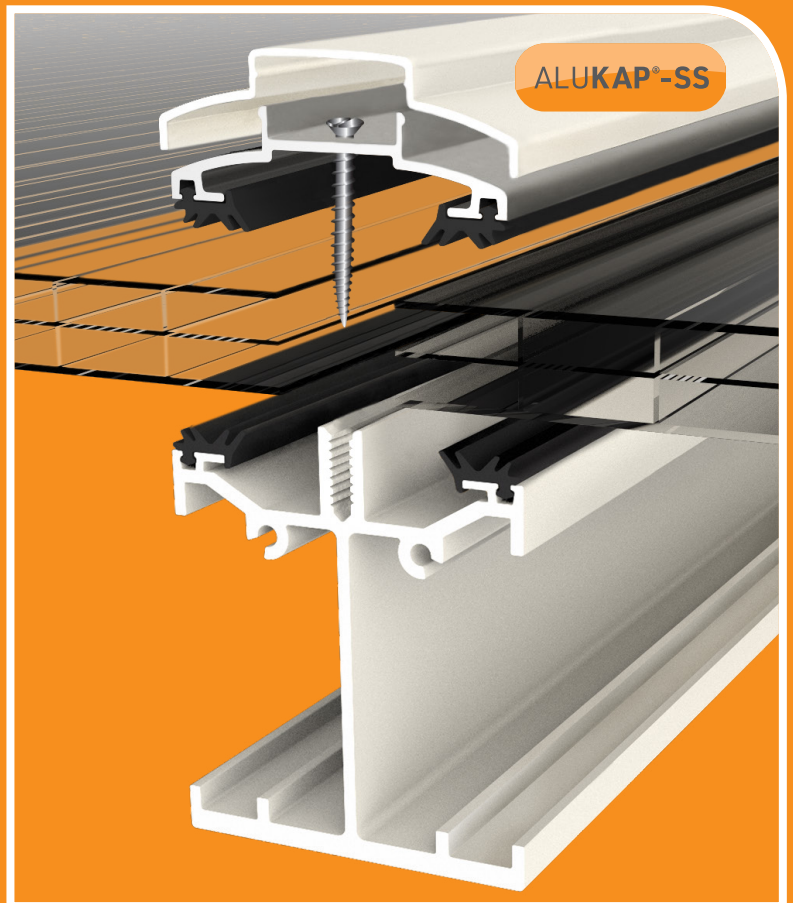


ALUKAP®-SS

High-Spanning Glazing System Installation Guide



Your Alukap®-SS System

Whether you are planning your next project using Alukap®-SS, or have just purchased your Alukap®-SS system, this *Installation Guide* provides the information you may require to make the installation of your Alukap®-SS system straightforward. The system is inherently intuitive, however these guidelines will provide an additional layer of support, no matter how complex your project is.

We Are Here To Support You



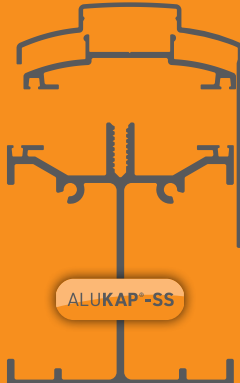
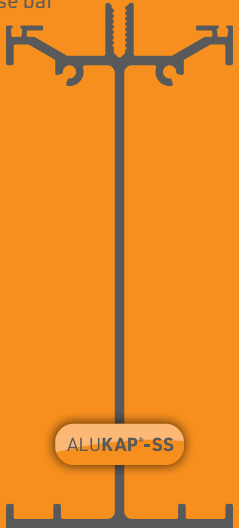
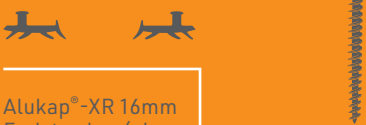


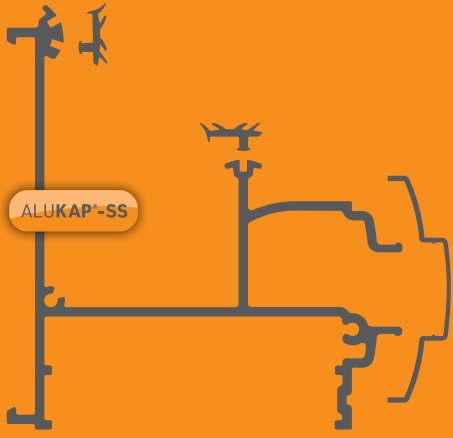
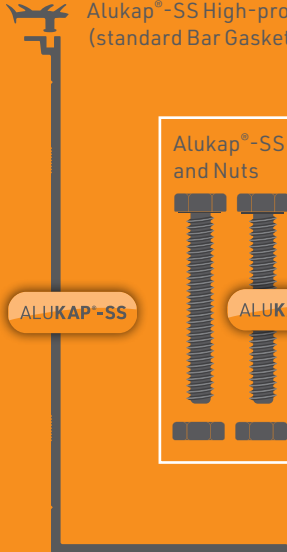
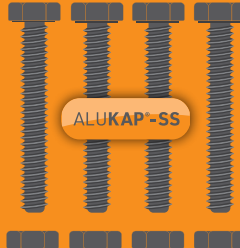


We understand that even with comprehensive Installation Guidelines, there can sometimes be a question that you can't find the answer to, so we're here to help you all the way. Visit www.clearamber.com and get in contact with our Help Teams via live chat, phone or email, who will be on hand to assist with any queries you may have.

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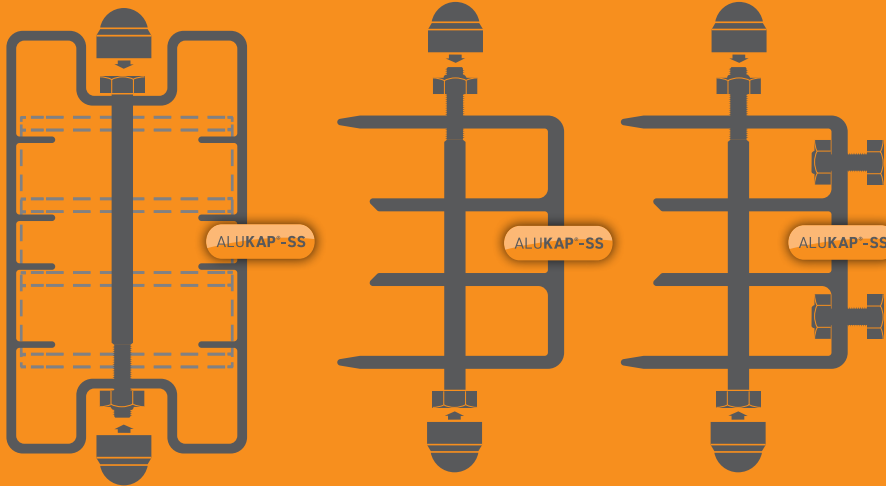
Alukap®-SS Parts

Below is a list of the core Alukap®-SS Glazing Bar types available and items that could be supplied with each bar, most of which you will need for your project, depending on the design of your project.

<p>Alukap®-SS Wall Bar with the low-profile base bar</p>  <p>ALUKAP®-SS</p>	<p>Alukap®-SS 60mm Bar with the low-profile base bar</p>  <p>ALUKAP®-SS</p>	<p>Alukap®-SS Gable Bar with the low-profile base bar</p>  <p>ALUKAP®-SS</p>	<p>Alukap®-SS High Profile base bar</p>  <p>ALUKAP®-SS</p>
<p>Standard Bar Gaskets and Screws (included)</p>  <p>Alukap®-XR 16mm Endstop bar (also in: 6.4mm, 10mm, 25mm, 28mm and 35mm)</p>  <p>ALUKAP®-XR</p> <p>Standard Bar End Cap</p>  <p>ALUKAP®</p>	<p>Alukap®-SS Wall & Eaves Beam (standard Bar Gaskets and Bar Top Clip included.)</p>  <p>ALUKAP®-SS</p>	<p>Alukap®-SS High-profile L-cap (standard Bar Gaskets included)</p>  <p>ALUKAP®-SS</p> <div data-bbox="1204 1187 1476 1534"> <p>Alukap®-SS M6 Bolts and Nuts</p>  <p>ALUKAP®-SS</p> </div>	
<p>Alukap®-SS Left and Right End Caps</p>  <p>ALUKAP®-SS</p>		<p>Alukap®-SS Low-profile L-cap (standard Bar Gaskets included)</p>  <p>ALUKAP®-SS</p>	

Alukap®-SS Parts - continued

Alukap®-SS Posts and 2 x Fixing Pins
(2 x long bolts and 2 x short fixing bolts to fit to the Alukap®-SS L-Cap included)



Post Plan

Post Fixing Bracket Side Elevations



Securbond® Flashing Tape

Glazing Sheets and Accessories:

Axiome® 16mm Triplewall Sheets (also in 4mm, 6mm, 10mm, 25mm and 35mm)



Axgard® Polycarbonate Sheets (also in 4mm, 5mm, 6mm, 8mm, 10mm and 12mm)



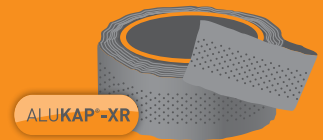
Double Glazed Units



Glass



Anti-dust tape



*Optional item

Timber battens/packers for Alukap®-SS Gable Bars.



