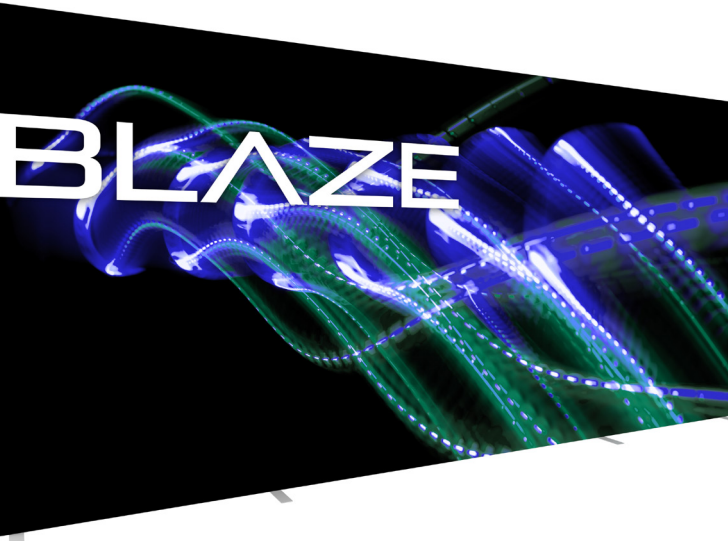# Blaze Light Box 2010 - Freestanding

Blaze Freestanding Light Box 2010 is 20'w by 10'h, is double sided and features a durable 6" aluminum frame in your choice of Silver, White or Black. Perimeter, interior LED light bars are pre-attached to the frame and make the box GLOW. The light bars include an internal power supply, which means no separate power supplies within the frame, minimizing shadowing and cord management.

Two backlit graphic material options are available to choose from, Backlit Textile (dye-sublimation printed) and Intensity (UV/LED printed).

Backlit Textile is an 8 oz. tightly woven fabric that is slightly stretchy, foldable and washable; it is best for multiple uses. Intensity is a 6.5 oz. material that has a smooth, coated finish. The UV printing process allows Intensity to be double struck with ink creating vibrant backlit graphics.

features and benefits:

- 20'W x 10'H
- 6" light boxes feature a sleek, aluminum frame, available in white, black or silver
- Perimeter LED light bars are pre-attached to the frame
- Light bars feature an internal power supply, which means no separate power supplies within the frame
- Easy to assemble
- UL Certified & ADA compliant feet, 3/16"h, approved for public spaces
- 5 year LED warranty on lights; long life span - 43,800 hours for 5 years if powered 24/7
- Lifetime warranty on frame
- Comes in heavy duty box; hard-shell case is optional

dimensions:

Hardware	Shipping
Assembled unit: 240"w x 120"h x 21.65"d 6096mm(w) x 3048mm(h) x 549.91mm(d) Approximate Weight: 194 lbs / 87.99 kg	**Packing - 5 Boxes:** Shipping dimensions: 4 x BOXES (79"L x 9"H x 11"D) 2006.6mm(l) x 228.6mm(h) x 279.4mm(d) 1 x BOX (18"L x 12"H x 4"D) 457.2mm(l) x 304.8mm(h) x 101.6mm(d) Approximate shipping weight: 330 lbs / 149.685 kg **Optional OCE2 Case:** Shipping dimensions: 2 x BOXES - 17"L x 63"H x 17"D 431.8mm(l) x 1600.2mm(h) x 431.8mm(d) Approximate shipping weight per box: 13lbs / 59.42 kg
Graphics Graphic material: Backlit Textile (dye-sublimated fabric) or Intensity (UV printed) See graphic templates for graphic sizes. Refer to related graphic templates for more information Visit: https://www.tradeshowplus.com	

additional information:

