



L I G N A
OPEN FIREPLACE SYSTEM

ZERO CLEARANCE BOX ASSEMBLY

VERSION 3



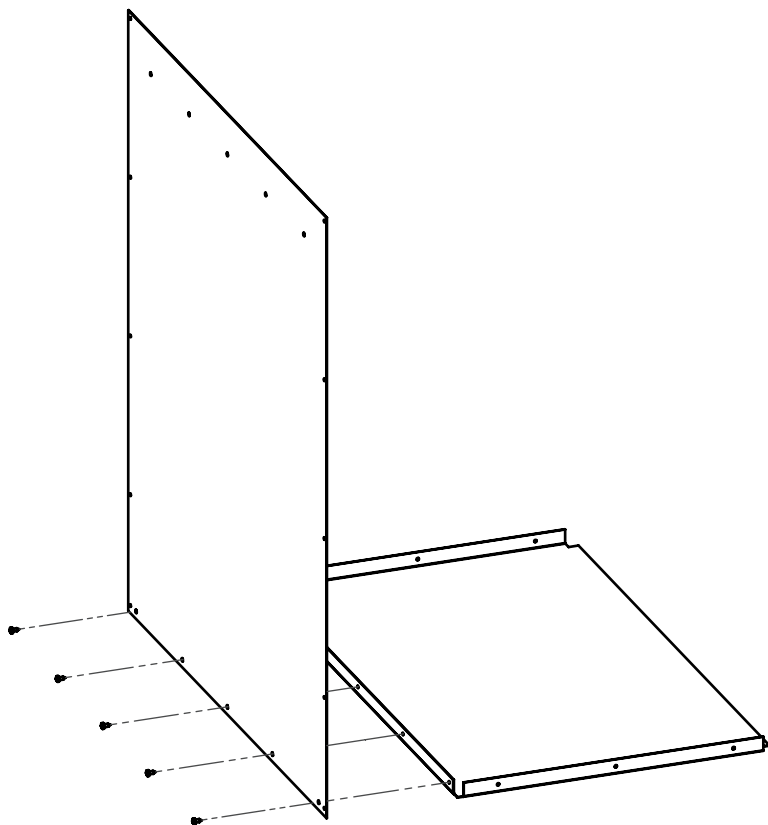
MASPORT
LIGNA 700/800/900



Glen Dimplex Australia proudly supports the activities of Landcare Australia through its membership of the AHHA.

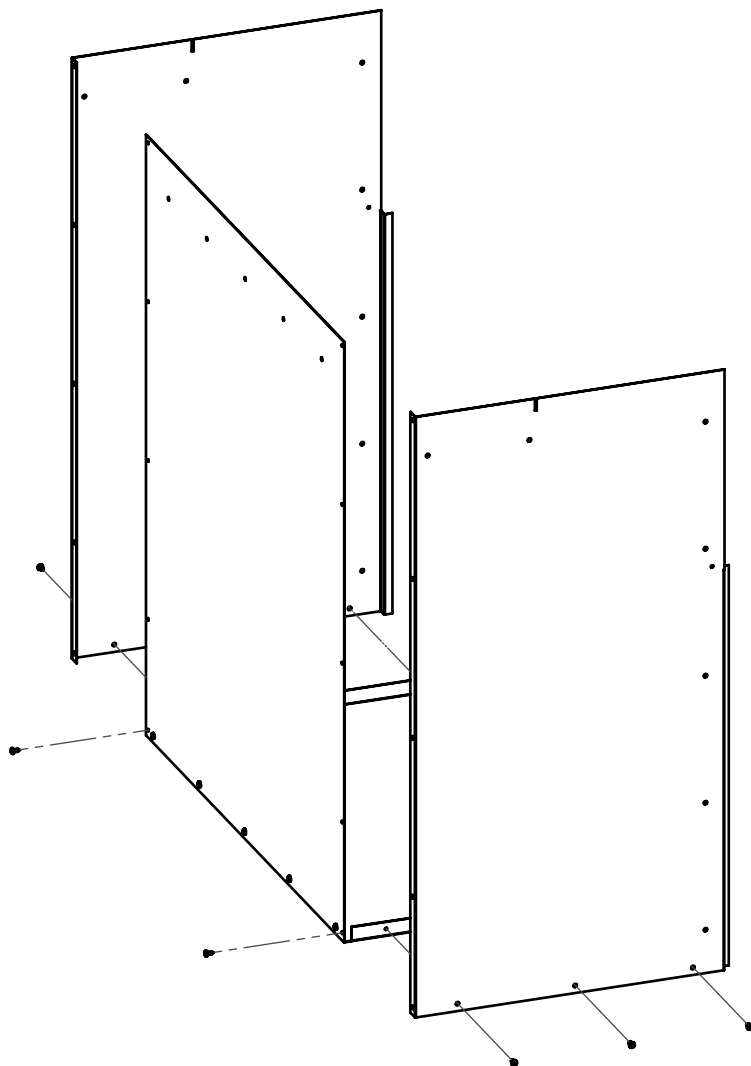
STEP 1.

Fasten Inner Back panel to Inner Base using five screws.



