HARDWARE INCLUDED: M10X25MM CARRIAGE BOLT X2 Flanged NUT X2

TOOLS NEEDED: 3/8" WRENCH 15MM SOCKET 17MM SOCKET BREAKER BAR

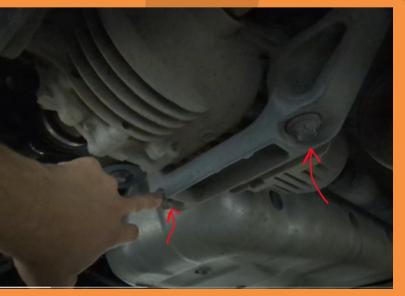
2014-2019 TOYOTA HIGHLANDER REAR SKID PLATE INSTALLATION INSTRUCTIONS

1) USE RAMPS OR LIFT TO GET VEHICLE OFF THE GROUND. THE REAR DIFFERENTIAL IS BEST ACCESSED FROM THE REAR OF THE VEHICLE.

2) REMOVE FRAME TABS FROM BOTH SIDES OF THE PLATE. THESE WILL BE USED AS MOUNTING STUDS FOR THE REAR OF THE SKID PLATE.



IMAGE 2



3) LOCATE THE REAR DIFFERENTIAL UNDER THE VEHICLE AND REMOVE THE TWO FACTORY BOLTS (17MM) LOCATED AT THE FRONT OF THE REAR DIFFERENTIAL.

IMAGE 1

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4) INSTALL THE REAR SKID PLATE USING THE FACTORY BOLTS REMOVED IN THE PREVIOUS STEP. *LEAVE LOOSE*

IMAGE 3



5) PLACE THE M10 CARRIAGE BOLT INTO THE FRAME TAB YOU PREVIOUSLY BROKE OFF. (AFFIXING IT WITH TAPE IS RECOMMENDED TO KEEP THE BOLT FROM COMING OUT OF THE TAB DURING INSTALLATION.) INSTALL BOLT AND TAB INTO THE FRAME AS SHOWN IN IMAGE 4.

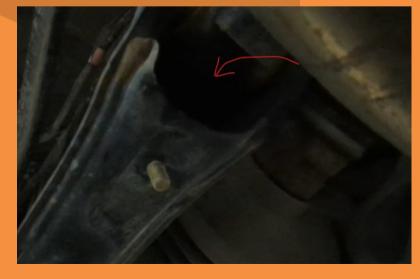


IMAGE 4

2014-2019 TOYOTA HIGHLANDER REAR SKID PLATE INSTALLATION INSTRUCTIONS

6) INSTALL THE TWO FLANGE NUTS ON THE FRAME STUDS INSTALLED IN THE PREVIOUS STEP. TIGHTEN TO 30 FT-LBS.

7) TIGHTEN THE FACTORY BOLTS TO 45 FT-LBS AT THE FRONT OF THE SKID PLATE.

IMAGE 5



8) NOW YOU'RE DONE! PROTECTED FOR YOUR NEXT ADVENTURE!

*PLATE USED IN PHOTOS MAY DIFFER FROM YOUR PLATE. WE ARE ALWAYS WORKING TO IMPROVE OUR PRODUCTS AND THE NEWER VERSIONS MAY DIFFER SLIGHTLY FROM IMAGES.