LC80 EXTREME CLEARANCE FRONT BUMPER Cut Guide

In the model exports below you can see the upper hole with the factory nut welded in. Mark 3/4" forward from the center of that hole and use a square to transfer that measurement to each side. Mark the same way 1/2" forward of the bottom threaded hole that you can also see in the exports.

Connecting those marks will give you a cut line that is about 30 degrees off of square. The bumper has 3/8" of clearance so that's about how far off you can be each way and still have no fit up issues.

