, furniture and your Scoota. If it comes into contact with the skin or clothing, wash immediately with soap and water. If it comes into contact with the eye, immediately flood the eye with running cold water for at least 10 minutes and seek medical attention immediately. Acid can be neutralised with baking soda and water. Take care to keep batteries upright at all times especially when transporting your Scoota.

Tyres. Your Scoota tyres are pneumatic, check pressures regularly in accordance with the service instructions in this manual. Please note - NEVER inflate tyres using a garage forecourt airline, always use pump provided. Your tyres should also be checked regularly for signs of wear.

**Transportation.** Your Scoota is designed to be transported but it is important not to be seated upon it whilst in transit, and care should be taken to ensure the Scoota is securely anchored for the journey.



## INDEX

CONTENTS	PAGE
SAFETY WARNINGS	1
PREPARING YOUR SCOOTA FOR USE	3
TILLER AND DRIVE SYSTEM	3
FITTING THE BATTERY BOXES	4
FITTING THE SEAT	4
SEAT ADJUSTMENTS	5
OPERATING YOUR SCOOTA	5
SAFETY CUT OUT	7
FREEWHEEL MECHANISM	7
HILL CLIMBING	7
BATTERIES	7
SELECTION AND PREPARATION	7-8
SAFETY ADVICE	8-9
MAINTENANCE AND ROUTINE SERVICING	9
FAULT FINDING	10
INSPECTION AND MAINTENANCE PROCEDURES	11-12
SERVICE HISTORY	13
CIRCUIT DIAGRAM	14
GUARANTEE	15

Sunrise Medical Ltd. recommend that you do not undertake maintenance tasks other than those explained in this manual.

Your local service agent is fully trained and approved by Sunrise Medical to carry out detailed maintenance as and when required. Use only genuine Sunrise Medical parts.

### PREPARING YOUR SCOOTA FOR USE

#### TILLER ADJUSTMENT AND LOCK

To lock the tiller into position, use the mechanism at the tiller base (Figure 1).

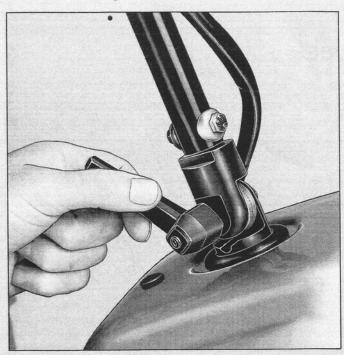


Fig. 1

# **DOCKING BASEBOARD TO DRIVE SYSTEM**Firstly position the locking lever in a vertical position (Figure 2).

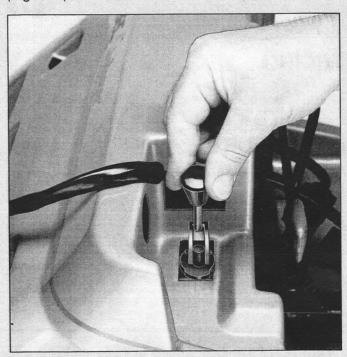


Fig. 2

Next, position the drive system as shown in Figure 3.

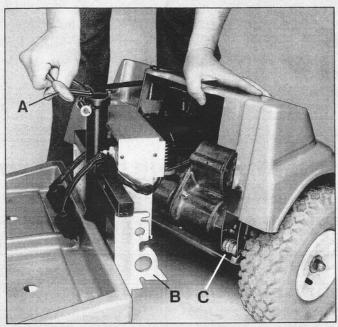


Fig. 3

Now, standing as shown (Figure 3) use handle A to lift the rear of the baseboard off the floor to the approximate height of the drive system which should remain freestanding.

Position location plates B over the location pins C. Push baseboard firmly towards the drive system which will then locate with a smooth lever movement. The machine will now appear as Figure 4.

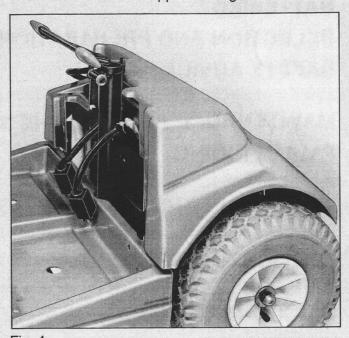


Fig. 4

Now push locking lever (Figure 2) into a horizontal position which will lock the baseboard to the drive system.