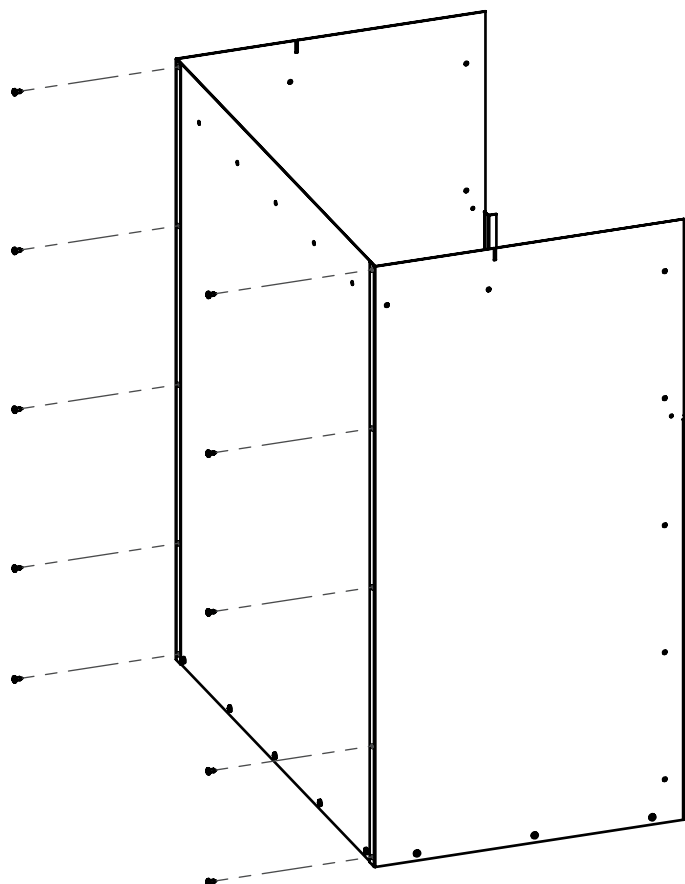
STEP 2.

Use six screws to fasten Inner Side LH and Inner Side RH to Inner Base. Fasten two screws through newly added side panels through to Inner Back panel.



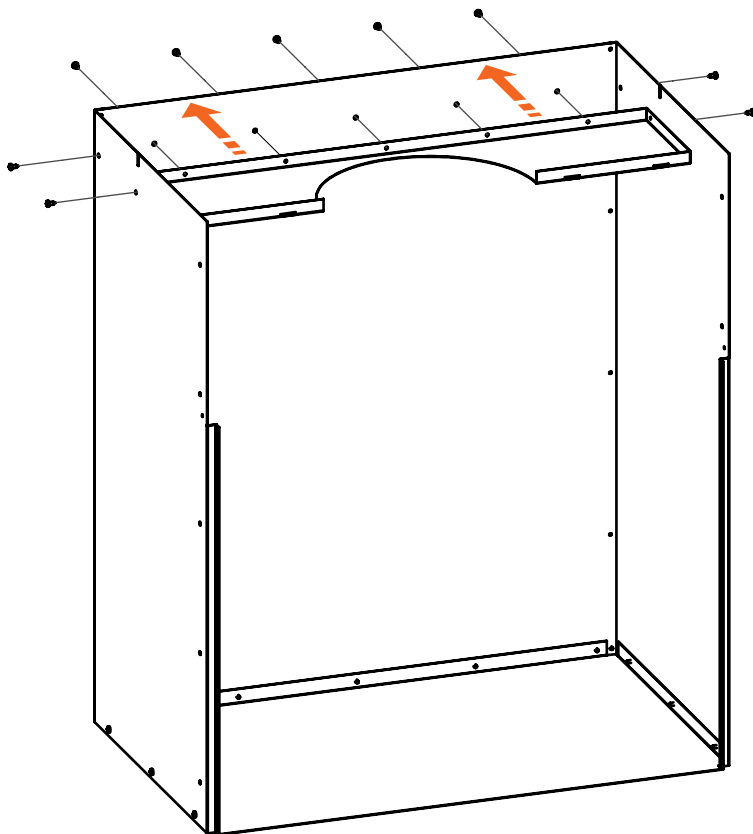
STEP 3.

Secure panels together with ten screws, fastened from the rear.



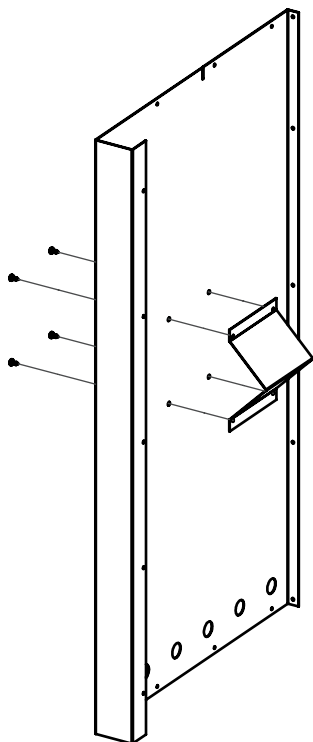
STEP 4.

Fix Inner Top Back panel in place with five screws through Inner Back, and two screws on either side, through side panels.



