

## **Installation Guide for Winchester SX 4**

- 1. Use included alcohol wipes and clean the side of the receiver and wait till dry.
- 2. There is a thin stainless steel plate that is attached to the back inside of the shell catcher.
- 3. Remove the 3M adhesive back from the stainless steel plate and ensure it fit inside the recess of the shell catcher.
- 4. Line up the notch on the bottom of the shell catcher with the hole on the edge of the loading port.
- 5. Once aligned, push the shell catcher up and onto the ejection port. This will ensure the stainless steel plate adheres onto the correct location.
- 6. Once installed, the shell catcher can be removed. Press down on the stainless steel plate to ensure that it has proper adhesion on the receiver.
- 7. The stainless steel plate will remain on the receiver and allow the shell catcher something to stick to.