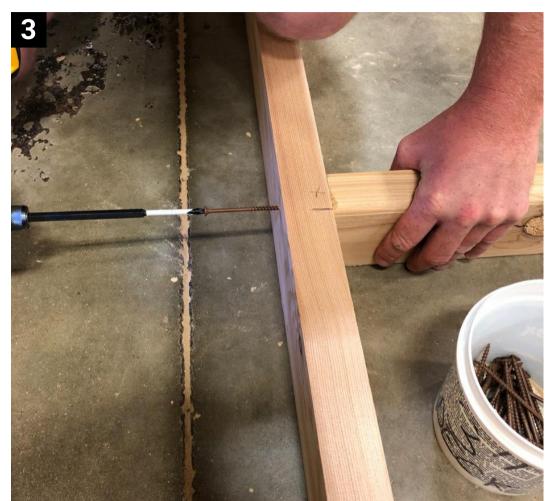


Start the assembly on a nice firm level surface. Start the floor by laying out the two 82 3/4" 2x4s and the five 67" 2x4s.



Mark out the 82 3/4" 2x4s at 40 5/8" and 20" from each end.

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Attach the 67" 2x4s with 3" screws. Line up all boards on the previously marked spots.



Finished floor frame should look like this.

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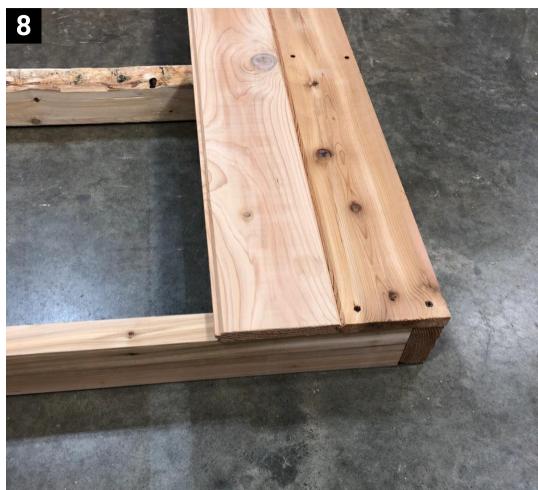
Using a tape measure, measure from corner to corner of your floor frame to make sure it's square. Measure diagonally each way and make sure the measurement is the same. If it is not the same bump the frame till it is square.

Start the floor boards off with one that has a flat edge. Align the edge flush with the front and corner of the floor frame.

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Sink two 1 3/4" screws into each 2x4 except for the center 2x4, leave it with no screws. No hot screws on bare feet.



Place down second board and make sure it is flush to the edge of the first board.



Repeat the two screws per 2x4 on every board.



Avoid putting screws in the center 2x4 to ensure less screws under foot.

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Check that the frame is still square a few boards in. If square continue on if not correct back to square.

Floor should look like this before the last piece goes on.

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Use the other piece with a flat edge as the last board of the floor. Attach the same way as the rest

Completed floor should look like this. After the floor is completed the rest of assembly will need two people.

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Start with the back bottom piece. Hold upright to help put the side Slot the back into one side. pieces on.

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Attach side with 3" screws.

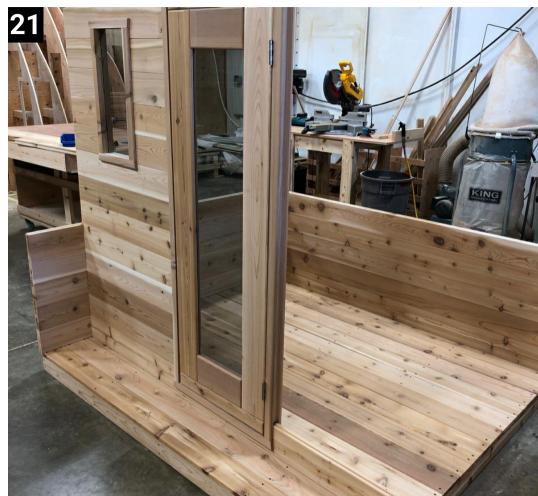
Then slot the other side of the back wall into the other side piece.



