

guide to SETTING RIVETS

size

Rivets are used to permanently secure two or three layers of leather together. Set properly they are very strong.

Single and Double Cap Rivet posts should stand 0-1.0mm above leather. Measure your thicknesses to get the correct size of rivet required.

type

Single Cap (rapid)
Have a cap on one end only
Double Cap
Have a cap on both ends

Tubular
A hollow post that splits (peens) down

Traditional
Copper post and burr (washer)

tools

Each rivet type comes with a specific setter that is required to fasten the rivet.

For double cap rivets use the mini dot anvil to stop the cap from flattening as you hit.

Use Hole Punch Size 1 for Single, Double Cap, and Tubular Rivets

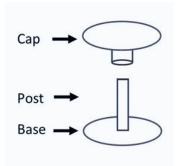
how

Punch your hole for the rivet and clip the parts together. Place the mini dot anvil onto a stone or marble block, then place the rivet on to the mini anvil.

Hit with the concave end of the setter facing down over the rivet, keeping the setter vertical.

Double & Single Cap Rivets (various colour finishes)

			9
	САР	POST LENGTH	BASE
Neat	5mm, 3/16"	4mm, 3/16"	5mm, 3/16"
Extra Small	6mm, 1/4"	5mm, 3/16"	6mm, 1/4"
Small	6mm, 1/4"	6mm, 1/4"	6mm, 1/4"
Medium	8mm, 5/16"	8mm, 5/16"	8mm, 5/16"
Large	8mm, 5/16"	13mm, 1/2"	8mm, 5/16"

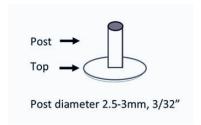


Setter 8100-00 Small, Medium, Large Setter 8100-01 Neat, Extra Small, Drive Punch Size 1

Tubular Rivets (various colour finishes)

	TOP DIAMETER	POST LENGTH
Small	8mm, 5/16"	8mm, 5/16"
Large	8mm, 5/16"	11mm, 7/16"

Setter 8099-00 Drive Punch Size 1



Traditional Copper or Brass Rivets

	HEAD	POST LENGTH	POST DIAMETER	BURR		
Size 9 Small	13mm, 1/2"	13mm, 1/2"	3.7mm, 7/64"	11mm, 7/16"	Burr	
Size 9 Medium	13mm, 1/2"	19mm, 3/4"	3.7mm, 7/64"	11mm, 7/16"		9
Size 9 Large	13mm, 1/2"	25mm, 1"	3.7mm, 7/64"	11mm, 7/16"	Post Head	
Size 12 Small	10mm, 3/8"	13mm, 1/2"	3mm, 3/32"	9mm, 5/16"	ricud	
Size 12 Medi-	10mm, 3/8"	19mm, 3/4"	3mm, 3/32"	9mm, 5/16"		
Size 12 Large	10mm, 3/8"	25mm, 1"	3mm, 3/32"	9mm, 5/16"		

Size 9 Setter 8110-00, Drive Punch Size 2 Size 12 8110-01, Drive Punch Size 3

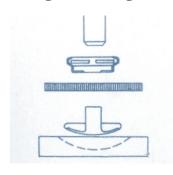




SETTING PRESS STUDS

size

The press stud post should stand around 1mm above leather for a good fixing.



type

Line 20 ideally for 2.0-3.0mm leather Line 24 for 3.0-4.0mm leather

For leather below 2mm use Glove Snaps or Multi-Purpose Snaps (also known as Segma snaps or Line 16)

Back

Front





tools

Each type comes with a specific setter that is required to get the correct fixing.

Use with the concave anvil to stop the top cap from flattening as you hit.

how

Punch your hole for the press stud and place the correct two parts together either side of the leather. Use a stone or marble block.

Hit with 2 or 3 firm taps keeping the setter vertical. You can finish by rotating the setter as you give a final tap

Identity Leathercraft started life as The Identity Store, founded by Peter and Jackie Laight in 2002 to help people express their identity through the things they make from leather.

The company has grown and with it our collective experience and knowledge of the properties and methods for making and using leather as a craft material. So whatever you would like to make, repair, restore or invent out of leather this is the store for you.

As well as on line you can find us at shows and events around the country, including leather sales and open days at our premises in Matlock, the gateway to the Peak District.

Details of events, workshops, leather sales and open days can be found on the News page of our website, and on our social media. To keep in touch with shows and events you can also subscribe to our newsletter.

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