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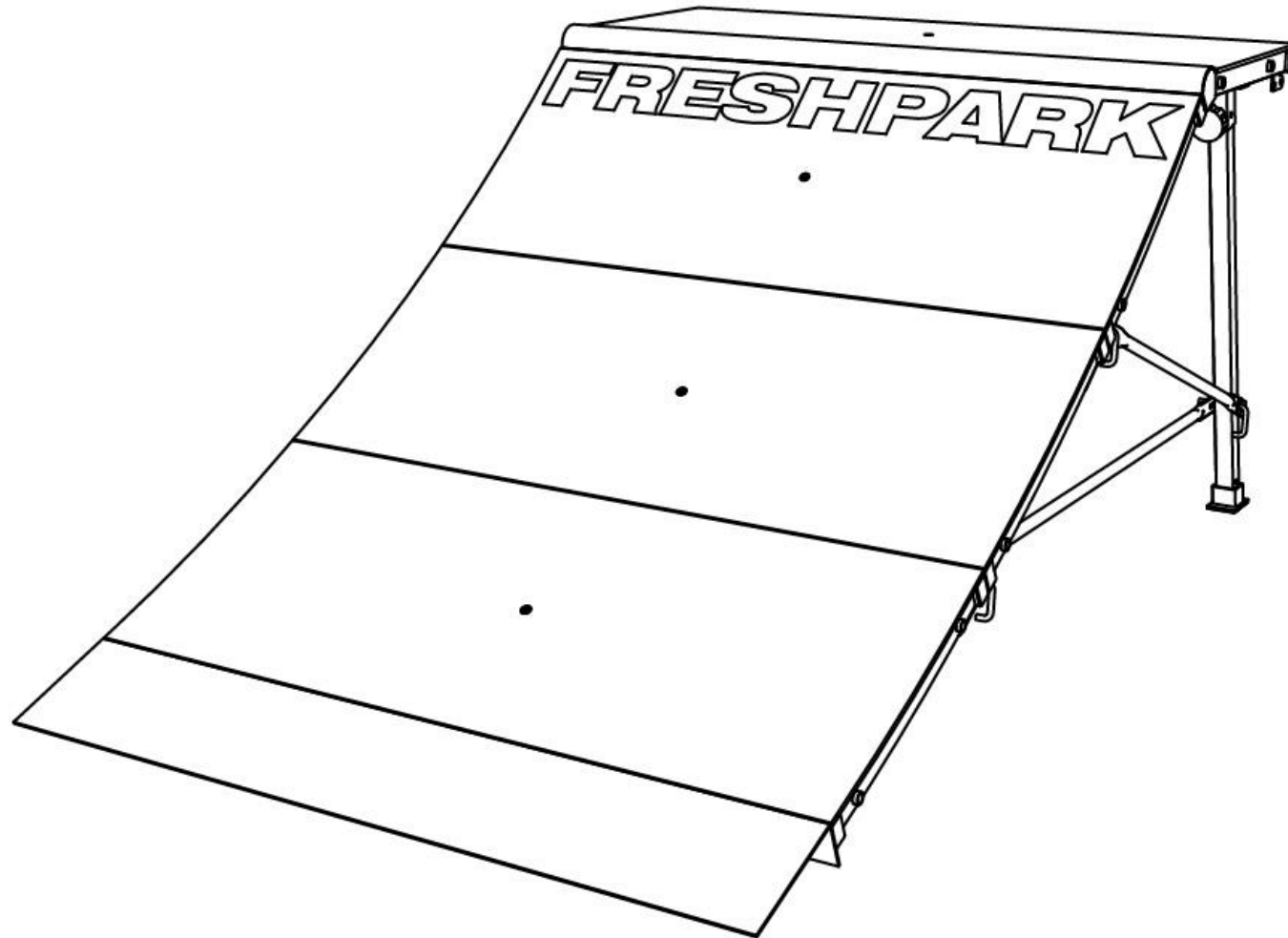
23 - Quarterpipe spine

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# PARTS LIST

- 4 - Panels
- 4 - Knobs
- 1 - Toe Piece
- 2 - Legs
- 2 - Rubber feet
- 9 - 3" bolts
- 4 - 2" bolts
- 18 - Small washers
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- 6 - Small J-bolts
- 2 - Big J-bolts
- 8 - Wing nuts
- 2 - Small support bars
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# QUARTER PIPE INSTRUCTIONS

