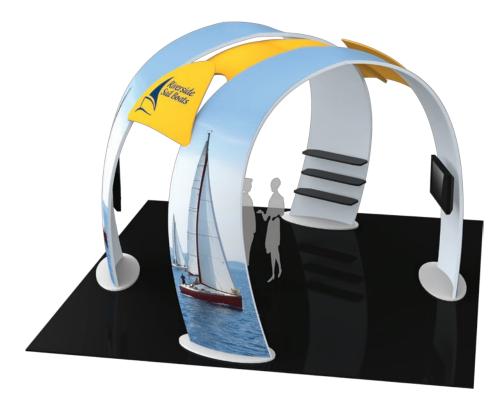
### Formulate Fusion 20x20 Island Kit 07

Formulate Fusion provides an unparalleled dynamic that elevates and accentuates a message and brand, but also maximizes the return on trade show investment. Formulate Fusion is Origin's collection of 20ft x 20ft exhibit kits and custom solutions. A fusion of FORM, FABRIC and FUNCTION, these kits combine organic and architectural shapes with state-of-the-art zipper pillowcase dye-sublimated fabric graphics to create unique, dynamic and functional island space.



We are continually improving and modifying our product range and reserve the right to vary the specifications without prior notice. All dimensions and weights quoted are approximate and we accept no responsibility for variance. E&OE. See Graphic Templates for graphic bleed specifications.

### features and benefits:

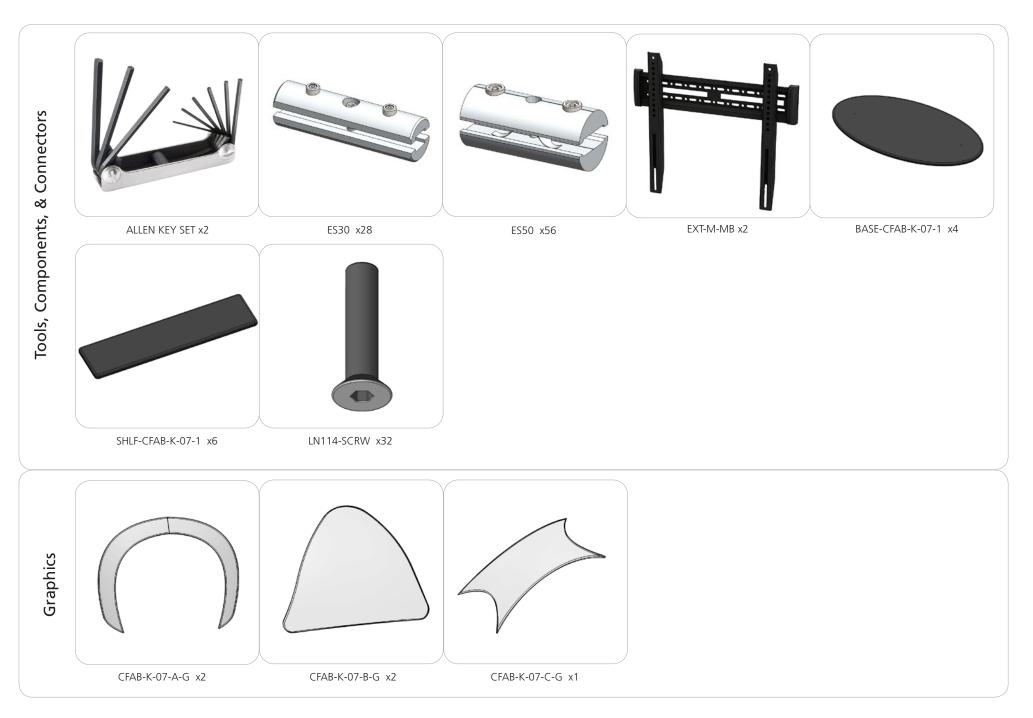
- 50mm aluminum tube frame
- Single-sided SEG dye-sublimated push-fit fabric graphics
- Shelves available in four thermoform finishes, shown below