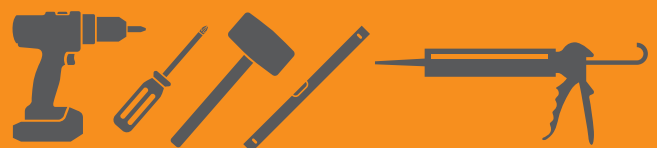
Tools required



Wear protective gloves, glasses and ear protectors where appropriate.



Tape measure and fine toothed bladed Chop Saw



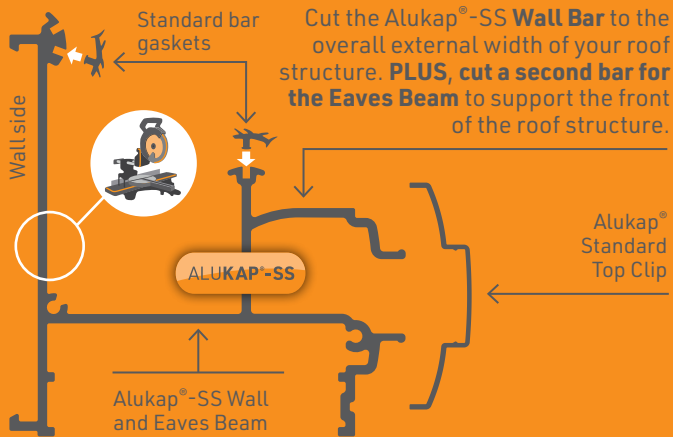
Cordless screwdriver/drill, Philips headed screwdriver, soft rubber mallet, a straight edge tool and Securbond® Sealant plus a sealant gun.

Alukap®-SS : Bars and Glazing Installation Guide

IMPORTANT – Please ensure you take necessary safety precautions and checks before working at a height.

1 Measure and cut the Alukap®-SS Wall and Eaves Beams

IMPORTANT: Wear sufficient protective clothing



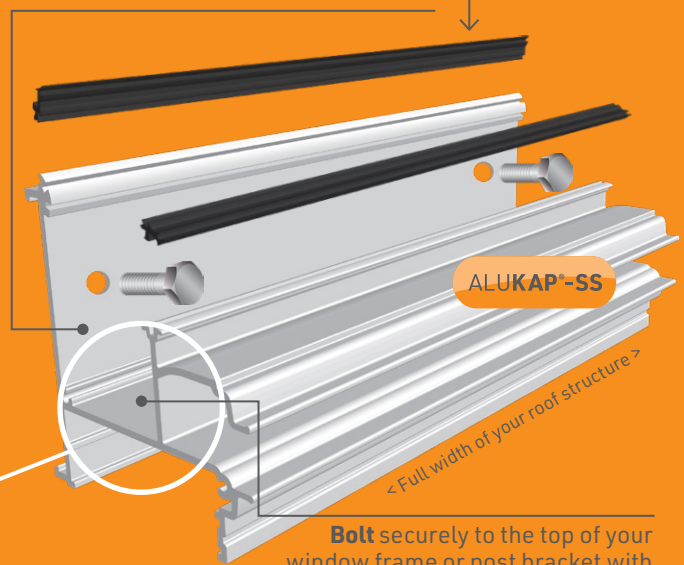
NOTE: FOR HEAVY LOADS OR LONG SPANS: For longer spans and / or heavier loading we recommend the NEW improved post system for additional support below the wall plate.
NOTE: Refer to point 3 below for fitting details.



2 Prepare the Alukap®-SS Wall and Eaves Beam

Drill regular holes @250mm apart through the back of the Alukap®-SS Wall Plate and **screw/bolt** securely with **suitable fixings from others** suited to the wall (see disclaimer below).

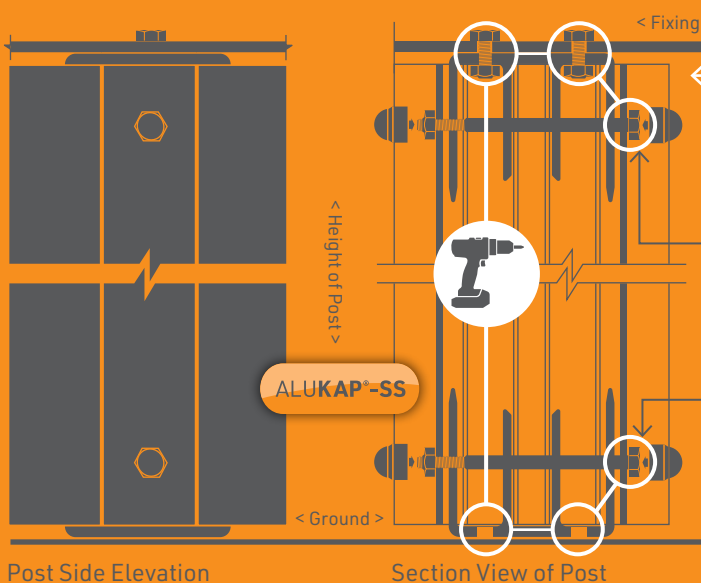
Fit the Alukap® bar gaskets on to the base rail and upright rail.



Bolt securely to the top of your window frame or post bracket with suitable stainless steel fixings.

Inasmuch as Clear Amber have no control over the circumstances in which our material may be used, or site specific parameters, we cannot guarantee that any particular results will be achieved. Users should carry out their own tests to determine the suitability of the material for their application. Installers should satisfy themselves that published permissible loadings and bar spacings for Alukap®-SS structures, together with any supporting posts, frames, or walls and fixings, are sufficient to provide adequate strength for the intended use and to meet regional loading requirements. **Installers should also obtain their own job-specific structural engineer's report for their individual site.** Samples are readily available to users to test and verify the exact sizes according to their site requirements.

3 Installation of the Alukap®-SS New Improved Post and Bracket System



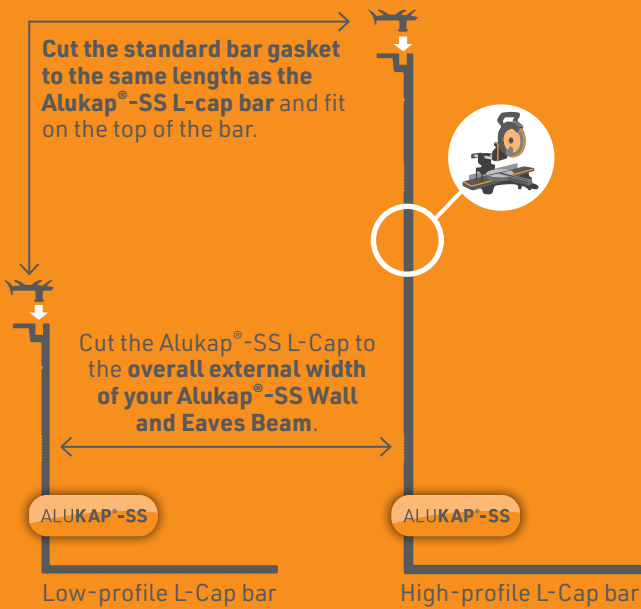
The upper four-pronged bracket are bolted to the underside of the Alukap®-SS Eaves Beam / Wall Plate, which then slots in to the top of the Alukap®-SS Post.

Drill a hole all the way through the Post and Bracket to accommodate the bolt, securing the post and brackets to the post from uplift. The nut and the head of the bolt should be fixed through the side of the post, so that they are concealed within the recessed side channels.

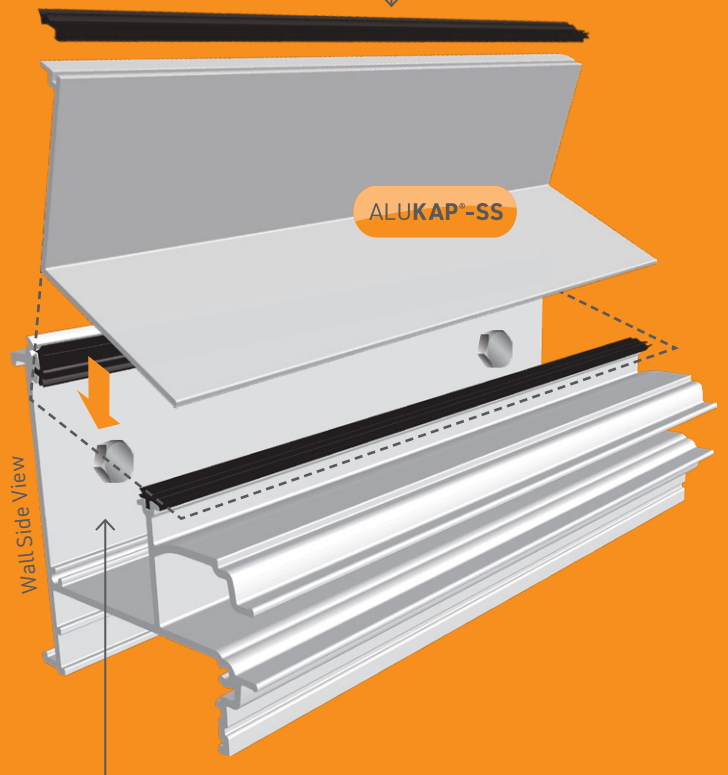
The lower four-pronged bracket is bolted to the ground/ base using suitable fixings supplied by others to create a strong and firm base, the bracket slots inside the post.