Powder coat color options:

white   black   silver

UL CERTIFIED

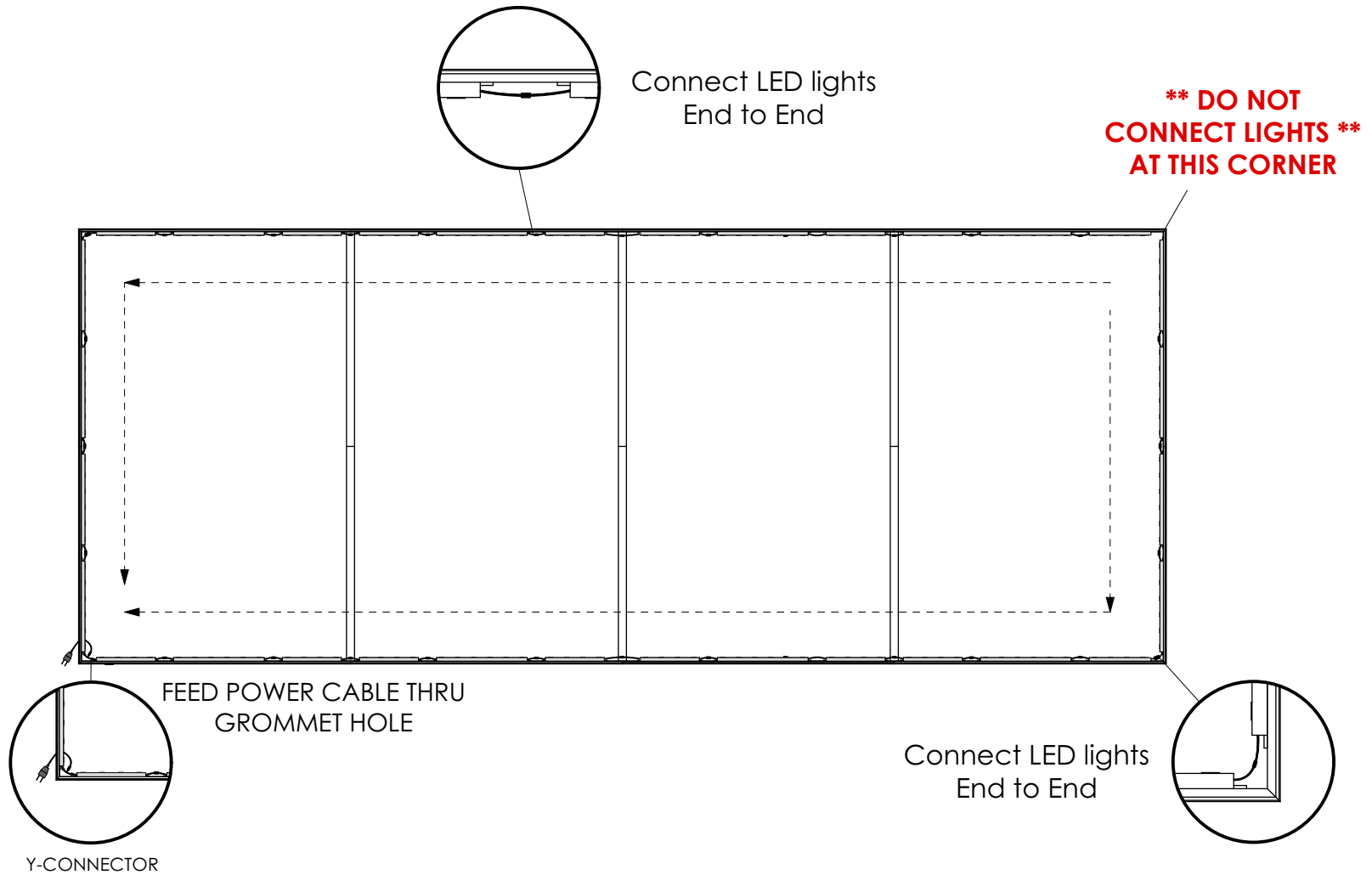# Tools Required

MULTI HEX KEY
(INCLUDED)

LED Lights

NOTE: A maximum of 20 LED fixtures can be connected in a line.

Connect LED lights
End to End

** DO NOT
CONNECT LIGHTS **
AT THIS CORNER

FEED POWER CABLE THRU
GROMMET HOLE

Connect LED lights
End to End

Y-CONNECTOR

How to Apply & Remove Graphics

Installation and removal of SEG graphics is easy!