You may now locate the electrical plug into its socket as Figure 5.

Please also remember to connect the lighting plug (where applicable-Figure 5 INSET).

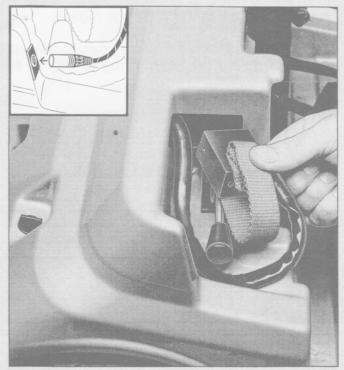


Fig. 5

#### **FITTING BATTERY BOXES**

Position the battery boxes onto the baseboard and locate the plug into the socket A (Figure 6). Now join the battery box connector plug B together.

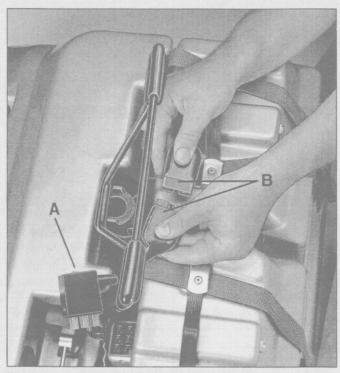


Fig. 6

Now push the lifting handle onto the top of the battery boxes which will secure the battery boxes into position when the seat is fitted (Figure 7).

#### FITTING SEAT

To install your seat, lower the seat stem into the pole behind the battery boxes (Figure 7).



Fig. 7

## REMOVAL OF SEAT STEM (WHERE APPLICABLE)

To remove the seat stem from the seat, operate the seat swivel release and rotate the stem, as illustrated in Figure 8 until the lock pin aligns with one of the four notches, and the stem can be withdrawn from the seat assembly. To refit, align the pin with one of the four notches, push the stem home fully, and rotate it until it locks into the seat swivel release.

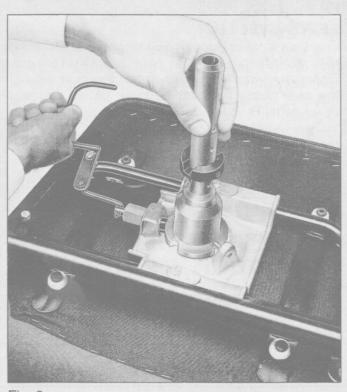


Fig. 8

#### SEAT HEIGHT ADJUSTMENT

To adjust the height of the seat and seat stem, remove the seat height adjustment collar from the seat stem and replace it in a suitable alternative hole as shown in Figure 9. Replace the seat and stem into the pole and try your new seat height. If this is not suitable, make further adjustments until you are satisfied.

N.B. Ensure that the seat height adjustment screw is always securely tightened before attempting to use the Scoota. (Do not forget to tighten the clampscrew and include the springwasher).



Fig.9

#### SEAT SWIVEL LOCK

The seat rotates through 360 degrees and can be locked into position at four equal intervals. Depressing the release lever, on the right side of the seat below the seat cushion, allows the seat to rotate. N.B. Take care to ensure that the spring loaded release lever properly engages to prevent the seat from turning before starting your Scoota.

#### OPERATING YOUR SCOOTA

#### SWITCHING ON/BATTERY GAUGE

First insert your key (where applicable) as shown (Fig 10). For security, this key should be removed when your Scoota is left unattended. Now press the ON/OFF switch (A). The battery indicator display will light up and you are ready to move off. The battery indicator display will indicate when

charging is necessary and can be regarded as a "fuel" gauge.

IMPORTANT: Always ensure your Scoota is switched off before attempting to mount or dismount.

