

## INSTALLATION INSTRUCTIONS - INS081

1993 - 1996 CHEVY IMPALA SS 5.7L

# SHORTY HEADERS

Part # 1595 and 15950 // 1993 - 1996 Chevy Impala SS 5.7L



SPECIAL TOOLS REQUIRED: Saws-All.



INSTALL TIME: Approximately 3-4 hours.



DIFFICULTY: Average.

### CAUTION

Use of heat shield may be needed for oxygen sensor wires & passenger side plug wires



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IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



## FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

### STEP 1

Lift vehicle as high as possible, then disconnect the negative battery terminal.

### STEP 2

Disconnect the steering shaft, then remove the exhaust manifold flange nuts at the collectors. Disconnect the slip fit connection behind the catalytic converters and remove the Y-Pipe.

### STEP 3

Remove the air tubes, plug wires and plugs. Disconnect oxygen sensor plugs from the back of the engine.

### STEP 4

Remove the driver side exhaust manifold bolts and remove the manifold from the top of the engine compartment.

### STEP 5

Remove the passenger side EGR tube, dipstick, alternator and bracket. Remove exhaust manifolds and remove the manifold from the bottom of the engine compartment.

### STEP 6

With the exhaust manifolds out of the vehicle, remove the oxygen sensors from the stock exhaust manifolds and install them into the BBK Headers.

**NOTE!** Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the

### STEP 6 (CONT.)

oxygen sensor back into the part the anti-seize will spread evenly throughout the threads. Be sure to make sure that the cylinder head flange surface is free of debris and is ready to reassemble.

### STEP 7

Using the supplied gaskets and bolts, install the BBK Headers starting all the bolts hand tight, then tighten to factory specs.

### STEP 8

Once the headers are in place install the EGR Tube, dip stick, alternator, air tubes, plugs and wires. Connect the oxygen sensor plugs and steering shaft at this time.

### STEP 9

Before installing the factory Y-Pipe you must cut the passenger sides exhaust tube just below the flex tube about 5inches. This will allow the supplied slip tube to be put into place.

### STEP 10

Install the supplied slip tube onto the modified Y-Pipe and gently tighten using the supplied clamp to allow some movement for adjustment. Install Y-Pipe hand tighten fasteners. Once the proper fitment is achieved tighten to factory specs.

### STEP 11

Start the vehicle and check for leaks. Re-torque the header bolts after 500 miles of driving.

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