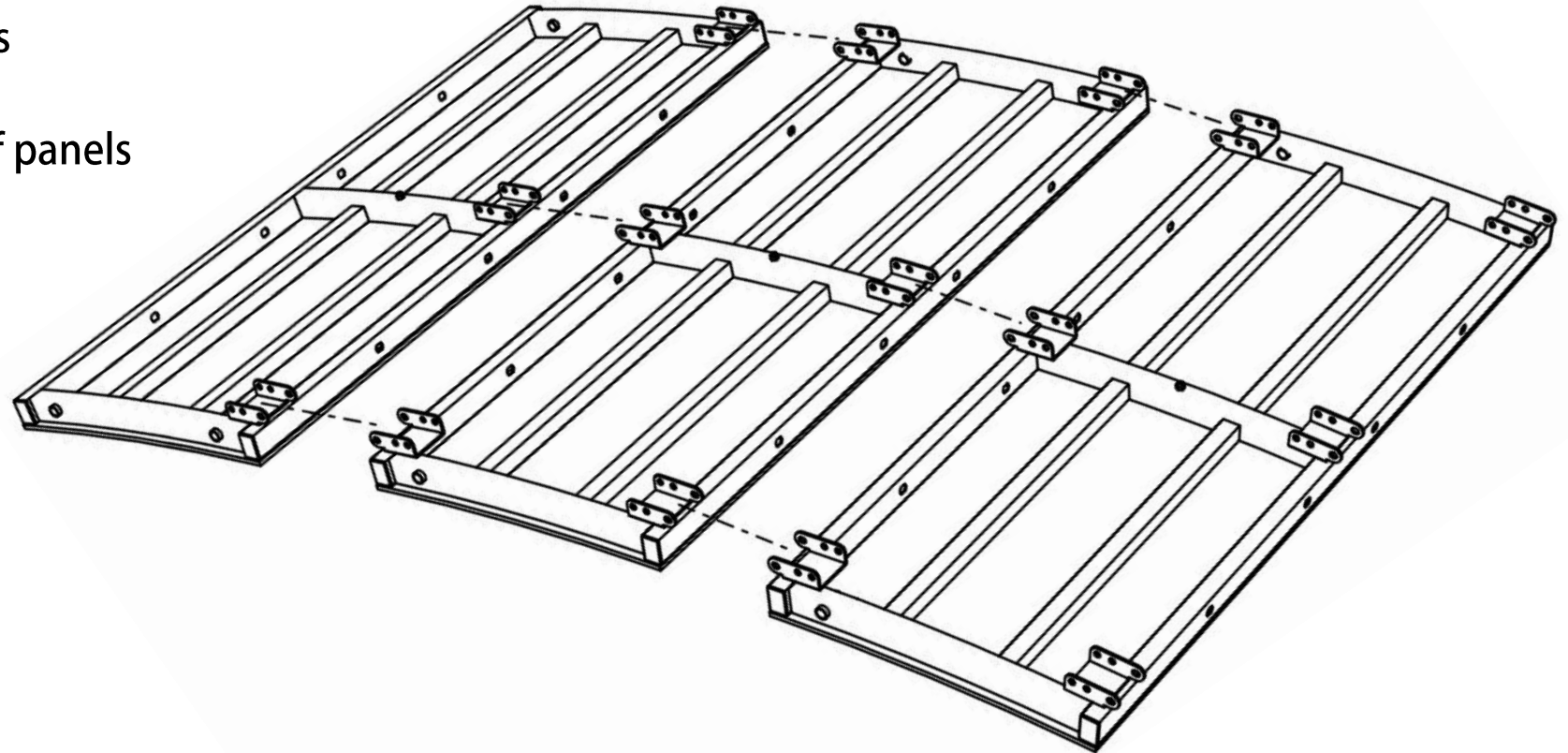


# ALIGNING PANELS

## STEP 1

Align the panels with the hinges together

Align the panels so the edges of panels are flush with each other



# BOLTING HINGES

## STEP 2

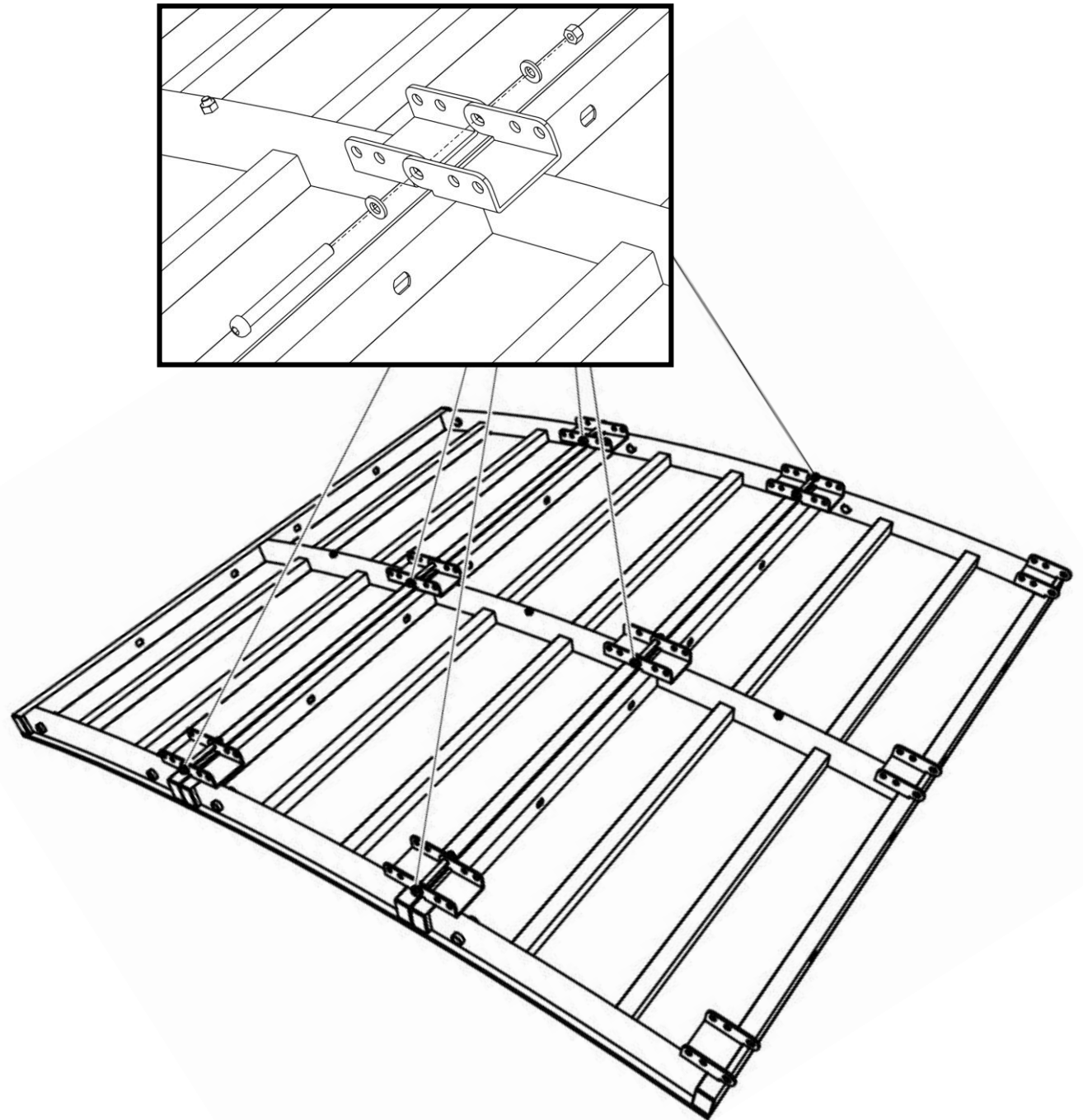
Bolt together the panels using the 3" bolts provided on the hinges