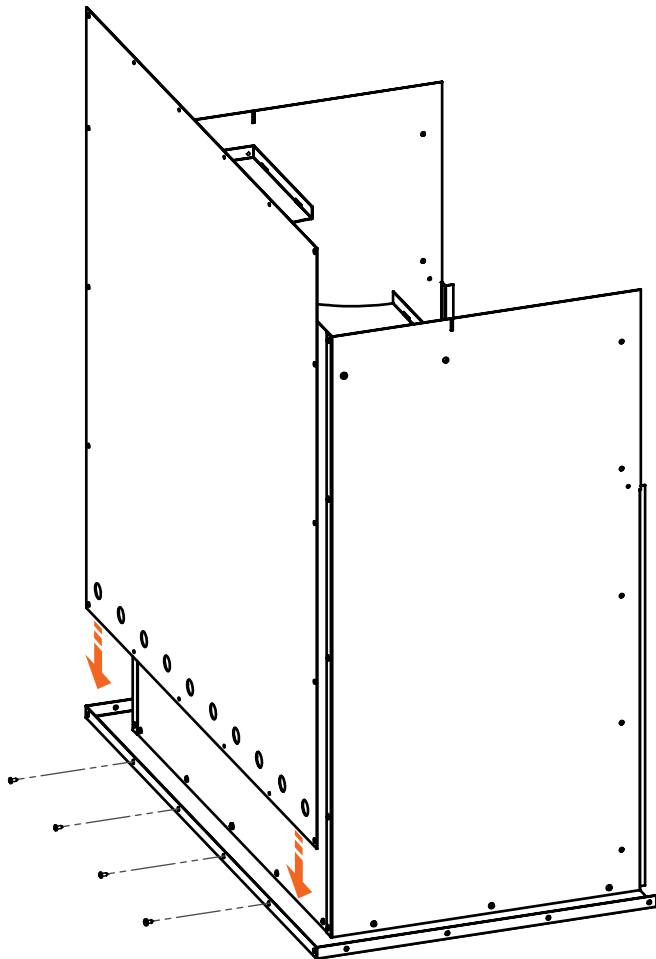
STEP 5.

Set aside partially completed ZC box. Using four screws on each, fasten Stand Off to the inside of Outer Side LH and Outer Side RH. Once complete, set aside.



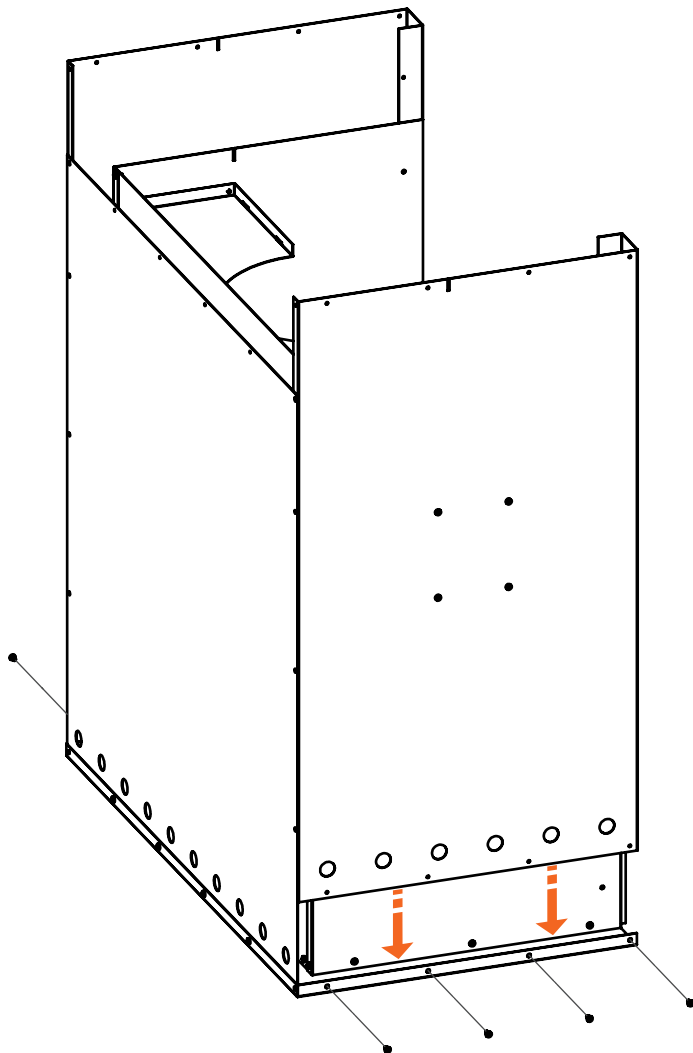
STEP 6.

Place partially completed ZC box onto Outer Base. Then, fasten Outer Back panel to the inside with four screws. Ensure ventilation holes are at the bottom.



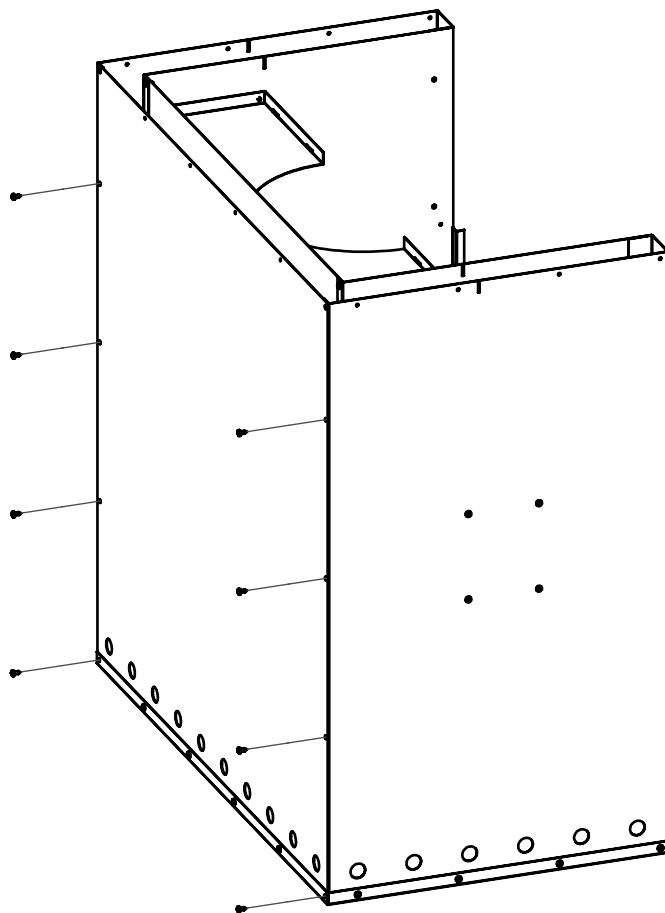
STEP 7.