Installation: Push the SEG bead into each corner of the frame (1-4) with your thumb, then push the SEG bead into the middle of the run (5-8) and work your way around the perimeter of the frame until all beading is pushed in properly; if necessary, go around the perimeter again to ensure beading is secure in the extrusion profile.
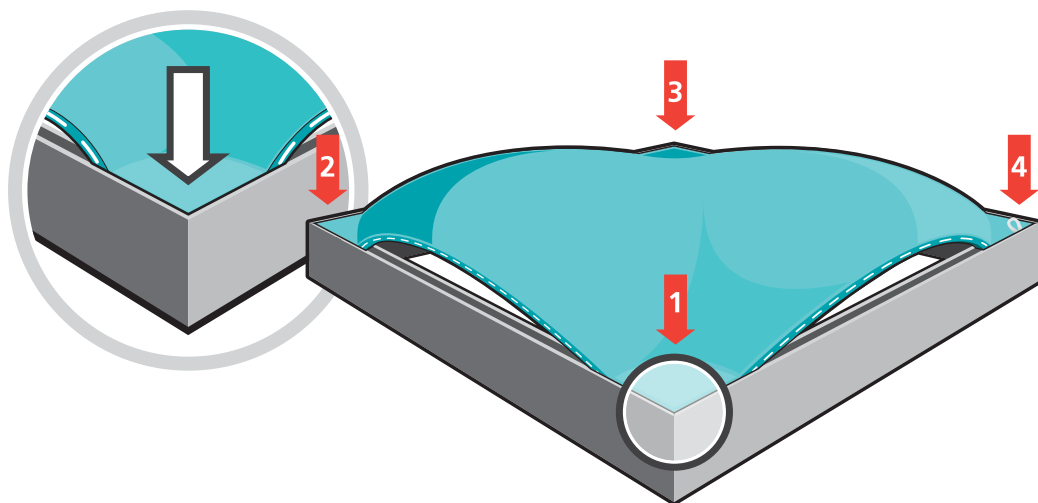