4 Measure and cut the Alukap®-SS L-Cap Bars



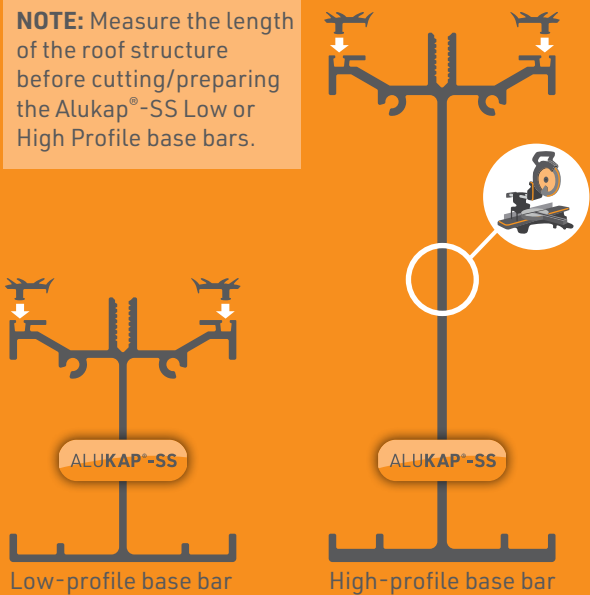
Fit the Alukap® bar gaskets into groove of the Alukap®-SS L-Cap bar.



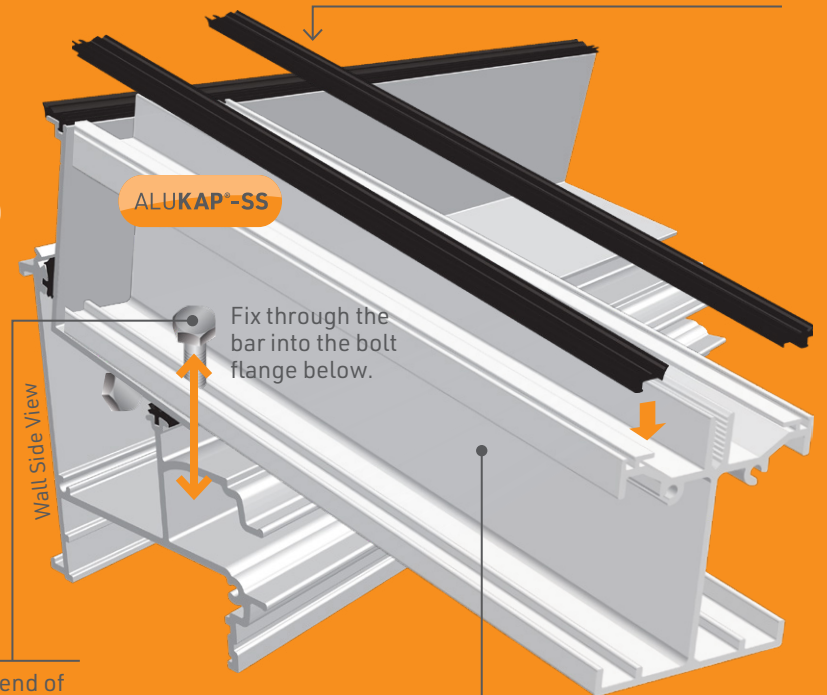
The Alukap®-SS L-Cap Bar is placed on top of the two bar gaskets before continuing onto the next stage of the Alukap®-SS Low Profile Bar.

5 Measure and CUT THE FIRST Alukap®-SS Low or High Profile Bar

NOTE: Measure the length of the roof structure before cutting/preparing the Alukap®-SS Low or High Profile base bars.



Measure and fit the Alukap® bar gaskets into grooves of the Alukap®-SS base bar.

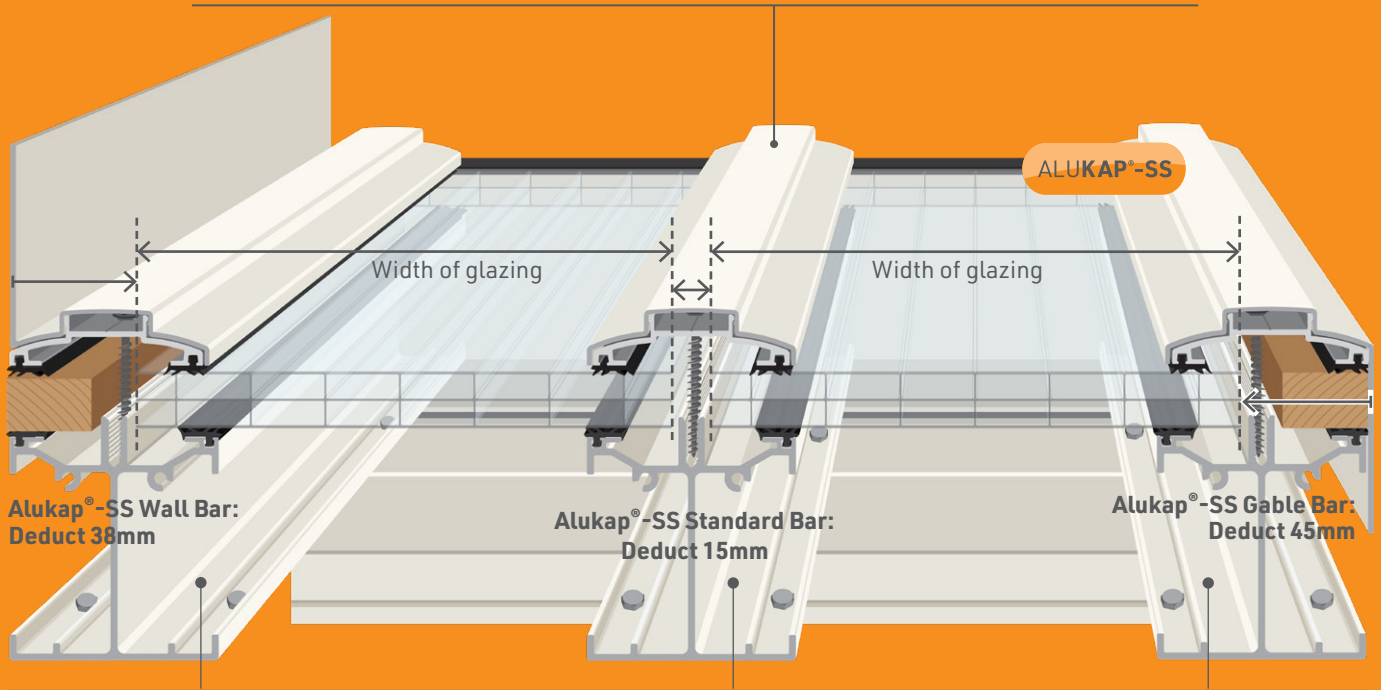


Measure the bolt fixing position on both sides from the end of the Alukap®-SS base bar for drilling a 7mm hole through the Alukap®-SS span base bar and down through the bolt flange on the Alukap®-SS Eaves Beam and Wall Plate. This will vary between 40mm and 70mm depending on the pitch).

Cut the first Alukap®-SS Low/High Profile base bar to the correct length to allow it to rest between the TOP and BOTTOM Alukap®-SS L-Caps.