Slide Outer Side LH and Outer Side RH down and into Outer Base, then secure in place with four screws on each side. Ensure ventilation holes are at the bottom.



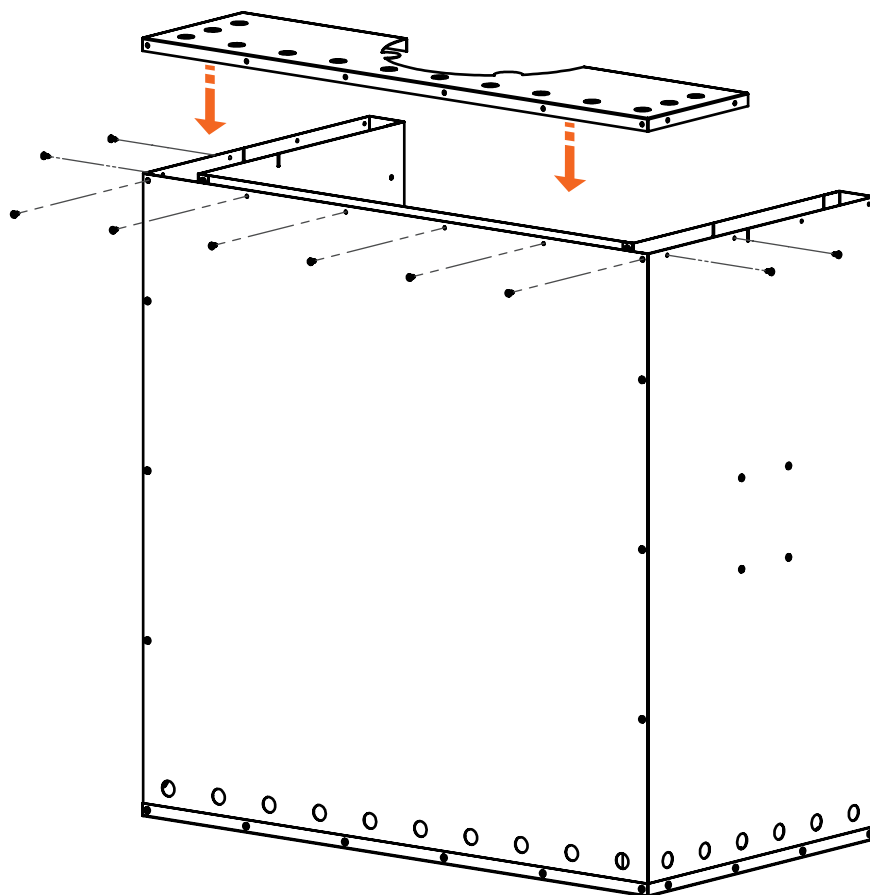
STEP 8.

Secure outer panels together with eight screws, fastened from the rear.



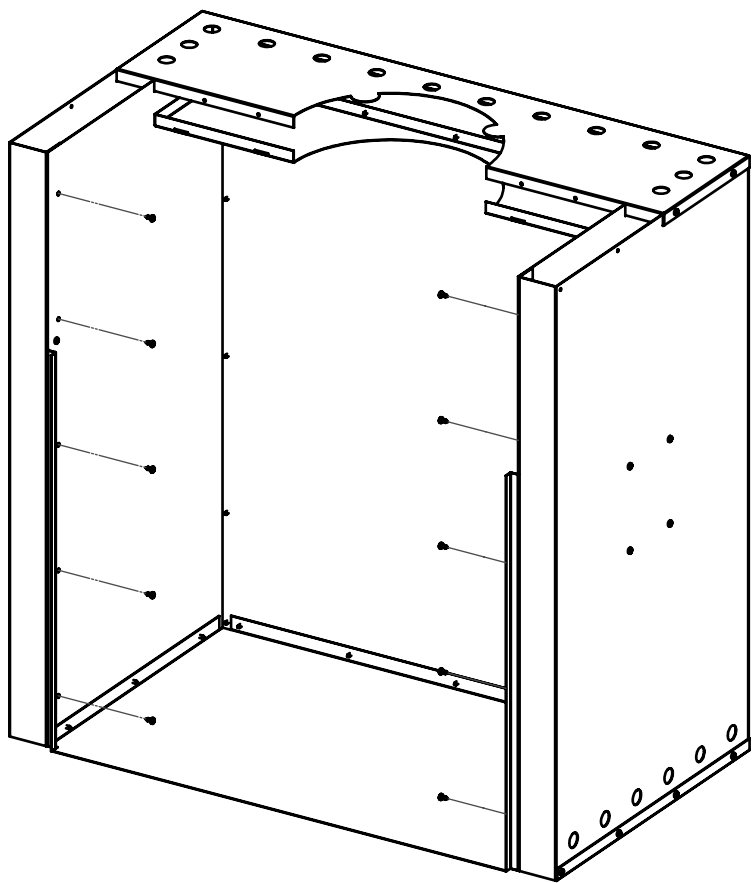
STEP 9.

Lower Outer Top Back into place and fasten with ten screws.



