





#### DEAR FEET,

Companies often say "The safety of our workers always comes first". But does it really? I'm sure it's their intention, but is it a fact?

It will not come as a surprise that we, Bata Industrials, want safety to be a fact.

Whether it is in a plant, distribution centre, production site, factory, or any other place where professionals might encounter hazardous working conditions. Because no matter how skilled people might be, they are always vulnerable.

We can decrease that vulnerability and turn it into safety. By making professionals stand strong, be comfortable, walk with confidence, and stay safe under all circumstances.

That does not start with just a safety boot. That starts with The Safety Boots, and we have a catalogue full of them.

Stay Safe

Martijn Mathot Global President

# MANUFACTURING IN AUSTRALIA SINCE 1961

#### **Our History**

Founded in 1894, The Bata Shoe Organization is one of the world's leading manufacturers and retailers of quality footwear. With over 30,000 employees, 24 production facilities, 5,000 international retail stores and a presence in over 70 countries.

The company was first registered in the town of Zlin Czechoslovakia, from humble beginnings the small family business expanded rapidly under the vision and guidance of founder Thomas Bata. Thomas was a ninth generation shoemaker determined to become a manufacturer who could provide customers with value for their money.

Bata became an international business in the first half of the 20th century and by the second half of the century had established a true global footprint (production in Australia had commenced in 1961). A progressive and market leading pioneer of the modern footwear industry Bata is now an iconic brand recognised all around the world.

#### **Bata Industrials In Australia**

Bata Shoe Company Pty Ltd was established in Australia 1961. Production commenced in Mornington, Victoria in 1981, and remains our Head Office location today. The Australian company is registered as a quality endorsed company complying with ISO 9001 and AS 2210.3 and is proud to be part of the world wide organization. With a strong industrial focus, the company manufactures and wholesales over a million pairs of footwear each year through its industrial and wholesale retail business streams.

A working relationship between the Bata Australian and European industrial companies was the platform for the development of an association between the specialised industrial companies within the organization. In 2004 the first meeting of the Bata Industrials World Wide Group was held at Bata Best in the Netherlands. Involving companies from South America, South Africa, Europe, Australia and New Zealand, the enormous potential for the group to synergize information, product development, manufacturing, and sourcing became apparent. The combined technical and R&D resources of the group have lead to a cross pollination of ideas and the capacity for production development has never been stronger. This is epitomized by the development and re-structuring of the Bata Industrials ranges in Australia between 2005 and 2007.

# THE SAFETY BOOT

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# FOOTWEAR FEATURE ICONS

Use the symbols displayed on this page to see each boot's performance characteristics. By referring to these icons as you read through this catalogue, you'll see the special features for each different style of boot. Use this information to help determine which Bata Industrials style is suitable to your needs. You will also notice that many of our boots cater for specialised industry specific requirements. Please read the product descriptions closely or visit us online at www.bataindustrials.com.au for more information.

#### **COMFORT FEATURES**



#### PU COMFORT FOOTBED

For increased underfoot cushioning performance.



#### ORTHOLITE INSOLE

Provides superior cushioning, unmatched comfort, breathability and durability.



High performance algae-based foam insoles that offer a sustainable replacement to traditional petroleum based insole materials.



#### COOL COMFORT LINING

Premium comfort lining provides a soft and breathable boot interior to keep your feet dry and cool.



#### DRI-FREEZE LINING

A performance fabric designed to manage the moisture and breathability within the boot environment, keeping the foot surface cool, dry and comfortable.

Innovative cushioning technology made from super elastic



#### material that is extremely lightweight and durable.

RECOIL ENERGY RETURN TECHNOLOGY®

BASF ELASTOPAN MIDSOLE Soft cushioned midsole that generates outstanding comfort and is super lightweight.



Soft cushioned midsole that generates outstanding comfort and is super lightweight.



For enhanced comfort & impact absorption to help soften the weight of working on your feet all day.



#### FLEXIBLE MIDSOLE

A soft cushioned midsole providing comfort, flexibility and a high level impact absorption.

#### PROTECTION FEATURES



Steel toe cap offers protection against injuries and can withstand a force of up to 200 joules.



Lightweight toe cap offers protection against injuries and can withstand a force of up to 200 joules.



Non metal toe cap offers protection against injuries and can withstand a force of up to 200 joules.



#### CARBON FIBRE TOECAP

Super lightweight toe cap offers protection against injuries and can withstand a force of up to 200 joules.



Protects the foot against sharp objects penetrating through the sole.



#### COMPOSITE MIDSOLE

Non metal midsole that protects the foot against sharp objects penetrating through the sole.



#### SCUFF CAP PROTECTION

For added toe scuff and abrasion protection to prolong the life of the boot.



#### **ELECTRIC HAZARD PROTECTION**

Designed to significantly minimise the flow of electricity to the ground, reducing the possibility of electrocution.



Minimises the amount of static electricity build-up on your body.



#### METATARSAL PROTECTION

The Met-Guard provides a protective barrier to reduce and absorb impact, whilst supporting natural foot movement.



#### ANKLE PROTECTION

High impact absorbing guard to protect the ankle from side impact.

#### SPECIAL FEATURES



Added leather protection from oil and water and also makes cleaning easier.



Fine microfibers help trap air and block body radiant heat loss, making it an efficient insulator.



#### KEVLAR STITCHING

Sewing thread that is made from heat and fire retardant meta-aramid fiber.



Made with composite components and a great choice for workers where metal detection is present.



#### AIRPORT FRIENDLY

Ideal for travelling through metal detection portals and airport security.



#### LADIES FITTING

Designed specifically to fit a ladies foot. Available only in ladies sizes.



Boot with no safety toe cap, and is a great option for when not restricted to wearing safety footwear.



#### LIFE ODOUR CONTROL LINING

Natural plant-based antimicrobial protection that eliminates 99% of bacteria that causes bad smell.

#### **SOLE FEATURES**



#### SLID RESISTANT

Tested to meet the Australian/New Zealand standard for slip resistance.



#### TIINNFI SYSTEM®

This design ensures that the shoe will absorb shock from impact, thus relieving pressure on your joints.



#### DURABLE HEAT RESISTANT PU OUTSOLE

Resistant to oil, acid, abrasion & heat up to 130°C.



#### DURABLE HEAT RESISTANT TPU OUTSOLE

Resistant to oil, acid, abrasion & heat up to 130°C.



#### HEAT RESISTANT RUBBER OUTSOLE

FUEL & OIL RESISTANT OUTSOLE

Durable rubber outsole can withstand extremely high temperatures of up to 300°C.