6 Measure out the POSITIONS of the Alukap®-SS Low or High Profile Bars

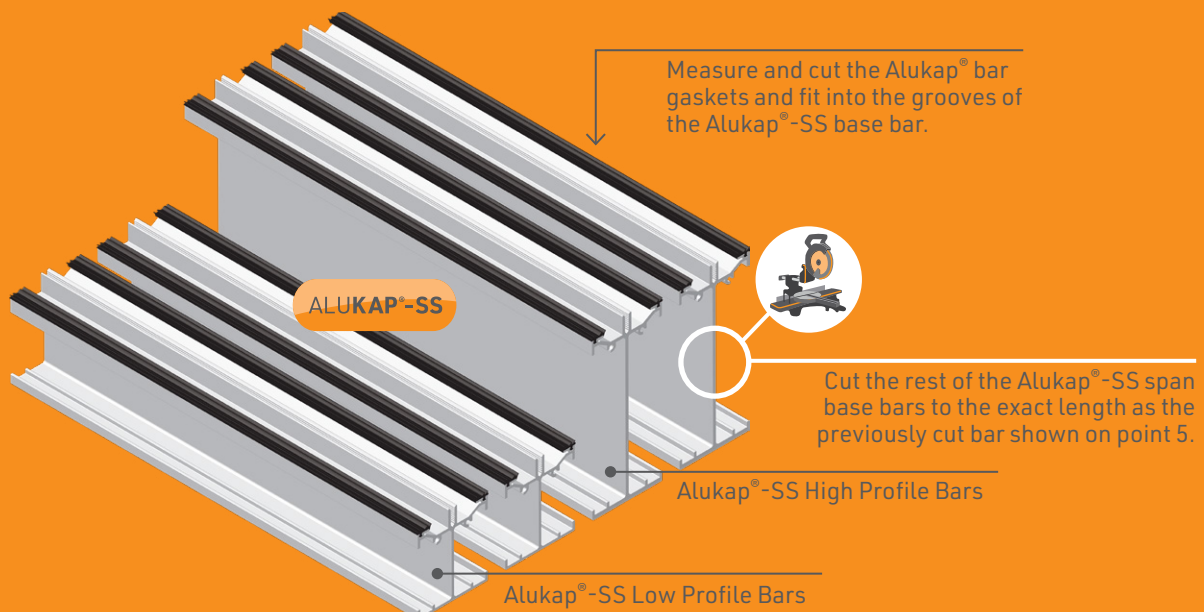
Measure out the positions of the Alukap®-SS High Span/Low Profile bars for the rest of the roof and mark them on the Alukap®-SS Bar L-Cap, **allowing for a minimum of 3mm either side of the glazing** for thermal expansion appropriate to the chosen glazing material.



Alukap®-SS Glazing Deductions:

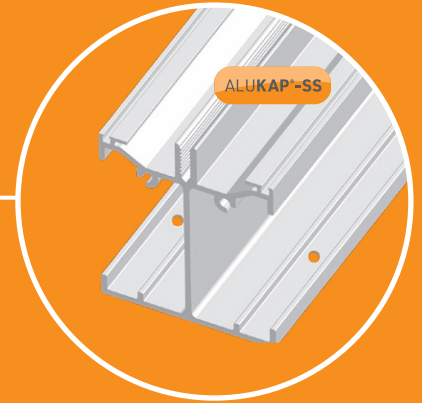
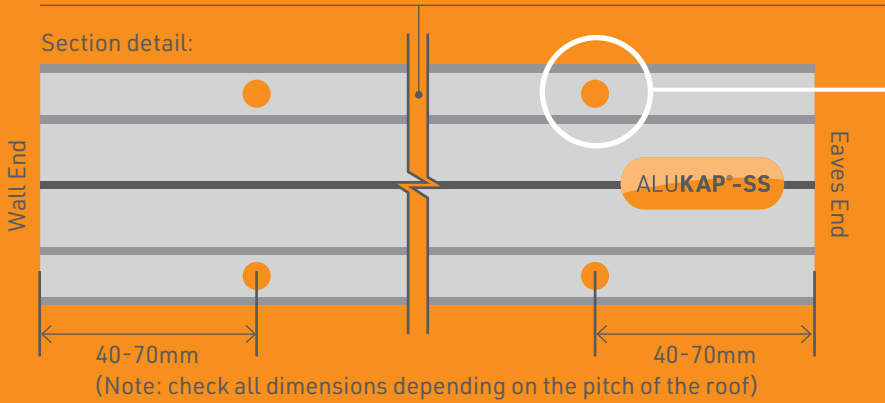
Glazing deduction guidelines are shown for the Alukap®-SS bar system for the Alukap®-SS Wall Bars, Alukap®-SS Standard/Centre Bars and Alukap®-SS Gable Bars. However these may need to be amended depending on chosen glazing materials and glazing centres.

7 Measure and CUT all the required Alukap®-SS Low or High Profile Bars



8 MEASURE and DRILL fixing bolt positions on all the pre-cut Alukap®-SS Low or High Profile Base Bars

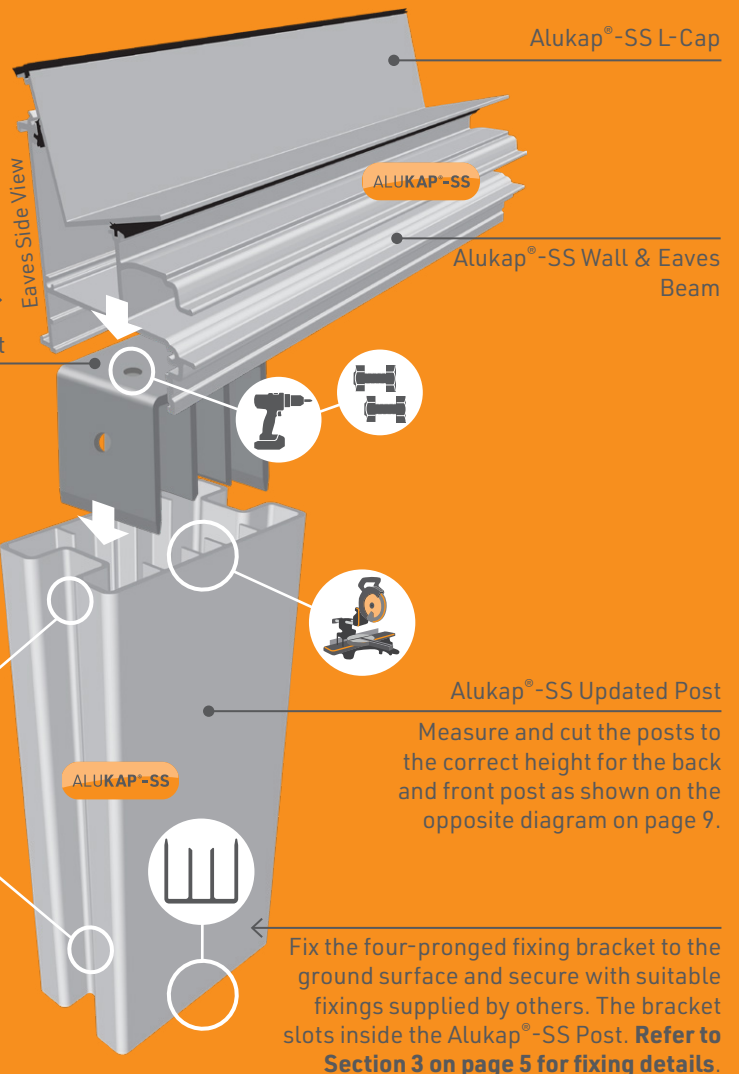
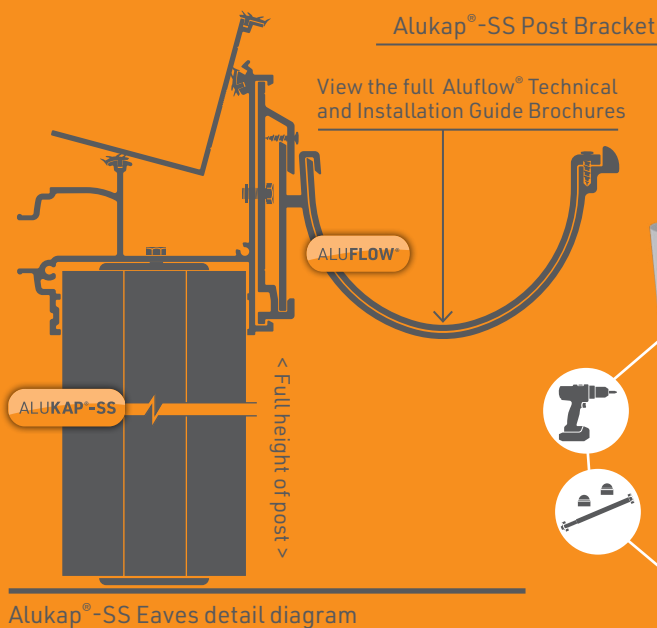
Using measurements taken for the bolt fixing position on the wall side of the first Alukap®-SS base bar (from part 5), turn over the remaining Alukap®-SS base bars and drill the bolt position using a 7mm drill.



9 Measure and cut the new Alukap®-SS Posts to the correct pitch heights

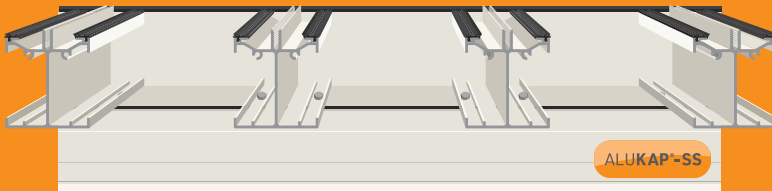
IMPORTANT: Prepare the ground/floor surface to support the weight of the Alukap®-SS roof. **Consult with a Structural Engineer** before starting to built the roof structure (refer to page 5).