Note: Keep the set up area clean by using a drop cloth, washing hands before set-up or by wearing gloves.
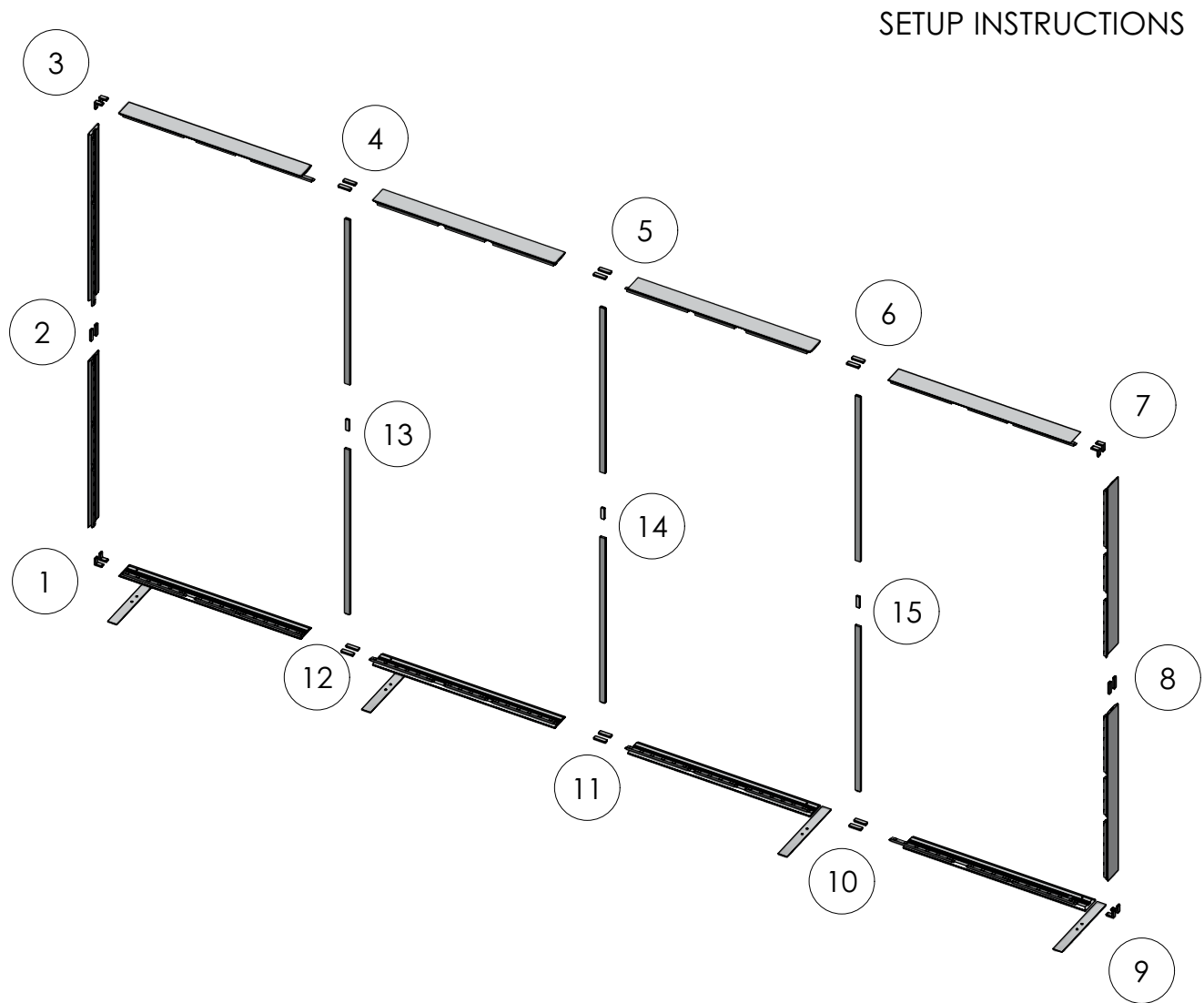
Removal: Use the pull tab located on the graphic and gently pull the graphic from the frame, going around the perimeter.
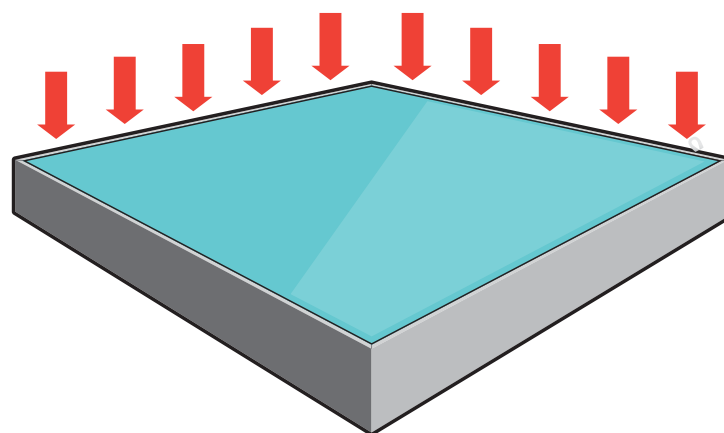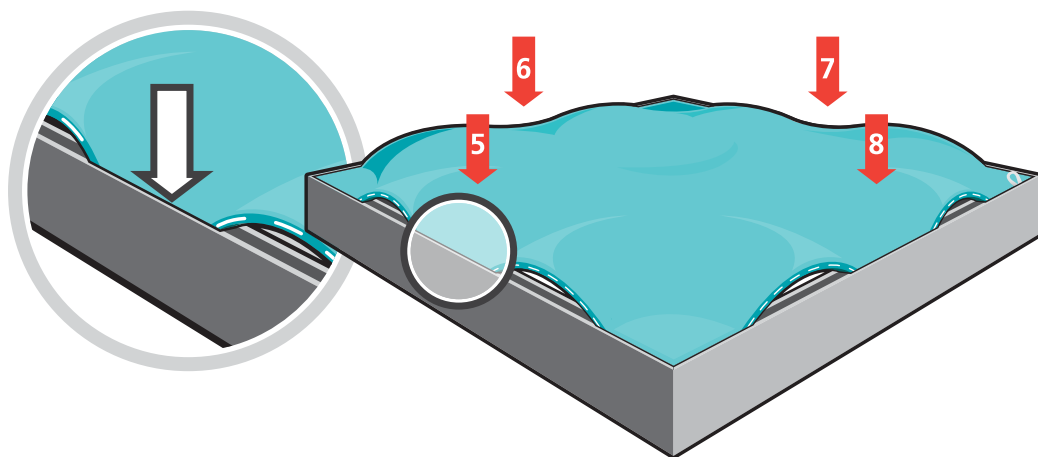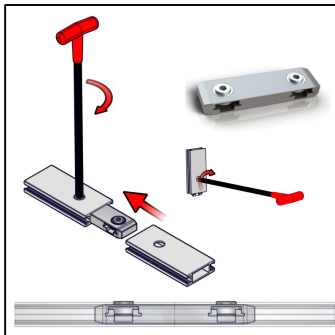
Graphics Storage & Care