Outsole is resistant to fuel & oil substances.



#### SHOCK ABSORBING DISC

Shock absorbing technology fused within the heel strike zone for increased impact protection.

#### **BOOT UPPER FEATURES**



High quality leather for added safety and durability.



#### ABRASION RESISTANT MESH UPPER

Featuring a breathable mesh upper that is also abrasion resistant to help prolong the life of the shoe.



#### MICROFIBER UPPER

Water resistant and easy to clean with a leather look finish.



#### WATER RESISTANT

boots without having to stop and use the laces.

Allows you to quickly slip in and out of your

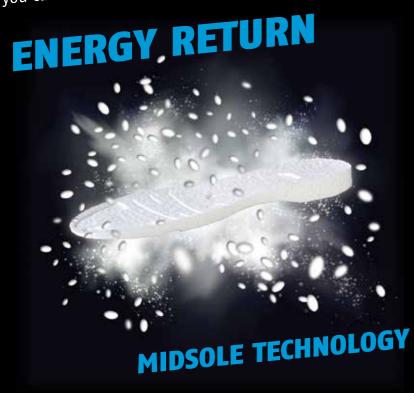
Resistant to water penetrating the inside of

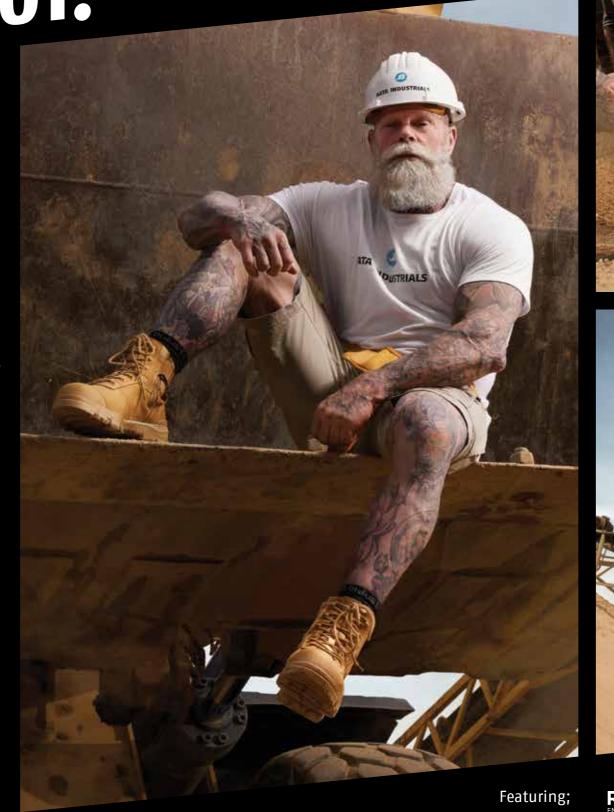
ANERGER THE SUPERBOOT.

Introducing Avenger, the latest advancement in workboot innovation. Fusing style, safety and athletic cushioning into a super lightweight & metal free heavy industrial workboot. Its packed full of features to provide superior all round comfort and foot protection.

The secret to the Avenger's superior comfort levels is in it's midsole. Made from hundreds of expanded beads fused together to deliver the wearer endless rebound energy, outperforming any other cushioning material in the safety industry.

With all over foot protection such as; carbon fibre toecap, TPU toe scuff, D30 ankle and metatarsal impact protection, Armour Layer anti-penetration midsole and EH protection you can understand why it is known as THE SUPER BOOT.

















Kevlar Ortholite® ARMOURLAYER® DRI-FREEZE

# AVENGER

#### **DUAL DENSITY RECOIL ERT/RUBBER**



**Dri-Freeze Lining** 

and breathability within the boot environment, keeping he foot surface cool, dry and comfortable.



#### **Life Odour Control Lining**

Natural plant-based antimicro protection that eliminates 99% of bacteria that causes bad smell.

#### Zip Sided

llows you to quickly slip in and to stop and use the laces.

#### Ortholite® Insole

Ortholite® inmatched comfort, preathability and durability.



#### Armour Layer Anti-Penetration

per lightweight non-metal midsole t protects the foot against sharp ects penetrating through the sole.



#### Recoil Energy Return Technology®

encapsulated within the midsole to



#### Electric Hazard Protection

FUEL & OIL RESISTANT

s resistant to fuel & oil substances.

LECTRIC HAZARD PROTECTION

Tested to meet the Australian standard for slip resistance

Designed to significantly minimise the flow of electricity to

The Helix sole design includes an enhanced concave in the

heel to increase comfort and reduce strain related injury

and fatigue, dissipating heel-strike impact forces.

the ground, reducing the possibility of electrocution.

esigned to significantly minimise the w electricity to the ground, reducing the possibility of electrocution.



#### ligh Quality Leather Upper gh quality leather uppers for ed safety and durability



visit www.bataindustrials.com.au

to download the data spec sheet.

For more technical info

withstand a force of up to 200 joules

**Toe Scuff Protection** For added toe scuff and abrasion protection to prolong

the life of the boot.

**Encapsulated Rubber Outsole** (

abrasion & heat resistan

to 300°C standard AS 2210.3.

Designed to meet the slip, fuel, oil



**OUTSOLE** TECHNOLOGY

HOLITE® INSOLES

lightweight and durable.

temperatures up to 300°C

Provides superior cushioning, unmatched

friendly containing 5% recycled rubber. RECOIL ENERGY RETURN TECHNOLOGY

nnovative cushioning technology made

EAT RESISTANT RUBBER OUTSOLE

360° ENCAPSULATED RUBBER OUTSOLE

and withstand harsh working conditions.

rom super elastic material that is extremely

Hard wearing rubber outsole provides superior

grip and abrasion resistance. Heat resistant to

The Recoil ERT midsole is fully encapsulated within a

rubber outsole to enhance the longevity of the boot

comfort, breathability and durability. Also eco-

HRO 300°C





#### **AVENGER** 804 88830 Wheat Zip Sided Safety Boot

> Carbon fibre safety toe

MEET BOOST MASTER BOB.

BOB promotes all of our collections

that give feet a huge BOOST. NEVER BE

the introduction of our new branding.

BORING we promised ourselves with

Well, BOB is far from boring and our

isn't either. Once you experience the

Avenger you will understand why BOB

new Avenger work boot certainly

calls them THE SUPER BOOT.