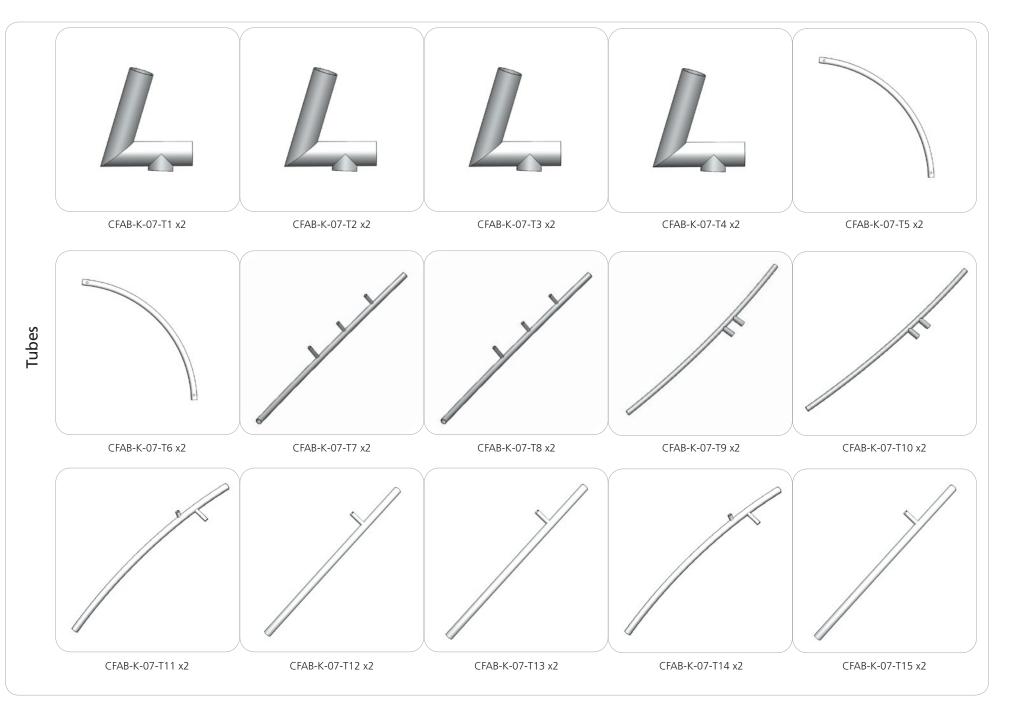
- Kit includes frame, dye-sublimated graphics, two medium monitor mounts, and six laminated shelves.
- Lifetime hardware warranty against manufacturer defects
- Kit includes: (2) medium monitor mounts, can hold 32-55" monitor/ max weight 40 lbs

