



## INSTALLATION INSTRUCTIONS - INS166

# SHORT MID PIPE FOR USE WITH BBK FULL LENGTH HEADERS

Part # 1636, 1637 // 2005-2010 Ford Mustang GT  
Part # 16515, 1851 / 2005-2012 Ford Mustang GT500

**i** Instructions are same for both competition series off road and high flow catalytic mid pipes.

**W** **Special Tools required:** No special tools required.

**≈** **Install Time:** Approximately 30 minutes.

**📏** **Difficulty:** Easy.

**🔧** **Additional Parts required (sold separately) for installation:**  
**O2 SENSOR 4 WIRE  
HARNESS EXTENSIONS  
12" - Part # 1676**

Please Note:  
BBK O2 Sensor Harnesses  
are **no longer** included in these kits -  
Must be purchased separately.



🇺🇸 **MADE IN U.S.A.** 🇺🇸

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

**STEP 1**

Disconnect the negative battery terminal.

**STEP 2**

With BBK Full Length Headers # 1641, 16410 or 16495 installed, lift the BBK X-Pipe into place.

**STEP 3**

Line up the rear of the X-Pipe with the stock barrel style clamps and slip the clamps over the reduced end of the X-Pipe.

**STEP 4**

Position the X-Pipe collector flanges up to the headers, connect the X-Pipe with the studs provided in the header kit installed into the header collector flanges. Slide studs through the holes in the X-Pipe flanges and install nuts and washers.

**STEP 5**

Adjust position of exhaust system for fitment and clearance. Tighten barrel style clamps and collector nuts.

**STEP 6**

Remove the rear oxygen sensors from the Stock Pipes and install them into the BBK X-Pipe.

**NOTE!!!** Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.

**STEP 7**

Connect the supplied oxygen sensor extensions to the sensor and the wire harness at the transmission.

**STEP 8**

Reconnect the battery and start the engine and listen for any leaks.

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