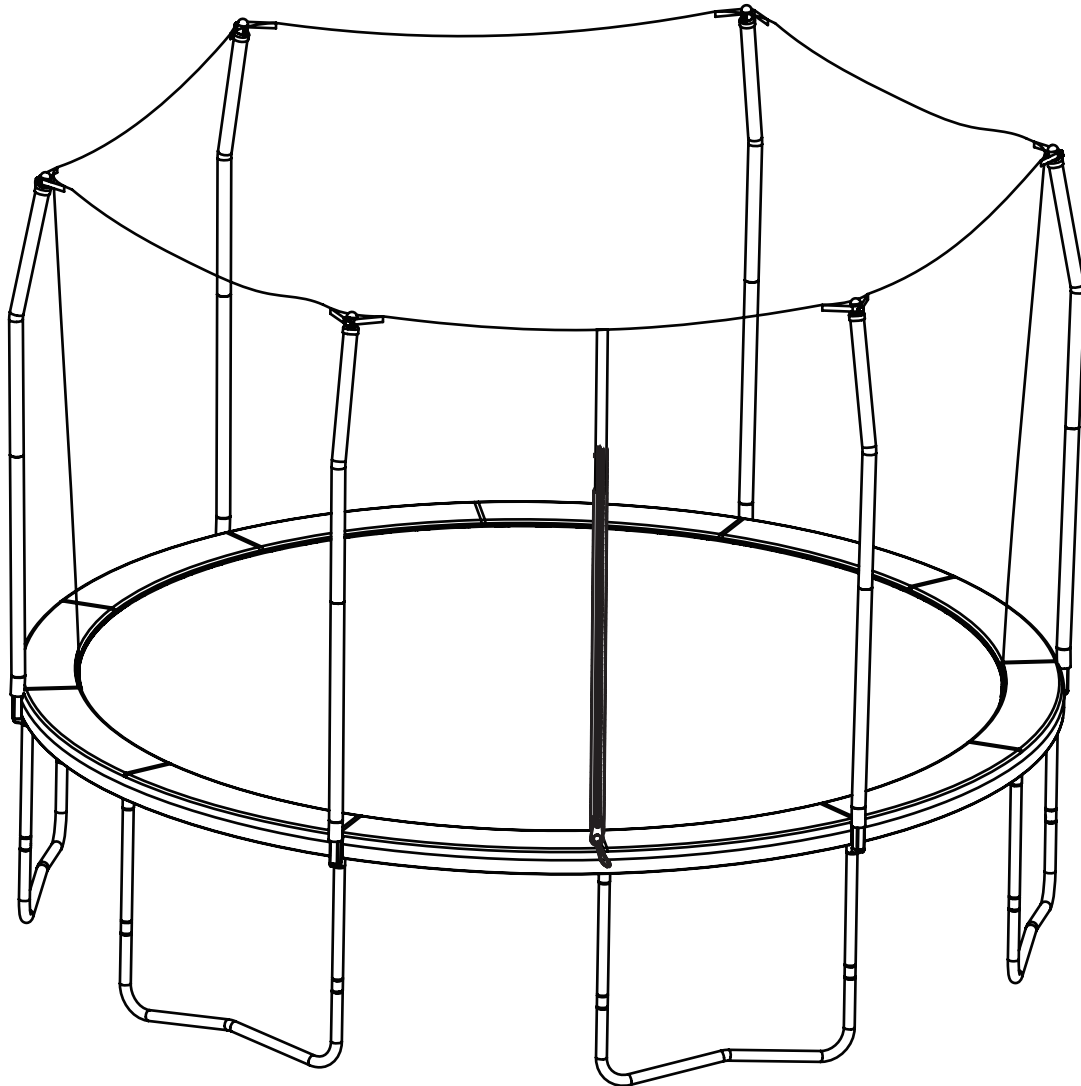


ASSEMBLY, MAINTENANCE, & **USER MANUAL**

MODEL #STEC12X.2/OWTC12.2



WARNING

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.
Maximum user weight 200 lbs.

SKYWALKER

TRAMPOLINES
Skywalker Holdings LLC
P.O. Box 574, Brigham City, UT 84302

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STOP EVERYTHING YOU'RE DOING AND REGISTER YOUR TRAMPOLINE

Find our warranty registration online by typing in: www.skywalkertrampolines.com/registration/

You'll need to have the following information handy:

- Name
- Address
- Phone number
- Date of purchase
- Email address
- Trampoline model number
- Trampoline serial number
- Retailer the trampoline was purchased from

HEY WE'VE GOT SOMETHING REALLY IMPORTANT TO SAY

And that is... check us out online! We've got **assembly videos** (for those of you who prefer movies over books), **FAQs** (so you know you're not the only one who asked that question), fascinating **blog posts** (did you know jumping burns more calories than running?), and most importantly... find us on social media! Because we want to be your friend.

We'd love to hear from you, friend.

Website: skywalkertrampolines.com

Facebook: facebook.com/skywalkertrampolines

YouTube: youtube.com/c/SkywalkerTrampolines

Pinterest: pinterest.com/swtrampolines

Twitter: twitter.com/swtrampolines

Instagram: instagram.com/skywalker_trampolines

IMPORTANT

Trampolines and enclosures are susceptible to winds. Be sure to secure your trampoline and enclosure. Wind damage is not covered in the warranty of your trampoline.

WARNING

CHOKING HAZARD- Small parts not for children under 3 years.

WARNING

Adult assembly required.