- > Wheat nubuck leather upper
- > External TPU scuff toe cap
- > YKK zip side for ease of access
- > Metatarsal & ankle protection > Anti-penetration resistant
- > FH resistant
- > Heat resistant rubber outsole to 300°C
- > Sizes: UK 3-14 (Half Sizes 71/2-101/2)













Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/ or materials when used under normal conditions for the purpose intended for the particular boot.



Try a pair of Avenger Boots and if you're not completely satisfied with the comfort, simply return the boots to the place of purchase within 30 days of the date of purchase for an exchange or refund.

BATAINDUSTRIALS



## **RECOIL** ERT®

#### **ENERGY RETURN TECHNOLOGY**

#### © BETTER FOR YOUR FEET

The wearer's feet remain less tired, which improves foot health and increases energy levels.

#### **CO MAXIMUM RESPONSE**

Recoil ERT® stays durably elastic and always bounces back into its original shape.

#### SUPREME EFFICIENCY

Recoil ERT® provides a high level of energy absorption with every step.

#### MAXIMUM RESISTANCE

Recoil ERT® is encapsulated by a durable rubber outsole layer, making it ideal for the toughest work environments.

#### **CO ENDLESS CUSHIONING**

The outstanding cushioning characteristics of Recoil ERT® help prevent soreness or injury to the wearer's feet, ankles, joints, lower limbs and back.

#### SUPERIOR BOUNCE

RECOIL ERT® returns a lot more energy and drive to the wearer than the conventional midsole materials used.



#### Recoil ERT®

any other foam cushioning material in the



#### **EVA Foam**

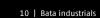
Even the best performing EVA cushioning returns less energy then Recoil ERT cushioning.





PU cushioning returns even less

energy then Recoil ERT cushioning.





# RAISING YOUR COMFORT STANDARDS

#### HELIX ULTRA COLLECTION

Bata Industrials Helix range has evolved, by improving key elements and partnering with highly regarded brands to bring you the best boot in its class. Bata is always striving for innovation and the refined modifications of this new collection is ultra impressive. Now 15% lighter due to its enhanced comfort and durability upgrades it's hard to see why you would wear anything else.

Featuring;

SOLES BY





Kevlar.





ARMOURLAYER®
PENETRATION RESISTANT MIDSOLE



804 66029

# HELIX ULTRA

#### **DUAL DENSITY PU/RUBBER**

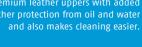
your feet dry and cool.



ASTM F2413-18 EH Resistant

**Cool Comfort Lining** nium comfort lining provides soft and breathable boot interior to keep

> 3M™ Scotchgard™ Protector Premium leather uppers with added leather protection from oil and water



Steel Safety Toecap Capable of resisting a drop force of 200 Joules to offer premiu

#### Toe Scuff Protection

the life of the boot



#### Michelin Rubber Outsole

Designed to meet the slip, fuel, oil, abrasion & heat resistar to 300°C standard AS 2210.3

For more technical info

visit www.bataindustrials.com.au

to download the data spec sheet.











#### Life Odour Control Lining

latural plant-based antimicrobial rotection that eliminates 99% of acteria that causes bad smell.

Heat and fire retardant the life of the boot.



#### BASF Elastopan® Midsole

#### D30® Heel Cushion Insert

isplaces the shockwaves and channels the energy to encourage movement. \*Only featured in Horizon & Longreach models

#### Armour Layer Anti-Penetration

uper lightweight non-metal midsole that protects the foot against sharp bjects penetrating through the sole

#### Electric Hazard Protection

signed to significantly minimise the ow electricity to the ground, reducing the possibility of electrocution.

#### ligh Quality Leather Upper gh quality leather uppers for ded safety and durability



#### **HORIZON**

Zip Sided Safety Boot

UK 3-14 (Half Sizes 71/2-101/2) Colour Wheat Nubuck Leather 804 88008







804 44021

804 88008

#### **LONGREACH ZIP** 6" Composite Zip Sided Safety Boot

UK 3-14 (Half Sizes 71/2-101/2) Colour Wheat Nubuck Leather 804 88015 PU/Rubber









804 88015



6" Composite Zip Sided Safety Boot

UK 3-14 (Half Sizes 71/2-101/2) Colour Black Full Grain Leather 804 66029

Sole PU/Rubber









804 66010



#### **TREKKER**

#### Claret Slip On Safety Boot

UK 3-14 (Half Sizes 71/2-101/2) Colour Claret Full Grain Safety 804 44021 PU/Rubber Sole

nclude D30 Heel Insert.





Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/ or materials when used under normal conditions for the purpose



Colour

Sole

6" Lace Up Safety Boot

PU/Rubber



UK 3-14 (Half Sizes 71/2-101/2)

Wheat Nubuck Leather 804 88009

## **LONGREACH**

#### 6" Lace Up Safety Boot

UK 3-14 (Half Sizes 71/2-101/2) Colour Black Full Grain Leather 804 66010

PU/Rubber Sole





Try a pair of Helix Ultra Boots and if you're not completely satisfied with the comfort, simply return the boots to the place of purchase within 30 days of the date of purchase for an





MIUM COMFORT INSOLES Each boot is fitted with a premium PU comfort insole to

ncrease underfoot cushioning and support.



BASF ELASTOPAN PU MIDSOLE Lightweight, flexible & soft cushioned PU

thane) midsole provides superior comfort and a high level of impact absorption.



lard wearing rubber outsole provides superior grip and abrasion resistance. Heat resistant to temperatures up to 300°C

Advanced technology insert placed within the heel of the midsole to dramatically increase the amount of shock absorption on impact. \*Only available in Horizon & Longreach lace models.



SLIP. FUEL & OIL RESISTANT Tested to meet the Australian standard for slip resistance

AS 2210.3:2019 FO SRC and is resistant to fuel & oil



RMOUR LAYER ANTI-PENETRATION MIDSOLE Super lightweight non-metal midsole that protects the foot against sharp objects penetrating through the sole. \*Only featured in the wheat & black Longreach Zip models.



Designed to significantly minimise the flow of electricity to the ground, reducing the possibility of electrocution.



The Helix sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.

#### **COMFORT** TECHNOLOGY

The Helix Ultra's comfort system is comprised of three layers: a soft cushioned PU footbed, BASF Elastopan® midsole, and Michelin Rubber outsole. These three layers work together to provide superior energy return, comfort and grip.

