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## INSTALLATION INSTRUCTIONS - INS120

# SHORTY HEADERS


PART # 4010 and 40100 // 2005 - 2010 Ford Mustang V6 4.0L

 SPECIAL TOOLS REQUIRED: Jack, stands, 8mm, 13mm, & 22 mm open end wrenches, ratchet, swivel, extensions, 13 mm, & 15mm deep sockets, small flat screwdriver 7/8" open end.

 INSTALL TIME: Approximately 4 hours.

 DIFFICULTY: Average.



 NOTE! After driving the car for a few hours it's always a good idea to check and re-tighten the header bolts.

MADE IN U.S.A.

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

**STEP 1**

Disconnect negative battery terminal.

**STEP 2**

Disconnect both cables from battery.

**STEP 3**

Remove the bolt that secures the dipstick tube to the driver side cylinder head and pull the dipstick tube straight up to remove it from the engine.

**STEP 4**

Lift the vehicle as high as possible with jack and support with stands.  
Unplug all oxygen sensors.

**STEP 5**

Separate the cat-back system by loosening the 2 nuts on the band clamp and prying the locking tab up with a small screwdriver while sliding the clamp towards the rear of the car.

**STEP 6**

Unplug the coil packs and fuel injectors.

**STEP 7**

Unbolt stock Y-pipe from collectors and remove the Y-pipe from the car.

**STEP 8**

Remove any o2 sensors that may be the exhaust manifolds.

**STEP 9**

Remove the stock exhaust manifold and gasket.

**STEP 10**

Install the oxygen sensors into the BBK headers.

**STEP 11**

Install BBK header and supplied gasket.

**STEP 12**

Insert and finger tighten the supplied collector studs.

**STEP 13**

Re-install Y-pipe using supplied washers, lock washers and nuts at collectors.

**STEP 14**

Re-connect the oxygen sensors.

**STEP 15**

Re-connect negative battery terminal.

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