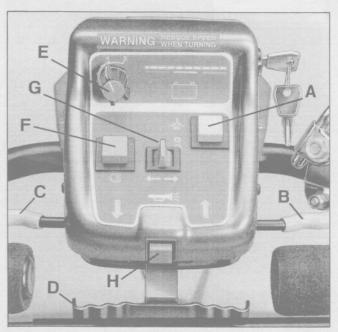


Fig. 10

#### **CONTROL LEVER**

Operation of the Scoota is controlled by pulling the control lever (B) on the right hand side, lightly towards you to move forward. Pull the control lever (C) on the left hand side to reverse the Scoota. For someone with single handed use, the thumb levers (D) enable you to push with the thumb in order to travel in the opposite direction to the pull lever on the same side. i.e. Pull left hand lever to reverse, push left hand thumb lever to travel forwards.

#### POWER CONTROL

A power control (E) is fitted. This enables you to limit your speed even when the control lever is fully depressed. To generate full power when travelling over uneven ground, inclines or climbing kerbs it is advisable to turn the power control to maximum.

On Sterling Elite the final two positions on yhe speed setting are 4mph and 8mph. 4mph setting is the max. legal limit for use on the pavement. Use 8mph on the road only.

## LIGHTS/DIRECTION INDICATORS (where applicable)

To operate the front and rear lights, depress the blue switch (F). To operate the direction indicators (where fitted), move the red toggle switch G in the direction you wish to travel. Please remember, the use of any lamps does reduce the useful charge in your battery.

#### HORN

Your Scoota is fitted with a horn (H) which may be used to alert passers-by when necessary. The horn will also sound when the free wheel device is disengaged.

#### **MOUNTING & DISMOUNTING KERBS**

Always remember to approach the edge of the kerb straight and stop a short distance away from the edge of the kerb. Select a medium power setting (heavy people may need a higher setting) and drive up without stopping. To dismount, do so on a low power setting and allow your Scoota to drop gently.

PLEASE NOTE: When climbing kerbs or using your horn extra energy is being drained from the batteries which will reduce the travelling distance between charges.

#### BRAKING

Your Scoota is fitted with two braking systems for your safety. The first system operates when the control lever is released to bring you to a halt gradually within one or two seconds. The second system, an automatic disc brake, is designed to stop the Scoota moving when you are on a slope and comes into effect approximately two seconds after releasing the control lever.

#### HAND/EMERGENCY AND PARKING BRAKE

A hand brake is fitted as standard on the Sterling Elite and is an optional extra on the other products in this range. To apply the brake, move lever downwards, to release pull lever up to a vertical position-Figure 11.

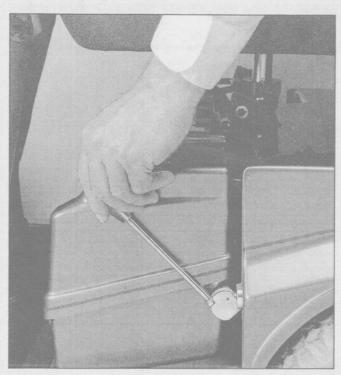


Fig. 11

To fit the beacon, join and tighten the two sections of the beacon pole together (Figure 12) and slide into receptacle on rear of Scoota. Tighten clamp and insert plug into socket (A) - Figure 13.

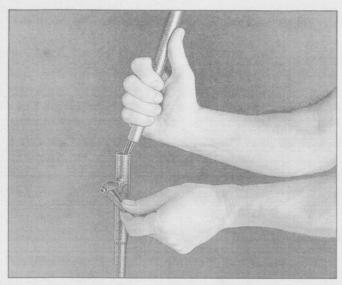


Fig. 12

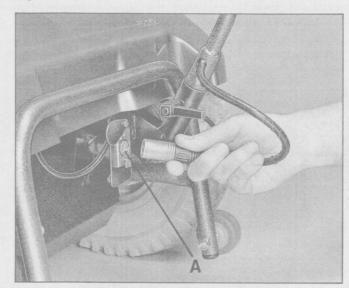


Fig. 13

#### OPERATING TIPS FOR STERLING ELITE

The Sterling Elite can be used on a public road with care. If the vehicle is used on an unrestricted dual carriageway (that is dual carriageways with a speed limit greater than 50mph), it is a legal requirement that the flashing beacon is used.

