

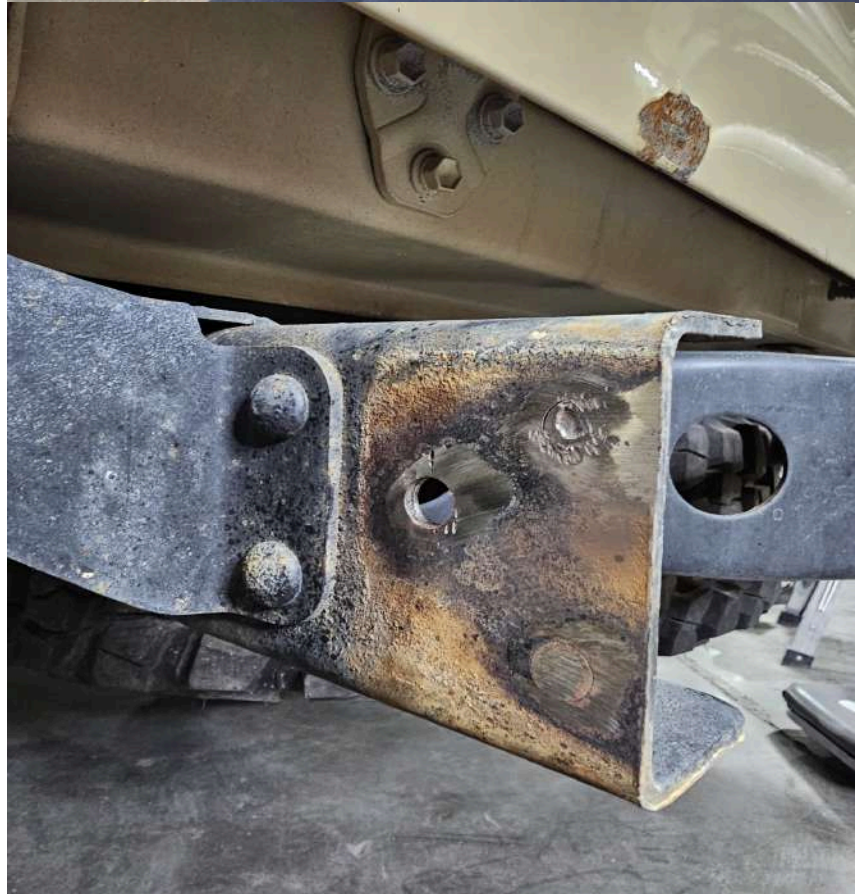
FJ60/62 Rear Bumper

Remove rear bumper support brackets.

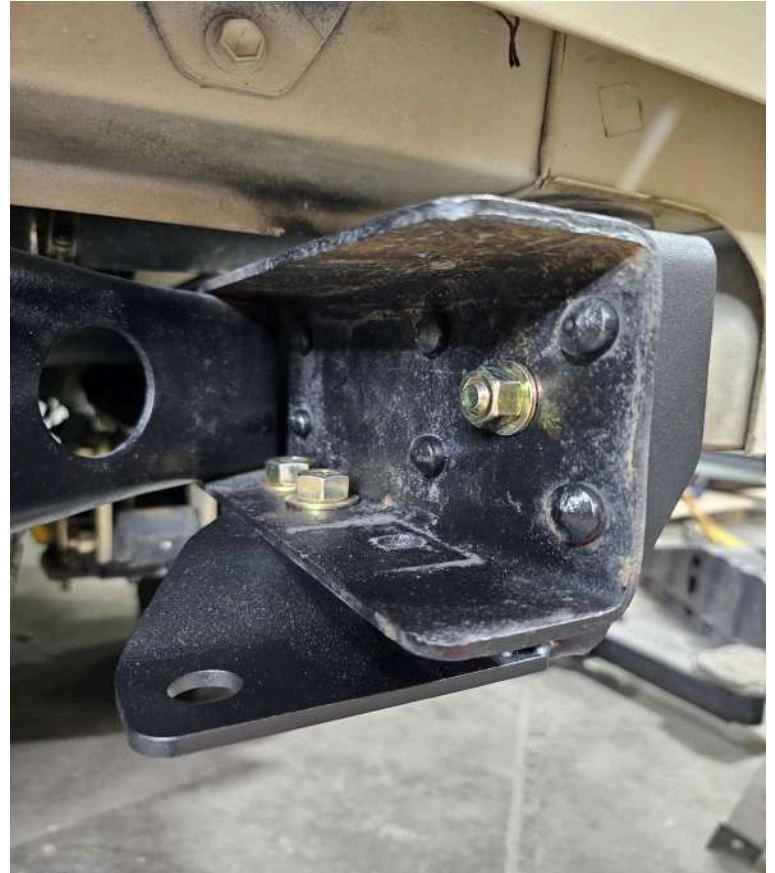


Grind down flush and remove rivets for the new bumper support brackets.

This can be accomplished with an air hammer or punch and hammer.



Install new support brackets to the end of the frame (left and right)



Temporarily install hitch to rear crossmember to mark and drill two new holes.
For the 60 series hitch you'll install the bottom bolts where the flange goes under the crossmember.
On the 62 (shown below), you'll install the bottom two bolts that line up with the existing locations and mark the top two locations.



Install hitch to rear crossmember, and the bumper is ready to go on now.

If installing lights or swing arms, it can be a good idea to install the lights and ball studs for the gas strut on the swing arm before mounting the bumper.

If you are not installing swing arms we still recommend installing the bolts at the swing arm hinge and the 1/4" stainless steel bolts on the top of the bumper with anti seize to prevent rusting.