Place a small washer on the 3" bolt and insert it through both hinges

Follow it with a small washer and a lock nut to tighten the hinges together

### Caution:

Do not tighten the bolts too tight to allow the hinges to freely move

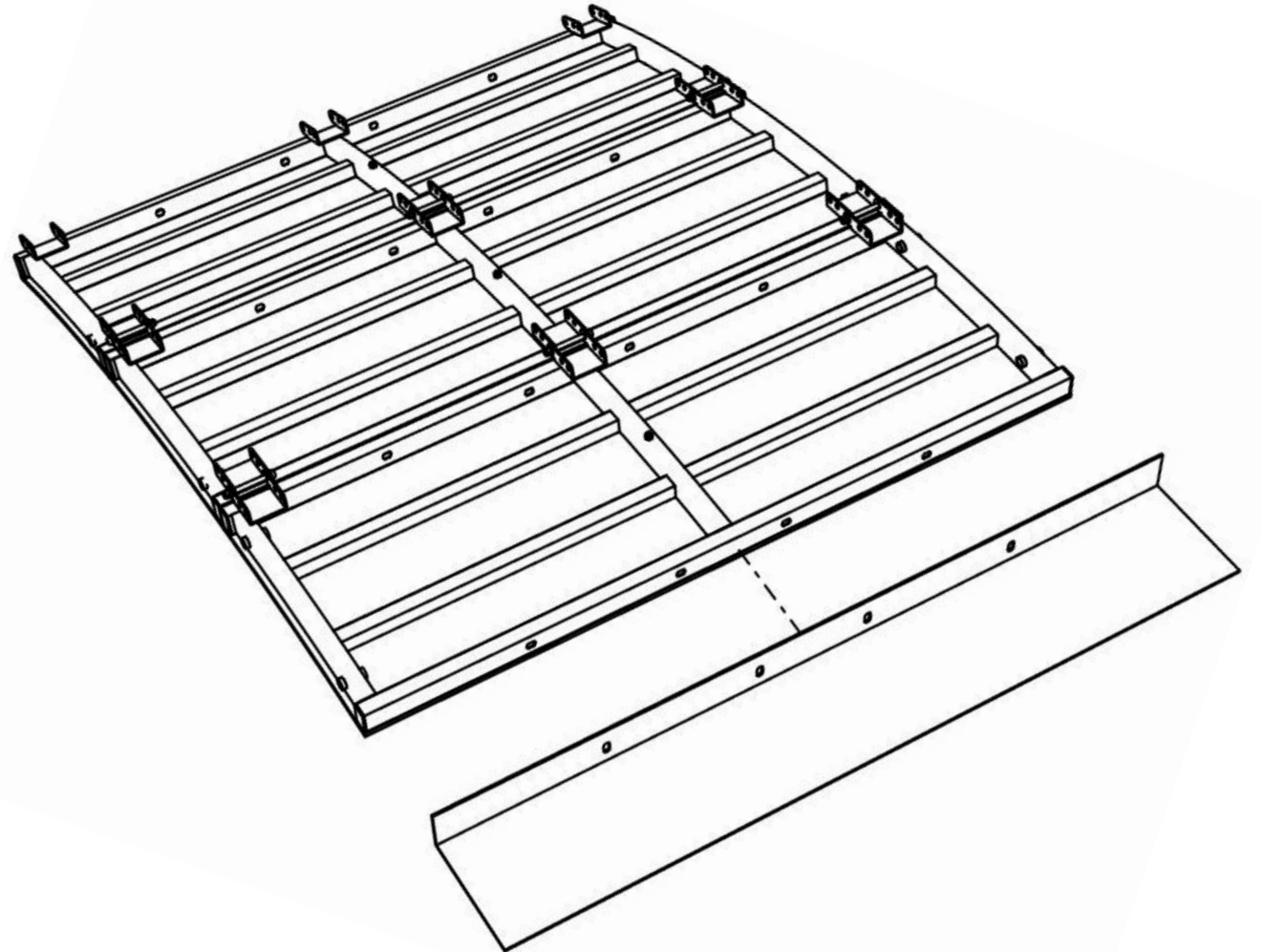


# TOE PIECE

## STEP 3

Place the toe piece on the flat side of the bottom panel

Align the 4 holes in the coping with the 4 holes in the tubing of the panel



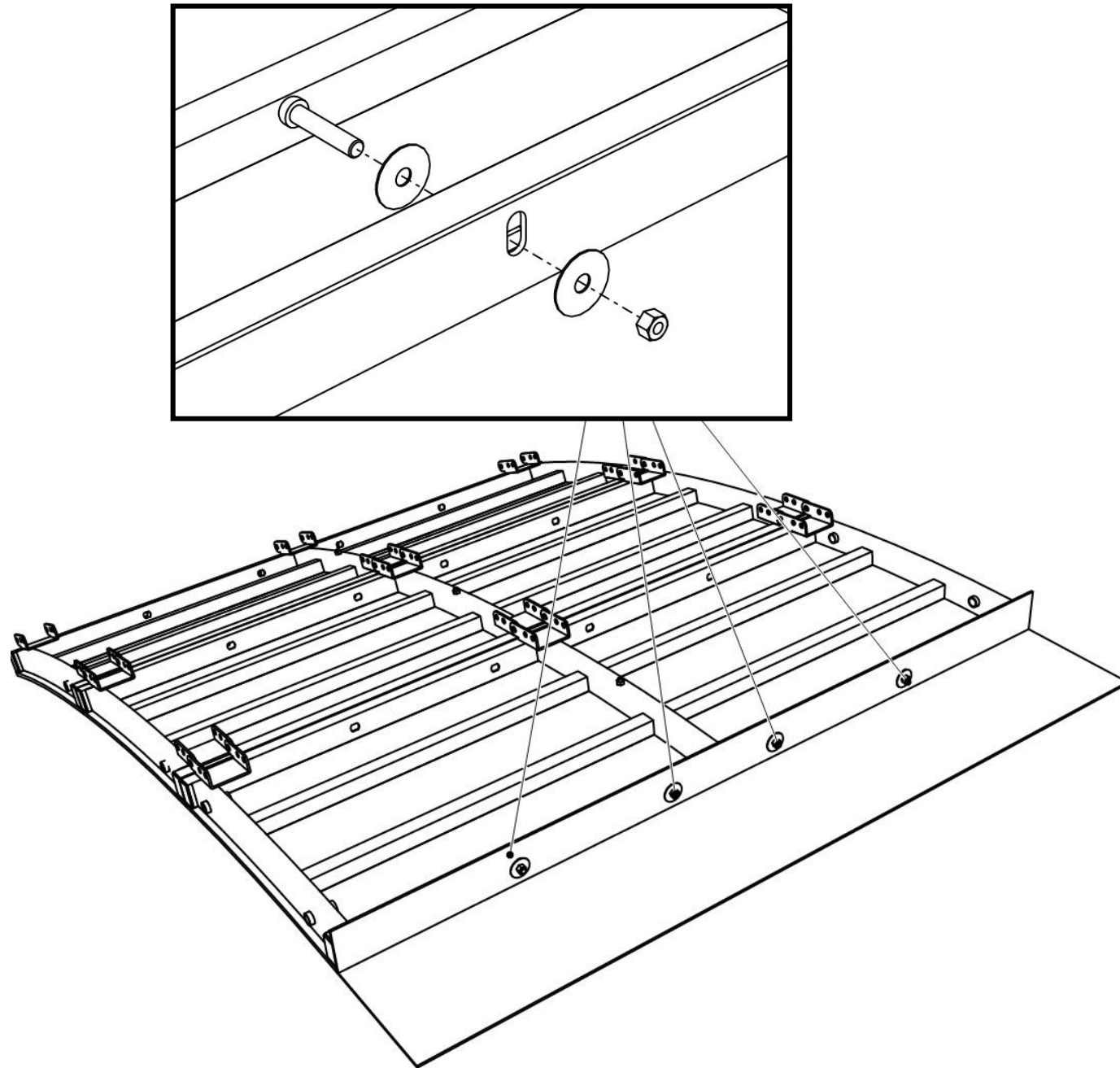
# TOE PIECE

## STEP 4

Use the 2" bolts to attach the toe piece to the bottom panel

Place a big washer onto the 2" bolt and insert it through the toe piece and tubing

Follow it with a big washer and a lock nut to tighten the toe piece to the launch ramp



