



Special warning:

1. The electric main shaft shall be installed at the clamped position; otherwise the bearing will be easily damaged!
2. The compressed air shall be dry and clean, and the filtering accuracy shall be 0.1 micron! Atmospheric pressure is 0.1- 0.2MPa, and the air seal shall be normally open. It is recommended to use the two-level filtration, with the filtration accuracy of 0.5 micron/0.1 micron respectively, and the air filter shall have automatic discharge device.

Wiring description

| Pin | 4-pin socket |
|-----|-----------------------------|
| 1 | U frequency converter phase |
| 2 | V frequency converter phase |
| 3 | W frequency converter phase |
| 4 | Wiring ground \oplus |

| | | | | | | | | |
|--------------|------------------|--------|--------------------------|-----------|------|-------------------------------|--------|-------|
| | | | | | | 220V | | |
| | | | | | | Outline diagram | | |
| | | | | | | GDK105 drilling press spindle | | |
| Marks | Number of places | Zoning | Modified document number | Signature | Date | | | |
| Designed by | | | Standardized by | | | Phase mark | Weight | Scale |
| Reviewed by | | | | | | | | |
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