



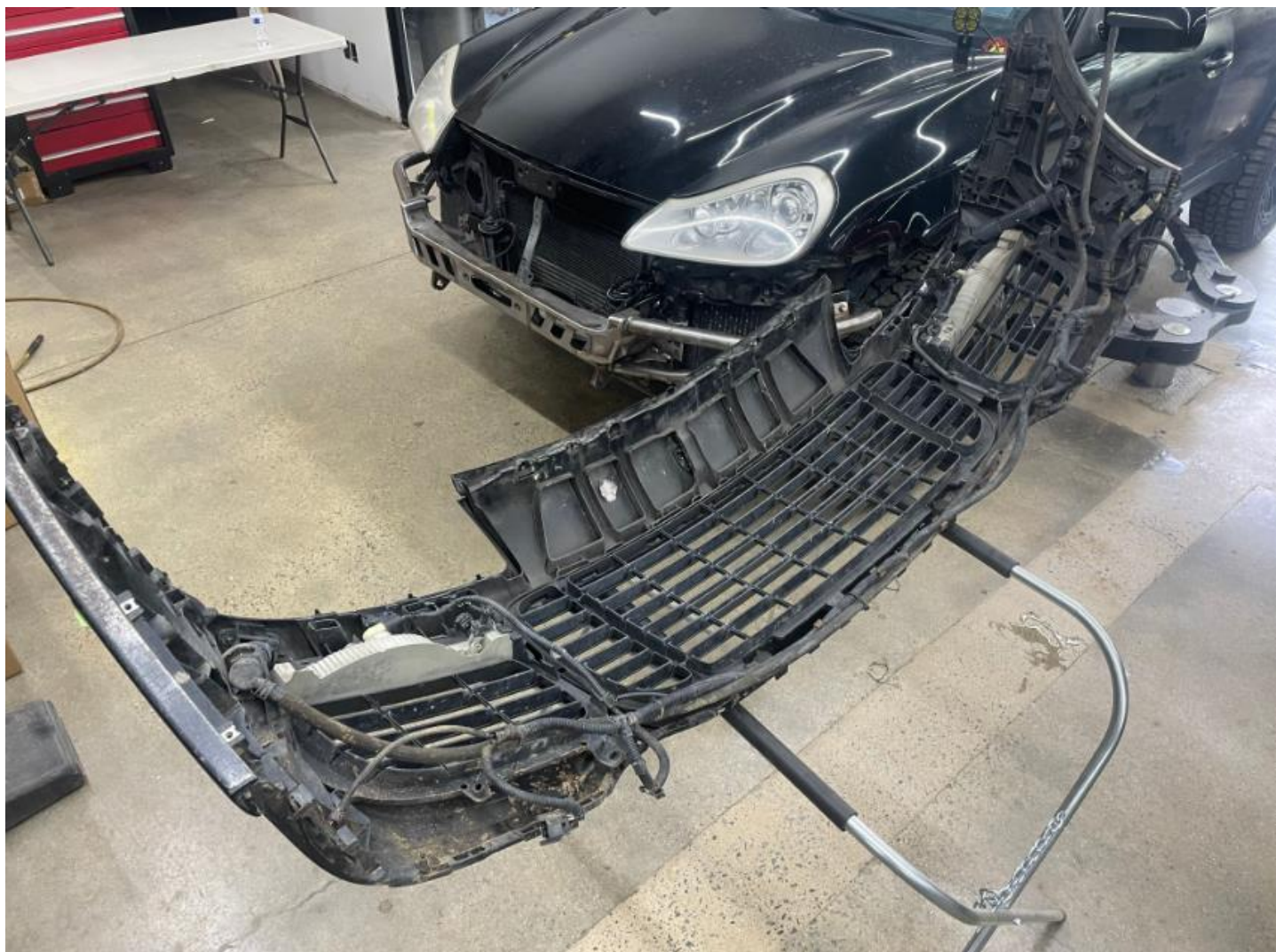
# 957 GTS Turbo Baja Bumper Install



## Bolt Baja Bumper to Cayenne

A: Main bumper support bolts, 4x bolts per side

B: Bumper side support brackets, 4x bolts per side



Remove wiring harness from bumper cover.

Remove headlight washer lines from nozzles & bumper cover.