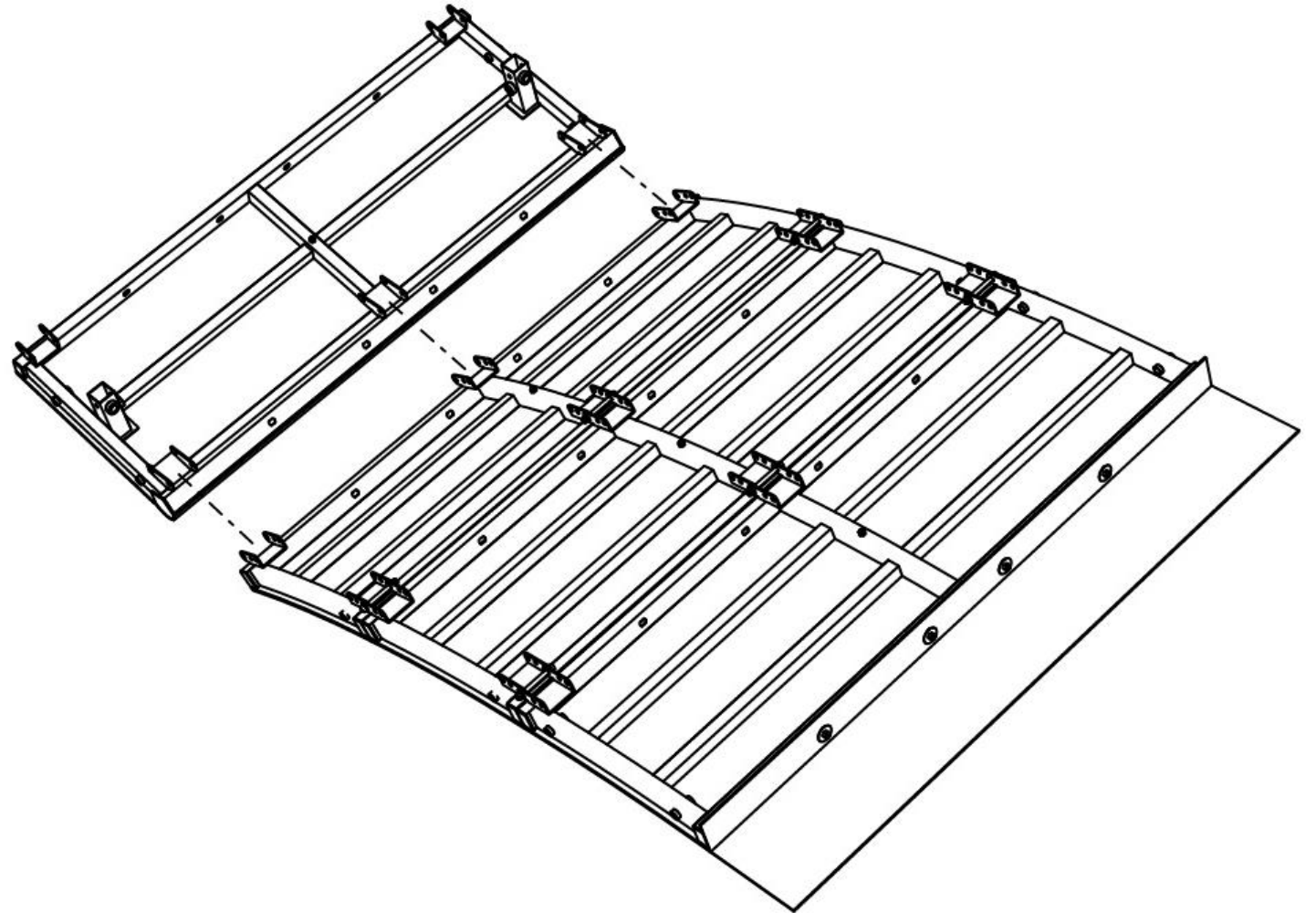
# TOP PANEL

## STEP 5

Align the top panel with the coping against the top curved panel

The top panel should be at an angle away from the ramp

Align the panels so the edges of panels are flush with each other





# TOP PANEL

## STEP 6

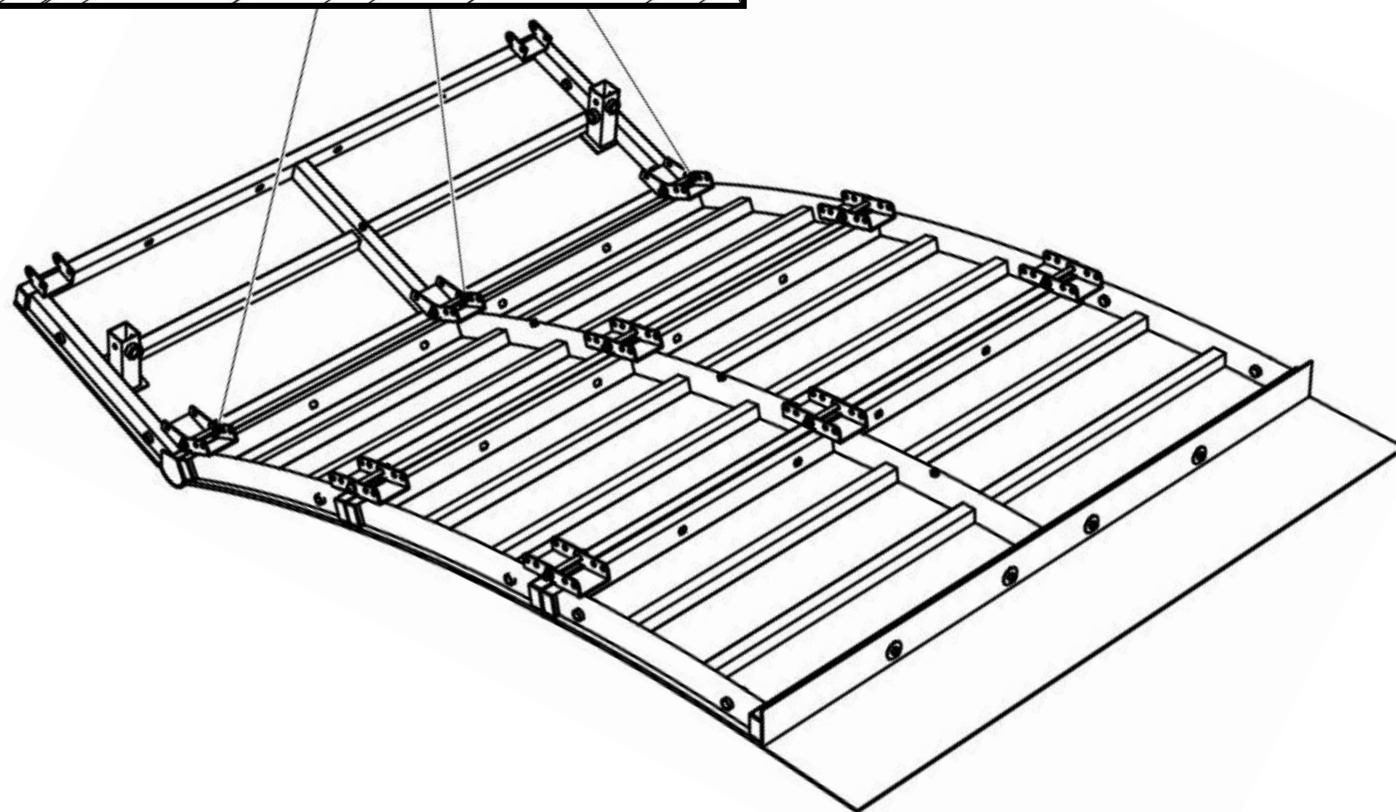
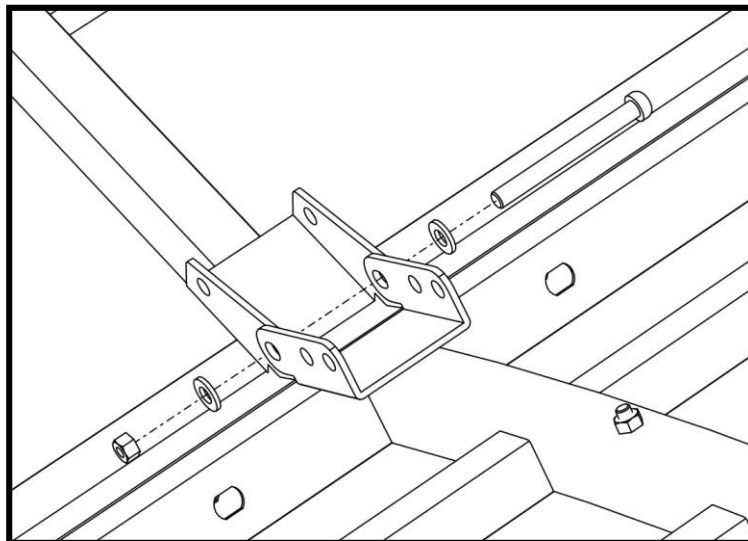
Bolt together the panels using the 3" bolts provided on the 3 hinges