#### 3. OUTSOLE MICHELIN RUBBER Improved Grip & Stability

Crossgrip rubber tyre

- > Slip, abrasion, heat, fuel & oil resistant > Self cleaning tread pattern
- > Heavy duty rubber compound for superior grip > Tread pattern was inspired by the Michelin



#### 1. INSOLE **SERIOUSLY CUSHIONED**

- > PU insole provides all day comfort, cushioning
- > Breathable and moisture absorbing
- > Arch support
- > Added heel and forefoot shock absorption zones

#### 2. MIDSOLE **BASF ELASTOPAN®** Lightness & Comfort

- > Lightweight & supportive
- > Ultra high rebound cushioning
- > High flexibility and ergonomic properties > Abrasion and hydrolysis resistance
- > Fuel and oil resistant > Strong durability & low density

### **NATURALS DUAL DENSITY PU/PU**

#### Standard Certification

AS 2210.3:2019 SRA





#### **ZIPPY**

#### Zip Sided Safety Boot

Sizes UK 2-13 (Half Sizes 61/2-101/2) Wheat Nubuck Leather 804 88841







#### **TITAN**

#### Lace Up Safety Boot

Sizes UK 3-13 (Half Sizes 61/2-101/2) Colour Wheat Nubuck Leather 706 80510

PU/PU Sole



#### **SATURN**

#### Lace Up Safety Boot

UK 2-13 (Half Sizes 61/2-101/2) Colour Black Smooth Leather 705 60510

PU/PU Sole



#### Zip Sided Safety Boot

UK 2-13 (Half Sizes 6½-10½) Colour Black Leather 804-66641

PU/PU





# 703 80514

#### **MERCURY**

#### Slip On Safety Boot

UK 3-13 (Half Sizes 61/2-101/2) Colour Sand Suede Leather 703 80514

PII/PII Sole



#### **HERCULES**

#### Slip On Safety Boot

Black UK 2-13 (Half Sizes 61/2-101/2) White UK 3-13 (Half Sizes 61/2-101/2)

Black Rambler Leather 705 60514

White Microfibre 805 11514

Sole PU/PU



Hercules White 805 11514 only



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For more technical info

isit www.bataindustrials.com.au

download the data spec sheet.

#### **OUTSOLE** TECHNOLOGY

#### PU COMFORT INSOLE

The Naturals polygrethane footbed provides superior softness, shock absorption and arch support for increased underfoot cushioning performance.



Lightweight, flexible & soft cushioned PU ethane) midsole provides superior comfort and a high level of impact absorption.

DURABLE HEAT RESISTANT PU OUTSOLE



#### oil, acid, abrasion & heat up to 130°C.

Designed to minimise the amount of static electricity build up on your body.

Durable PU (Polyurethane) outsole that is resistant to



#### FUEL & OIL RESISTANT

s resistant to fuel & oil substances.



Tested to meet the Australian standard for slip resistance



he naturals sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.



#### Anti-static Protection

The naturals boots are conductive safety workboots. This means they are designed to prevent a build-up of static electrical charges in the human body by sending these charges to the ground, preventing a sudden flow of electricity between electrically charged objects caused by



#### Tunnel System®

Bata Industrials Naturals collection has evolved, featuring an updated sole design and premium styling. The new sole design includes an enhanced tunnel system to increase comfort and reduce strain-related injury and fatigue. The tunnel system is a lightweight concave heel cushioning system that dissipates heel-strike impact forces.



#### **Life Natural Odour Control Lining**

Life Natural is green technology that uses the bacteria-fighting power of plants to control perspiration odours. It replaces current odour control chemicals with natural peppermint oil while offering the same performance and durability. It eliminates 99% of bad odour causing bacteria giving 100% long lasting natural anti-microbial protection and freshness.



#### Food Grade Safety Boot

The Hercules white elastic sided boot has been designed for the food industry. Its water-resistant microfibre upper easily wipes clean, breathable lining keeps your feet dry and comfortable and it has excellent slip resistance underfoot. A Dual density polyurethane sole resists oils, fats, acids and grease, and added toe protection with a steel toe cap that is capable to resist up to 200 joules of force.

# NATURALS RUBBER

**DUAL DENSITY PU/RUBBER** 

#### Standard Certification

AS 2210.3:2019 SRC ASTM F2413-18 EH Resistant





#### **DEFENDER ZIP** 804 80851 Wheat Zip Sided Safety Boot

> Steel safety toe

- > Wheat nubuck leather upper
- > External TPU scuff toe cap
- > YKK zip side for ease of access > FH resistant
- > Heat resistant rubber outsole to 300°C
- > Sizes: UK 5-13 (Half Sizes 61/2-101/2)





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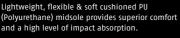




PU COMFORT INSOLE

The Naturals polyurethane footbed provides superior softness, shock absorption and arch support for increased underfoot cushioning performance.







Hard wearing rubber outsole provides superior

grip and abrasion resistance. Heat resistant to temperatures up to 300°C



Designed to significantly minimise the flow of electricity to the ground, reducing the possibility of electrocution.



FUEL & OIL RESISTANT

s resistant to fuel & oil substances.



ested to meet the Australian standard for slip resistance



The naturals sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.



#### **Electical Hazard Protection**

The entire surface of Electrical hazard (EH) rated safety boots are made from non-conductive materials and as a result no electrical charge will pass through the body, because you are fully isolated from the ground. So this provides a secondary source of protection for you from electric shocks or electrocution.



#### Tunnel System®

Bata Industrials Naturals collection has evolved, featuring an updated sole design and premium styling. The new sole design includes an enhanced tunnel system to increase comfort and reduce strain-related injury and fatigue. The tunnel system is a lightweight concave heel cushioning system that dissipates heel-strike impact forces.



**Life Natural Odour Control Lining** 

Life Natural is green technology that uses the bacteria-fighting power of plants to control perspiration odours. It replaces current odour control chemicals with natural peppermint oil while offering the same performance and durability. It eliminates 99% of bad odour causing bacteria giving 100% long lasting natural anti-microbial protection and freshness.

# LADIES

#### **DUAL DENSITY PU/RUBBER**

#### Standard Certification

AS 2210.3:2019 SRC ASTM F2413-18 EH Resistant



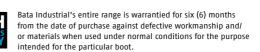




#### **DAKOTA** 504 88017 Wheat Zip Sided Safety Boot

- > Steel safety toe
- > Wheat nubuck leather upper
- > External TPU scuff toe cap
- > Zip side for ease of access
- > FH resistant
- > Heat resistant rubber outsole to 300°C
- > Sizes: 5-11 (Ladies)







Try a pair of Dakota Boots and if you're not completely satisfied with the comfort, simply return the boots to the place of purchase within 30 days of the date of purchase for an exchange or refund.



#### **OUTSOLE** TECHNOLOGY



For more technical info

isit www.bataindustrials.com.au

download the data spec sheet.