#### PULLING AWAY FROM KERB SIDE

Always look behind to see if it is safe to move on. Remember, Mirror, Signal, Manoeuvre.

Indicate that you are pulling away to warn other road users of your intentions.

**Keep over** to the side of carriageway near to kerb, to prevent general traffic hold up.

**Turning left** check your mirror and indicate a left turn, use caution when turning.

Slow down but, do not stop unless you are obstructed.

**Turning right** check your mirror and move over to right hand side of carriageway, but not over the white line.

When it is safe to do so, turn across the road in a safe manner, do not stop unless you are obstructed.

Always use lights at night or in bad weather conditions. Always wear bright clothing, day and night; it is important for your own safety that drivers can see you.

#### SAFETY CUT OUT

There are two safety systems to avoid developing excessive heat in your Scoota. Firstly, to protect your Scoota in the rare event of overworking the power to the motor will be decreased automatically. After a few seconds you can proceed again normally. This device only operates in extreme circumstances such as a combination of repetitive steep hill climbing, grass or gravel riding with very hot ambient temperatures. The second safety cut-out device is manually resettable by simply depressing the buttons shown in Figure 14. This will only operate in the unlikely event of a potential short circuit, these reset buttons are fitted to each battery box.

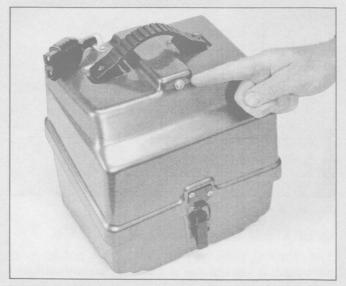


Fig. 14

#### FREE WHEEL MECHANISM

Every care has been taken to ensure that your Scoota remains trouble-free, but in the event of an unforeseen failure, a "freewheel" device disengages the power drive to allow manual operation while the problem is being corrected.

To disengage the drive, take hold of the lever (Figure 15) and pull upwards. This will sound the horn. To stop this, disengage the main electrical plug (Figure 5). To re-engage, push the lever in the opposite direction.

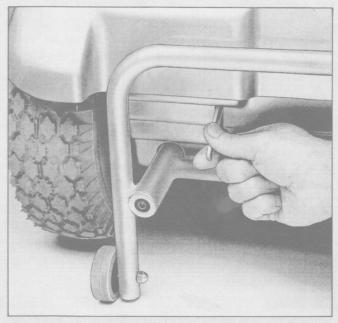


Fig. 15

**SAFETY WARNING:-** An audible warning will sound when the drive is disengaged to remind you that the electronic brakes do not work.

To allow the Scoota to be easily pushed it is necessary to remove the main plug (Figure 5).

#### HILL CLIMBING

Your Scoota is designed to travel up or down most reasonable slopes but you must remember that, when climbing, more energy is being drained from your battery thus reducing the useful distance that can be travelled between battery charges. Similarly, more energy is used when travelling over grass or gravel, so take this into consideration when setting out for a drive.

#### BATTERIES

BATTERY SELECTION (APPLICABLE TO BATTERIES & CHARGERS SUPPLIED FROM U.K. FACTORY ONLY).

Selection of the appropriate batteries best suited to your needs will be critical to the performance of your Scoota. Cost, weight, amperage ratings, maintenance, and reference to air travel should be taken into consideration when selecting batteries. Lead acid deep cycle batteries are designed to provide a long slow discharge and to receive a relatively slow charge. The lead plates are much thicker than those of an automative battery. Also, the active material is much more dense allowing the deep cycle battery to be discharged as low as 20% of full charge before a recharge is necessary.

Deep cycle batteries can give up to four times more useful life than an automotive battery of a similar size. Daily recharging is recommended to ensure a

maximum life span, along with maintenance of the fluid level. The standard batteries are rated at 40AMP/hour at a 5 hour discharge rate.