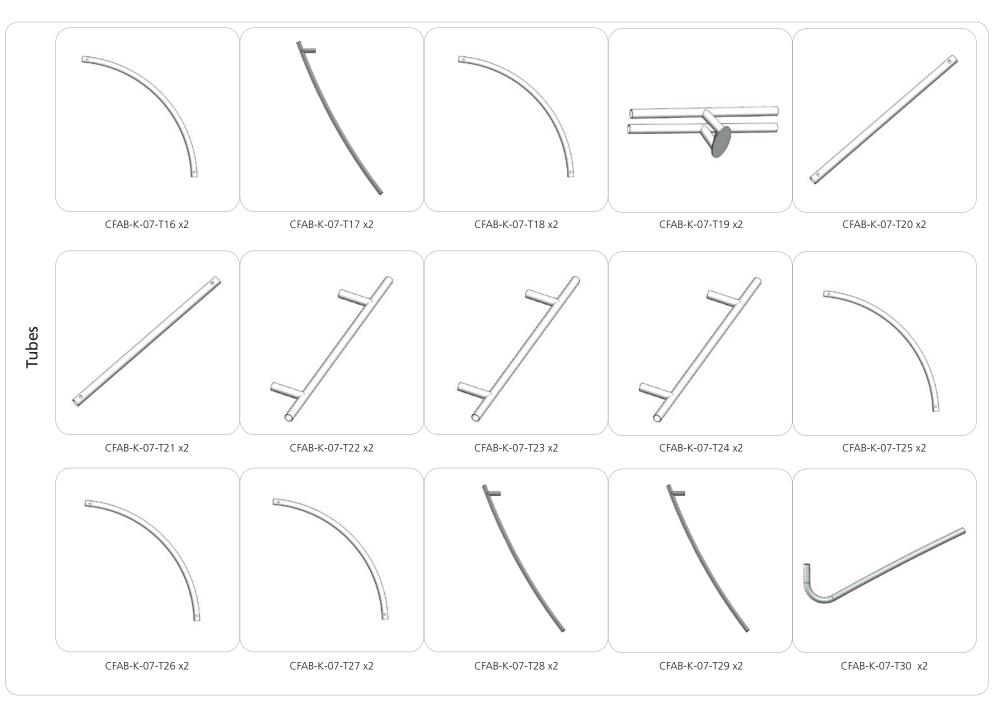
#### dimensions:

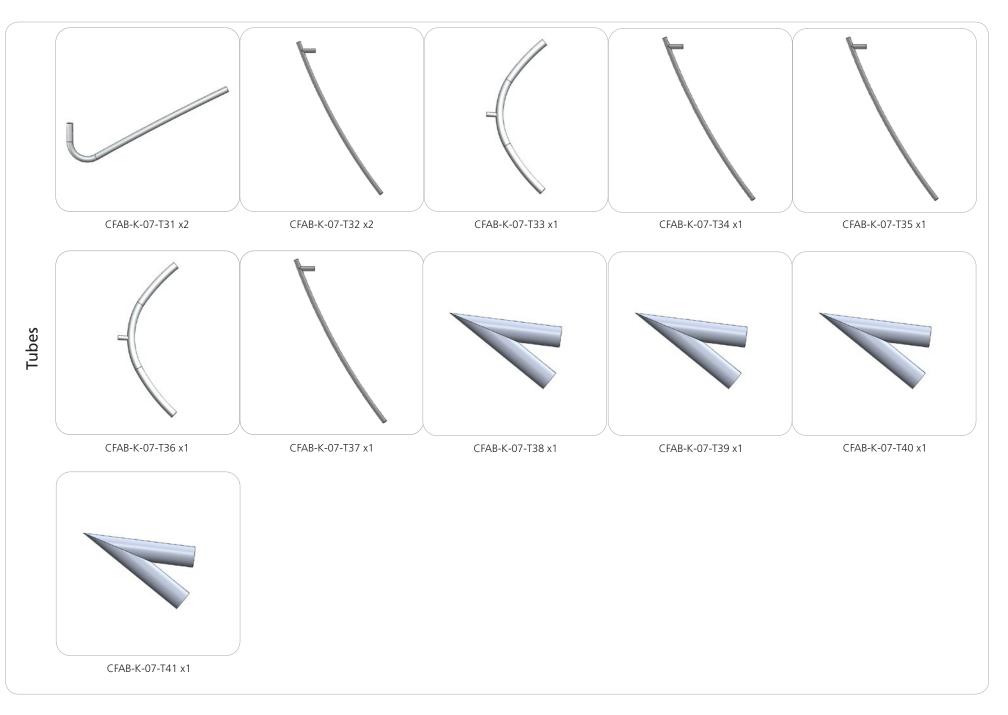
Hardware	Graphic
Assembled unit: 195.6" w x 150.74" h x 177.56" d 4969mm(w) x 3829mm(h) x 4510mm(d) Approximate weight with cases: 1402 lbs /635.9 kgs Shipping Packing case(s): 1 WOODCRATE-H	Refer to related graphic template for more information. Visit: www.tradeshowplus.com
Shipping Dimensions:	additional information:
96"l x 48"w x 48"h 2438mm(l) x 1219mm(w) x 1219mm(h)	Graphic material: dye-sublimation zipper pillowcase fabric
Approximate total shipping weight (includes cases & graphics):	*Monitors and flooring not included
1487 lbs /674.3kgs	Shelf Dimensions: 47"w x 1.18 "h x 11.75"d Shelf Max Weight Capacity: 10lbs
	Wood Finish Options



