

Effect	S	Prediction of Failure Cause Occurring	O	Ability to Detect	D	ACTION PRIORITY (AP)	Comments
Product or Plant Effect Moderate	4-6	Very high	8-10	Low - Very low	7-10	H	
				Moderate	5-6	H	
				High	2-4	M	
				Very high	1	M	
		High	6-7	Low - Very low	7-10	M	
				Moderate	5-6	M	
				High	2-4	M	
				Very high	1	L	
		Moderate	4-5	Low - Very low	7-10	M	
				Moderate	5-6	L	
				High	2-4	L	
				Very high	1	L	
		Low	2-3	Low - Very low	7-10	L	
				Moderate	5-6	L	
				High	2-4	L	
				Very high	1	L	
Very low	1	Very high - Very low	1-10	L			
Product or Plant Effect Low	2-3	Very high	8-10	Low - Very low	7-10	M	
				Moderate	5-6	M	
				High	2-4	L	
				Very high	1	L	
		High	6-7	Low - Very low	7-10	L	
				Moderate	5-6	L	
				High	2-4	L	
				Very high	1	L	
		Moderate	4-5	Low - Very low	7-10	L	
				Moderate	5-6	L	
				High	2-4	L	
				Very high	1	L	
		Low	2-3	Low - Very low	7-10	L	
				Moderate	5-6	L	
				High	2-4	L	
				Very high	1	L	
Very low	1	Very high - Very low	1-10	L			
No discernible Effect	1	Very low - Very high	1-10	Very high - Very low	1-10	L	

**Table AP – ACTION PRIORITY FOR DFMEA and PFMEA**

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