Turn the Alukap®-SS Wall and Eaves Beam around so that the flat surface is facing forward. Refer to the information and diagram below showing how the Aluflow® Deep Guttering system clicks on to the flat frame sided surface.

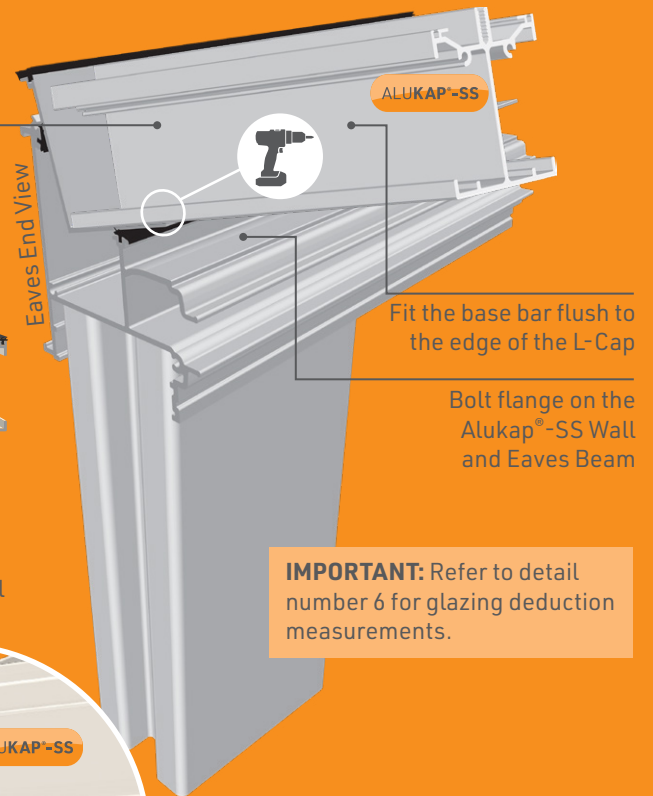


10 POSITION all the Alukap®-SS pre-drilled Span Base Bars

Position the pre-drilled Alukap®-SS span base bars along the Alukap®-SS Wall Plate and Eaves Beam and **drill corresponding 7mm holes through the Alukap®-SS Span Bar / L-Cap bars and down through the bolt flange on the Alukap®-SS Eaves Beam and Wall Plate.**



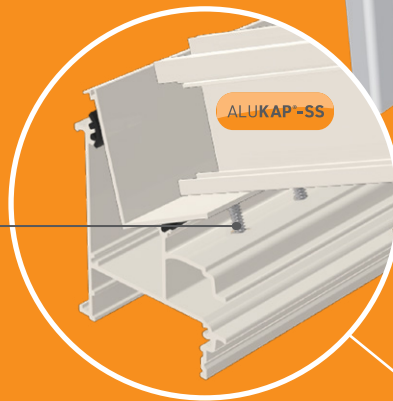
Wall end spacing bars view



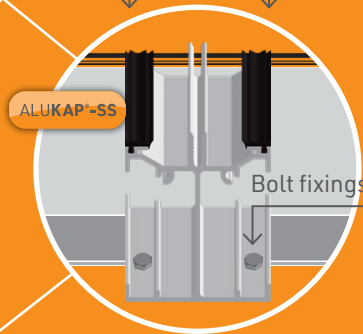
IMPORTANT: Refer to detail number 6 for glazing deduction measurements.

11 BOLT the Alukap®-SS Span Base Bars to the Alukap®-SS Wall and Eaves Beam

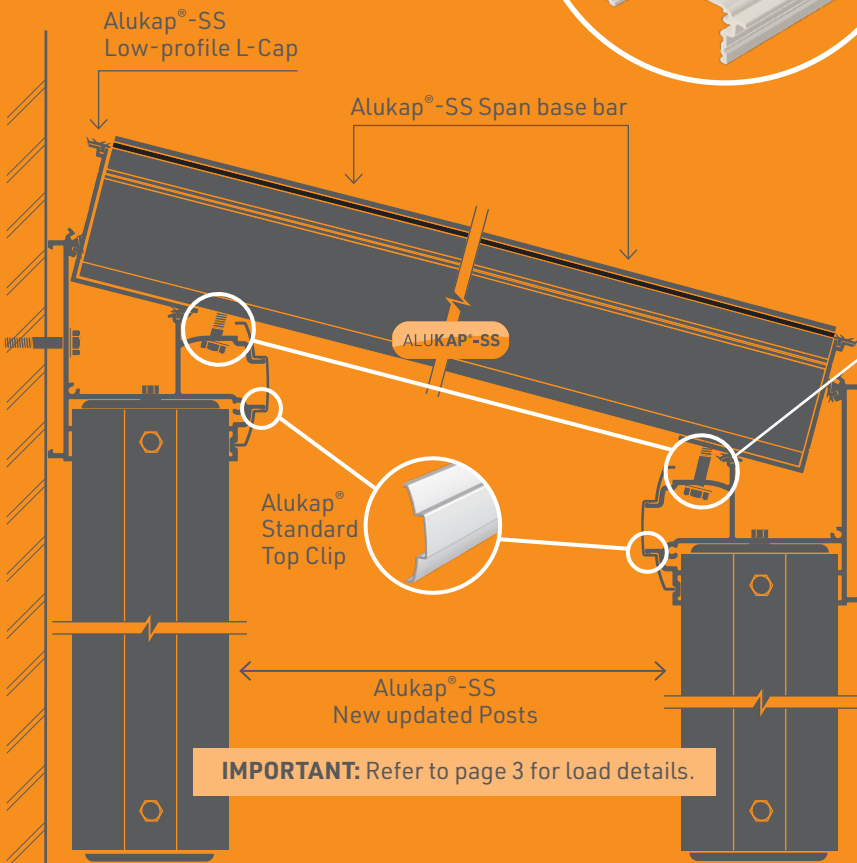
Slot the 6mm M6 bolts through both sides of each bar, top and bottom, and then lightly screw the M6 nuts on to the four M6 bolts for each Alukap®-SS span base bar. When you are happy that the positions are all correct, tighten up the nuts.



Fit the bar gaskets to all the Alukap®-SS base bars



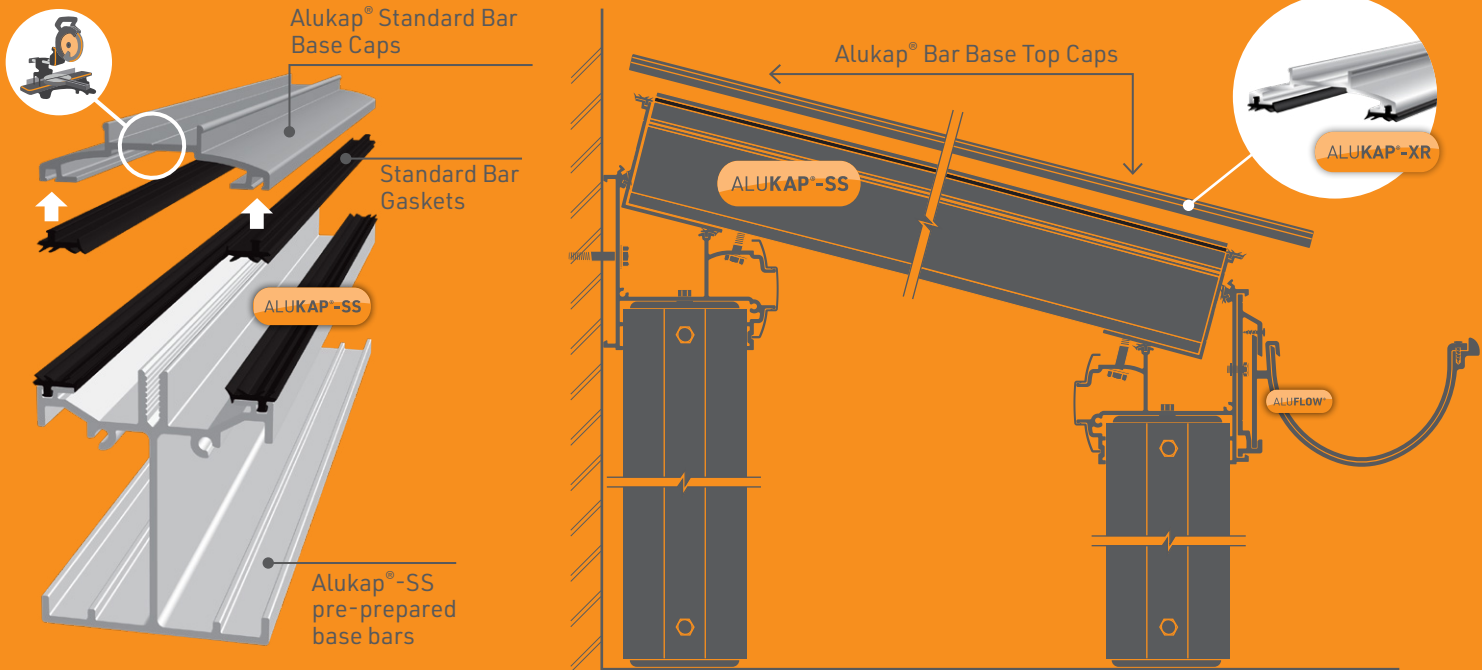
Once all the Alukap®-SS base bars are fully fitted snap on the Alukap® Standard Top Clips to finish and hide all the fixings in the Alukap® Wall & Eaves Beam.



