

2014-2019 TOYOTA

HIGHLANDER REAR SKID PLATE INSTALLATION INSTRUCTIONS

HARDWARE INCLUDED:
M10X25MM CARRIAGE BOLT X2
FLANGED NUT X2

TOOLS NEEDED:
3/8" WRENCH
15MM SOCKET
17MM SOCKET
BREAKER BAR

1) USE RAMPS OR LIFT TO GET VEHICLE OFF THE GROUND.
THE REAR DIFFERENTIAL IS BEST ACCESSED FROM THE
REAR OF THE VEHICLE.

IMAGE 1

2) REMOVE FRAME TABS FROM
BOTH SIDES OF THE PLATE. THESE
WILL BE USED AS MOUNTING STUDS
FOR THE REAR OF THE SKID PLATE.



IMAGE 2



3) LOCATE THE REAR DIFFERENTIAL
UNDER THE VEHICLE AND REMOVE THE
TWO FACTORY BOLTS (17MM)
LOCATED AT THE FRONT OF THE REAR
DIFFERENTIAL.

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4) INSTALL THE REAR SKID PLATE USING THE FACTORY BOLTS REMOVED IN THE PREVIOUS STEP. *LEAVE LOOSE*

IMAGE 3



5) PLACE THE M10 CARRIAGE BOLT INTO THE FRAME TAB YOU PREVIOUSLY BROKE OFF. (AFFIXING IT WITH TAPE IS RECOMMENDED TO KEEP THE BOLT FROM COMING OUT OF THE TAB DURING INSTALLATION.) INSTALL BOLT AND TAB INTO THE FRAME AS SHOWN IN IMAGE 4.

IMAGE 4



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6) INSTALL THE TWO FLANGE NUTS ON THE FRAME STUDS
INSTALLED IN THE PREVIOUS STEP. TIGHTEN TO 30 FT-LBS.

7) TIGHTEN THE FACTORY BOLTS TO 45 FT-LBS AT THE FRONT
OF THE SKID PLATE.

IMAGE 5



8) NOW YOU'RE DONE! PROTECTED FOR YOUR NEXT ADVENTURE!

*PLATE USED IN PHOTOS MAY DIFFER FROM YOUR PLATE. WE ARE ALWAYS WORKING TO IMPROVE OUR PRODUCTS AND THE NEWER VERSIONS MAY DIFFER SLIGHTLY FROM IMAGES.