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## INSTALLATION INSTRUCTIONS - INS116

1999-2004 GM Truck 4.8L & 5.3L // 1999-2009 GM Truck 6.0L  
1996-1998 GM Truck 5.0L & 5.7L

# FULL SIZE TRUCK HEADERS

Part # 4005 and 40050 / 1999-2004 GM Truck 4.8L & 5.3L

Part # 4006 and 40060 / 1999-2009 GM Truck 6.0L

Part # 4007 and 40070 / 1996-1998 GM Truck 5.0L & 5.7L



**SPECIAL TOOLS REQUIRED:** No special tools required.



**INSTALL TIME:** Approximately 1 hour and 30 minutes.



**DIFFICULTY:** Easy.



**MADE IN U.S.A.**

**IMPORTANT:** All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

STEP 1

Disconnect the negative battery terminal.

STEP 2

From underneath the vehicle, remove the nuts that attach the Y-Pipe to the factory exhaust manifolds.

STEP 3

Remove any EGR or air lines going to the exhaust manifolds. Unplug the oxygen sensors. Unbolt and remove the factory exhaust manifolds and the stock gaskets.

STEP 4

Clean any old gasket material off of the cylinder head, use a scrapper if necessary.

STEP 5

Using the factory hardware and the Supplied Gaskets install the BBK Headers.

STEP 6

Attach the Y-Pipe to the BBK headers using the factory hardware.

STEP 7

Using the supplied hardware, gaskets, and block-offs connect the EGR and AIR fittings to the BBK Headers where applicable.

**NOTE!!!** Be sure to apply a small amount of the supplied anti-seize on the threads.

STEP 8

After driving the vehicle and allowing it to cool a few times, go back and re-tighten the header bolts.

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