

INSTALLATION INSTRUCTIONS - INS203

AXLE BACK SYSTEM

Part # 41065 // 2010 - 2014 Chevrolet Camaro SS



Special Tools required: Pry Bar, Hack Saw or Saws-All, Muffler Stand, WD-40 or other kind of lubricant



Install Time: Approximately 2 hours.



Difficulty: Average.



IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle.

BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019





FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

HARDWARE INCLUDED

Inlet Tubes (2pcs)
Exit Tubes (2pcs)
4103B Muffler Tips
KIT030SS 3" Muffler (2pcs)
KIT4106/5 // SCP-275-250 2-1/2" Band Clamp (2pcs) / SCP-275-300 3"
Band Clamp (6pcs)

INSTALLATION

STEP 1

Lift and support the vehicle.

STEP 3



You will need to cut the mufflers from the vehicle using a hack saw or sawsall. Line up your cut with the end of the Rear Differential.

STEP 2



Place a stand underneath the mid pipes to keep them from drooping down.

STARTING ON THE DRIVER SIDE

STEP 4



Remove the inner rubber grommets holding the muffler hangers.

NOTE!! Applying WD-40 will aid in removal.

■MADE IN U.S.A.■

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle.

BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

LIPDATED LAST: March 2019





FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

STEP 5



Slide the stock muffler towards the front of the vehicle and remove.

STEP 6

For the passenger side repeat steps 4 and 5.

INSTALLING BBK AXLE BACK

STEP 7



STEP 7 (CONT.)

Starting with the driver side, Slide the inlet pipe over the stock mid pipe and snug the clamp enough to still allow adjust-ability and re-install the rubber grommet onto the hanger.

STEP 8



Slide the muffler with the adjuster towards the rear of the vehicle onto the inlet pipe and snug the clamp enough to still allow adjust-ability.

STEP 9



Slide the exit pipe onto the muffler and through the rear hanger grommets, then snug the clamp enough to still allow adjust-ability.

■MADE IN U.S.A.■

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle.

BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019





FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

STEP 10



Slide the exhaust tip over the exit pipe and snug the clamp enough to still allow adjust-ability.

STEP 11

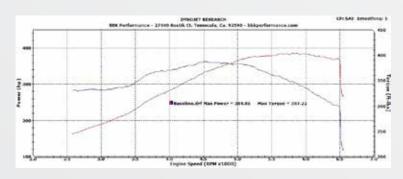
For passenger side installation repeat steps 7-10

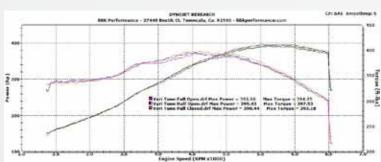
STEP 12



Starting at the inlet pipe clamp adjust the axle back system to your personal preference and tighten the clamps

2010 - 2014 CAMARO SS BBK AXLE BACK SYSTEM DYNO RESULTS





MADE IN U.S.A.

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019

