

## INSTALLATION INSTRUCTIONS - INS005

# SHORT H-PIPES/X-PIPES

FOR USE WITH BBK PERFORMANCE FULL-LENGTH HEADERS

Part #: 1509, 1510, 1535, 1538, 1635, 1638, 1659, 1660, 1671, 1671, 1672, 1810, 1811 + more



**SPECIAL TOOLS REQUIRED:** No special tools required



**INSTALL TIME:** Approximately 30 Minutes



**DIFFICULTY:** Very Easy



It may be necessary to use some WD-40 to aid in removal of the stock midpipe. Due to the metal to rubber slide mount these units can be sticky.

 **MADE IN U.S.A.** 

**IMPORTANT:** All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

STEP 1

After installing your new BBK full-length headers, you can now install the matching short H-Pipe/X-Pipe by simply bolting it in place of the old H-Pipe Assembly.

It may be necessary to use some WD-40 to aid in removal of the stock mid-pipe. Due to the metal to rubber slide mount these units can be sticky.

STEP 2

Using the washers and nuts supplied with your full lengths stud kit, mount the front H-Pipe/X- Pipe flanges to the header collectors

STEP 3

Using the supplied hardware, bolt up the BBK H-Pipe/X-Pipe.

**NOTE!!!** Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.

STEP 4

Reconnect the factory air tube if installing catalyst equipped pipes.

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