#### **BATTERIES**

The lead-acid batteries are normally supplied wet that is with the electrolyte to actuate the battery. If you receive batteries dry then your service agent will fill them for you. Sulphuric acid, which has a specific gravity reading of 1.280sg, should be used initially to fill the batteries. Before charging ensure the electrolyte level in each cell is ¼inch above the white plastic level indicator, as seen through the filler holes. Allow the electrolyte to settle, then give the batteries a good charge before putting them to use.

N.B. Batteries will not normally perform to their maximum capacity until they have been charged and then partially discharged 10/12 times.

#### **BATTERY CHARGING**

Your battery charger is supplied set to charge normal electrolyte batteries. If you are using maintenance free batteries, please make sure the small slide switch (set behind the front panel to the right of the charge complete light) is set to the gell position. This can be done by sliding the switch to the right with a small electrical screwdriver. If in doubt, contact your local Service Agent.

To commence charging, remove the electrical plug (A) (FIG.6) from the battery box and replace it with the battery charger plug.

Plug the charger into the Scoota first a buzzer will sound and the red light will flash on the charger. Now connect to the mains and switch on.

The yellow lamp indicates that the batteries are in need of charge. It will remain lit whilst charging. The amp meter needle indicates how much charging the batteries need, the higher the number, the longer the cycle.

If the buzzer continues to sound and the red light continues to flash, the charger is telling you that the batteries are below the "TURN ON" voltage threshold. The batteries can be charged by pressing the "LOW START BUTTON" on the front panel. If, after pressing this button, the charging (yellow) light is not lit, – consult your Service Agent – it is likely your batteries need replacing.

We recommend after the green light comes on the charger is left connected for approximately one hour to allow the batteries to settle.

#### SAFETY WHEN CHARGING

Do ensure that the charger is properly wired to the mains plug, and that any earth connection is properly made.

Do pull the plug rather than the cord, when disconnecting the charger.

Do make sure the cord is located so that it will not be stepped on, tripped over, or otherwise subjected to damage or stress. Do unplug the charger from the outlet before attempting any maintenance or cleaning. Turning off the controls will not reduce the risk of electric shock. Do take care with battery acid, which is very dangerous. If it comes into contact with the skin or clothing, wash immediately with soap and water. If it enters the eye immediately flood the eye with running cold water for at least 10 minutes and seek medical attention immediately.

Do be extra careful not to risk dropping a metal tool onto the battery which could spark or cause a short circuit leading to an explosion. Remove all metal personal effects and dangling objects when working on the battery.

We recommend you do not switch off, unplug or interrupt the charger until the charging cycle has been completed. Interruption may result in full charge not being attained.

#### **IMPORTANT**

STAND THE CHARGER ON A HARD SURFACE IN THE SAME WELL VENTILATED ROOM AS THE BATTERIES WHILE CHARGING.

#### TECHNICAL DETAILS

Mains input voltage – 240 volts (do not operate on 110 volts A.C.).

**DO NOT** operate the charger in a closed-in area or restrict ventilation in any way.

**NEVER** rest a battery on top of the charger, gases from battery charging can be ignited by a spark with a risk of explosion.

**NEVER** smoke or allow a spark or flame in the vicinity of battery or charger.

**NEVER** charge a frozen battery. A fully charged battery will rarely freeze but the electrolyte of a discharged battery can freeze at 16 degrees F. (-9 degrees C). Any battery suspected of being frozen should be thawed completely before charging.

Do not expose the charger to rain or snow.

**Do not** use attachments, not recommended or sold by Sunrise Medical, as a risk of fire, electric shock or injury to persons may result.

Do not use a mains extension lead unless absolutely necessary. Use of an improper extension lead could result in a risk of fire and electric shock. If an extension lead must be used ensure it is properly wired and in good electrical condition. The lead must be earthed and rated 240 volt 13amp.

**Do not** operate the charger with damaged cord or plug - replace them immediately.

**Do not** operate the charger if it has received a sharp blow, been dropped or otherwise damaged in any way; take it to a local Service Agent.

Do not disassemble the charger, only have it repaired by the manufacturers. Incorrect

reassembly may result in a risk of electric shock or fire.

