

Hard-Tough Resin Recommended Settings For Printer

	Exposure Time (s)	Bottom Exposure Time (s)	Layer Height (mm)	Bottom Layer Height (mm)	Lift Distance(mm)	Bottom Lift Distance(mm)	Retract Distance(mm)	Bottom Retract Distance(mm)	Lift Speed(mm/min)	Bottom Lift Speed(mm/min)	Retract Speed(mm/min)	Bottom Retract Speed(mm/min)
ELEGOO Saturn	3.5	40	0.05	5	7	7	7	7	70	70	210	210
ELEGOO Mars 2 Pro	3.3	40	0.05	5	5	5	5	5	80	60	210	210
ANYCUBIC Photon Mono X	1.2	35	0.05	6	8	8	8	8	180	180	240	240
ANYCUBIC Photon Mono 4K	3.8	45	0.05	6	6	/	6	/	240	/	360	/
ANYCUBIC Photon Mono SE	3	35	0.05	6	6	6	6	6	240	240	240	240
VOXELAB Proxima 8.9	2.8	35	0.05	5	8	8	8	8	60	60	150	150
PHROZEN Sonic Mighty 4K	3.5	35	0.05	6	8	8	8	8	60	60	150	150
CREALITY HALOT ONE			0.05	10	6	/	6	/	60	/	60	/
CREALITY LD006	2	30	0.05	5	7	7	7	7	70	70	150	150