Attach one side of the front wall to the bottom piece of the front wall.



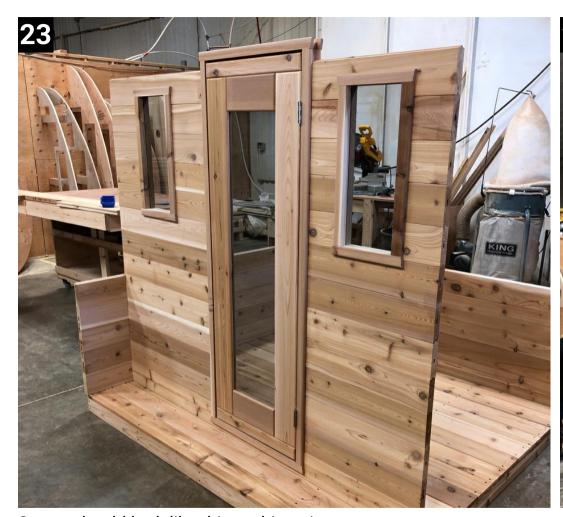
Slot the side that was just attached into the side wall. And attach using $3^{\prime\prime}$ screws.



Slot the door into the front wall.



Using 4" screws and using the existing holes, attach the other side of the front wall together.



Sauna should look like this at this point.

Attach the top piece of the front wall to complete the front wall.

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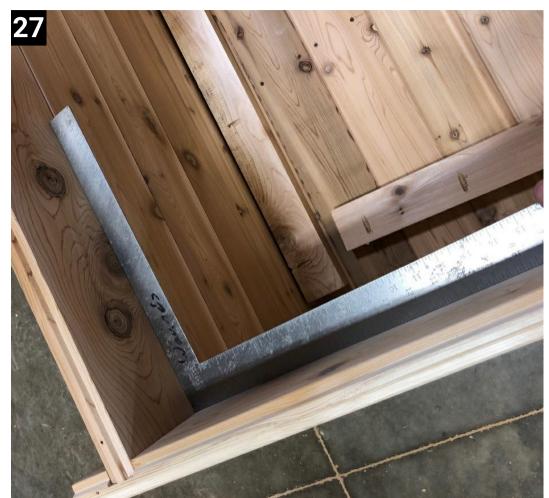


Slot the last bottom wall piece into the front and back walls.



Flush up the front of the walls to the front of the floor frame, and center the sauna on the floor.

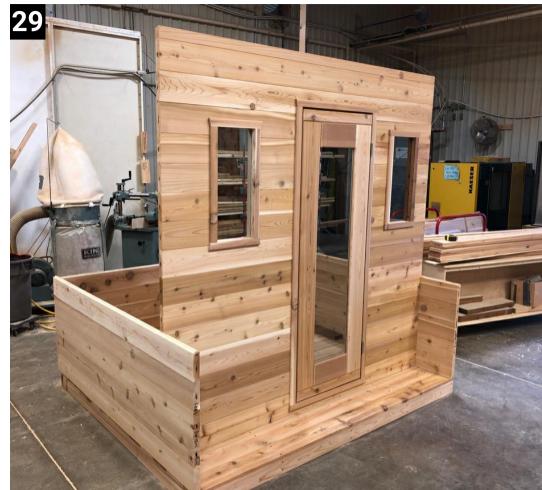
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Check the inside of the sauna for square



Attach the floor cleats to the floor and the walls using 3" screws down to the floor and pocket hole screws into the walls.





Outside of the sauna should look like this.

Inside should look like this



Place bench spacers on the floor at the back wall



Place bench support 2x4 on top of the bench spacers and attach the 2x4 to the back wall with five 2" screws.



Put the larger bench together with the dominos.