Place a small washer on the 3" bolt and insert it through both hinges

Follow it with a small washer and a lock nut to tighten the hinges together

### Caution:

Do not tighten the bolts too tight to allow the hinges to freely move

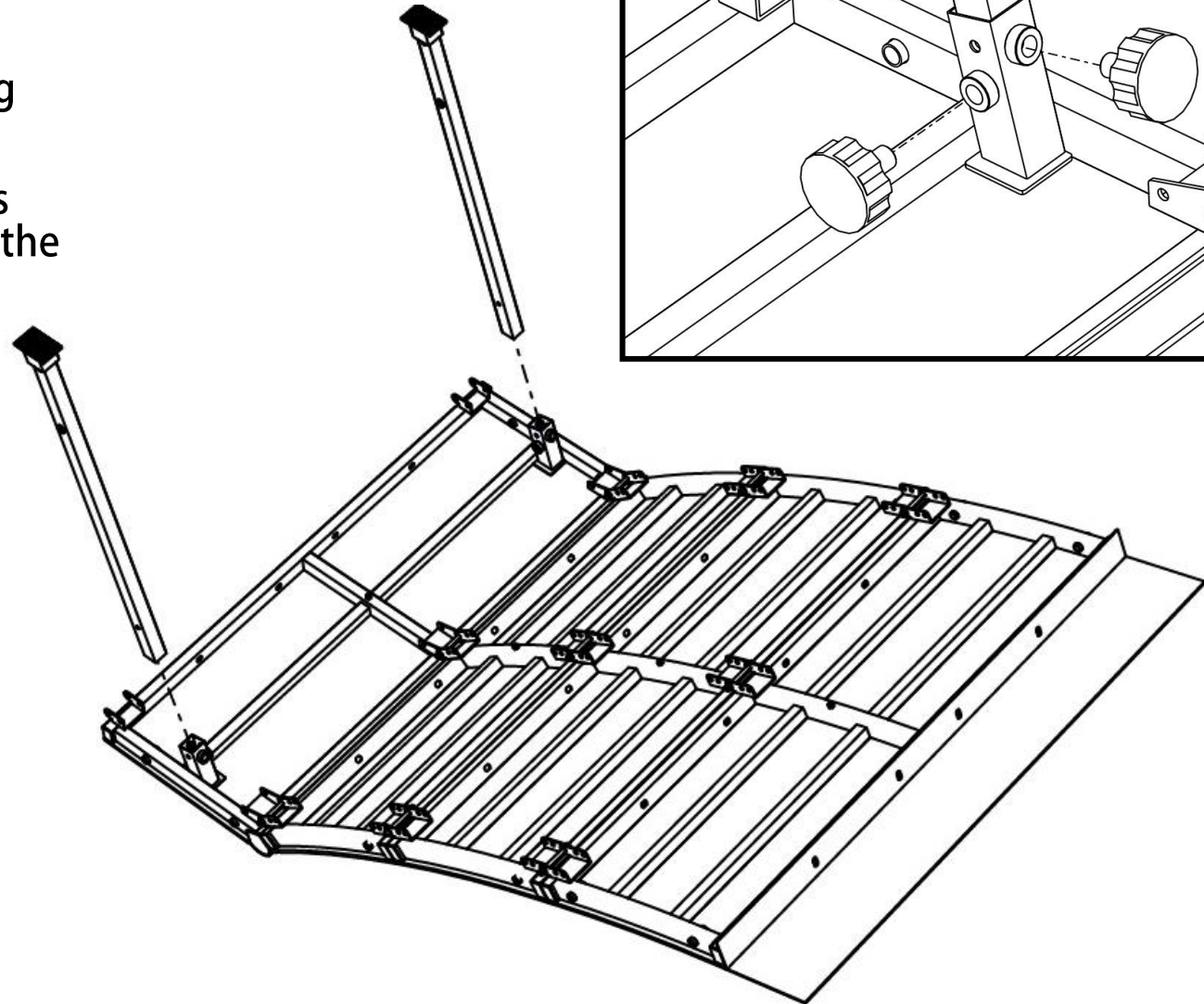


# INSERTING LEGS

## STEP 7

Insert the legs into receivers matching the angle of the legs with the ramp

Tighten the legs down with the knobs by screwing them into the threads of the receivers until the legs are secure

