

## INSTALLATION INSTRUCTIONS - INS004

1986 - 2004 MUSTANG V8

# HIGH PERFORMANCE FULL MID-PIPES

Part #: 1507, 1521, 1560, 1561, 1562, 1563, 1565, 1566, 1581,  
1616, 1618, 1661, 1662, 1663, 1664, 1665, 1666, 1669 and 1670



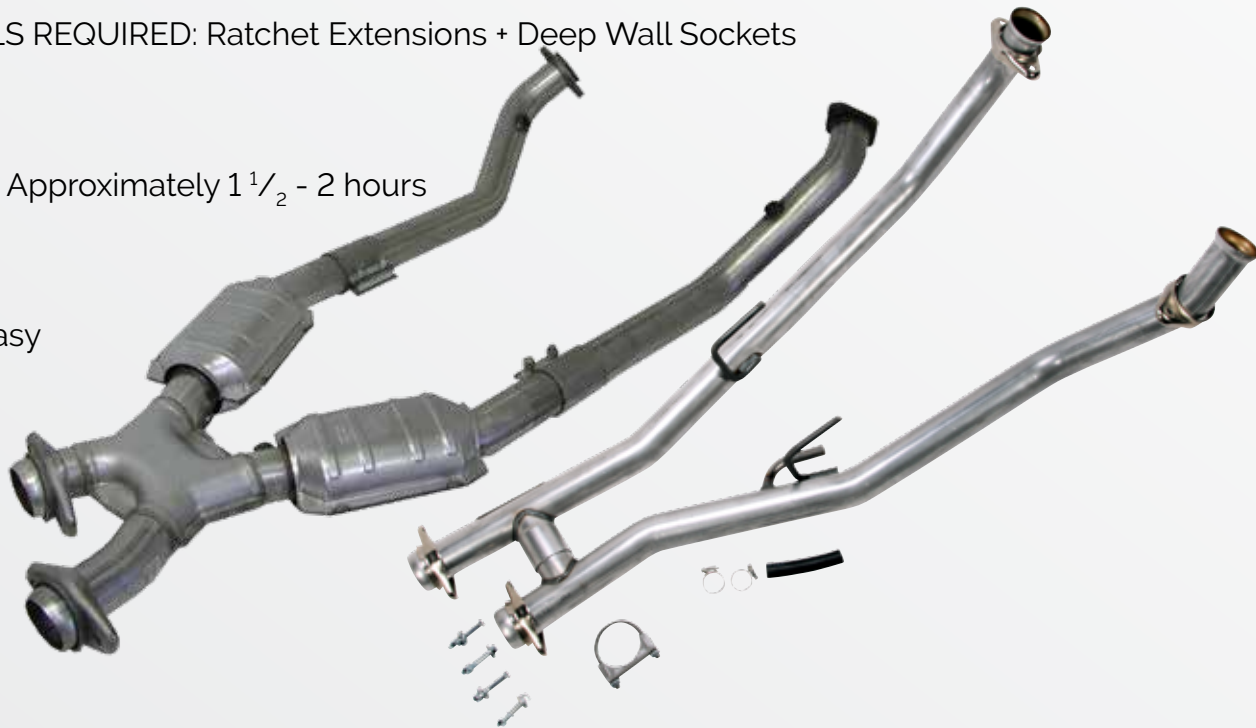
**SPECIAL TOOLS REQUIRED:** Ratchet Extensions + Deep Wall Sockets



**INSTALL TIME:** Approximately 1 1/2 - 2 hours



**DIFFICULTY:** Easy



Some 1994 and newer models are equipped with bolt on hanger system rather than steel slide style used on the 1986-1993 models. To remove simply unbolt the H-Pipe from the hanger mount.

 **MADE IN U.S.A.** 

**IMPORTANT:** All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

## HARDWARE INCLUDED

PART #: 1507, 1521, 1560, 1561, 1562, 1563, 1565, 1566, 1581, 1616, 1618, 1661, 1662, 1663, 1664, 1665, 1666, 1669, 1670 AND 10010

1507, 1562

### KIT1507/62

HDW0202-1/2" U Clamp (1pc) / HDW024 Hose Clamp (2pcs) / HDW034 3/4" Heater Hose (1pc)

### KIT002

HDW013 Flat Washer, 3/8 (8pc) / HDW014 Lock Washer, 3/8 (4pcs) / HDW015 Hex Nut, 3/8-16 (4pcs) / HDW016 Bolt, 3/8-16x2.5" (4pcs)

1565, 1566

### KIT1565/6

HDW0202-1/2" U Clamp (1pc)

### KIT002

HDW013 Flat Washer, 3/8 (8pc) / HDW014 Lock Washer, 3/8 (4pcs) / HDW015 Hex Nut, 3/8-16 (4pcs) / HDW016 Bolt, 3/8-16x2.5" (4pcs)

1616, 1618, 1665, 1666, 1669, 1670

### KIT002

HDW013 Flat Washer, 3/8 (8pc) / HDW014 Lock Washer, 3/8 (4pcs) / HDW015 Hex Nut, 3/8-16 (4pcs) / HDW016 Bolt, 3/8-16x2.5" (4pcs)

1521, 1563, 1661, 1662, 1663, 1664

### KIT003

HDW024 Hose Clamp (1pc) / HDW034 3/4" ID Heater Hose (1pc)

### KIT002

HDW013 Flat Washer, 3/8 (8pc) / HDW014 Lock Washer, 3/8 (4pcs) / HDW015 Hex Nut, 3/8-16 (4pcs) / HDW016 Bolt, 3/8-16x2.5" (4pcs)

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### STEP 1

Place all four corners of the vehicle on jack stands or use a drive on lift.

### STEP 2

Disconnect the negative battery terminal.

### STEP 3

Remove the oxygen sensors using a 22mm wrench. Then take off the header flange nuts at the collector and disconnect the air tube from the H-Pipe. (In some instances cutting 1-2 inches in front of the factory clamp for the air pump tube on the H-Pipe may be necessary).

### STEP 4

Disconnect the mufflers from the mid-pipe. Lubricate the H-Pipe hangers with WD-40 or equivalent and slide back to remove.

### STEP 5

For installation simply reverse the previous steps, making sure to reconnect the air tube to the connector tube located on the new mid-pipe (Used supplied hose and clamps if cutting was required).

**NOTE!!!** Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads. Do not plug off the air line from the air pump. Air pump damage and premature catalytic converter damage will occur.

### STEP 6

Using the supplied muffler style clamps, install over the mid-pipe tubes and tighten to avoid any leaks.

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