

LX 570

Modular Front Bumper

CUT GUIDE



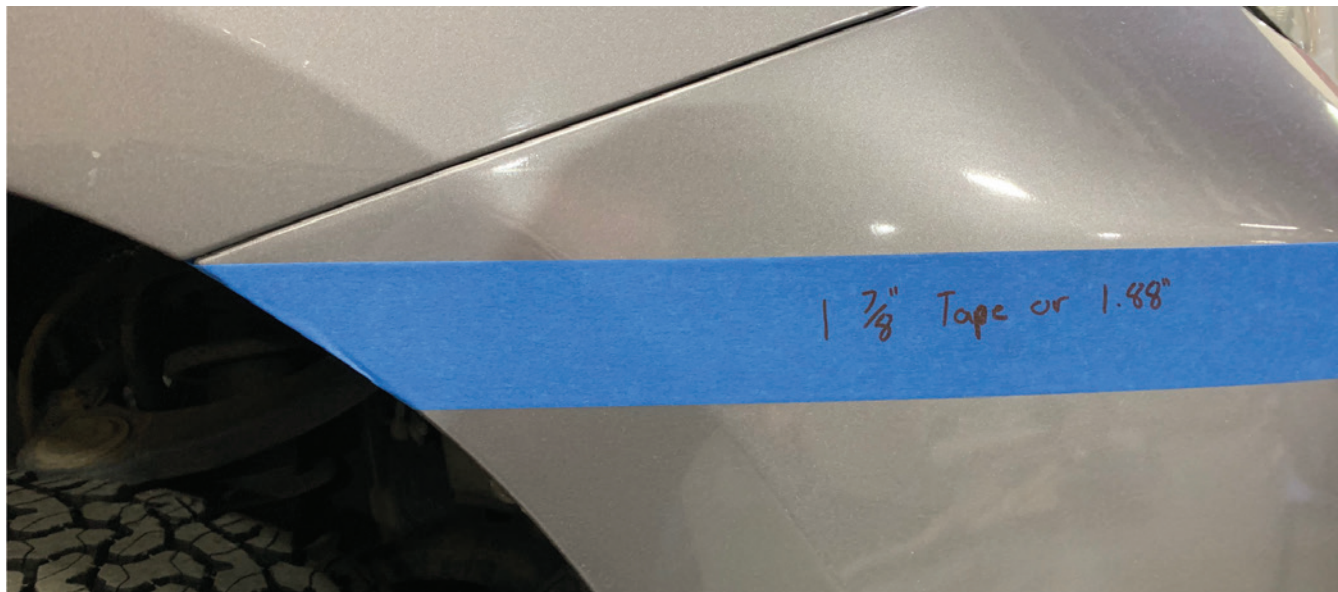


Note: The cut angles upward at the sides to match the angle of the headlights

Leave the bumper bolted in so it holds its shape as you cut. We use an oscillating cut tool but there are other options people have successfully used before.

Do note the bumper has some up and down adjustment in case you cut off too much. Maintaining a clean cut line is the goal, but do know the supplied weather strip helps hide any imperfections in your cut.

Start with 1-7/8" (1.88") painters tape (sold as 2" tape).
Run the top of the tape on both sides to the bottom of where the bumper meets the fender and follow the factory line under the headlight.



Once both sides are taped take some measurements from side to side and adjust the tape as needed to insure it's even on both sides





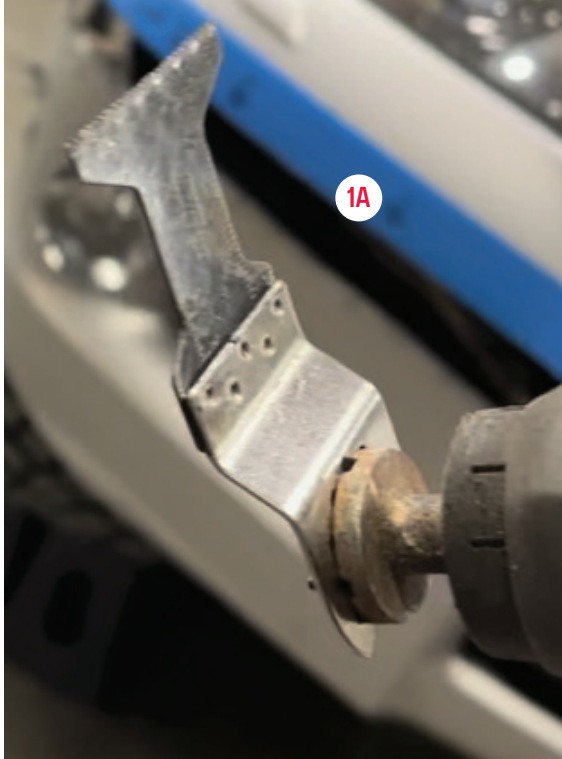
Find and mark the perfect center of the bumper, then measure 17 3/4" on each side of your center mark and make a line on the tape

Once that is measured, remove the excess tape past the line, then connect the two corners with another piece of tape, the cut will but perfectly level through the central part of the bumper



Now connect the 2 cut ends with one straight piece of tape. The bottom of the tape will be your first cut line.





1. Using an oscillating saw, similar to the one displayed in figure 1A, begin cutting at the bottom of the tape* as depicted here, in figure 1B.
2. Be sure to cut a very shallow amount, along the bottom of the tape, as to not mistakenly sever any hoses or wires behind the bumper.



*On 2013-'15 models, the grill descends further than depicted in this guide however, your measurements will be the same.



1. Once your cut is complete with bumper interiors exposed, clip the five plastic clip-brackets that support the headlight-washer hose and foglight wire harness.
2. Execute this step with extra precision as the hose and harness supported by the bracket clips must remain intact.
3. Remove both the hose and wire harness from their five bracket clips, all the way down the length of the bumper before removing it.
4. Finally, unplug the fog lights from both the passenger and driver sides of the factory bumper.
5. Once step 4 is complete with all plastic bracket clips, adhering the headlight washer hose and foglight wire harness to the old bumper clipped, you may now remove your old factory bumper

2016+ LX 570 examples, notice how we cut *just* over the fog cutouts