Remove Left & Right-Side Grills & Turn Signal Housing

- 6x Torx bolts circled in red, per side



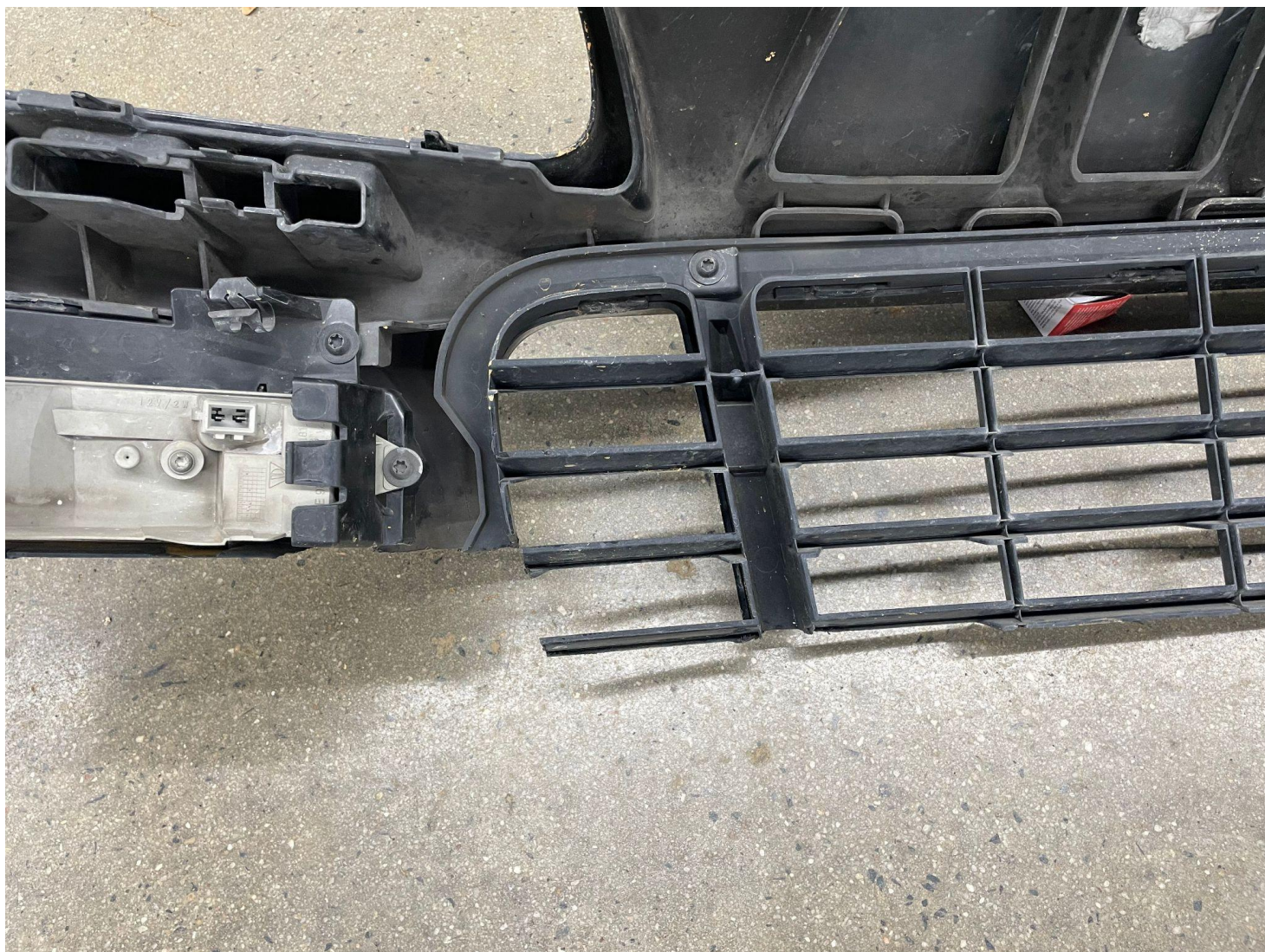
### Remove Headlight Washer Nozzles

- Remove 2x T10 torx bolts holding nozzles to bumper, per side.
- Gently push Nozzle cover out from inside of bumper to expose retaining clip, and separate trim piece from nozzle.



### Remove Headlight Washer Nozzles

- Cut to horizontal slat beneath turn signal housing by cutting side grill at red lines marked above, retaining outer mounting point for turn signal housings (top left of picture), per side



### Cut Center Grill and Bumper Cover

- Cut bumper cover and center grill border between the trim point on side grill/turn signal housing and the top edge of the third horizontal slat on the center grill
- Cut center grill across bottom of fourth horizontal grill slat
- The two floating grill slats on the bottom edges will need to be trimmed back to clear radius on Baja Bumper as part of final trimming.





## Trim sides of bumper cover

- **\*Important\*** Below are the final measurements for the bumper we installed in house. This is a very visible edge, and we advise starting with a first cut that leaves a little extra in case of fitment differences between individual vehicles. The bumper cover will wrap over the edge of the tubular bumper, and you can use a straight edge/ruler to mark the upper edge of the bumper.