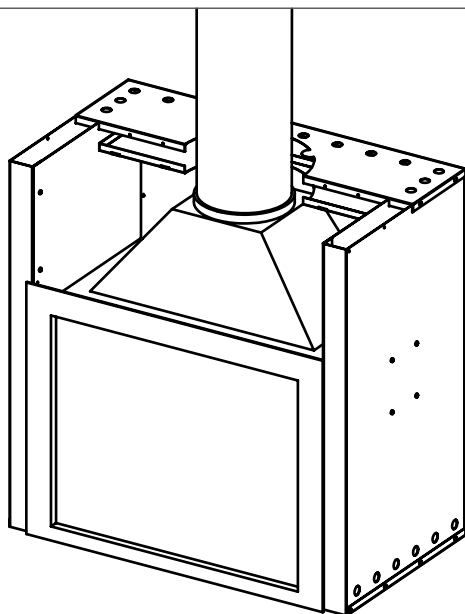
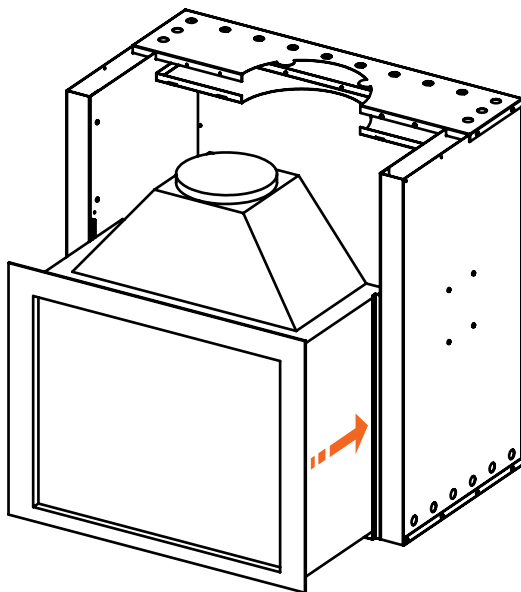
STEP 10.

On the inside of the ZC Box, secure Outer Side panels to Inner Side panels with ten screws.



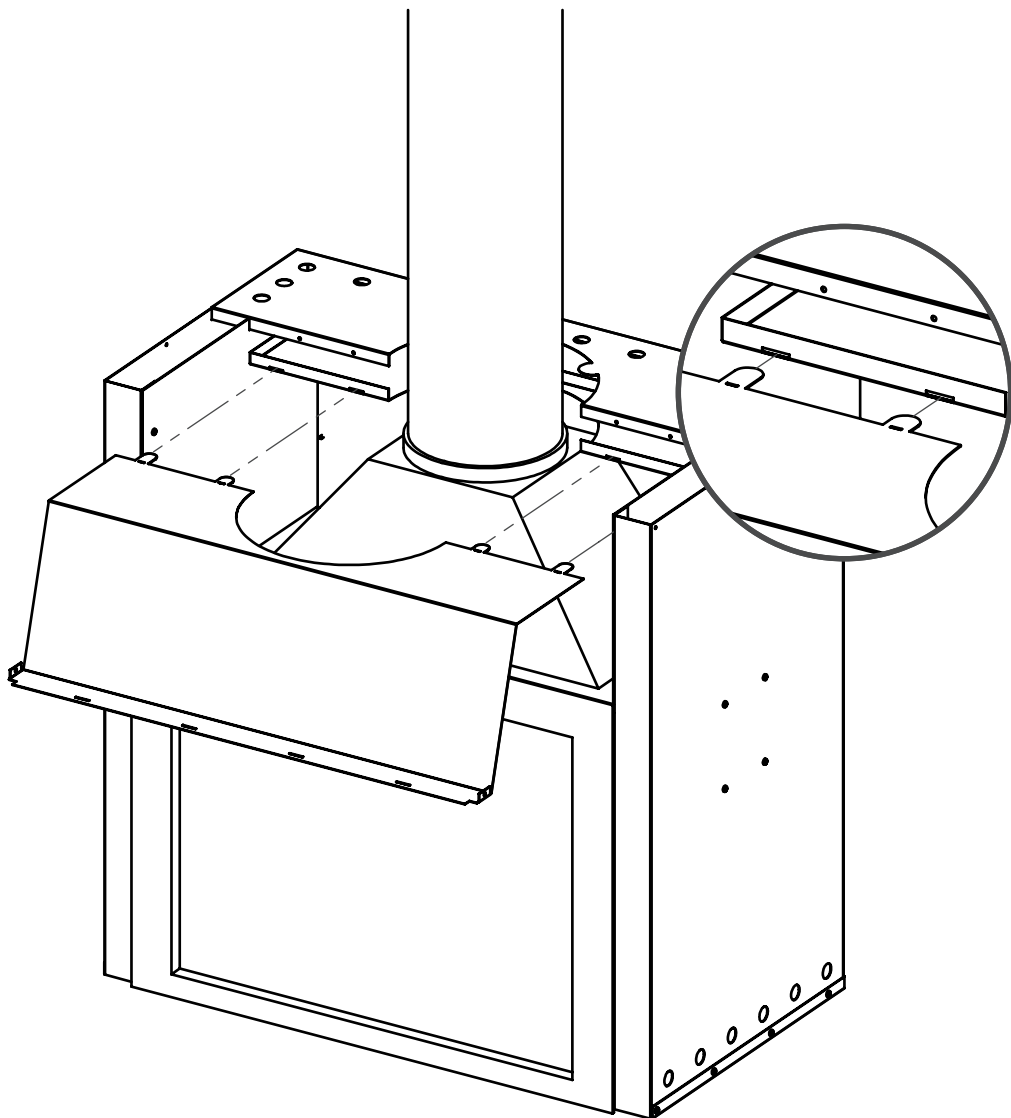
STEP 11.