12 Prepare the Alukap® Bar Base Top Caps before installation of the glazing panels

Measure and cut the required lengths of the ALUKAP® Top Bar Base Caps allowing for the overhang in to the gutter and the continuation at the wall plate end up to the wall abutment.

Carefully INSERT the thin Standard Bar Gaskets into the grooves on the base of the bar ensuring that the gasket matches the contours of the Alukap® Base Bar.

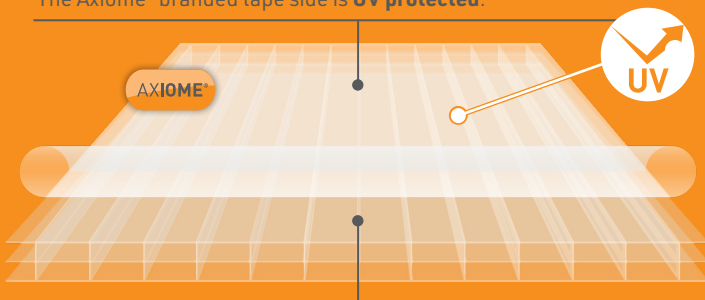


13 Prepare the AXIOME® SHEETS before installation

Where applicable, fit the Alukap®-XR End Stop Bar to the edge of the glazing material which works with ALUKAP®-XR glazing bars creating a frame to seal the glazing material and reduce any risk of slippage.

IMPORTANT - Store the Axiome® sheets in a clean, dry area to prevent moisture getting into the flutes.

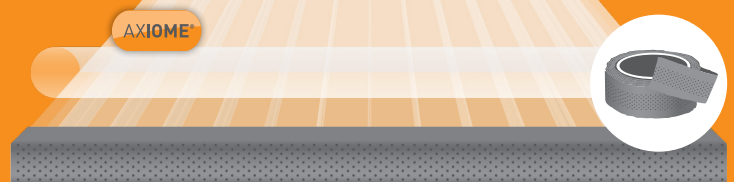
There is protective film on both sides of the Axiome® sheet. The Axiome® branded tape side is UV protected.



Ensure that you are working in a clean dry area, pull the protective film back approximately 100mm from the open edge on both sides, taking care not to scratch the surface.

14 Apply the ANTI-DUST TAPE to the Axiome® sheets

IMPORTANT - All adhesives suffer reduced initial bonding strength in cold conditions - avoid applying tape below 5°C.



Stick the Axiome® Anti-dust Breather Tape onto the top surface in a straight line from one side to the other, allowing enough to wrap around and bond to the underside. If it is necessary to join the tape mid-panel, ensure that there is a minimum 25mm overlap.

15 Apply the Alukap®XR Endstop bar to the AXIOME® sheets

Cut the Endstop Bar to the width of each Axiome® Sheet, and push-fit partway ONLY so that the open edge of the Endstop Bar just covers about 10-15mm of the glazing material.



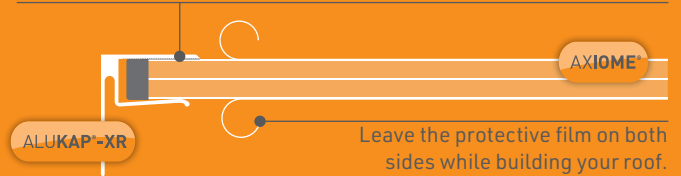
16 Apply the **Axiome® compatible sealant**

Run a thin, consistent bead of Axiome® compatible sealant along the edge of the **Endstop bar** and **Anti-dust Breather Tape**.



17 Final stage of fitting the Alukap®-XR Endstop Bar

PUSH the **Alukap®-XR Endstop bar FULLY** into place, so that the leading edge slides over the bead of sealant, creating a seal that eliminates capillary action.

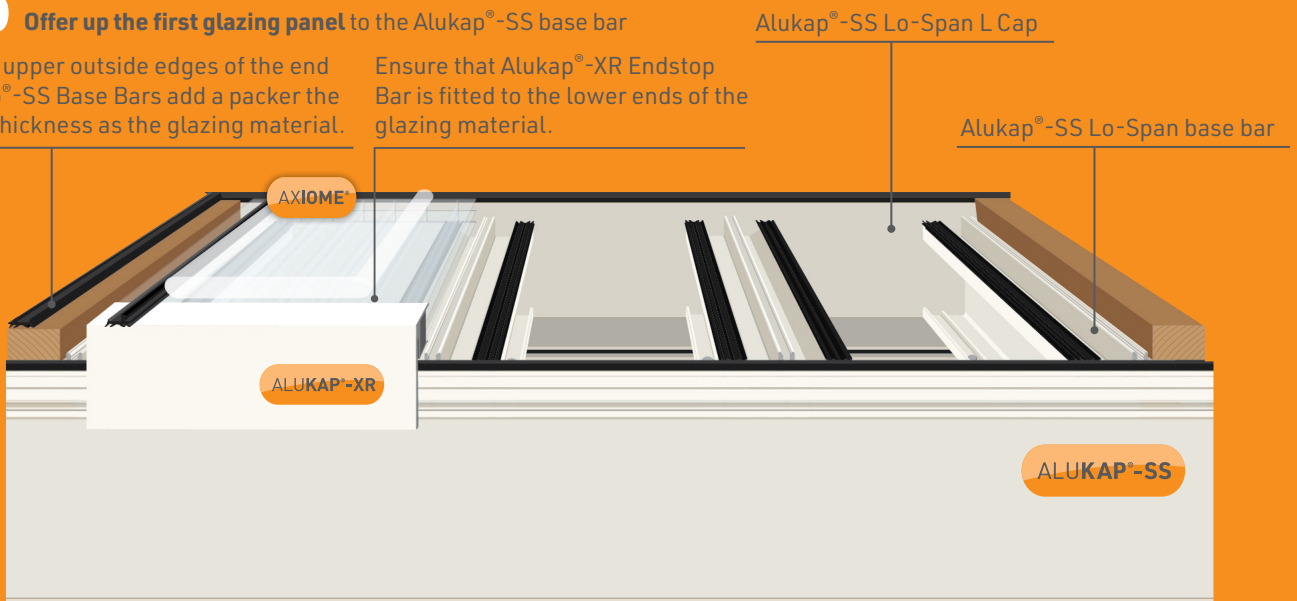


Leave the protective film on both sides while building your roof.

18 Offer up the first glazing panel to the Alukap®-SS base bar

On the upper outside edges of the end Alukap®-SS Base Bars add a packer the same thickness as the glazing material.

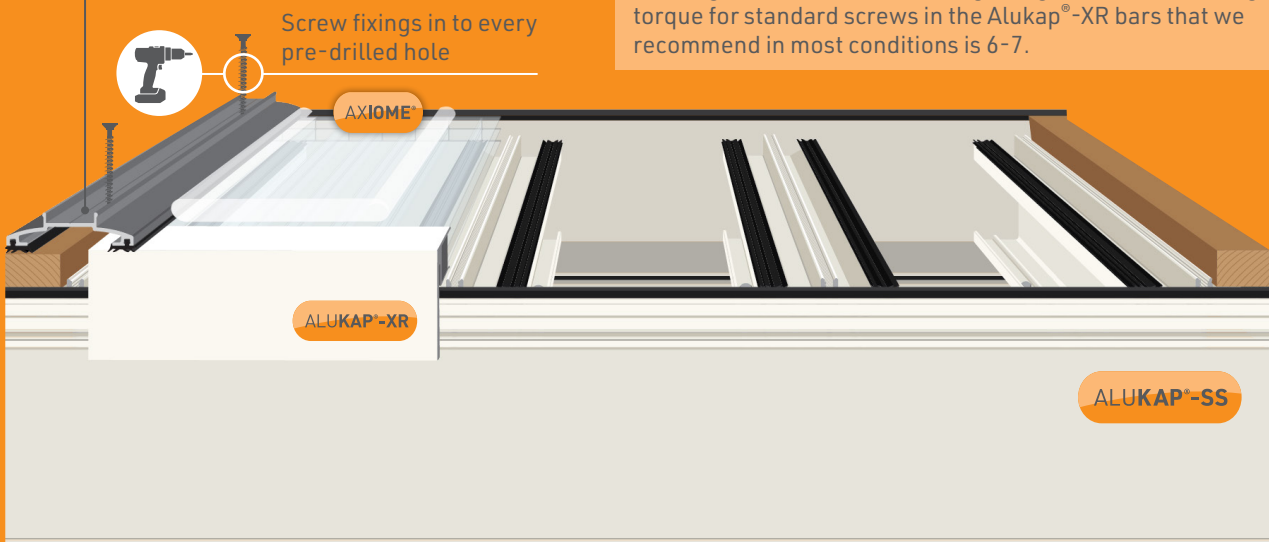
Ensure that Alukap®-XR Endstop Bar is fitted to the lower ends of the glazing material.