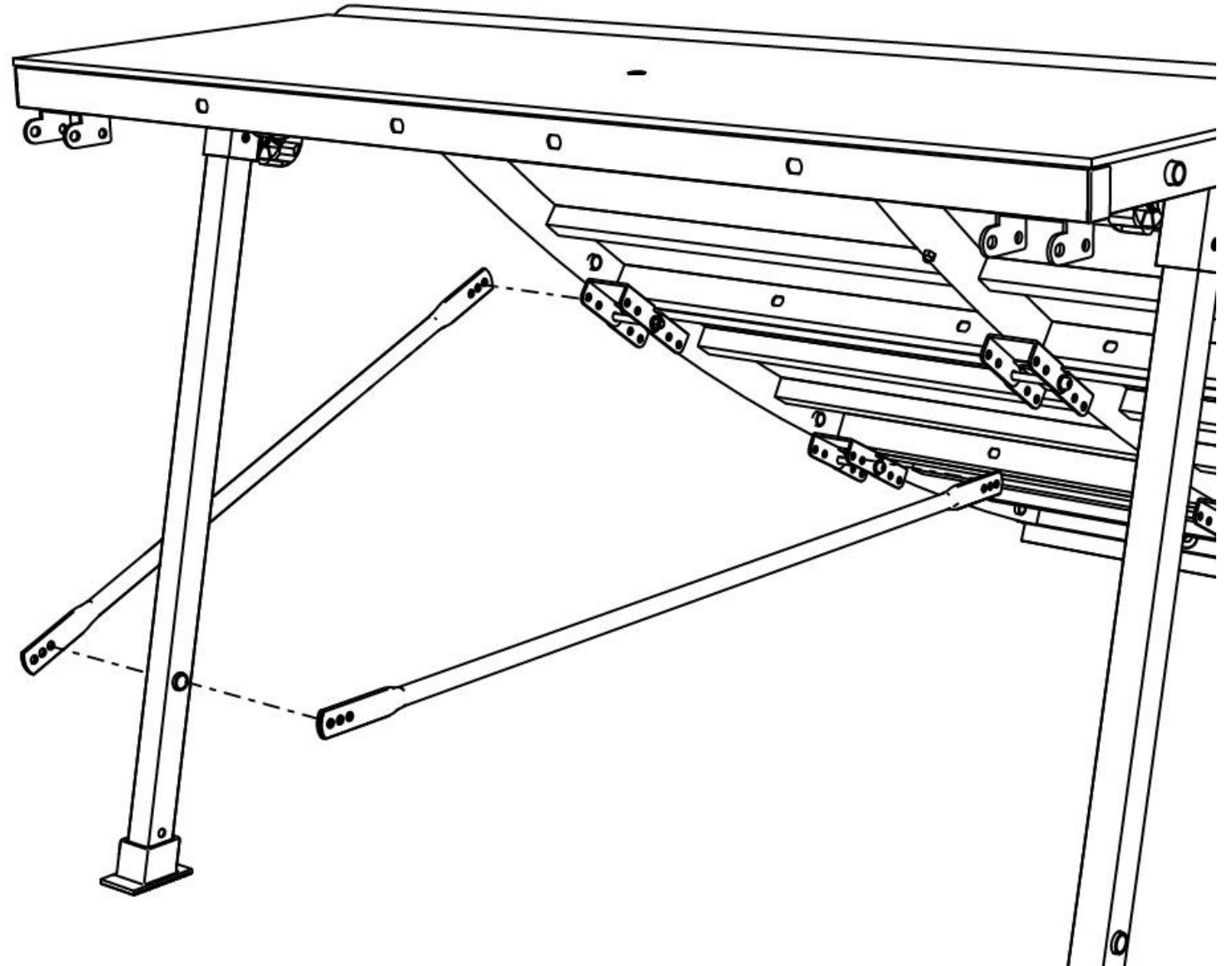


# SUPPORT BARS

## STEP 8

Place a short and long support bar on each leg of the quarter pipe

Bolt the two support bars onto the hole at the bottom of the leg with the small one support bar on the outside and inside of each leg



# SUPPORT BARS

## STEP 9

Start by bolting the short support bar to the second hinge closest to the coping

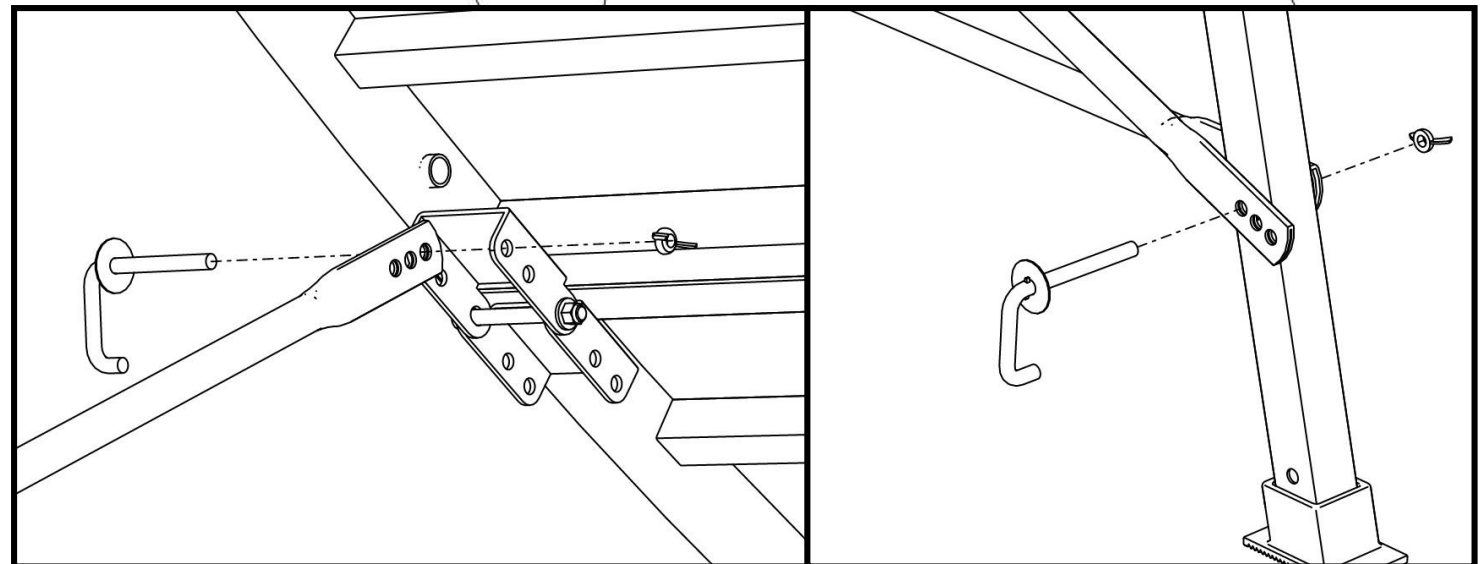
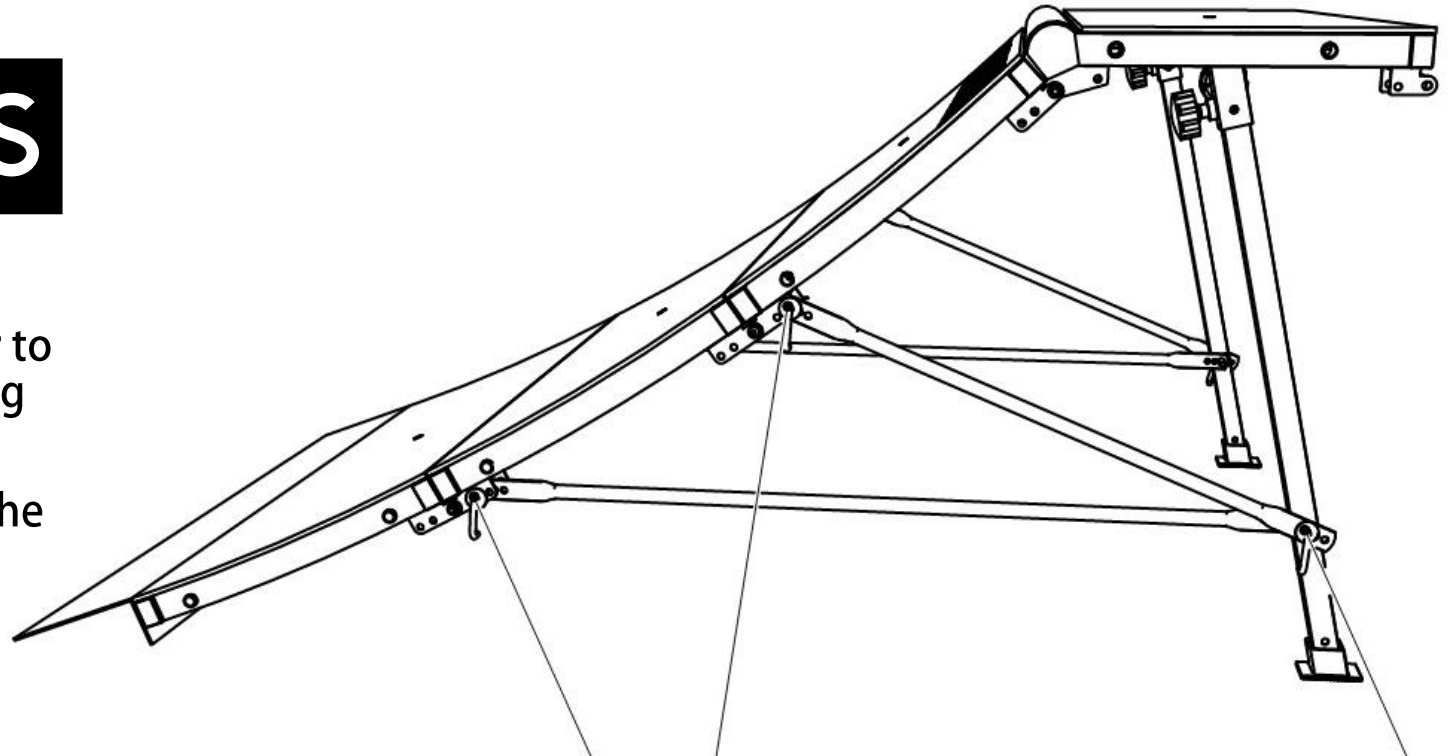
Put a large washer onto a J-bolt and slide it through the support bar and the hinge followed by a wing nut to keep them secure