Place the heater into the casing before going ahead with the rest of the assembly. Fit the flue onto the heater.



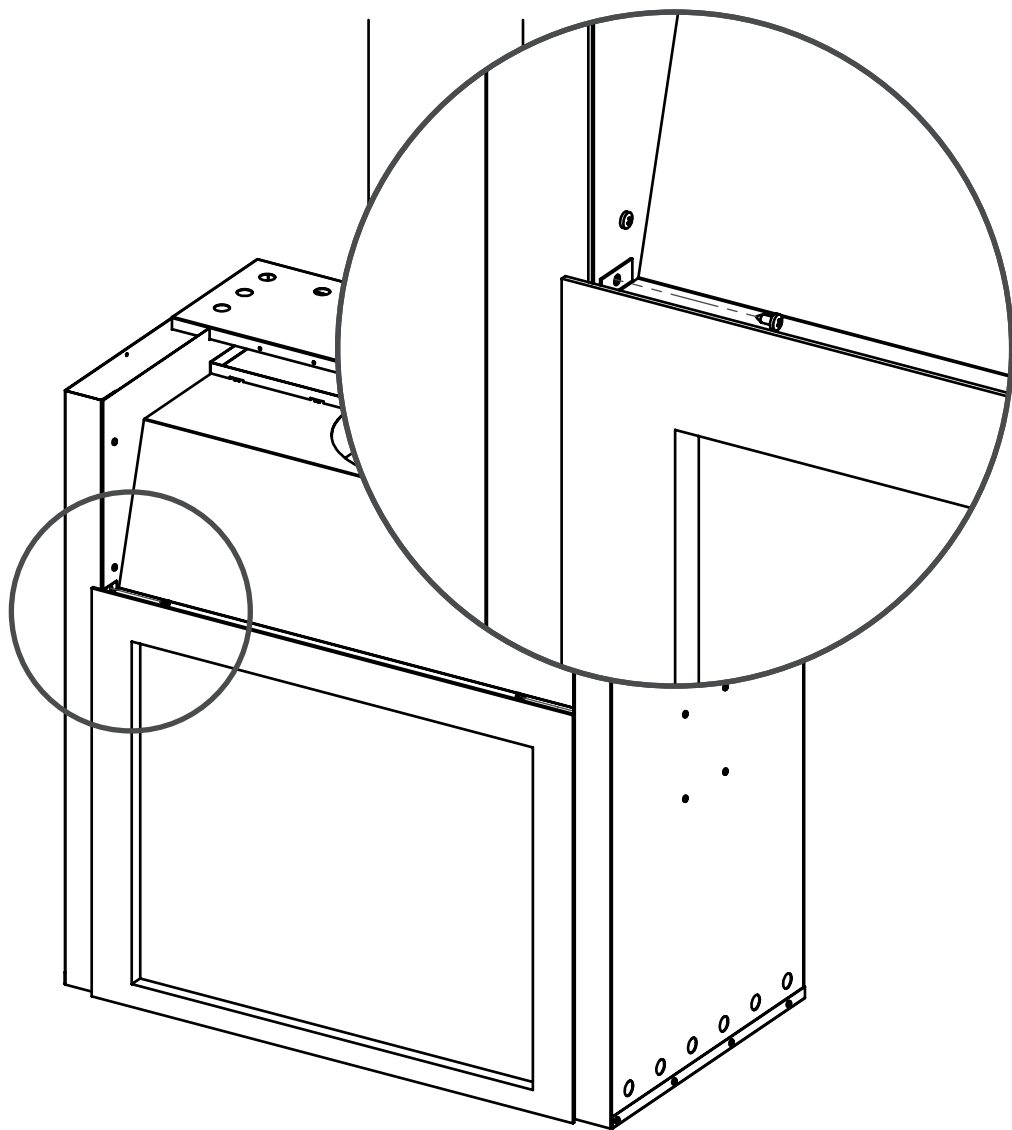
STEP 12.

Insert Inner Top Front panel above the heater, then carefully line up and insert the tabs into the corresponding slots on the Inner Top Back piece.