#### PU COMFORT INSOLE

The Ladies polyurethane footbed provides superior softness, shock absorption and arch support for increased underfoot cushioning performance.



#### SOFT CUSHIONED PU MIDSOLE

Lightweight, flexible & soft cushioned PU ethane) midsole provides superior comfort and a high level of impact absorption.



#### EAT RESISTANT RUBBER OUTSOLE

Hard wearing rubber outsole provides superior grip and abrasion resistance. Heat resistant to temperatures up to 300°C



Advanced technology insert placed within the heel of the midsole to dramatically increase the amount of shock absorption on impact.



#### FUEL & OIL RESISTANT

s resistant to fuel & oil substances.



#### Tested to meet the Australian standard for slip resistance



#### LECTRIC HAZARD PROTECTION

Designed to significantly minimise the flow of electricity to the ground, reducing the possibility of electrocution.

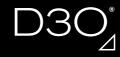


The Ladies sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.



#### **Electical Hazard Protection**

The entire surface of Electrical hazard (EH) rated safety boots are made from non-conductive materials and as a result no electrical charge will pass through the body, because you are fully isolated from the ground. So this provides a secondary source of protection for you from electric shocks or electrocution.



#### D30<sup>®</sup> Impact Protection

Bata Industrials Helix range is protected by D30® and nothing protects better. D30® material offers the most advanced protection against impact. It protects the heel by providing long term cushioning and shock resistance reducing foot, leg and lower back fatigue. This means that the harder the impact, the greater the protection to the force.



#### **Life Natural Odour Control Lining**

Life Natural is green technology that uses the bacteria-fighting power of plants to control perspiration odours. It replaces current odour control chemicals with natural peppermint oil while offering the same performance and durability. It eliminates 99% of bad odour causing bacteria giving 100% long lasting natural anti-microbial protection and freshness.

# **EMERGENCY SERVICES**

#### **DUAL DENSITY PU/RUBBER**









Provides superior cushioning, unmatched comfort, breathability and durability. Also ecofriendly containing 5% recycled rubber.



#### NERGY ABSORPTION PU MIDSOLE

Lightweight, flexible, soft cushioned & high rebound PU (Polyurethane) midsole provides superior comfort and a high level of impact absorption.



Hard wearing rubber outsole provides superior grip and abrasion resistance. Heat resistant to temperatures up to 350°C.



Designed to significantly minimise the flow of electricity to the ground, reducing the possibility



#### FUEL & OIL RESISTANT

s resistant to fuel & oil substances.

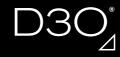


Tested to meet the Australian standard for slip resistance



#### **Electical Hazard Protection**

The entire surface of Electrical hazard (EH) rated safety boots are made from non-conductive materials and as a result no electrical charge will pass through the body, because you are fully isolated from the ground. So this provides a secondary source of protection for you from electric shocks or electrocution.



#### D30<sup>®</sup> Impact Protection

Nothing protects better than D30®. D30® material offers the most advanced protection against impact. It protects the heel by providing long term cushioning and shock resistance reducing foot, leg and lower back fatigue. This means that the harder the impact, the greater the protection to the force.

# Ortholite®

#### Ortholite® Insole

With extraordinarily low resiliency and high density, ortholite® foam deadens impact forces before they're transferred to the body. It's unrivaled energy absorption makes it the perfect choice where comfort is priority and stability is essential. Ortholite® foam insoles deliver superior confidence and under-foot protection, enhancing safety while reducing fatigue



#### **SENTINEL** 804 60416 Black Zip Sided Response Boot

- > Black full grain leather/canvas upper > D30® ankle impact protection
- > YKK zip side for ease of access
- > Ortholite® Insole
- > FH resistant
- > Heat resistant rubber outsole to 350°C
- > Sizes: UK 3-14 (Half Sizes 61/2-91/2)



Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/ or materials when used under normal conditions for the purpose

# **SPORTSMATES**

#### **DUAL DENSITY EVA/RUBBER**

#### Standard Certification

AS 2210.3:2019 SB E FO SRC



#### **CHARGER** 801 66017 Black Lace Up Safety Jogger

- > Safety toecap
- > Abrasion resistant mesh upper
- > Lightweight EVA cushioned midsole
- > Shock absorbing heel disc insert
- > PU foam footbed > Slip resistant rubber outsole
- > Sizes: UK 3-13 (Full Sizes Only)



#### **STRIKER** 801 66018 Black Lace Up Safety Jogger

- > Safety toecap
- > Abrasion resistant mesh upper > Lightweight EVA cushioned midsole
- > Shock absorbing heel disc insert
- > PU foam footbed
- > Slip resistant rubber outsole
- > Sizes: UK 3-13 (Full Sizes Only)





For more technical info visit www.bataindustrials.com.au o download the data spec sheet.



Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/ or materials when used under normal conditions for the purpose intended for the particular boot.



#### **OUTSOLE** TECHNOLOGY PU FOAM INSOLES



Breathable PU foam moulded footbed provide soft cushioning for everyday use.



Soft cushioned midsole that generates outstanding comfort and is super lightweight.



DURABLE RUBBER OUTSOLE Durable rubber outsole that is resistant to oil, fuel, abrasion & Slippery surfaces.



FUEL & OIL RESISTANT s resistant to fuel & oil substances.

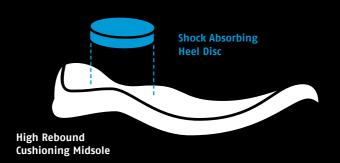


Tested to meet the Australian standard for slip resistance

#### **COMFORT** TECHNOLOGY

The new sportmates collection features a high rebound energy cushioned midsole made from an EVA compound that is super flexible & lightweight.

Fused within the heel of the midsole is a shock absorbing heel disc which generates stable cushioning across the heel, thus effectively reducing the impact of movement and providing a higher level of comfort. By combining the two materials together the sportmates range can help reduce impact strain to the lower leg, back, ankle, knee and hip joints.



### MATES **DUAL DENSITY PU/PU**

#### Standard Certification

AS 2210.3:2019



#### **JOBMATE** 805 00605 Black Slip On Safety Boot

- > Steel safety toe
- > Black rambler leather upper
- > Heavy Duty Woven pull tabs
- Dual denisty PU/PU outsole
- > Heat resistant outsole to 130°C
- > Sizes: UK 5-13 (Full Sizes Only)





#### **BUSHMAN** 805 44405 Claret Slip On Non-Safety Boot

- > Non safety
- > Claret Full grain leather upper
- > Heavy Duty Woven pull tabs
- > Dual denisty PU/PU outsole
- > Heat resistant outsole to 130°C > Sizes: UK 4-12 (Half sizes 71/2-101/2)







For more technical info visit www.bataindustrials.com.au to download the data spec sheet.