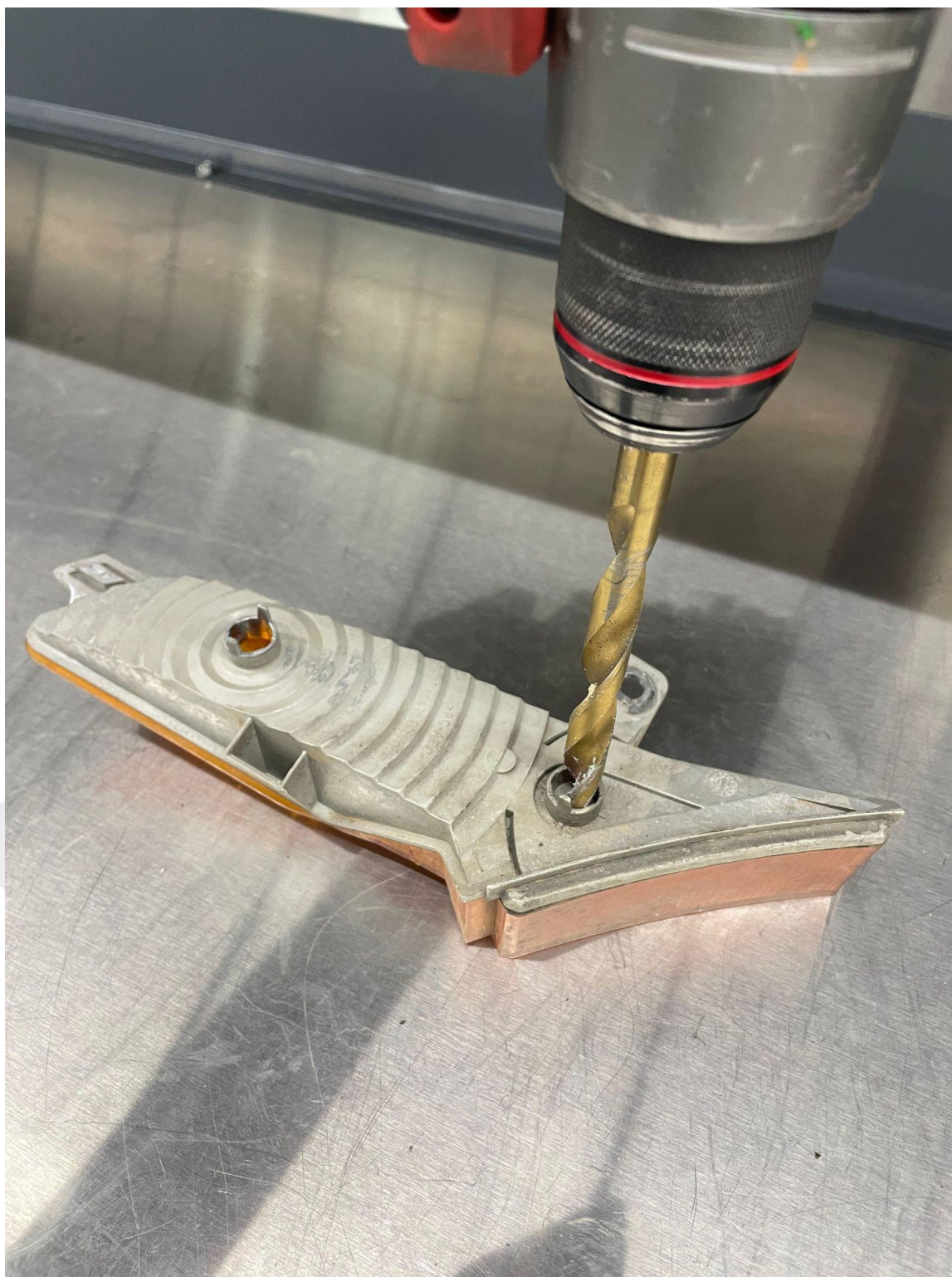




Trim edge of bumper cover near turn signal housings to clear tubular side bar.



Cut bottom mounting tab off of side marker housings.



Drill out rear side marker provision with 7/16" bit.

Side marker bulbs won't reach forward provision with bumper support brackets installed.





## Bumper Cover Reassembly

- Reinstall side grills and turn signals
- Reinstall side marker housings
- Install delete caps on all 6 parking sensors
- Reinstall wiring.
  - Stock, the wiring runs along the bottom edge of the bumper. Re-use the stock clips to run it along the upper horizontal grill slat. For the excess wiring, parking sensors, and fog light connectors, coil it up and zip tie it as shown in pictures.
  - Be sure to leave space around the headlight surrounds for installation. If you tuck the harness near the top of the turn signal housing, it will be secure & out of the way.

Re-Install bumper cover, and perform any final trimming as needed.

Reconnect 2x plugs for bumper harness on passenger side.

Install side marker bulbs.

***IF YOU HAVE ANY QUESTIONS, COMMENTS, OR CONCERNS RELATED TO YOUR PRODUCT PLEASE CONTACT US!***