

# INSTALLATION INSTRUCTIONS

**DRUM MULCHER**

## **LOW PRESSURE HOSE & CHECK VALVE**

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DOC #15-2076

SERIAL #32679+

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**WARRANTY + SERVICE** 888.960.0364

**PARTS** 888.960.0361

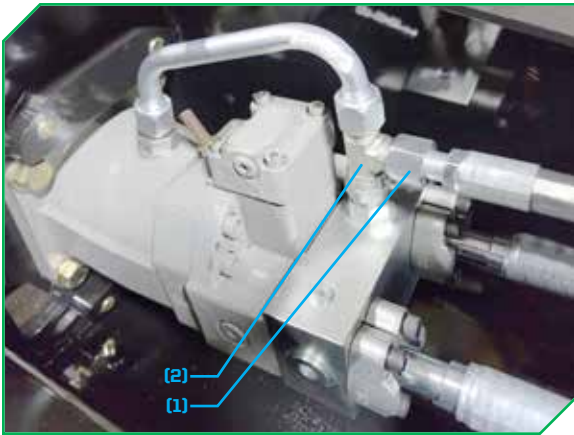


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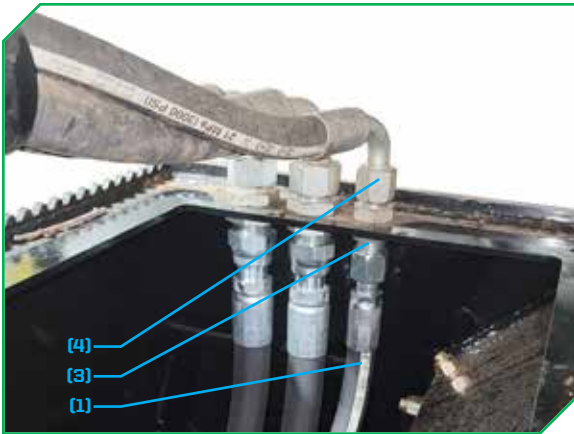
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## LOW PRESSURE HOSE & CHECK VALVE INSTALLATION



**Confirm the work environment is clean. DO NOT allow any dirt or debris to enter the hydraulic system or failure will occur.**

- Disconnect the factory case drain hose (1) from the tee fitting (2) on the top of the motor housing as illustrated at left.



- Disconnect the factory case drain hose (1) from the bulkhead fitting (3) located on the side of the machine opposite of where the piston motor is mounted as illustrated at left.
- Remove the factory case drain hose (1) from the machine.
  - Cut (as needed) any cable ties securing the factory case drain hose (1) to the hoses within the machine, etc.
  - The factory case drain hose (1) will not be reused.
- Disconnect and remove the carrier case drain hose (4) from the bulkhead fitting (3) on the machine.
  - Set the carrier case drain hose (4) aside for reuse later on in this instruction.



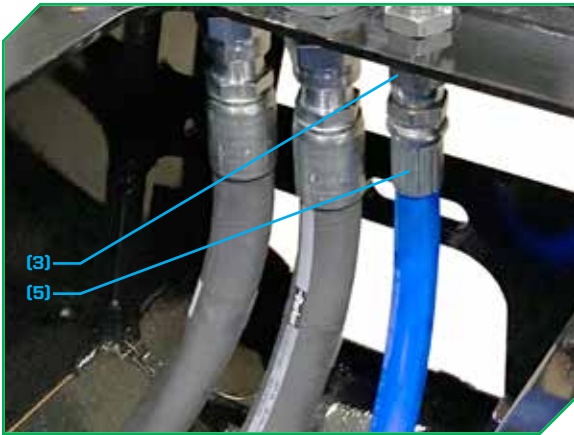
- Attach the supplied low pressure case drain hose (5) to the tee fitting (2) on the top of the motor housing as illustrated at left.



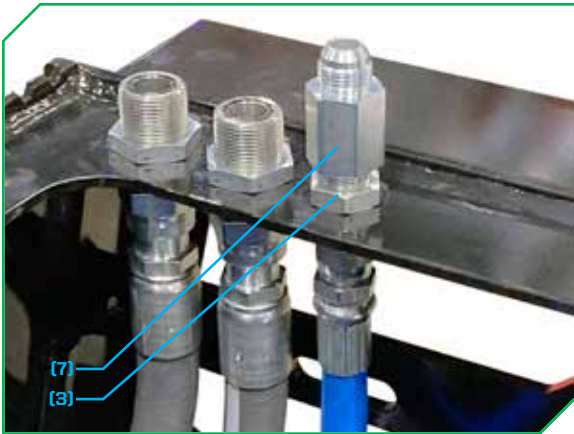
- Route the supplied low pressure case drain hose (5) along other hoses to the bulkhead fitting (3) on the side of the machine opposite of where the piston motor is mounted.
  - Secure the low pressure case drain hose (5) to the other hose(s) with cable ties (6) to prevent chafing against the inside structures of the machine.
    - **NOTE: DO NOT** compress or pinch the low pressure case drain hose (5)!

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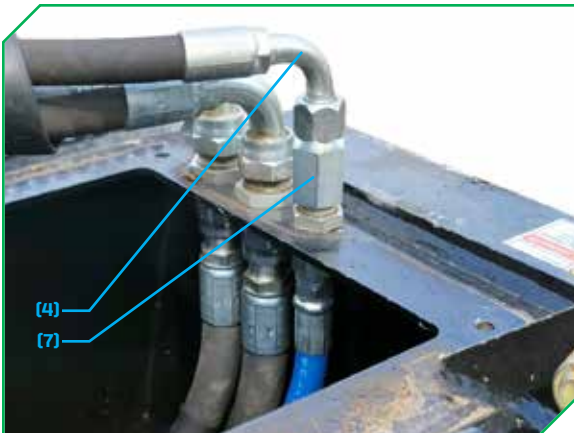
## LOW PRESSURE HOSE & CHECK VALVE INSTALLATION



- Connect the supplied low pressure case drain hose (5) to the bulkhead fitting (3) on the machine where the factory case drain hose (1) was previously mounted as illustrated at left.



- Assemble the supplied reverse flow check valve (7) to the bulkhead fitting (3) on the machine where the carrier case drain hose (4) was previously mounted as illustrated at left.



- Connect the carrier case drain hose (4) to the supplied reverse flow check valve (7) as illustrated at left.
- Clean up any debris, spilled or leaked oil from the interior of the machine.
- Contact Diamond Customer Service at 1-888-960-0364 with any questions or concerns.