Bata Industrial's entire range is warrantied for six (6) months from the date of purchase against defective workmanship and/ or materials when used under normal conditions for the purpose intended for the particular boot.



#### **OUTSOLE** TECHNOLOGY



Molded PU footbed provides superior softness, shock absorption and arch support for increased underfoot cushioning performance.



Lightweight, flexible & soft cushioned PU Polyurethane) midsole which provides superior omfort and a high level of impact absorption.



DURABLE HEAT RESISTANT PU OUTSOLE

Durable PU (Polyurethane) outsole that is resistant to oil, acid, abrasion & heat up to 130°C.



**FUEL & OIL RESISTANT** 

Is resistant to oil & acid substances.



Tested to meet the Australian standard for slip resistance



The sole design includes an enhanced concave in the heel to increase comfort and reduce strain related injury and fatigue, dissipating heel-strike impact forces.



#### **Dual Density Sole**

This boot features a dual density polyurethane sole providing a combination of lightweight cushioning within the midsole and a durable abrasion resistance tread.



#### Tunnel System®

Bata Industrials Mates sole design includes an enhanced tunnel system to increase comfort and reduce strainrelated injury and fatigue. The tunnel system is a lightweight concave heel cushioning system that dissipates heelstrike impact forces.



#### **Steel Safety Toecap**

The Jobmate is fitted with a certified steel toe cap capable of resisting a drop force of 200 joules to offer premium protection for your toes.



# AUSTRALIAN MADE PVC GUMBOOTS

Bata gumboots are proudly manufactured at our Mornington, Victoria factory and have been worn by Australians for decades. Whether for general use in the yard or garden or simply when it's wet and wild outside, Bata gumboots will keep you dry, safe and comfortable.

Bata Utility gumboots are synonymous with Australian industry and are widely used across a variety of applications. The Utility design is a favourite in the workplace. It is reinforced at the heel, ankle and shin and is both durable and flexible. Channelling in the sole allows for improved liquid dispersal and slip resistance.

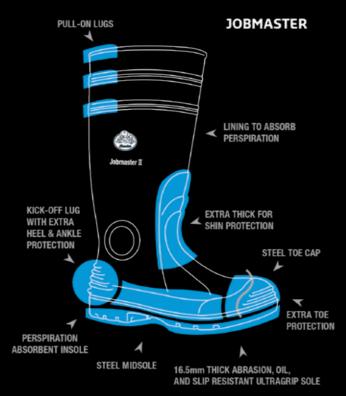
Our Jobmaster II gumboots are used widely throughout food processing and associated industries. With a specification well suited to fisheries, meat and poultry processing. Jobmaster II gumboots are made from PVC that has been specifically formulated for the correct work application. Fully lined with reinforced uppers and a slip resistant sole design Jobmaster II gumboots provide great comfort for the longest of shifts.

With a revolutionary new sole design that is durable and fuel & oil resistant Jobmaster III provides surety under foot and excellent multi directional slip resistance. Comfortable for the longest shifts, Jobmaster III is destined to become a firm favourite across Australian industry, just like its hard working and hard wearing predecessors.









Recommended for use in the following industries;







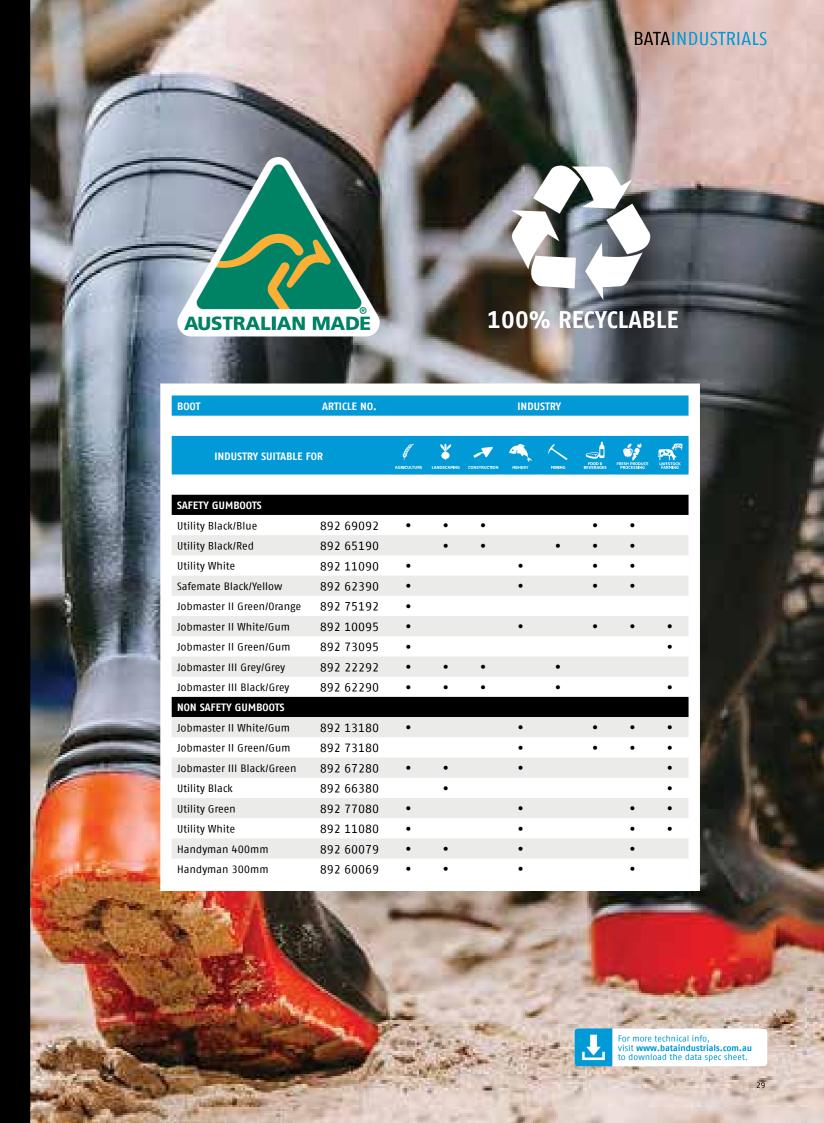












# TAKE A STEP TO REDUCING YOUR CARBON FOOTPRINT

Each year, Australia produces more than 53.7 million tonnes of rubbish of which 22 million tonnes reach landfills. Each Australian produces an average 2.1kg of waste every day, which is the second highest in the world.