Slide the larger bench into place resting it on the bench support at the back

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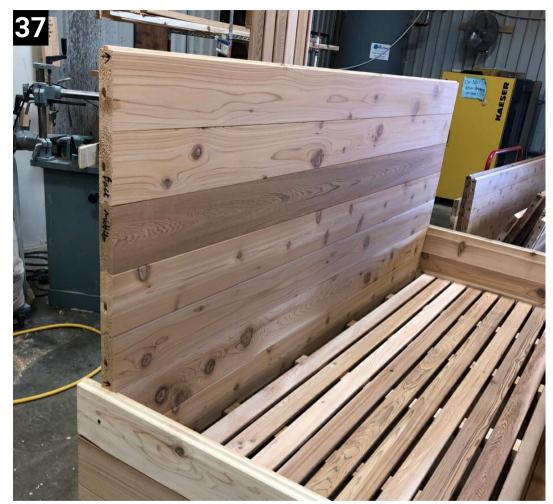
Attach the bench to the wall using 2" screws into the pilot holes between the bench slats



Screw the leg into the wall with 2" screws

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Attach the back middle piece to the bottom with 4" screws.



Slot in the middle of each side wall and attach to the bottom with $4^{\prime\prime}$ screws

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Then attach to the front and back wall with 3" screws.

Place the beach spaced on top of the lower bench arm.

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Place the bench support 2x4 on top of the bench spacer and screw Place in top bench against the back wall. to the back wall with five 2" screws.

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Attach the final middle wall piece

Attach top bench to the wall with three 2" screws in each side.

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The outside of the sauna should look like this at this point.

The inside of the sauna should look like this at this point.

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Attach the back top piece, make sure arrows are facing forward

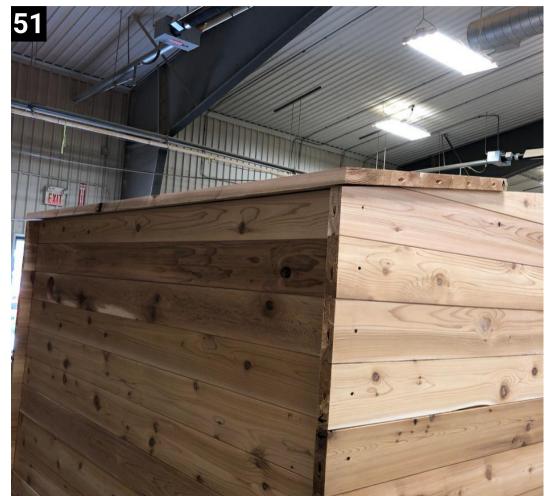


Put on both top side pieces. Screw them together with 4" screws and to the wall with 3" screws.



Screw 3" screws into all remaining pilot holes on the side walls.

Sauna should look like this before installing the roof.



Place top back piece on the roof, with arrows facing upwards.



Put flush to the back and secure down with a couple 3" screws.

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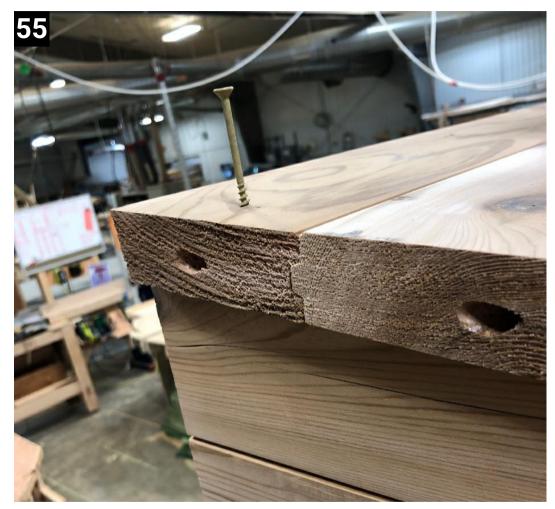
Place top middle piece on the roof and attach it to the top back piece with 4" screws



Place the top front piece on, and screw to the top middle piece with 4" screws. Make sure arrows are pointing up

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Center the roof on the body of the sauna and secure down with 3" Sink a 3" screw in each end of every roof board. screws

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Secure the roof to the front and back wall with three 3" screws in each

Drape roof membrane over and stable to all the edges of the roof

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Once secured, cut roof membrane to the edge of the roof boards



Install first 85 1/2" barge board centred on the front and 1/2" down from the inside of the roof



Install side pieces with the 10° mitre on them flush to the front barge board.