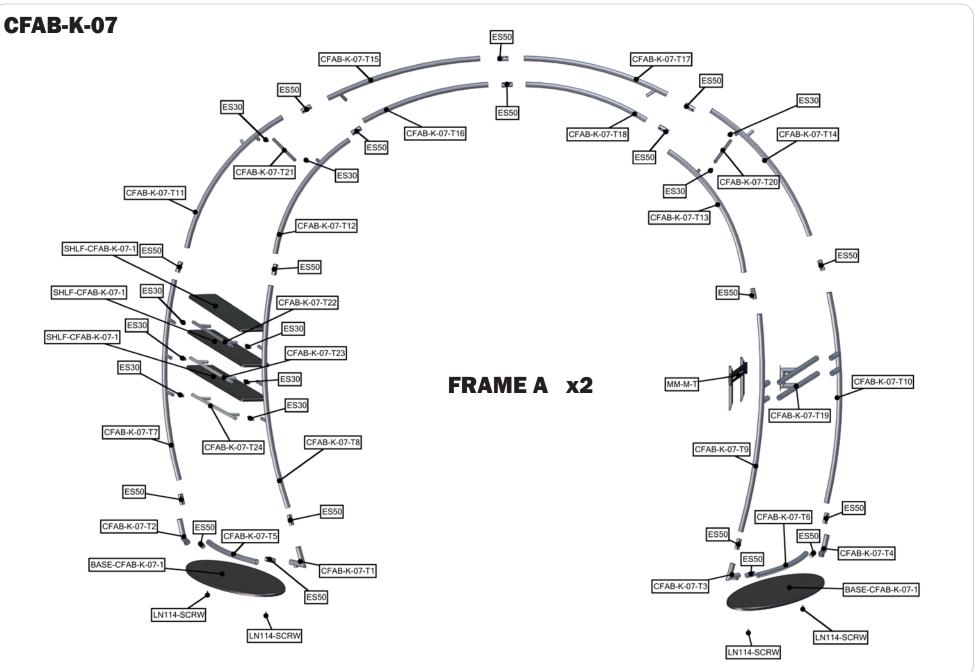




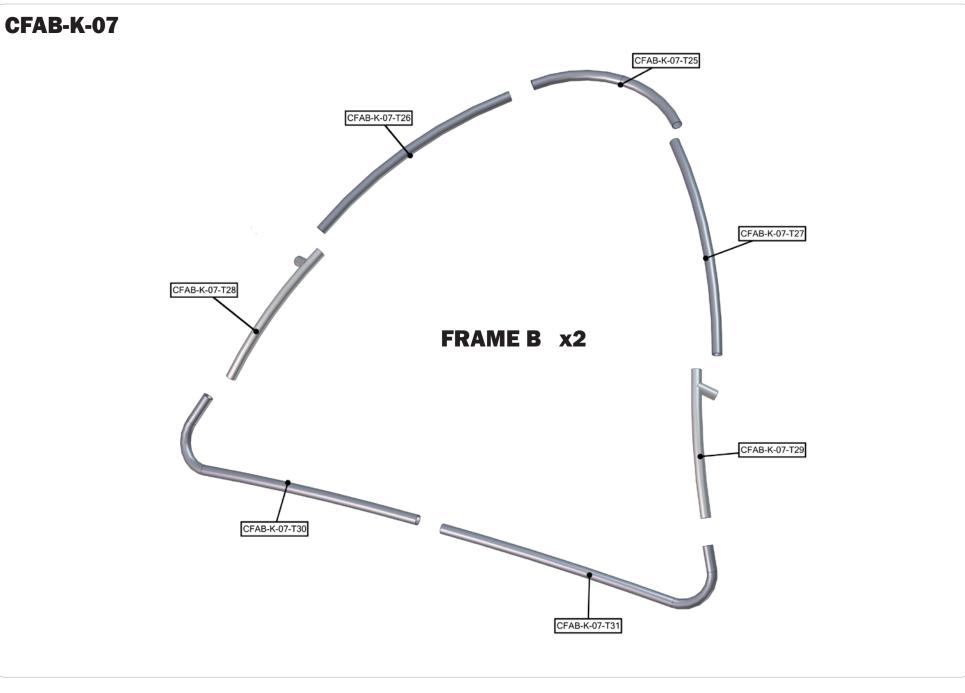




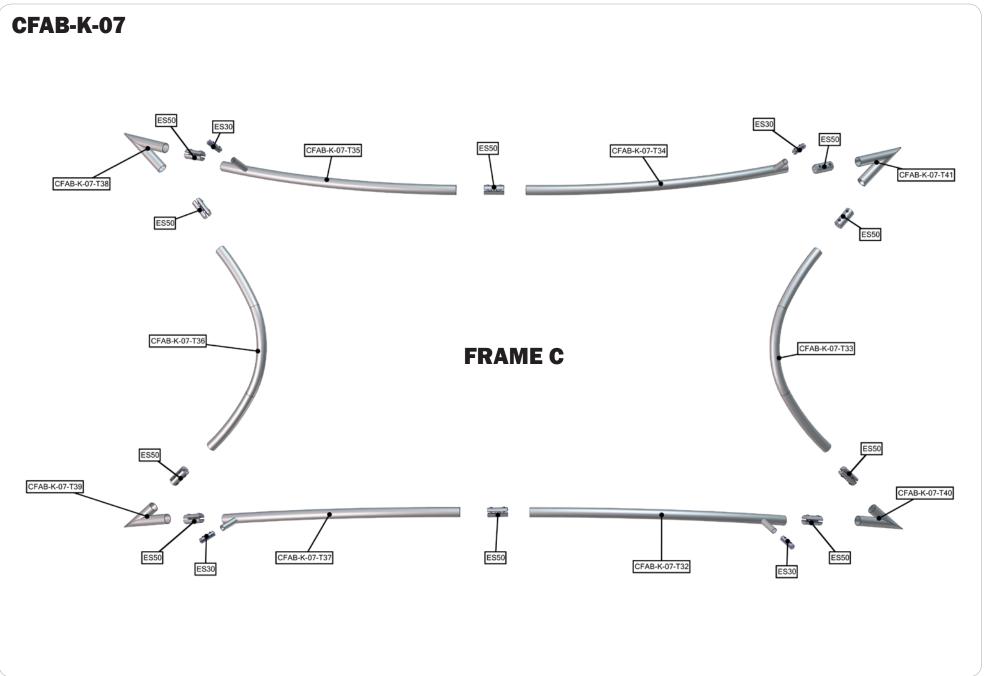
## **Exploded View**



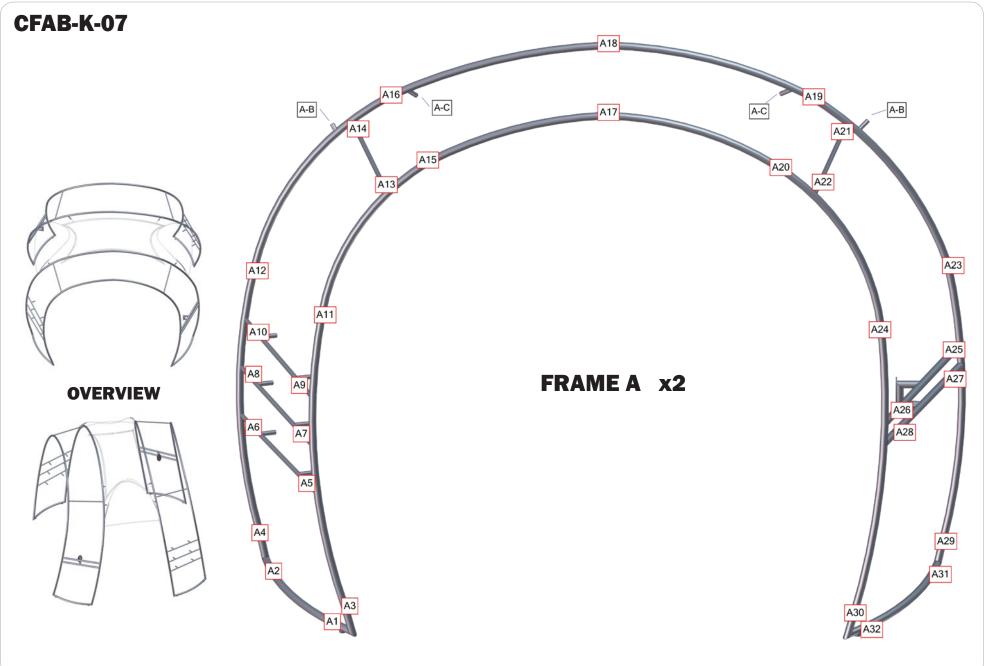
## **Exploded View**



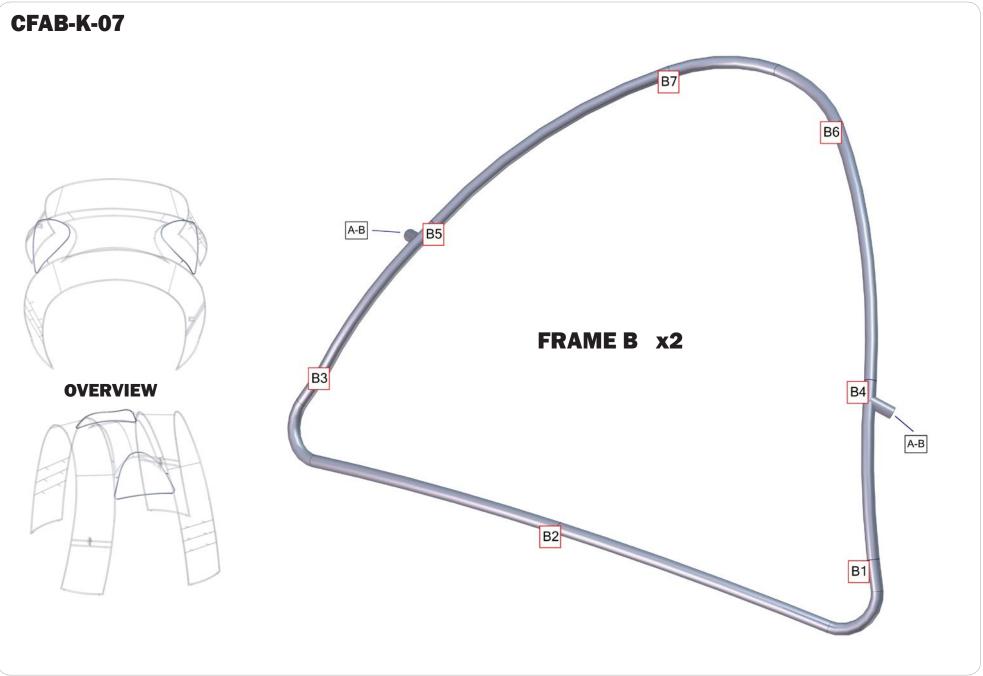
## **Exploded View**



# **Labeling Diagram**

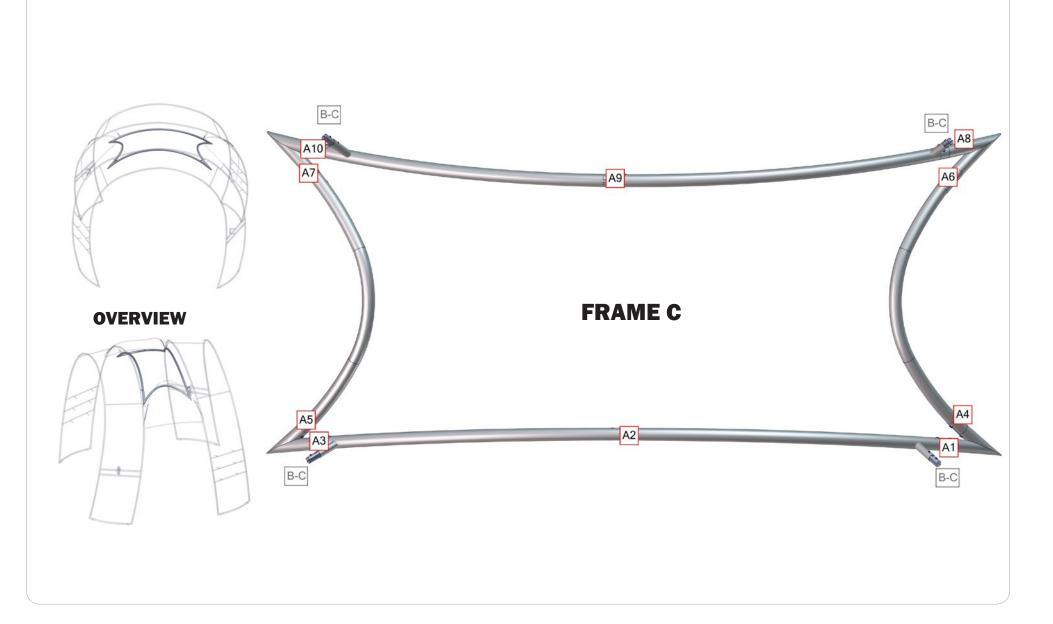


# **Labeling Diagram**



# **Labeling Diagram**





# **Connection Methods**

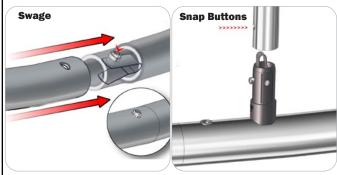
Formulate® structures use a number of different yet simple connection methods. Your kit will include one or more of the connection methods shown below. Steps within the Kit Assembly will reference a specific method for each connection point.

Connection Method 1: ES30 / ES50 / ES75



Compress the unlocked connector and slide one tube onto each end. Lock both screws carefully using your allen key tool. Be sure to lock securely, but do not overtighten.

#### Connection Method 2: Snap Buttons & Swage



Locate the snap button on the connector or swage tube. Locate the hole on the corresponding tube. Press the snap button with your thumb and slide the tube and connector together so that the snap button snaps fully into the lock hole. To disassemble, press the snap button and pull apart.

Connection Method 3: ES30-90B / ES30-I / ES30-C



Compress one unlocked end of the connector and slide it through one tube end. Compress the other end of the connector and slide the second tube on. Lock both screws carefully using your allen key tool. Be sure to lock securely, but do not overtighten.

#### Connection Method 4: Tube Clamps



Be sure to fully assemble all frames before using clamps. With the clamp unlocked, place one tube of the first frame into the mouth of the clamp. Place the second tube (if applicable) into the second mouth of the clamp. With both frame's tubes in the clamp, be sure to lock securely, but do not overtighten.

