

# INFINITE 8 TUBE BENDER MOUNTING PLATE INSTALLATION INSTRUCTIONS



Unbolt your bender from the top horizontal mounting flange, then cut off the top horizontal mounting flange, take time to make sure it is a level and flat cut.

Make sure your existing vertical post is no more than ~2.25" in dia round or 2" square tubing. For the JD-32 bender you can use up to 3.25" dia tubing. If not you will need to splice in a few inches and neck your existing vertical post down.

Grind vertical post flat and check with a level, then weld one of the 3/4" nuts you unbolted the bender with to the center hole of the infinite 8 mounting plate. This nut will not be accessible once the plate is welded on the stand, so make it stick, and keep the threads protected.

Center the mounting plate on the vertical post, make sure you have enough clearance under the mounting plate to access the outer most nut in every hole. If not this is where you will need to splice in smaller dia tube.

Weld a couple of tack welds to and recheck for flatness. Once verified, fully weld mounting plate.

Thanks for purchasing Swag Off Road's Infinite 8 Tube Bender Mounting plate.