19 Fit the **FIRST** prepared Alukap®-SS Top Base Cap

Refer to point No. 12 for the prepared Alukap®-SS Top Base Bar.

Secure the Alukap®-SS Top Bar Base Cap to the first Alukap®-SS Base Bar using suitable stainless steel screws, taking care not to over-tighten the screws, but making sure that the gasket are creating a uniform seal with the glazing material. The fixing torque for standard screws in the Alukap®-XR bars that we recommend in most conditions is 6-7.



20 Offer up the next glazing panel to the Alukap®-SS base bar

Offer up the next glazing panel and repeat the procedure on point No. 19 to fix the next intermediate Alukap®-SS Top Bar Base Cap between the first and second glazing panel. Then continue along the rest of the roof until all glazing panels are secured.

Keep the film on the Axiome®



21 Repeat and finish fixing the glazing panels on to the roof



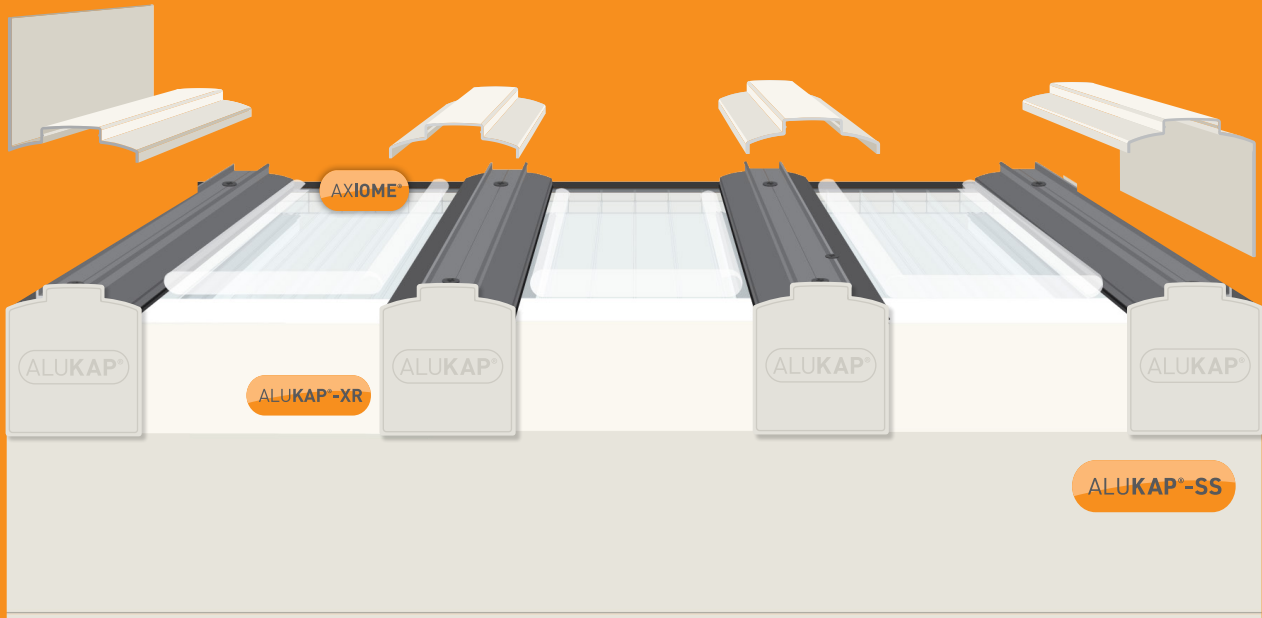
22 Prepare and fit the Alukap® End Cap to each bar

Drill a 2.5mm hole in the Alukap®-SS Top Bar Base Cap for the Alukap® End cap screw. Secure the Alukap® End cap on to the Alukap®-SS Top Bar Base Cap. It is normally recommended that this covers the Alukap®-XR Endstop Bar, which will be fitted to the glazing material.



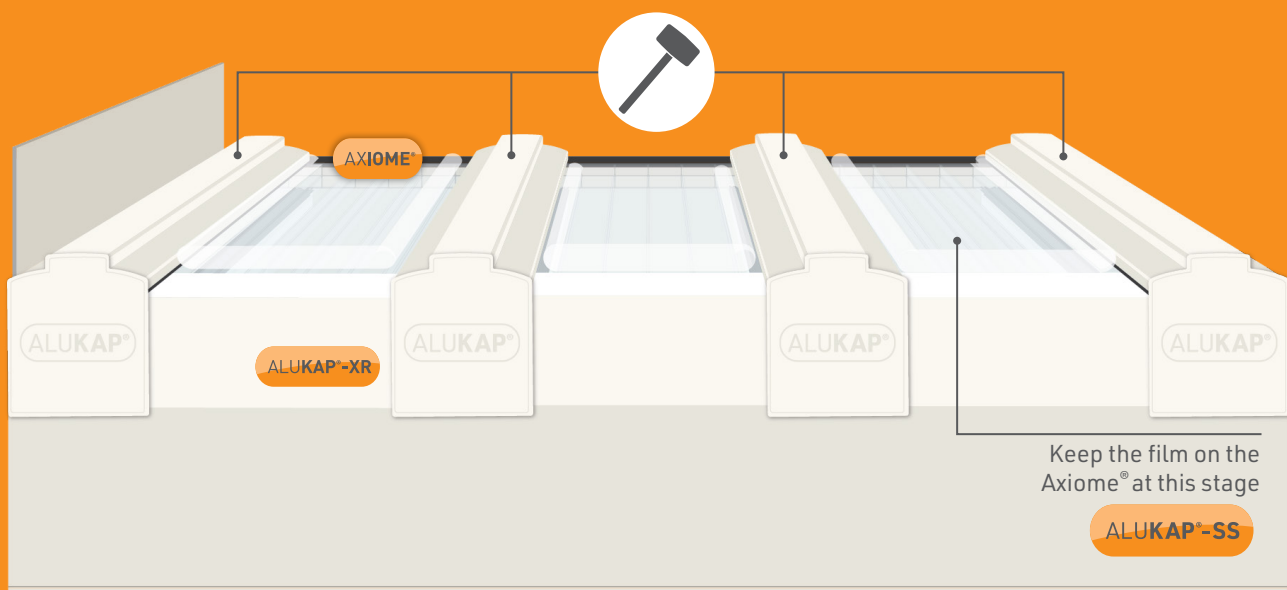
23 Carefully cut the Alukap®-SS Top Bar Top Caps

Now carefully cut the Alukap®-SS Top Bar Top Cap to the accurate length required for a perfect aesthetically pleasing finish. For gable end or wall abutments use the Alukap®-SS Gable Bar or Wall Bar Top Cap.



24 Snap fit the Alukap®-SS Top Bar Top Caps

Snap the Alukap®-SS Top Bar Top Caps on to the Alukap®-SS Top Bar Base Caps along the whole length of the bar. **Use a suitable rubber /plastic headed hammer** for this action and **avoid heavy impact**, to avoid damage to the Alukap®-SS bar and the glazing materials.



25 Finish of the back of the lean-to roof – fit the Alukap®-SS Top Wall Flashing

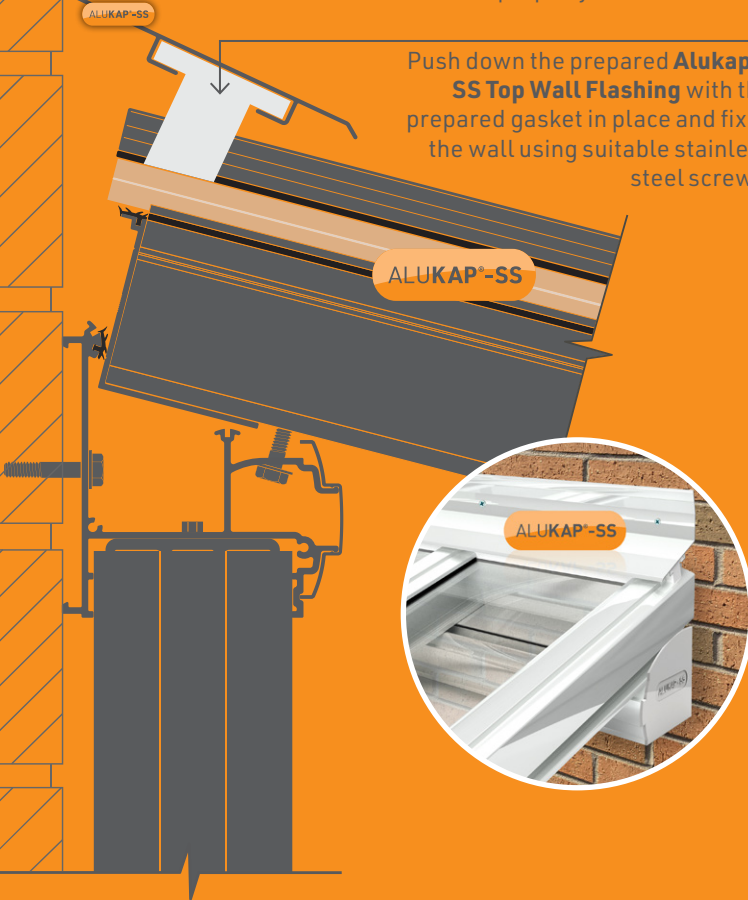
Option One

Fit flashing tape or use Securbond® Silicone to the back wall and any adjacent wall as required



Place, measure and cut the aluminium Alukap®-SS Top Wall Flashing and foam gasket to match the full width of the roof. Place the Top Wall Flashing onto your roof and mark on the foam gasket where each glazing bar meets Top Wall Flashing. Then cut out a notch at each mark so that the Foam Gasket sits flat on the Axiome® Sheets and over each Glazing Bar. Alternatively, put pressure to compress the foam gasket to ensure the Foam Gasket Seals against the Axiome® sheets properly.