Install back barge board between the two side barge boards



There should be a gap between the barge board and the back of the sauna



Install front barge boards flush to the edge of the top barge board, make sure it is evenly spaced all the way down

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For the back barge boards, line up flush with the side barge boards.



Staple or secure the neoprene strips to the roof, use the plywood spacer to properly space it from the side

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Space the first roof board with the plywood away from the front barge board. Use a 1 3/4" screw to secure it. Make sure to drive the screw through the neoprene strip

Use spacer between every board for the rest of the boards

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Roof should look like this when finished

Sauna should look like this at this point of the build



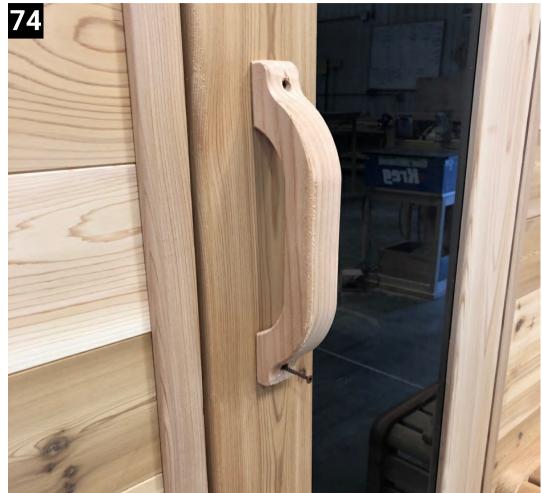
Secure the porch bench through the wall with a 3" screw into the bench arm.



Secure porch bench to front wall using 2" screws into the pilot holes between the slats

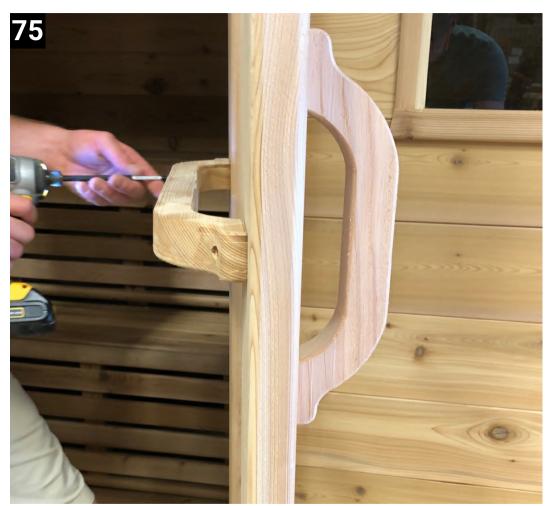


Porch benches should have the support brace to the front



Put the small door handle on the outside of the door. Use 1 3/4" screws to secure it 25" down from the top of the door

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Put the large door handle horizontal across the door centered on the small door handle



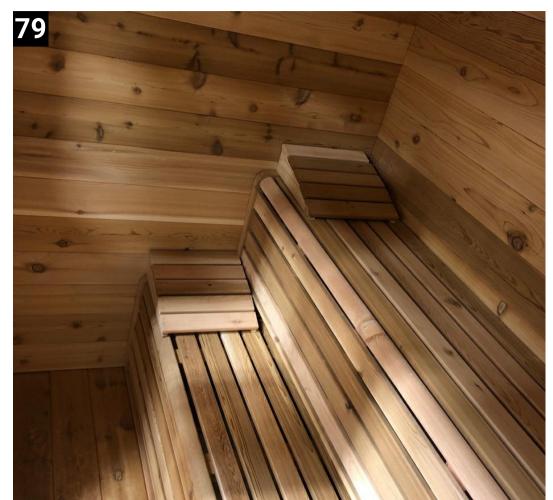
Put vents into the outside holes. Use 1 1/4" screws



Screw the towel hook where ever looks best with 1 3/4" screws.



Put the vent cover over the vent holes on the inside. Make sure that they open and close fully



Place the head rest inside and then the inside is finished



Put the maple leaf where it best fits and secure with a 1 3/4" screws

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The finished cabin should look like this

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