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## INSTALLATION INSTRUCTIONS - INS041

1987 - 1995 FORD F-SERIES TRUCK 302

1987 - 1995 FORD F-SERIES TRUCK 351

# TUNED SHORTY HEADERS

Part # 3510, 35100 / Ford F-Series Truck 302

Part # 3511, 35110 / Ford F-Series Truck 351



**SPECIAL TOOLS REQUIRED:** No special tools required.



**INSTALL TIME:** Approximately 3-4 hours.



**DIFFICULTY:** Average.



**MADE IN U.S.A.**

**IMPORTANT:** All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



## FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

### STEP 1

Disconnect the negative battery terminal and place the vehicle on sturdy jack stands.

### STEP 2

Carefully disconnect the spark plug wires, heat shields and engine bracket to allow access to the exhaust manifold bolts. (The heat shields and bracket will not be re-used).

### STEP 3

Disconnect the EGR tube attached to the fitting on the passenger side exhaust manifold. This tube will be re-installed on the BBK Header.

### STEP 4

From under the truck, carefully remove the 4 collector nuts attaching the manifolds to the Y-Pipe.

### STEP 5

Remove all of the exhaust manifold bolts and remove them from the vehicle. Clean the old gasket material from the head surface.

**NOTE!** Dipstick tube must be removed with the exhaust manifolds and the mounting flange side ground down to fit under the new header bolt.

### STEP 6

Install the headers and bolts. Be sure to re-install the dipstick tube with the header. Tighten all the bolts.

### STEP 7

Re-install the spark plugs, wires, EGR connections and any other parts removed for the install.

### STEP 8

From under the truck, reconnect the Y-Pipe assembly. Use the supplied flat washers.

### STEP 9

Reconnect the negative battery terminal and start the engine to check for any leaks. Header bolts should be rechecked after a few hundred miles of driving.

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