So thanks to our consumerist habits we are generating more waste than we can get rid of in an environmentally correct way. That is why Bata Australia has made a conscious effort to reduce waste generation through recycling and reusing PVC content in our gumboot production process. So by using recycled content not only do we reduce the amount of waste reaching landfill but we are also helping to reduce our carbon footprint.



# WHAT IS THE PVC RECYCLE PROGRAM?

The PVC Recycle program is an initiative of the Bata Shoe Company of Australia to help reduce the amount of worn PVC gumboots being disposed of into landfill. Bata's aim is to re-process this waste into the raw materials to create brand new Bata PVC gumboots and help save the planet. Our main objective is to have zero used/worn PVC gumboots being disposed into landfill and to help our customers responsibly dispose of ther used boots we are working to setup easy to use recycle disposal bins nation wide in collaboration with our current distributors.

At Bata we see the value in offering competitive production whilst still taking into consideration the materials we use.

That's why we've opted for a circular economy. A circular economy is an alternative to a traditional linear economy (make, use, dispose) in which we keep resources in use for as long as possible, extract the maximum value from them whilst in use, then recover and regenerate products and materials at the end of each service life.



#### SUSTAINABLE PRODUCT MANUFACTURING

In 2022 Approx 200,000 pairs will be made from 50% recycled PVC content.



#### REDUCING CARBON EMISSIONS

For each kilo of recycled PVC 2 kilos of CO<sub>2</sub> emissions has been saved.



#### 2021 AWARD WINNER

Product Stewardship
Centre of Excellence





# WHY SHOULD YOU RECYCLE YOUR PVC GUMBOOTS?

With the PVC Gumboot Recycling program, individuals and companies can also contribute to the health of our environment. Recycling PVC is quite easy, with a number of businesses across Australia and New Zealand already participating. Recycling PVC can also be cheaper than disposing directly to regular waste. Recycling PVC instead of putting it into waste bins can lead to positive environmental outcomes and may reduce the costs of waste management.



In order for PVC waste to be recycled, it needs to go through five different stages so that it can become used in the reproduction of PVC Gumboots.



#### Collection

Bata will place a collection bin on your premises. Once this bin has been filled it will be sent to the recycling centre to be processed.



#### Sorting

The gumboots are then sorted and non PVC materials are separated from the boot. This is necessary so that the PVC can be processed accordingly in further stages.



#### Granulated

The boots are then processed through a granulating machine that shreds the PVC into small pellets.



#### Processing

The PVC pellets are then reprocessed with an added plasticizer to create a new compound that is approximately made of 50% or more of recycled content.



#### Re-Manufacture

Bata then uses the recycled PVC material in its injection moulding machines to produce brand new black gumboots ready for use.

## **SAFETY GUMBOOTS**



400mmH PVC Safety Gumboot

UK 5-12

Black/Blue 892 69092 Colour

Black/Red 892 65190 (Size 13 avail) White/White 892 11090















#### **SAFEMATE**

400mmH PVC Safety Gumboot

UK 15 (Only in size 15)

Black/Yellow 892 62390









**JOBMASTER II** 

400mmH PVC Safety Gumboot

Green/Gum 400mm 892 73095

White/Gum 400mm 892 10095

UK 4-14

#### **JOBMASTER III**

400mmH PVC Safety Gumboot

IIK 4-14

Grey/Grey 892 22292













400mmH PVC Safety Gumboot





400mmH PVC Safety Gumboot

UK 4-14



892 75192



892 10095



## **NON SAFETY GUMBOOTS**

#### **GUMBOOT COMMON FEATURES**



WATER RESISTANT Resistant to water penetrating the inside of the gumboot.



**FUEL & OIL RESISTANT UPPER** Upper is resistant to fuel & oil substances.



Tested & certified to meet the

Australian standard for slip resistance.



#### **JOBMASTER II 400mm** 400mmH PVC Gumboot

Sizes

UK 4-14 Colour White/Gum 892 13180

Sole







Sizes

Colour

Sole



**JOBMASTER II 400mm** 

Green/Gum 892 73180

400mmH PVC Gumboot

IIK 4-14



892 73180



**JOBMASTER III** 300/400mmH PVC Gumboot

UK 4-15 Sizes

Colour Black/Green 400mm 892 67280

Sole





UK 4-14

Black/Grey 400mm 892 62290





**JOBMASTER II** 



Green/Orange 892 75192







#### UTILITY

400mmH PVC Gumboot

Sizes IIK 5-12

Black/Black 892 66380 (Size 13 Avail) White/White 892 11080

PVC Sole







**HANDYMAN** 300/400mmH PVC Gumboot

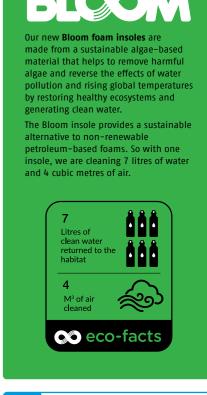
Sizes

Black/Black 400mm 892 60079 Black/Black 300mm 892 60069

Sole









# **ACCESSORIES**



#### 890 40000



#### 890 80000



#### **COMFORT INSOLES**

Air Cushioned EVA Insoles

Sizes UK 3-5, 6-8, 9-11, 12-14

Colour White 890 20000

Sole EVA

#### **SERIOUSLY CUSHIONED INSOLES**

Shock Absorption PU Insoles

Sizes UK 3-5, 6-8, 9-11, 12-14

Article 890 40000

**ole** Pl

Designed for enhanced cushioning, these PU insoles are soft, breathable, washable and shock absorbent.

#### **SERIOUSLY SUPPORTIVE INSOLES**

Supportive Insoles

Sizes UK 3-5, 6-8, 9-11, 12-14

Article 890 80000

**Sole** P

Give your feet some extra support with these PU insoles, designed to keep you feet in alignment as they fatigue during the day.

890 50003



#### **WORK SOCKS 3 PACK**

Multicolour Crew Sock

Sizes Medium UK 3-9, Large UK 10-14
Colour Bright Colour Pack 890 91000
Fabric Cotton/Polyester/Elastane/Nylon



#### **WORK SOCKS 3 PACK**

Multicolour Crew Sock

Sizes Medium UK 3-9, Large UK 10-14
Colour Dark Colour Pack 890 92000
Fabric Cotton/Polyester/Elastane/Nylon



#### **SOCK PROTECTORS**

**Overboot Sock Protectors** 

Colour Orange Hi-Vis 890 50003

One size fits all

Navy 890 90001 Khaki 890 20002

Fabric Polyester/Cotton

#### **WORKBOOT LACES PAIR**

Replacement Laces

Sizes Small 130cm, Large 160cm
Colour Wheat 890 82502

Black 892 62502

Spec Ultimate Tensile Strength of 921N.