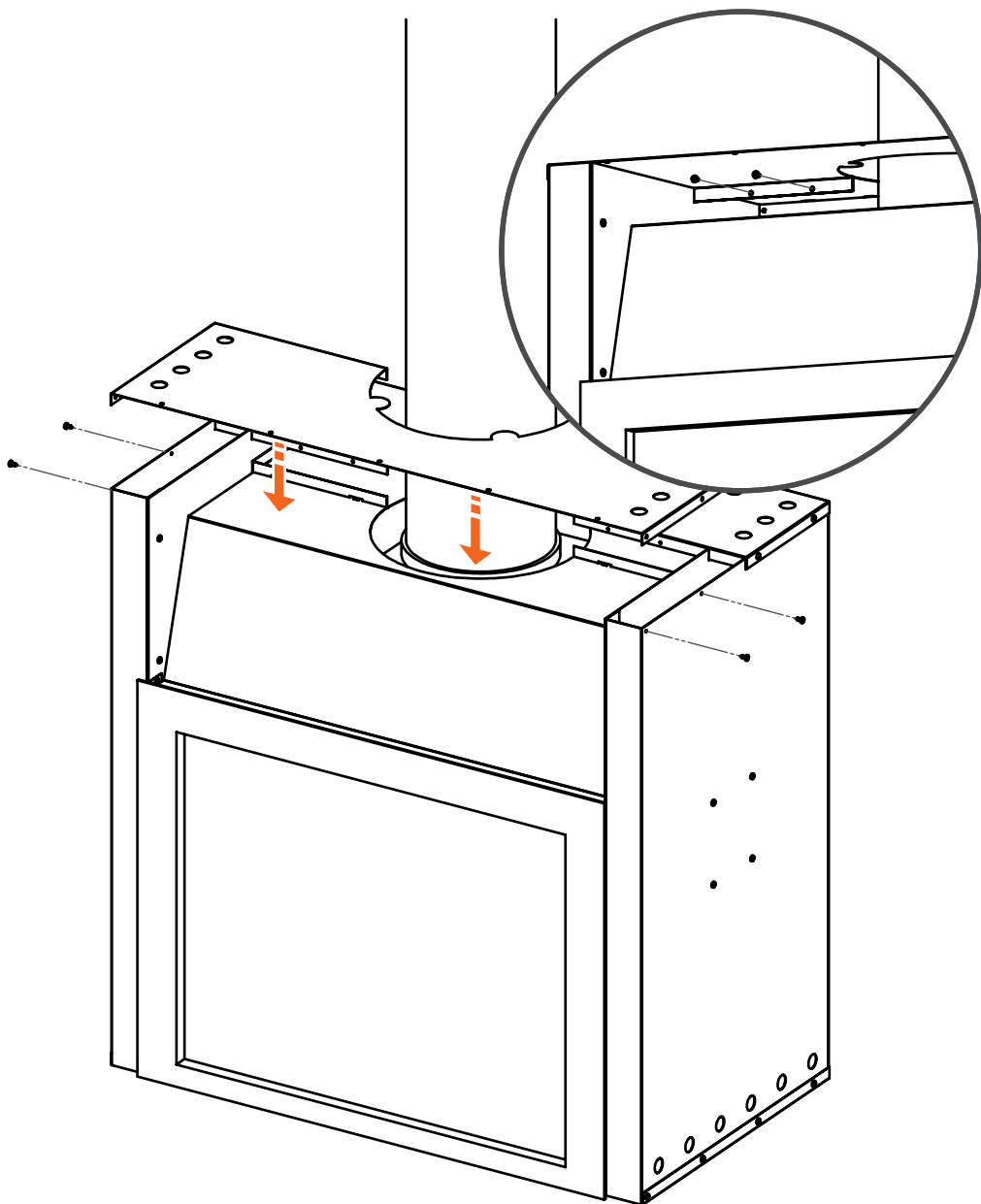
STEP 13.

Secure Inner Top Front in place by fastening one screw in through each side of the enclosure.



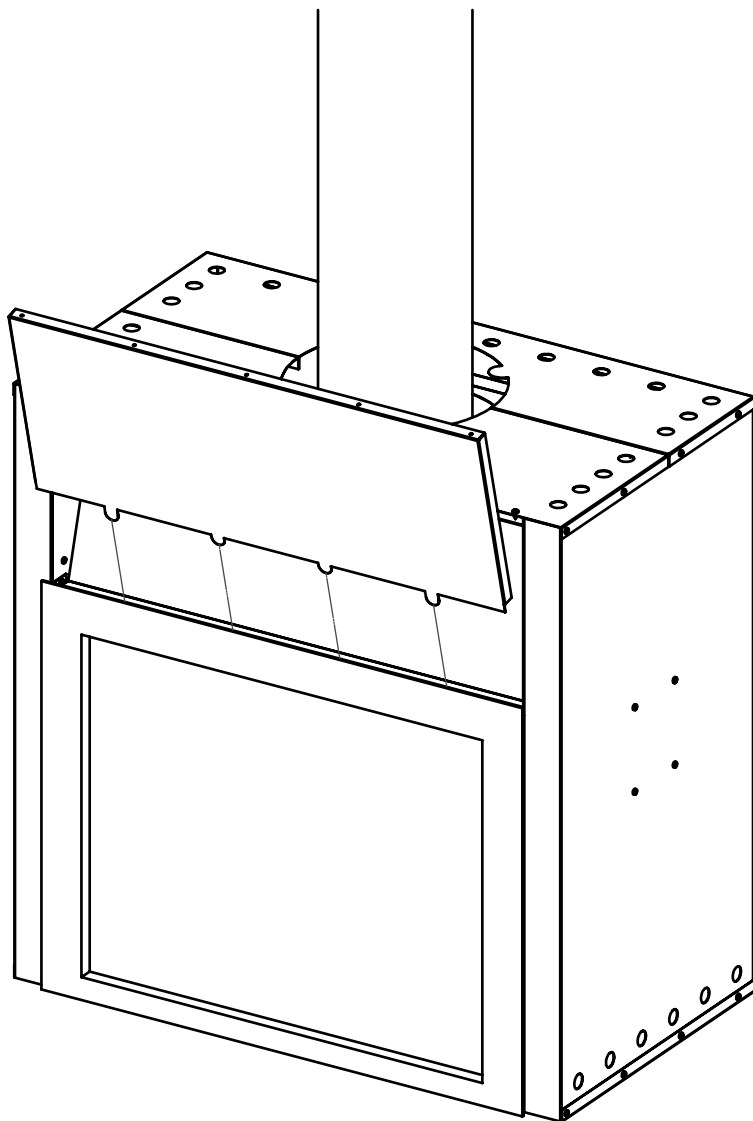
STEP 14.

Lower Outer Top Front into place and fasten in place on the outside with four screws. Secure to Outer Top Back on the inside of the ZC Box with four additional screws.