## STEP 10

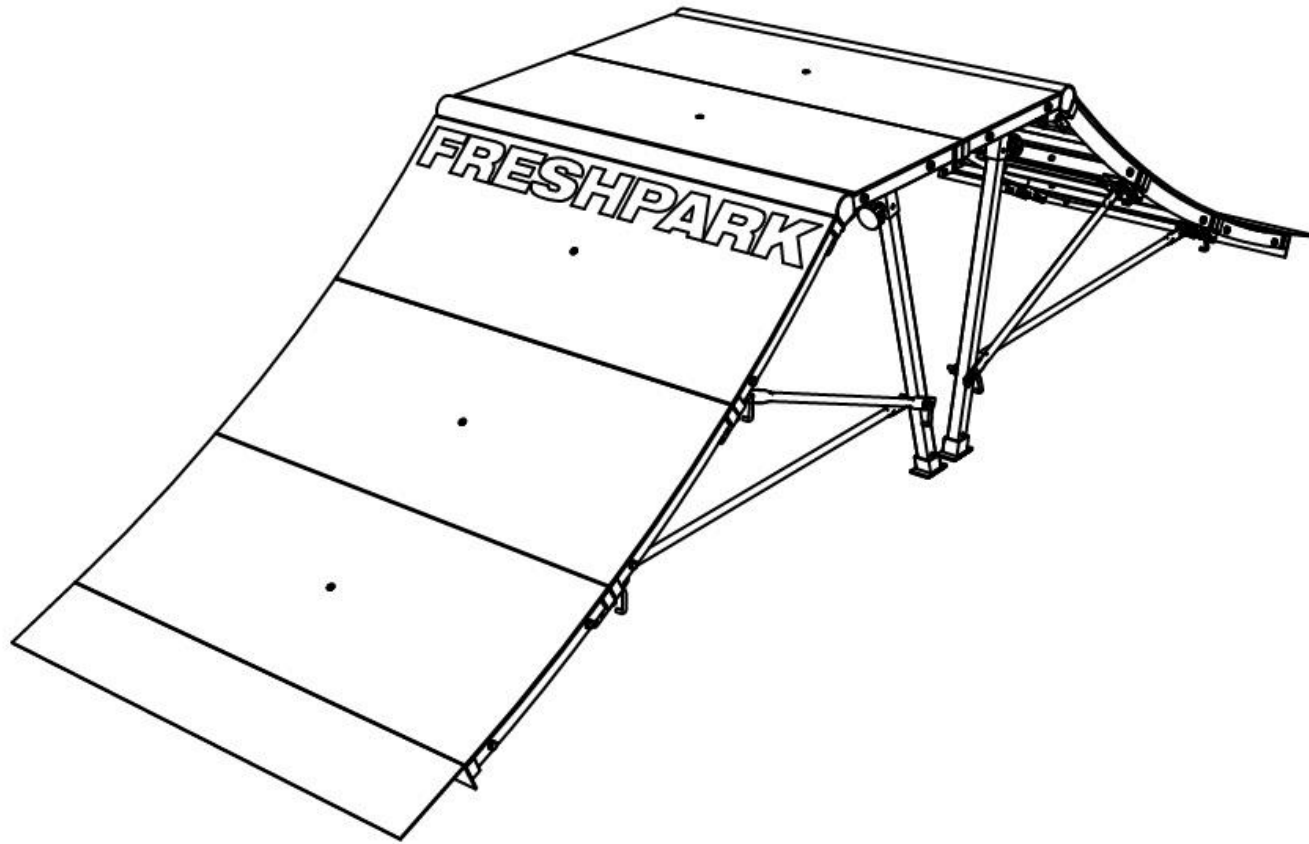
Put a large washer onto a J-bolt and slide it through both support bars and the hole in the leg as shown

Tighten the support bars with a wing nut on the J-bolt to keep them secure

You might need to squeeze the leg and the ramp of the quarter pipe together to let the support bar have a tighter fit or reach the hinge