# RANGE INDEX





#### **INDUSTRIAL SIZING CHART**

MENS UK/AUS SIZE	2	3	4	5	6	61/2	7	71/2	8	81/2	9	91/2	10	101/2	11	12	13	14	15
MENS US SIZE	2	3	4	5	6	7	71/2	71/2	8	81/2	9	10	11	111/2	12	13	14	15	16
EUROPEAN SIZE	35	36	37	38	39	40	41	41	42	42	43	44	45	45	46	47	48	49	50
WOMENS UK/AUS SIZE	4	5	6	7	8	81/2	9	91/2	10	101/2	11	111/2	12	121/2	13	14	15	16	17

Bata Industrials half sizes are the same length as full sizes but offer a wider fit for a broader foot.

## **FIND YOUR BOOT**

BOOT PAGE PROTECTION FEATURES SOLE UPPER FEATURES

steel toecap	alloy toecap	composite	carbon toecap	steel midsole	composite midsole	scuff cap	electric hazard	antistatic	non safety	HRO 130°C	HRO 300°C heat resistant publiser outselfs	2ip sided	water resistant	slip resistant	full metal fr
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AVENGER COLLECTION	ON															
Avenger	11			•		•	•	•				•	•	•	•	•
HELIX COLLECTION																
Horizon	15	•					•	•				•	•	•	•	
Longreach Zip	15		•			•	•	•				•	•	•	•	•
Longreach	15	•					•	•				•		•	•	
Trekker	15	•					•	•				•		•	•	
NATURALS COLLECT	ION															
Zippy	17	•					•		•		•		•		•	
Titan	17	•							•		•				•	
Saturn	17	•							•		•				•	
Mercury	17	•							•		•				•	
Hercules Black	17	•							•		•				•	
Hercules White	17	•							•		•				•	
Defender Zip	19	•					•	•				•	•		•	
LADIES COLLECTION																
Dakota	21	•					•	•				•	•		•	
EMERGENCY SERVICE	ES COLLE	CTION														
Sentinel	23									•		•	•		•	
SPORTMATES COLLE	CTION															
Charger	25	•					•					•			•	
Striker	25	•					•					•			•	
MATES COLLECTION																
Jobmate	27	•							•		•				•	
Bushman	27								•	•	•				•	•
PVC SAFETY GUMBO	OOT COLLE	ECTION														
Utility 89211090	32	•						•						•	•	
Utility 89265190	32	•						•						•	•	
Utility 89269092	32	•			•			•						•	•	
Safemate	32	•						•						•	•	
Jobmaster 2	32	•						•						•	•	
Jobmaster 3	32	•						•						•	•	
Jobmaster 3 89222292	32	•			•			•						•	•	
PVC NON-SAFETY G	UMB00T	COLLECTION														
Utility	33									•				•	•	•
Jobmaster 2	33									•				•	•	•
Jobmaster 3	33									•				•	•	•
Handyman	33									•				•	•	•

# THE SAFETY STANDARD

If a boot carries a safety standard label, this indicates the following; the product meets the requirements of Australian Regulation regarding personal protective equipment. The safety standard AS 2210 consists of two parts, The basis label means that a product meets a number of basic requirements. If the product also meets certain additional requirements, this is indicated by a symbol on the boot.

#### **EXPLANATION OF THE SYMBOLS**

- SB Protective footwear for professional use with toecaps designed to give protection against impact when tested at an energy level of 200 joules
- S1 As SB plus antistatic properties, energy absorption of seat region, closed heel and resistance to fuel oil
- **S1P** As S1 plus anti penetration resistant insert
- **S2** As S1 plus water resistance and water absorption of upper material
- **S3** As S2 plus anti penetration resistant insert and cleated outsole
- **S4** All-rubber or all-polymer footwear, antistatic properties, energy absorption of seat region, protective toecap, closed heel and resistance to fuel oil
- **S5** As S4 plus anti penetration resistant insert and cleated outsole

Additional requirements for special applications with specific marks:

P	Penetration resistance	HI	Insulation against heat	HRO	Heat Resistant Outsole
C	Conductive	CI	Insulation against cold	SBH	Hybrid footwear
Α	Antistatic	CR	Cut resistant footwear	ESD	Electrostatic discharge
E	Energy absorption	AN	Ankle protection	SRA/	Slip resistance
I	Insulating footwear	WR	Water resistant footwear	SRB/SRC	
М	Metatarsal protection 100 J	WRU	Water resistant upper		
	impact energy	FRU	Flame resistant upper		

**CAREFULLY READ THESE INSTRUCTIONS BEFORE USING THIS PRODUCT:** This footwear is designed to minimize the risk of injury from the specific hazards as identified by the marking on the particular product (see marking codes above). However, always remember that no item of PPE can provide full protection and care must always be taken while carrying out the risk-related activity.

**PERFORMANCE AND LIMITATIONS OF USE** – These products have been tested in accordance with AS 2210.3:2019 for the types of protection defined on the product by the marking codes explained above. However, always ensure that the footwear is suitable for the intended end use.

**FITTING, SIZING** – To put on and take off shoes or boots, always fully undo the fastening systems. Only wear footwear of a suitable size. Shoes that are either too loose or too tight will restrict movement and will not provide the optimum level of protection. The shoe size is always clearly marked on our shoes.

**COMPATIBILITY** – To optimize protection, in some instances it may be necessary to use this footwear with additional PPE such as protective trousers or over gaiters. In this case, before carrying out the risk related activity, consult your supplier to ensure that all your protective products are compatible and suitable for your application.

**SOCKS & COMFORT** – Wear Bata Industrials socks, change your socks regularly and, in case of perspiration, take alternating hot and cold baths. Use soap sparingly. Change shoes regularly: leather is a natural product and should be allowed to rest.

Check **www.bataindustrials.com.au** to contact our shoe advisor or to view all the standards that apply on each of our shoes. Risk analysis is always the responsibility of the prevention advisor. The prevention advisor, in consultation with the hierarchal line, prepares the advice whereby the employer undertakes the necessary actions.



#### **BATA INDUSTRIALS FOOTWEAR**

1158 Nepean Hwy • Mornington Victoria • 3931 • Australia

Toll Free: **1800 644 297**Fax: **(03) 5976 2279** 

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