PART LIST

Key No.	Qty.	Description
1	6	T-joint (may be pre-installed to top tube)
2	6	Socket (may be pre-installed to top tube)
3	12	Leg Extension
4	6	Leg Brace
5	1	Jump Mat
6	1	Frame Pad
7	1	Enclosure Net
8	72	Springs
9	6	Straight Tube
10	6	Curved Tube
11	12	Foam
12	6	Pole Cap
13	6	End Cap
14	6	M5x44mm Bolt
15	33	ST4.8x16mm Self-tapping Screws (3 Spare Parts)
16	1	Spring Tool
17	1	Screw Driver
18	12	Top Tube
#	1	User Manual & Safety Placard
#	1	Set of ASTM Frame Labels

ORDERING REPLACEMENT PARTS

We get it... sometimes things happen. But the fun shouldn't stop just because you need a new bolt or screw! To order replacement parts, check out our website at: www.skywalkertrampolines.com or call our toll-free Customer Care Hot-line at **1-866-603-Jump (5867)**, Monday - Thursday, 8 a.m. until 5 p.m. and Friday, 8 a.m. until 3 p.m. Mountain Standard Time (excluding holidays).

Our customer service team will ask you a few questions in order to get the replacement part sent out as soon as possible. We're not trying to complicate your life, we promise.

When calling, make sure to have the following information ready:

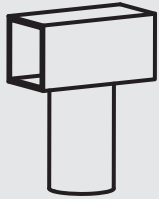
- The model # of the product (see the front cover of this manual)
- The key # and description of the part (see the part list above)
- The quantity needed (only you know the answer to that one!)

BEFORE YOU BEGIN

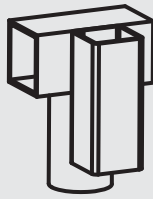
Thanks for choosing Skywalker Trampolines! We're just as excited as you are to help your family live an active (but most importantly **FUN**) lifestyle. This model is one of our favorites, and we're confident you'll love it too. To make things easier for you, we've listed important information that you (and your little outdoor adventurers) need to know. Make sure you brush up on the warnings, instructions, assembly, maintenance, and use of your new product... because there will be a pop quiz at the end! (Okay, not **REALLY**, but if you're still reading this, props to you! You're awesome).

PART IDENTIFICATION

Before you begin, take a look at the drawings below to make sure you have all the parts! The numbers in the squares to the left (key numbers) will help you identify the parts during assembly.



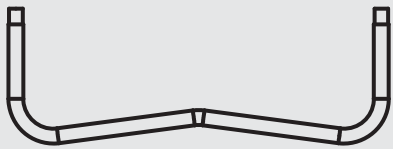
1 T-joint (may be pre-installed) **(x6)**



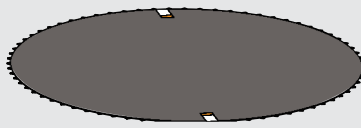
2 Socket (may be pre-installed) **(x6)**



3 Leg Extension **(x12)**



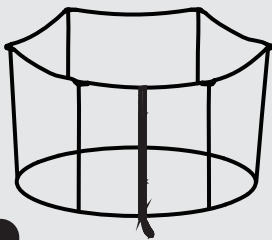
4 Leg Brace **(x6)**



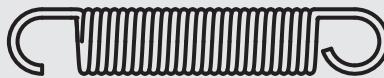
5 Jump Mat **(x1)**



6 Frame Pad **(x1)**



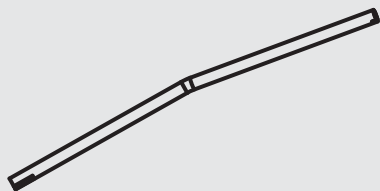
7 Enclosure Net **(x1)**



8 Springs **(x72)**



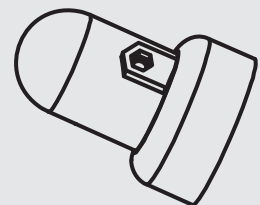
9 Straight Tube **(x6)**



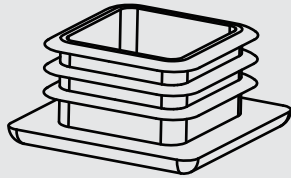
10 Curved Tube **(x6)**



11 Foam **(x12)**



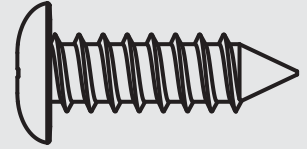
12 Pole Cap **(x6)**



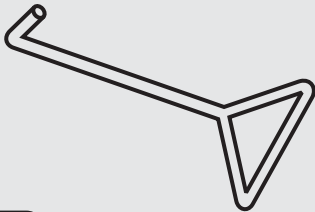
13 End Cap (x6)



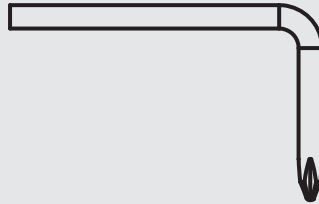
14 M5x44mm Bolt (x6)



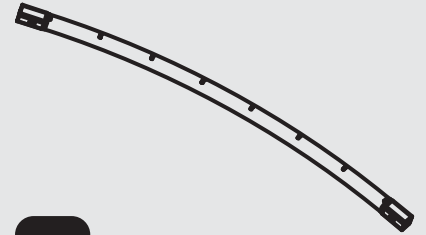
15 ST4.8x16mm Self-tapping Screw (x33)



16 Spring Tool (x1)



17 Screw Driver (x1)



18 Top Tube (x12)

EXPLODED DRAWING

