

## INSTALLATION INSTRUCTIONS - INS029

1986 - 2004 FORD MUSTANG

# POLYURETHANE OFFSET RACK BUSHING KIT

Part # 2508



SPECIAL TOOLS REQUIRED: None.



INSTALL TIME: Approximately 2 hours.



DIFFICULTY: Easy.



 MADE IN U.S.A. 

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

## SAFETY GUIDELINES

The installation begins with common sense! If the installation is not to be performed with the aid of a full-size chassis lift, it is highly recommended that you support the vehicle with four heavy-duty jack stands. The vehicle should be positioned on a hard, flat and level surface (asphalt in the summer can be very dangerous). Never use a bumper and scissor jack for the support of your vehicle. Always use safety glasses. Allow the engine and transmission to cool before disassembly.

### STEP 1

Remove the nuts and through bolts from the steering rack.

### STEP 2

Using a screwdriver or similar tool, pry the front half of bushings out of the steering rack.

### STEP 3

Pull the steel sleeves from the rack with a pair of pliers. Be careful not to damage the sleeves since they will be re-used later.

### STEP 4

Using a screwdriver or similar tool, pry the rack forward and remove the rear half of the bushings.

### STEP 5

Be sure to clean any oil, grease or debris from the rack and the bushing mounts prior to reassembly.

### STEP 6

Install the bushing in the rear of the rack assembly with the offset hole in the bottom or 6 o'clock position.

### STEP 7

Insert the steel sleeves through the bushings.

### STEP 8

Clean the bolt, nut and especially the threads. Re-install the through bolt and nut.

### STEP 9

Torque to 30-40 lb-ft.

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