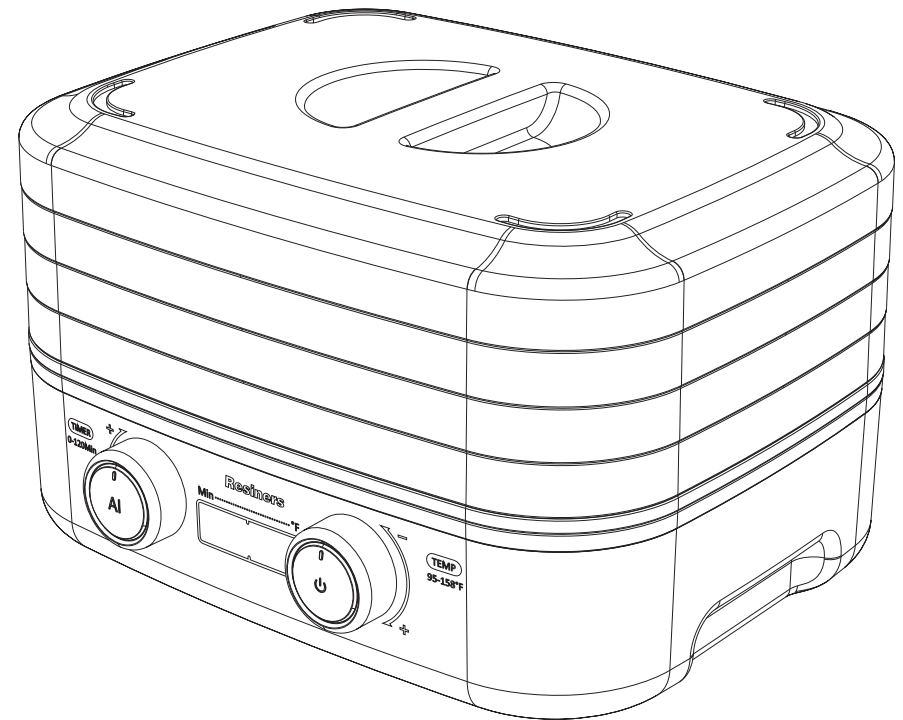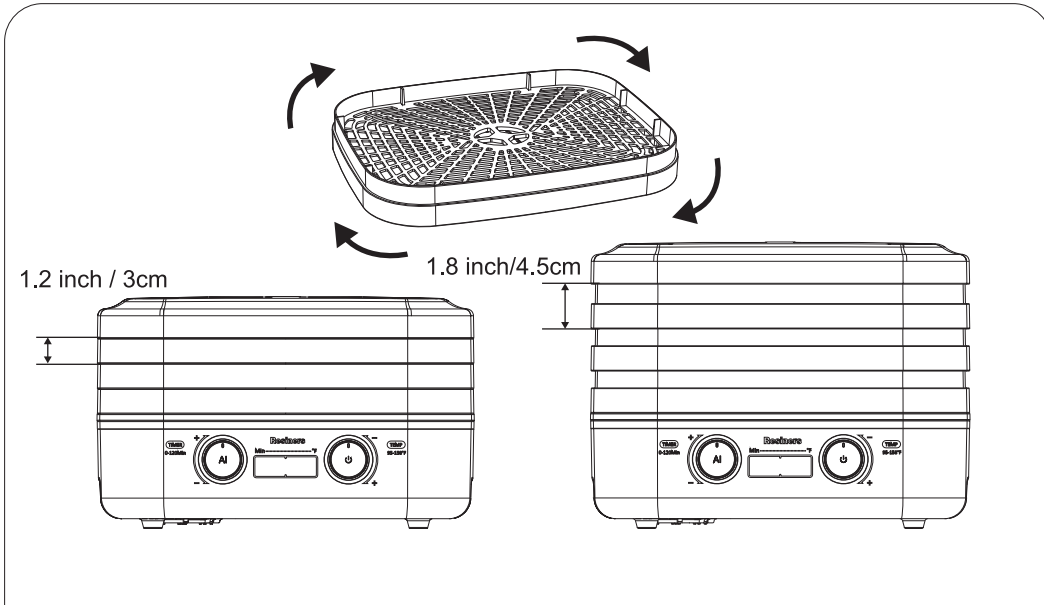# VI COMMON ISSUES

1. The product only works for epoxy resin, not UV resin. It is best to use 1:1 epoxy resin.

2. If the resin after 2 hours was still tacky, sticky or bendy, make sure the ratio of AB resin is 1:1 in VOLUME, NOT weight or change to use another brand resin.

3. Make sure the input voltage is the same as the product described.

4. When the time is up, the machine will run 2 minutes cooling process automaticlly. Then let the resin stands for 15-30 minutes until the resin is fully hardened.