Graphics should be folded with the graphic facing inward and stored in a zip lock /sealable plastic bag. Spot clean by wiping with a damp white cloth. If washing is necessary, use a commercial size front-loading washing machine, gentle cycle with cool water. Line dry flat. Dry cleaning is NOT recommended to prevent shrinkage.
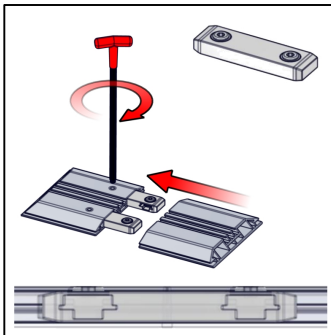
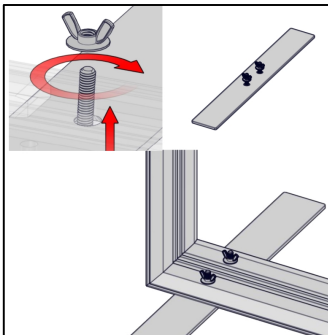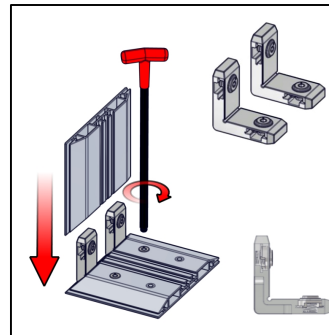| QTY	IMAGE	DESCRIPTION
1		8FT POWER CORD FOR LED-EV LIGHTS
8		CB10 90 DEGREE CONNECTOR
19		JOINER BAR (OLD STYLE)
1		1524MM (60.00in) LENGTH OF 360 BLAZE EXTRUSION-WITH MITRE CUT FOR CB10s ONE END-IB2 LOCK HOLES ONE END-WITH GROMMET HOLE- 171MM FROM LEFT/BOTTOM END-WITH 9MM DIA THRU HOLES 90MM FROM LEFT END
6		1524MM (60.00in) LENGTH OF 360 BLAZE EXTRUSION-WITH MITRE CUT FOR CB10s ONE END-IB2 LOCK HOLES ONE END
8		5/16-18 THREAD, 1 3/8 inch LONG SILVER FLAT HEAD SCREW
4		Blaze foot with double countersunk holes, 3in x 650mm length
1		1524MM (60.00in) LENGTH OF 360 BLAZE EXTRUSION-WITH MITRE CUT FOR CB10s ONE END-IB2 LOCK HOLES ONE END-WITH 9MM DIA THRU HOLES 90MM FROM LEFT END
6		1508MM LENGTH OF PH EXTRUSION-WITH IB2 LOCK HOLES ONE SIDE-CAM LOCK ONE SIDE
1		1524MM (60.00in) LENGTH OF 360 BLAZE EXTRUSION-WITH IB2 LOCK HOLES BOTH ENDS-WITH 9MM DIA THRU HOLES 90MM FROM LEFT END
1		1524MM (60.00in) LENGTH OF 360 BLAZE EXTRUSION-WITH IB2 LOCK HOLES BOTH ENDS-WITH 9MM DIA THRU HOLES 90MM FROM RIGHT END
2		1524MM (60.00in) LENGTH OF 360 BLAZE EXTRUSION-WITH IB2 LOCK HOLES BOTH ENDS
24		19" LED AC LIGHT BAR 6000 K
12		10" LED AC LIGHT BAR 6000 K