**NEVER** place the charger directly above the battery being charged; gases from the battery may corrode and damage the charger.

Do not use an alternative battery or charger which is not specified or recommended by Sunrise Medical. To do so may reduce the life of the batteries by over or undercharging them. Remember the charging cycle on your automatic charger is specially designed for your Sunrise Medical batteries.

Do not extend the charger output lead.

Do not stand the charger on carpet or other soft surface.

#### IMPORTANT NOTE:

WHEN BUYING REPLACEMENT
BATTERIES ALWAYS INSIST ON A
DEEPCYCLE TYPE. DO NOT USE CHEAP
CAR STARTER BATTERIES. IF IN DOUBT
CONSULT YOUR SUNRISE MEDICAL
SERVICE AGENT.

# MAINTENANCE AND ROUTINE SERVICING

#### CARE OF BATTERIES

#### GENERAL

The batteries supply the energy for your Scoota like the petrol tank in a motor car. They contain a limited amount of energy and also have limitations as to how long they will continue to store and release energy. Batteries can only be recharged so many times before they begin to fail.

The battery compartment contains two 12 volt batteries, and batteries normally supplied have a capacity of 40 amp/hours each. These batteries must only be charged with the charger supplied with your Scoota. This is an automatic charger which will not overcharge the batteries, providing that you follow the charging instructions. Please allow sufficient time to charge the batteries fully, which is approximately 12 hours if you have fully discharged the batteries.

It is extremely important that you never flatten your batteries. Whenever you continue driving until your Scoota has virtually stopped, you will have significantly reduced your battery life.

The battery requires "running in" for the first six/twelve charges and will not give its full range for this period. It is best to limit the use of your Scoota and the length of your journeys until you have run the batteries, in, and are used to the range of your Scoota.

Batteries are subject to warranty periods set by the battery manufacturers. However, most of these

warranties are subject to a wear and tear clause. Should you genuinely wear out your batteries within this period, either by fair wear and tear or misuse it will not be possible to obtain a replacement under warranty.

**Important:** never let the batteries stand in a discharged condition, batteries will deteriorate if left standing when discharged. Unused lead acid batteries should be given a full charge at least once a month.

Batteries that have been tipped over or have lost electrolyte should be returned immediately to a battery dealer for making up to the correct specific gravity (1.280 sg). Adding water will result in a weaker acid (electrolyte) and the battery will not hold its charge. Emptying the batteries for air travel (as requested by some airlines) will severely reduce the life of the battery.

Warning: Do not smoke or hold a naked flame in the vicinity of the batteries.

The battery terminals need to be checked regularly for signs of corrosion. If any corrosion is apparent, clean the terminals completely, (a wire brush is ideal) and regrease the terminal using vaseline petroleum jelly, not ordinary grease. Ensure that the terminal nut and bolt, cable clip and any exposed cable are completely covered with jelly.

#### WET CHARGED BATTERIES

When you receive your batteries they will normally have been filled with electrolyte and charged before they left the factory, but it is advisable to give them a refreshing charge as soon as you receive them. Please read the charging instructions.

#### DRY CHARGED BATTERIES

If, when you receive your batteries they do not contain electrolyte they must be taken to your nearest battery service agent for filling with electrolyte (1.280 sg) and an initial charge. When your batteries are returned from the service agent, it is advisable to charge them yourself fully, following the charging instructions supplied.

Warning: Batteries contain acid. Ensure that batteries containing acid remain upright at all times to prevent accidental spillage.

#### ROUTINE SERVICING

#### DAILY

Ensure batteries are fully charged

#### WEEKLY

Check level in batteries – top up with distilled water as necessary.

Inspect all plug connectors to ensure they are securely connected.

Wipe body with a slightly damp cloth. No greasing or oiling is necessary.

Check tyre pressures. Inflate to 14 psi (1 bar).

PLEASE NOTE - NEVER INFLATE TYRES USING A GARAGE FORECOURT AIRLINE, ALWAYS USE PUMP PROVIDED

#### MONTHLY

Allow your Scoota the luxury of a really long overnight battery charge.