5. Both nobs don't have to be turned with the notch at the top every time as it shows in the picture.

6. If there is any other problems, please do not hesitet to contact us.
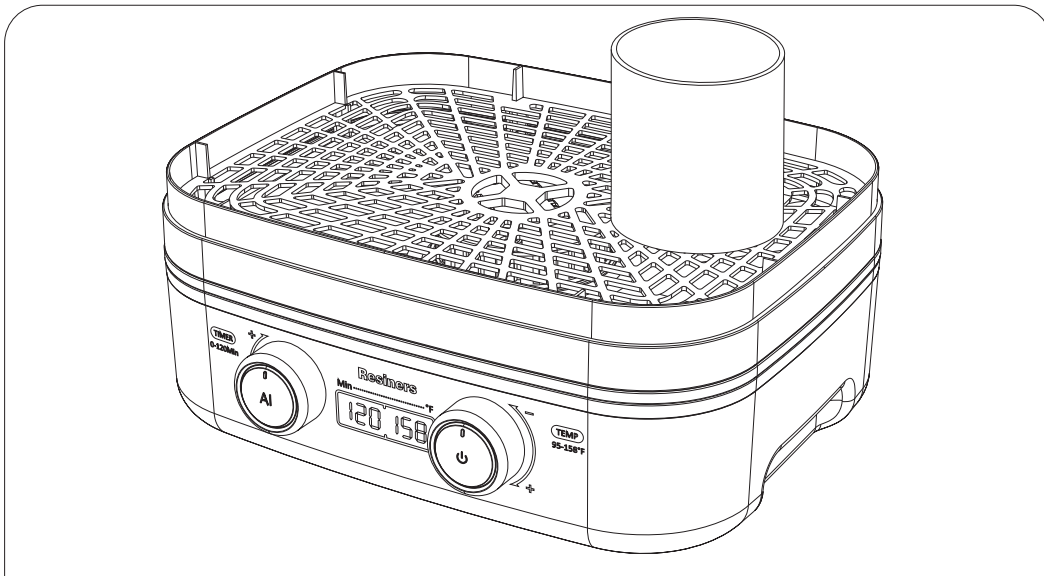
Resiners

Resin Curing Machine

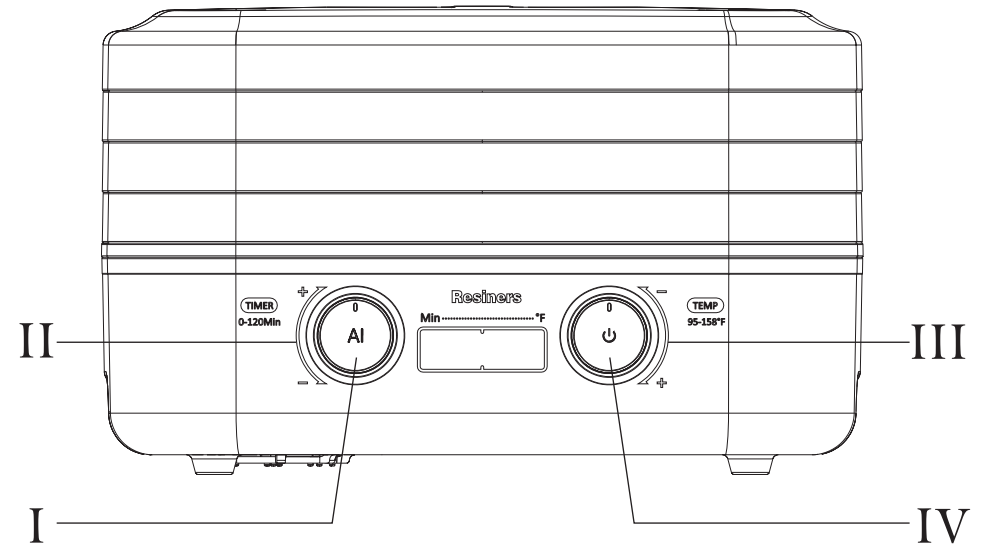Please read the manual carefully before use

5. Heights switch from 1.2 inch to 1.8 inch by rotating the trays 180 degrees.

1.2 inch / 3cm

1.8 inch/4.5cm

6. It can be used without the top cover, so that you can cure super-thick size molds or heat the AB resin before mixing to remove bubbles.

Ⅰ CONTROLS

Ⅰ   AI Mode

Press the (AI) button, the machine will operate two hours automatically. It is recommended for beginners.

Ⅱ   Set Time

Rotate the (AI) button, adjust the Timer value from 0 to 120 mins.

Ⅲ   Set Temperature

Rotate the (power) button, adjust the Temp value from 95 to 158 ℉ （35 to 70℃）.

Ⅳ Power Button

Press the (power) power button to turn on/off the machine.The machine will enter **sleep mode** when not in use for one minute. Press the power button to reboot.

