

# INSTALLATION INSTRUCTIONS

## SKID-STEER / COMPACT TRACK LOADER DRUM MULCHER BELT TENSION GAUGE INSTRUCTION

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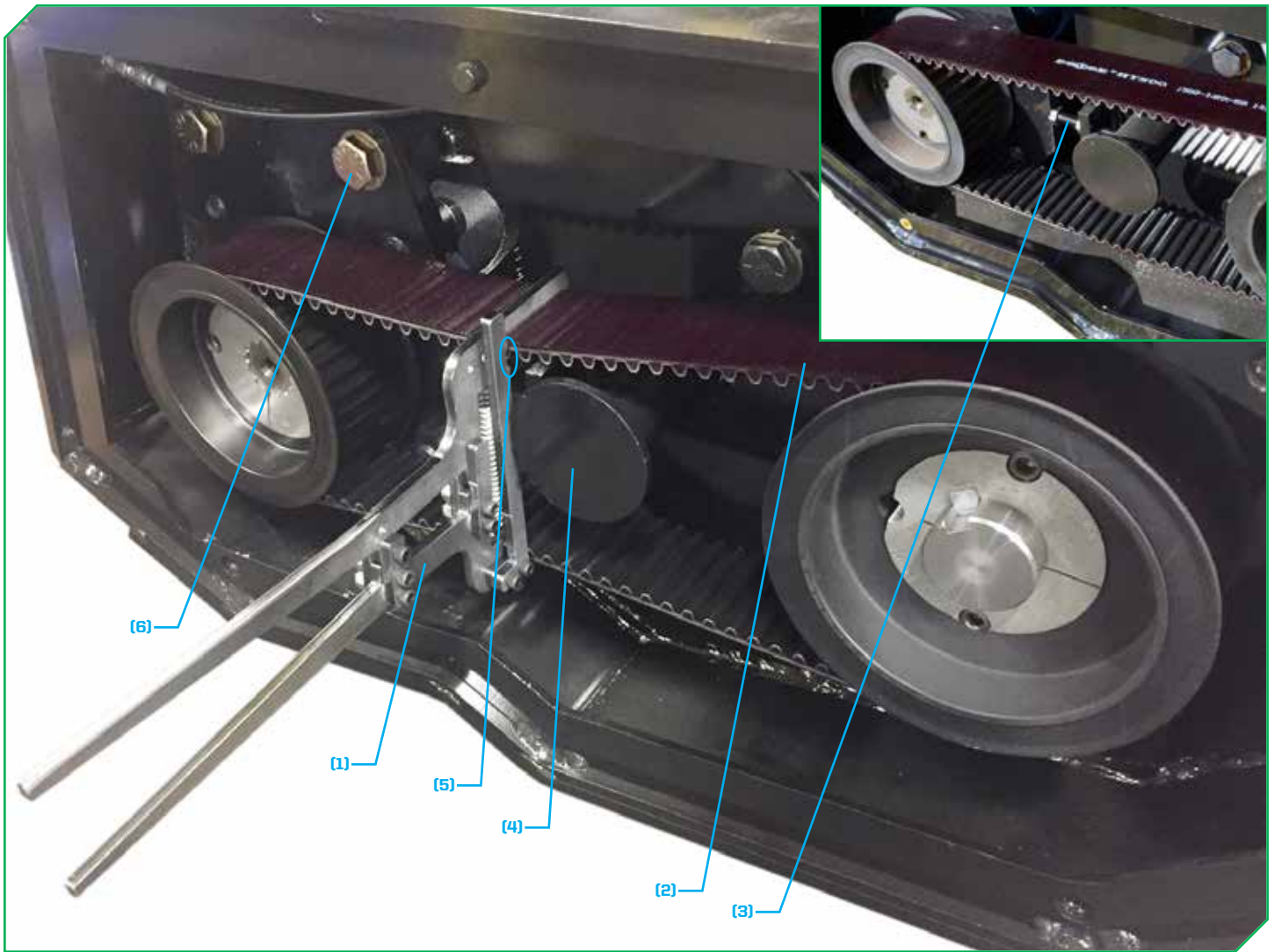


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## BELT TENSION GAUGE INSTRUCTION



- Place the belt tension tool <sup>(1)</sup> (Part #24-0383) on the belt <sup>(2)</sup> as illustrated to confirm correct belt <sup>(2)</sup> tension.
  - The belt tension tool <sup>(1)</sup> should be touching the left side of the standoff post <sup>(4)</sup>.
  - The top edge of the belt <sup>(2)</sup> should be within the notched cutout <sup>(5)</sup> on the belt tension tool <sup>(1)</sup>.
- If adjustment (belt requires loosening or tightening) is required:
  - Loosen the motor mount <sup>(6)</sup> bolts.
  - Loosen the lock nut and adjust the tension adjustment <sup>(3)</sup> bolt as needed.
  - Tighten the motor mount <sup>(6)</sup> bolts.
    - Use Loctite 262 on the motor mount <sup>(6)</sup> hardware.
  - Place the belt tension tool <sup>(1)</sup> on the belt <sup>(2)</sup> and confirm correct belt tension.
    - Check tension with motor mount <sup>(6)</sup> bolts TIGHT.
  - Repeat this step as needed until belt <sup>(2)</sup> is at correct tension.
- Tighten the lock nut on the tension adjustment <sup>(3)</sup> bolt.