SETUP INSTRUCTIONS

ASSEMBLE FRAME

VERTICAL CONNECTIONS

CENTER CONNECTIONS

ATTACH SUPPORT PLATES

CORNER CONNECTIONS

| QTY	IMAGE	DESCRIPTION
1		GRAPHIC (A1) (243.88 w X 123.88 h total size) 239.88 w X 119.88 h finish size, UV/LED print on Backlit Intensity, single sided, sewn with silicone beading around perimeter & pull tab in bottom right corner
1		GRAPHIC (A2) (243.88 w X 123.88 h total size) 239.88 w X 119.88 h finish size, UV/LED print on Backlit Intensity, single sided, sewn with silicone beading around perimeter & pull tab in bottom right corner
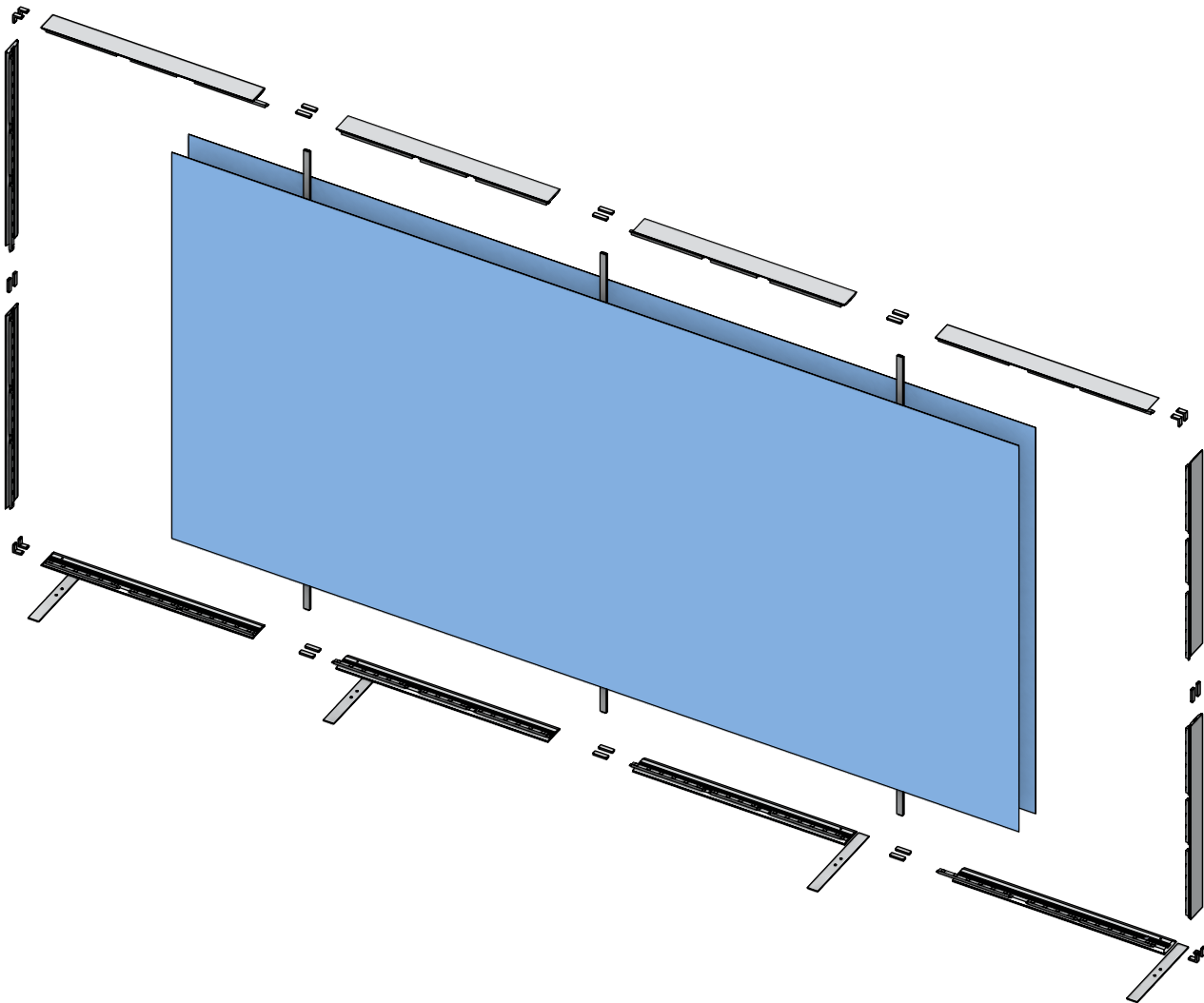
PRESS CORNERS IN
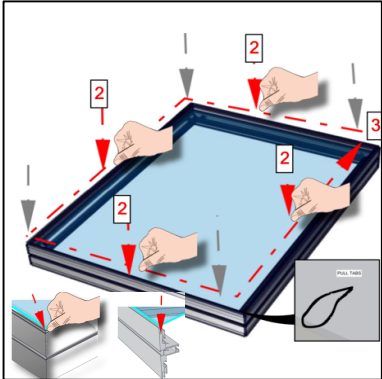
THEN PRESS ALONG THE
PERIMETER EDGE

ADD GRAPHICS