#### QUARTERLY

Inspect wiring for chafing or worn insulation. Clean

battery terminals and protect with petroleum jelly. Check tyres for wear or faults. Ensure handbrake (where applicable) is correctly adjusted. Check stabiliser wheels for wear.

#### SIX MONTHLY

Inspect motor brushes (see figure 17). Inspect wiring for chafing or worn insulation. Clean battery terminals and protect with petroleum jelly.

Check stabiliser wheels for wear.

#### **FAULT FINDING**

SYMPTOM	PROBABLE CAUSE	SOLUTION
1) Circuit Break Trips	Motor Stalled     Excessive load on batteries	Eliminate cause of stall Re-set circuit breaker
Circuit breaker trips repeatedly	Electrical malfunction     Short circuit in wiring	Contact dealer for service
Battery state indicator denotes low batteries after charge	1) Battery failure 2) Malfunctioning charger 3) Electrical malfunction 4) Plugs not mounted into battery boxes	Check batteries for low cells Contact dealer Contact dealer Check all connections
4) Scoota will not attain full mileage and goes slowly	1) Batteries not fully charged 2) Weak batteries 3) Electrical malfunction 4) Worn brushes 5) Gears or wheel bearings binding up	Recharge batteries Replace if necessary Check all battery leads/ Consult dealer Replace brushes Contact dealer for service
5) Scoota will not run when switched on and control operated	1) Plug and socket disconnected 2) Free wheel device not engaged 3) Electrical malfunction 4) Worn brushes on motor 5) Circuit breaker trip	Replace plug Insert forward (see fig 13) Contact dealer Replace brushes Re-set circuit breaker
6) Scoota Drive noisy	Mechanical malfunction     Covers loose	See dealer Check covers secure
7) Motor erratic	Electrical malfunction     Brush covers loose	Check all connections Tighten brush covers if still faulty contact dealer.
8) Scoota does not respond correctly to control lever movements	1) Electrical malfunction	Check all connections If still faulty contact dealer.
9) Scoota on/off switch lamp flashes	Safety device to prevent control overload     Batteries severely discharged	Switch off and restart, which will reset safety device Recharge batteries

# INSPECTION AND MAINTENANCE

Extending baseboard (applicable to Sterling only).

1) Remove seat and batteries.

2) Turn Scoota over to rest on its rear bumper frame.

3) Remove the two bolts A (Figure 16).

4) Pull front frame from within the rear tubular frame until the holes align in position B.

5) Replace and retighten bolts.

TO SHORTEN BASEBOARD REVERSE PROCEDURE.

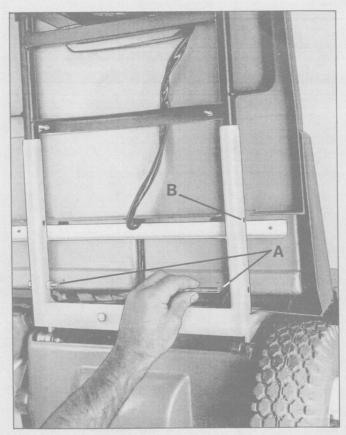


Fig. 16

#### **Check Motor Brushes**

1) Remove seat and batteries.

2) Disengage baseboard from drive section.

3) Twist rear catches A and lift front catches B (Figure 17).

4) Pull forward on catches B.

5) Remove rubber grommet at main plug (push in)

6) You may now lift the top moulding from the main drive system. This should be done with care not to foul plug, etc.

7) You may now lift the bottom moulding from the main drive system.

8) Remove and inspect brushes taking care to replace original brushes into their former housing (Figure 18).