Push down the prepared Alukap®-SS Top Wall Flashing with the prepared gasket in place and fix to the wall using suitable stainless steel screws.

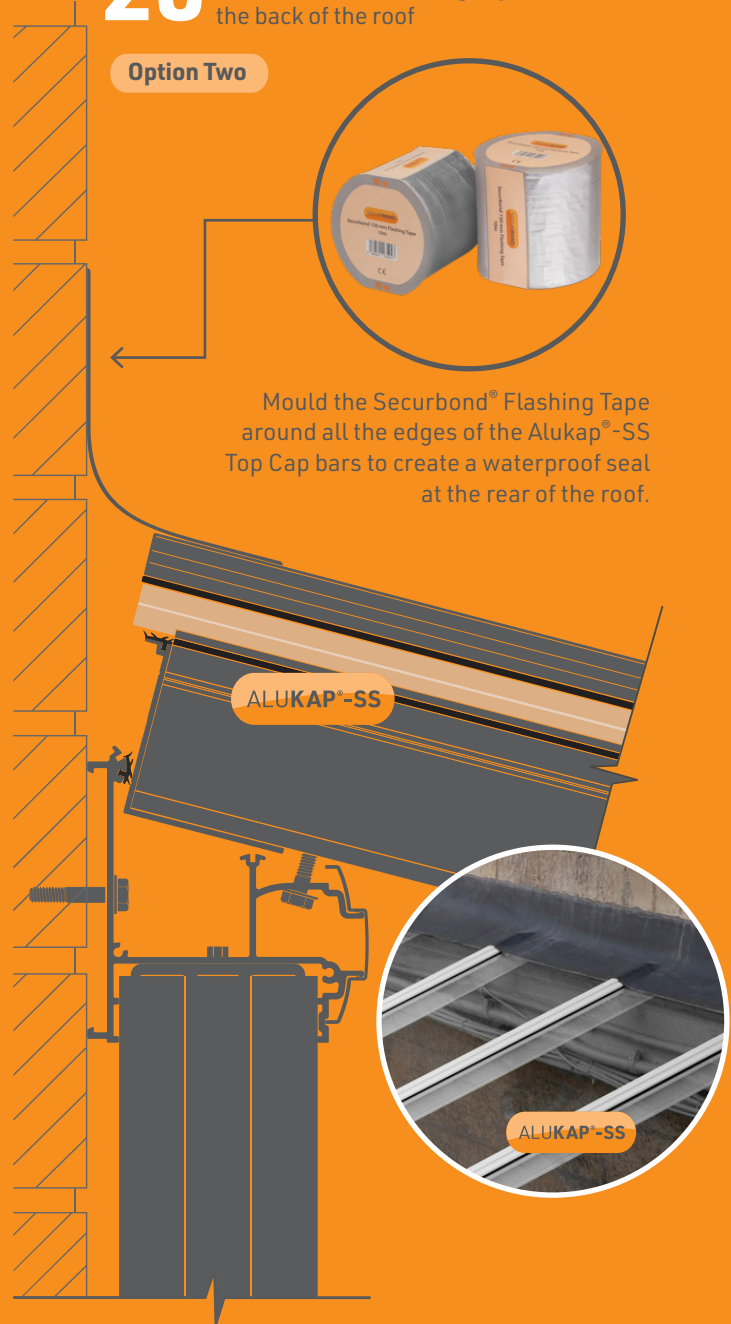


26 Fit Securbond® Flashing Tape to the back of the roof

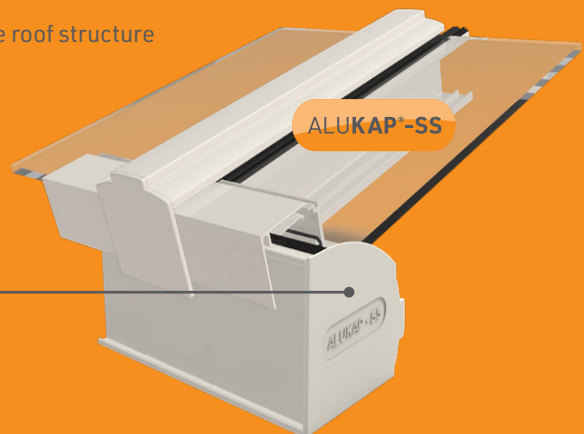
Option Two



Mould the Securbond® Flashing Tape around all the edges of the Alukap®-SS Top Cap bars to create a waterproof seal at the rear of the roof.

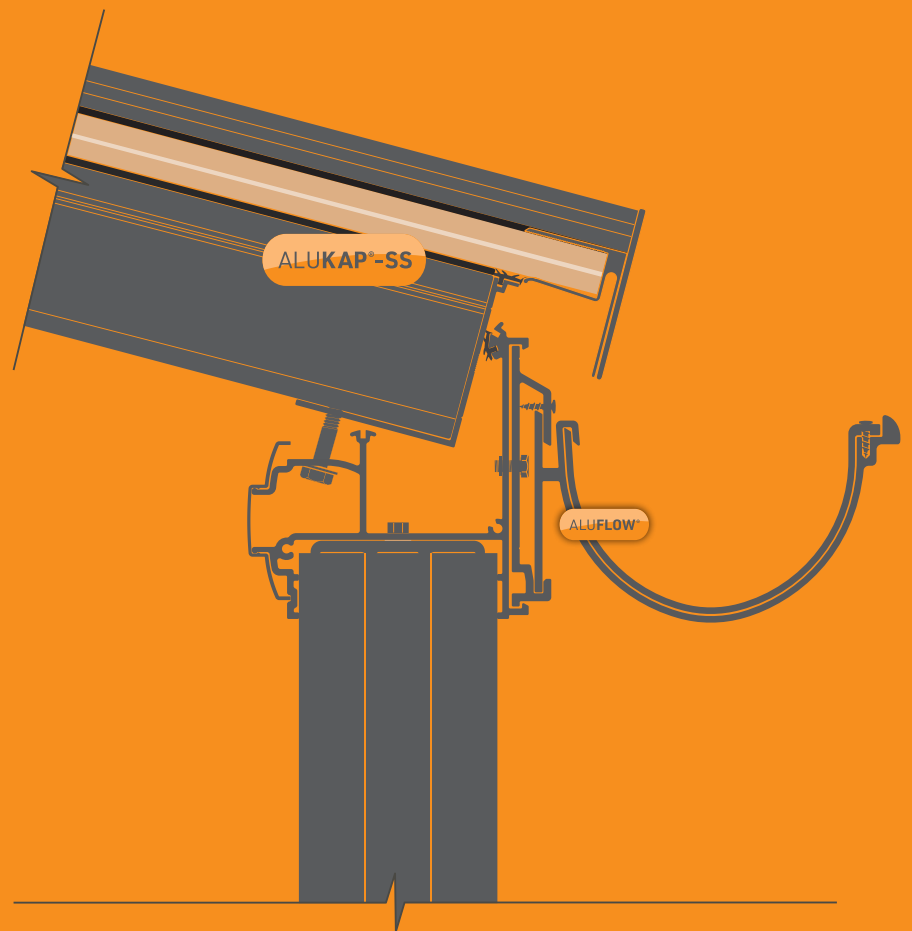


27 Fit the Alukap®-SS Left and Right End caps to complete the roof structure



28 Fit the ALUFLOW® Deep Gutter Bracket

Fix Aluflow® Deep Gutter brackets to the **front face of the Alukap®-SS Eaves Beam**, and then fit the remaining Aluflow® Deep Gutter and down pipe as required. Aluflow® Deep Style gutter brackets are designed to fix on to the front of the Alukap®-SS Eaves Beam.



29 Clean the AXIOME® sheets with a soft clean cloth and remove the film to complete the roof



WARNING : REGISTERED DESIGNS & PATENTS

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