PRODUCT CATALOGUE

III TECHNOLOGY PARAMETERS

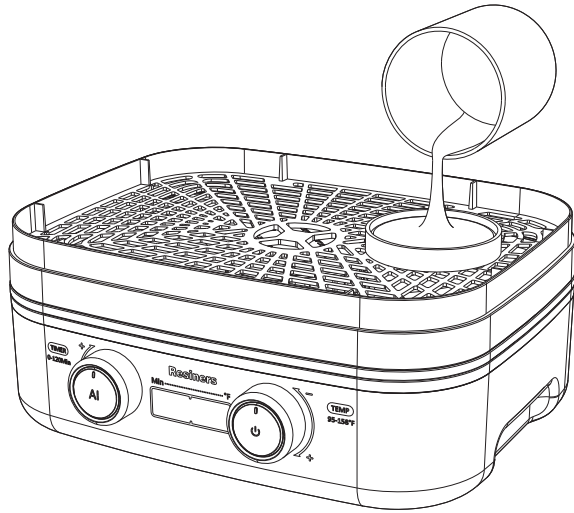| Product Name	Resin Curing Machine
Product Model	Resiners-II
US Rated Voltage	110V
UK Rated Voltage	240V
Rated Frequency	60Hz
Rated Power	200W
Dimension	W10.6"*D8.9"*H8.4"

IV CLEANING TIPS

1. Turn off the power before cleaning.

2. Do not clean the product in water or other liquids. You may use tissues or wipes to clean.

3. If the resin spill out of molds, remove it by hands or tools after the resin fully cured on the surface.
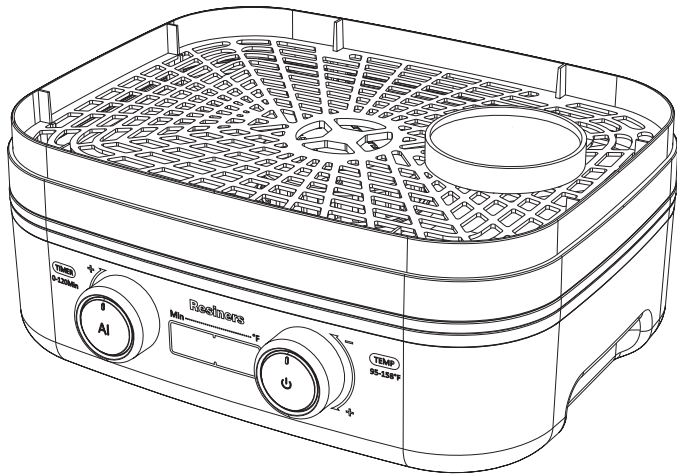
V NOTES

1. It is recommended to place molds on the tray before pouring the resin into the molds. Otherwise, you may spill the resin while lifting molds.

2. Do not dismantle the product.

3. Make sure the input voltage is the same as the product described.

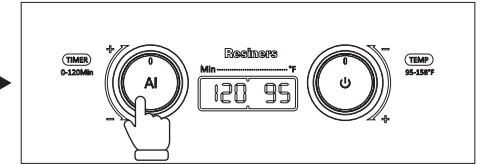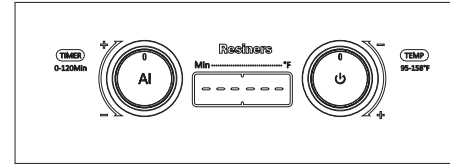4. Do not place the product near heat or fire, to avoid damage.

II INSTRUCTION FOR USE

1. It is recommended to place molds on the tray before pouring. Otherwise, you may spill the resin while moving molds.

2. Let the resin stands for 15 to 30 minutes until the bubbles rise, then remove them.
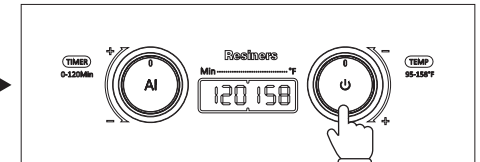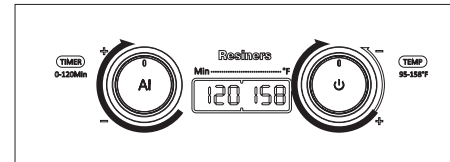

3. How to Set the AI Mode
(1) When the machine is powered on, make sure the LED panel displays "------".
(2) Press the AI button.
Note:
(a) The AI mode only operates at the first step when the machine is trun on, the system will enter the custom mode once the time or temperature button has been rotated.
(b) If the button doesn't work or unable to push in, unplug it and plug back in.
(c) The AI mode is recommended for beginners. The resin will be cured in 2 hours. It is better to use thin molds such as jewelry, domino, keychain and etc.

4. How to Set the Custom Mode
(1) Set the temperature and time.
(2) Press the Power button.
Note:
(a) The custom mode is designed for intermediate and advanced users. For different resin molds, set up a specific timer and temperature to cure.
(b) It is recommended to cure your resin at a low temperature (95-104 ℉/35-40℃) and timer (30-60Min) to reduce bubbles first and then, repeat the previous steps with a higher tempera-ture (113-158 ℉/45-70℃) and timer (90-120Min), to harden the resin.