

BBK PERFORMANCE LLC
3060 Performance Circle
Deland, FL 32724

For any questions, email us:
TECH@BBKPERFORMANCE.COM



INSTALLATION INSTRUCTIONS - INS227

SHORT MID H-PIPE

FOR BBK LONG TUBE HEADERS / PART# 1642/16420

Part # 1465 and 14650 // 2015 - 2017 Ford Mustang 3.7L V6



Special Tools required: No special tools required.



Install Time: Approximately 1 hour.



Difficulty: Easy.



MADE IN U.S.A.

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

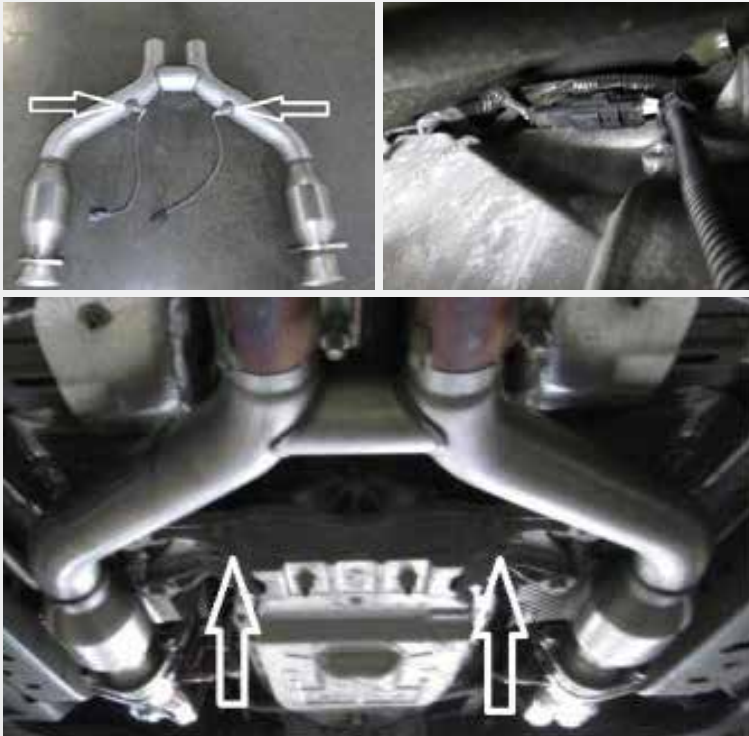
UPDATED LAST: March 2019

FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

STEP 1

Disconnect the negative battery terminal. Lift the vehicle as high as possible utilizing approved jack and jack stands.

STEP 2



With the BBK Full Length Headers installed, remove the (2) rear oxygen sensors from the stock exhaust and transfer them over to the BBK H-PIPE.

Connect the (2) oxygen sensor extensions to the wiring Harness's on both sides of the transmission.

NOTE: Route the oxygen sensor wiring over the transmission cross member.

STEP 3



Lift the BBK H-PIPE up to the collector flanges on the headers, Connect the headers and H-Pipe utilizing the hardware supplied in the header kit.

NOTE: just snug the bolts enough to hold the BBK H-Pipe into place.

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STEP 4



Lift the stock exhaust into place and line it up with the BBK H-Pipe, slide the barrel clamps forward enough to connect the stock exhaust to the BBK H-Pipe.

NOTE: You will need to push the complete exhaust towards the front of the vehicle as far as possible to ensure that the barrel clamps have enough grip length to properly secure the exhaust pipes.

STEP 5



With everything in place level out the exhaust and start tightening down all the hardware and clamps starting at the collectors and working your way towards the rear of the vehicle.

Connect the oxygen sensor wires to the wire extensions. Reconnect the battery and start the engine to check for exhaust leaks.

NOTE: Be sure to check and re-torque the exhaust clamps and hardware after 500 miles of driving.

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