## **Kit Assembly**

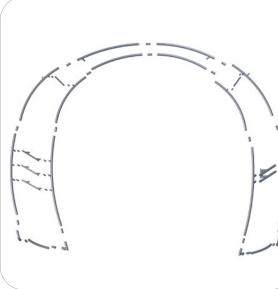
Step by Step

#### Step 1.

Gather the components neccessary for assembling (2) Frame A. Assemble in the order the Labeling Diagram instructs.

Refer to Connection Method 1 for additional information.

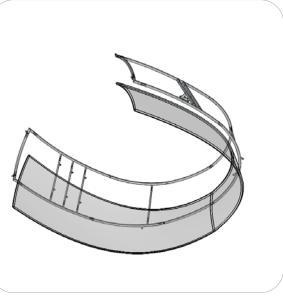




#### Step 2.

With frame laying flat on the floor, locate your pillowcase graphic. With the pillowcase unzipped, encase the frames and zip along the side.





### Step 3.

Gather the components neccessary for assembling (2) Frame B. Assemble in the order the Labeling Diagram instructs.

Refer to Connection Methods 1 for additional information.





### Step 4.

With frame laying flat on the floor, locate your pillowcase graphic. With the pillowcase unzipped, encase the frames and zip along the side.





# **Kit Assembly**

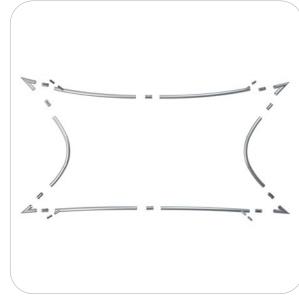
Step by Step

#### Step 5.

Gather the components neccessary for assembling Frame C. Assemble in the order the Labeling Diagram instructs.

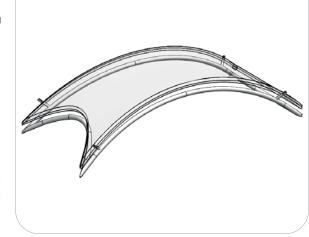
Refer to Connection Methods 1 and 2 for additional information.





#### Step 6.

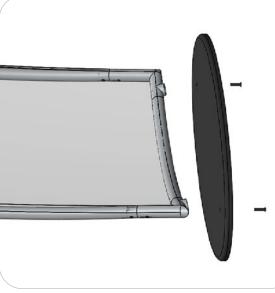
With frame laying flat on the floor, locate your pillowcase graphic. With the pillowcase unzipped, encase the frames and zip along the side.



### Step 7.

Locate your bases. With the frames still laying on the ground, attach your bases to each end of Frame A using the provided LN114 Screws.





### Step 8.

Locate your pillowcased Frame B assemblies. Stand your Frame A assemblies and connect them using the Frame B assemblies.

Refer to Connection Method 2 for additional information.





# **Kit Assembly**

Step by Step

### Step 9.

Locate your pillowcased Frame C assembly. Attach Frame C to the underside of your Frame A assemblies.

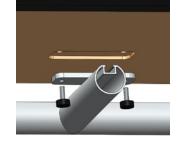
Refer to Connection Method 1 for additional information.





### Step 10.

Locate your (6) shelves. Use the provided thumbscrews to attach the shelf to the welded plates of the protruding tubes.

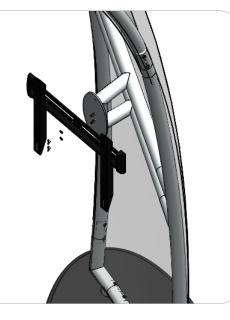




### Step 11.

Locate your monitor brackets. Thread the provided square bolts through the back of the steel plates. Push the monitor bracket onto the bolts utilizing the holes in the bracket. Use (2) washers and (2) wingnuts to lock the monitor bracket to the plate.





Setup Complete