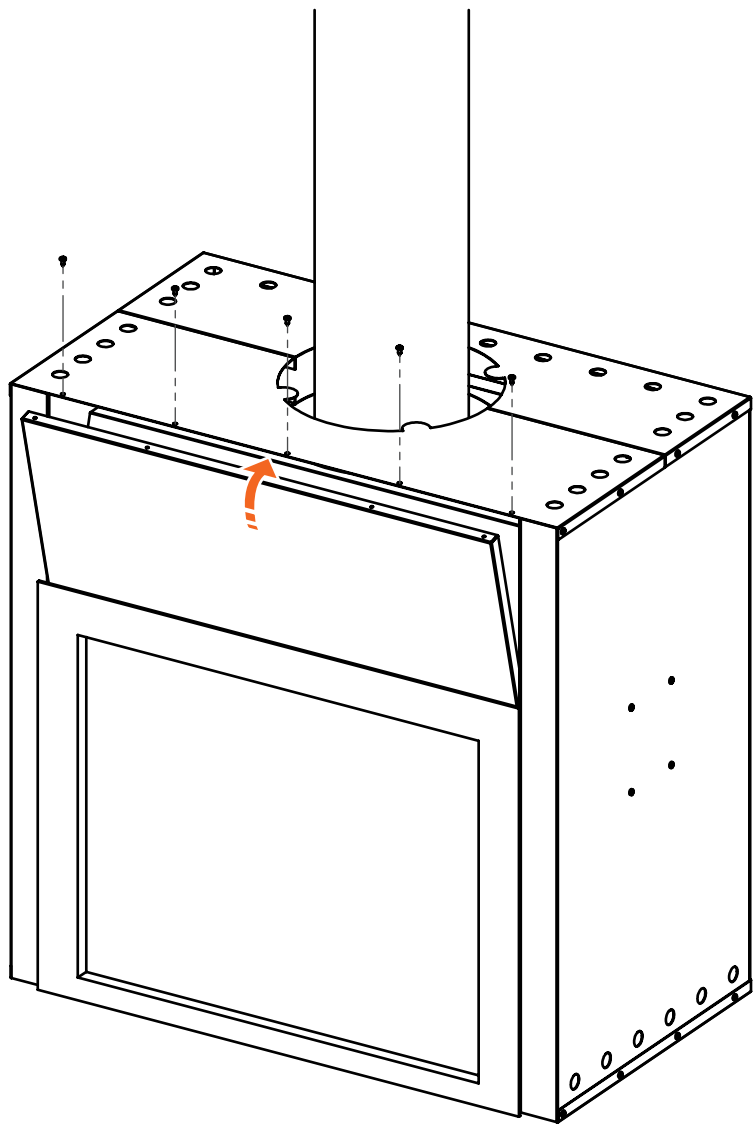
STEP 15.

Insert Breast Panel and carefully guide tabs into corresponding slots on Inner Front Top panel.



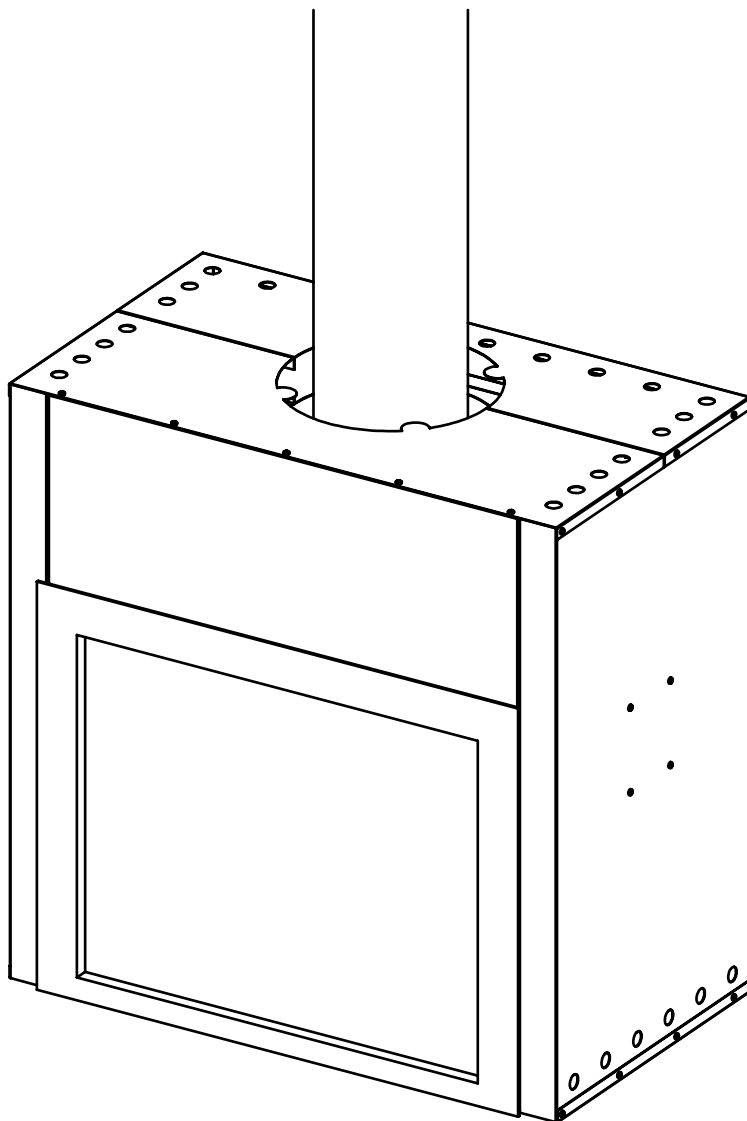
STEP 16.

Once tabs on Breast Panel are seated, pivot panel forwards and then secure in place with five screws.



STEP 17.

Your Zero Clearance Box is now complete.





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