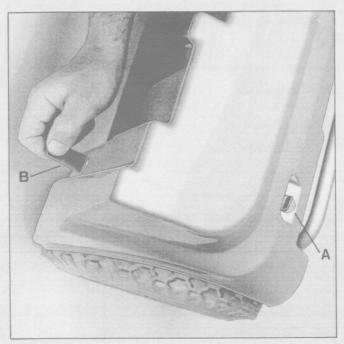


Fig. 17

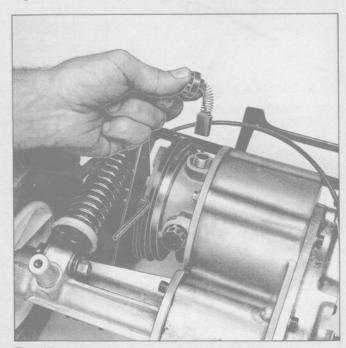


Fig. 18

#### REMOVAL OF MOTOR

1) Follow steps 1-8 as described in motor brush check.

2) Remove nut and washers (steel and nylon) A from top of suspension unit (Figure 19).

3) Remove carrying handle by removing screws C.

4) Pull suspension unit from channel.

5) Remove screws and washers B (four).

6) Extract motor from aluminium housing by pulling firmly on brake.

REPLACE BY REVERSING ABOVE PROCEDURE taking care to replace **all** screws and washers in correct sequence. Tighten securely.

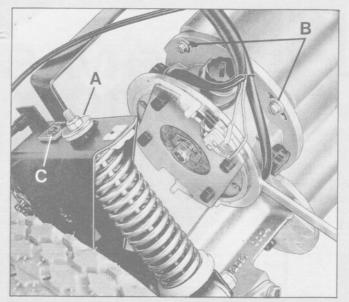


Fig. 19

#### REPLACE FRONT TYRE

- 1) Remove seat and batteries.
- 2) Turn Scoota over to rest on rear bumper frame.
- 3) On 3 wheel version, remove two bolts either side of wheel at front. For rear wheels and 4 wheel Sterlings, remove central nut and pull wheel free.
- 4) Remove 4 nuts A (Figure 20).
- 5) Separate two halves of the wheel.
- 6) Fit new or repaired inner tube.
- 7) Assemble in reverse order.

DON'T FORGET TO RETIGHTEN NUTS AND LOCK OVER TAB WASHERS BEFORE USE.

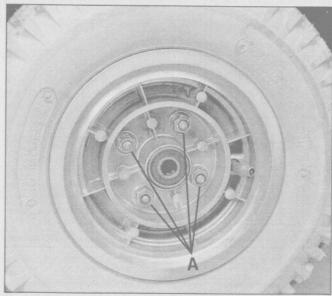


Fig 20.

#### REMOVAL OF TILLER CONTROL

- 1) Remove socket A from underside of control (Figure 21).
- 2) Remove the three screws B.
- 3) You may now remove the tiller control.



Fig. 21

#### REMOVAL OF MAIN CONTROL BOX

- 1) Remove seat and battery boxes and detach rear drive system from baseboard.
- 2) Remove socket A from rear of control box (Figure 22).
- 3) Remove the two screws B located through the frame.
- 4) You may now remove the main control box.

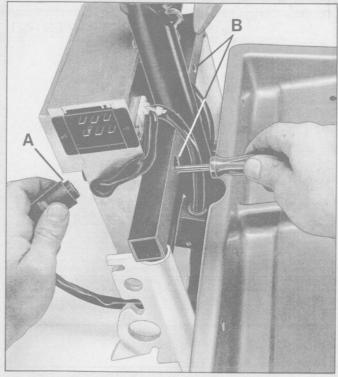


Fig. 22



## **SERVICE HISTORY**

This section is designed to assist you in keeping a record of any service and repairs to your Scoota. Should you decide to sell or exchange your Scoota in the future this will prove most helpful to you. Your service agent will also benefit from a documented record and this manual should accompany the Scoota when service or repair work is carried out. The service agent will complete this section and return the manual to you.

DETAILS OF WORK CARRIED OUT	DEALER STAMP	
	DATE INITIALS	
DETAILS OF WORK CARRIED OUT	DEALER STAMP	
	DATE INITIALS	
DETAILS OF WORK CARRIED OUT	DEALER STAMP	
	DATE INITIALS	
DETAILS OF WORK CARRIED OUT	DEALER STAMP	
	DATE INITIALS	