# QUARTERPIPE BACK TO BACK

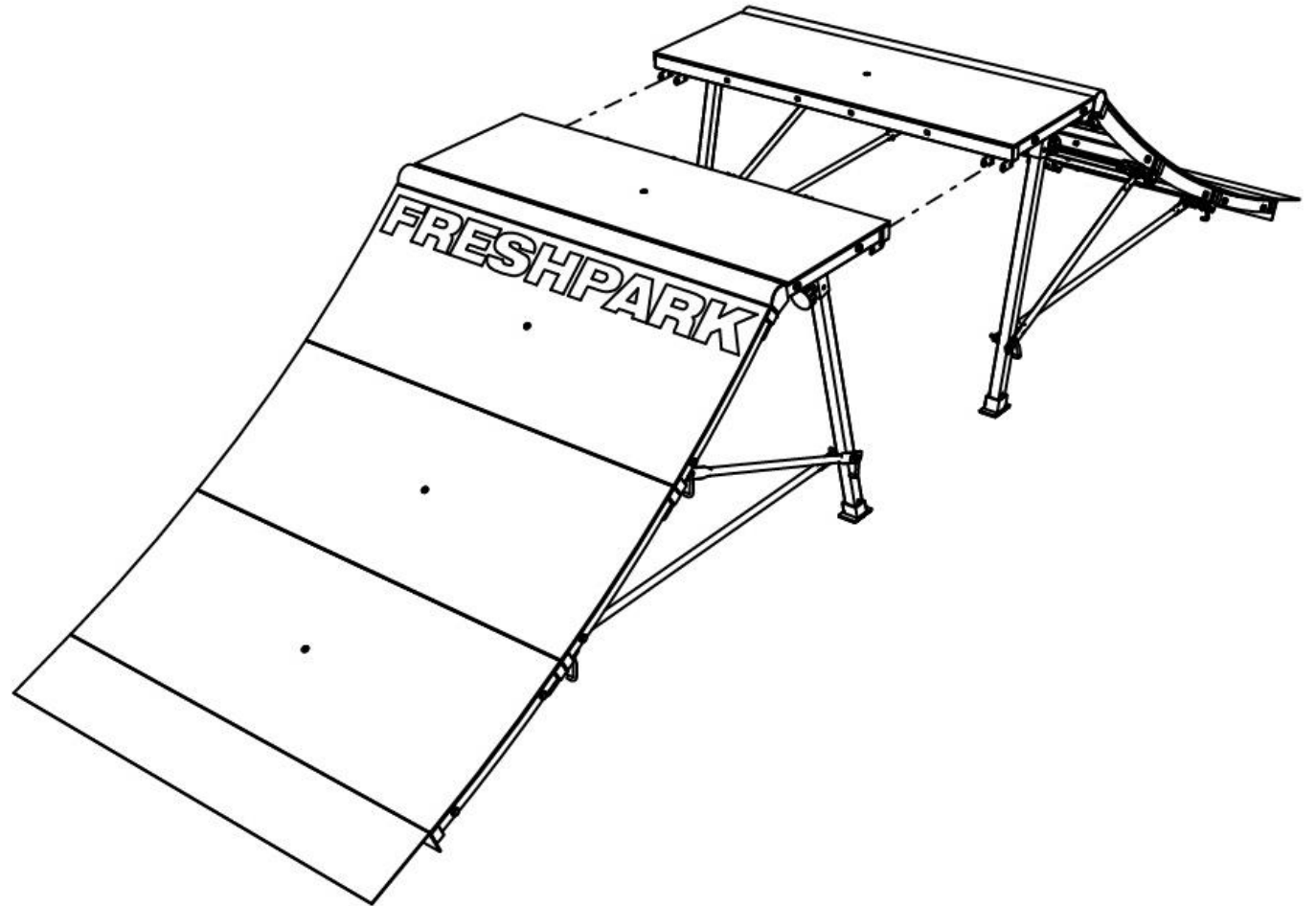


# ALIGNING RAMPS

## STEP 1

Align the 2 hinges together on each side of the ramps

Position the hinges so the sides of the ramp are flush with each other

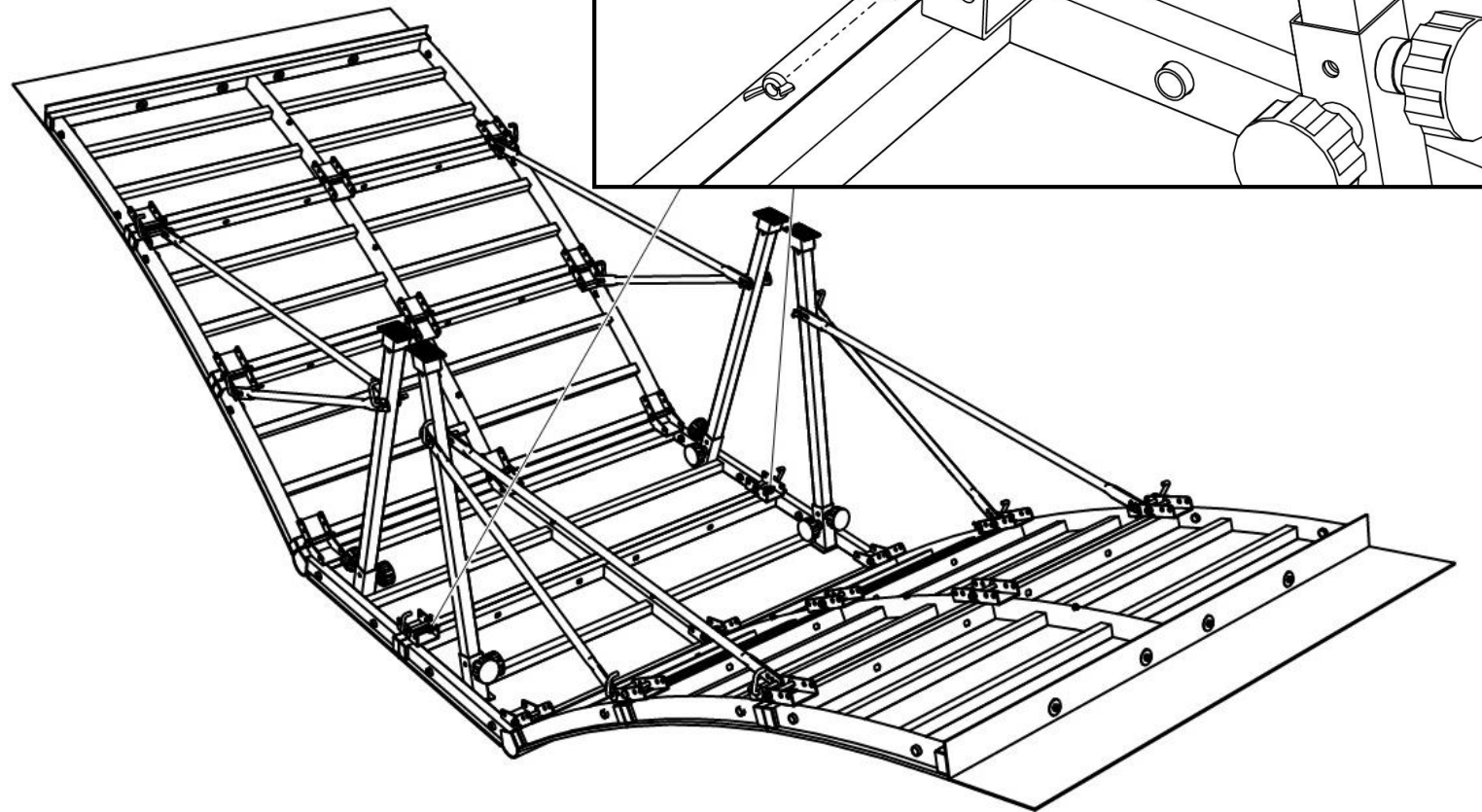


# BOLTING RAMPS

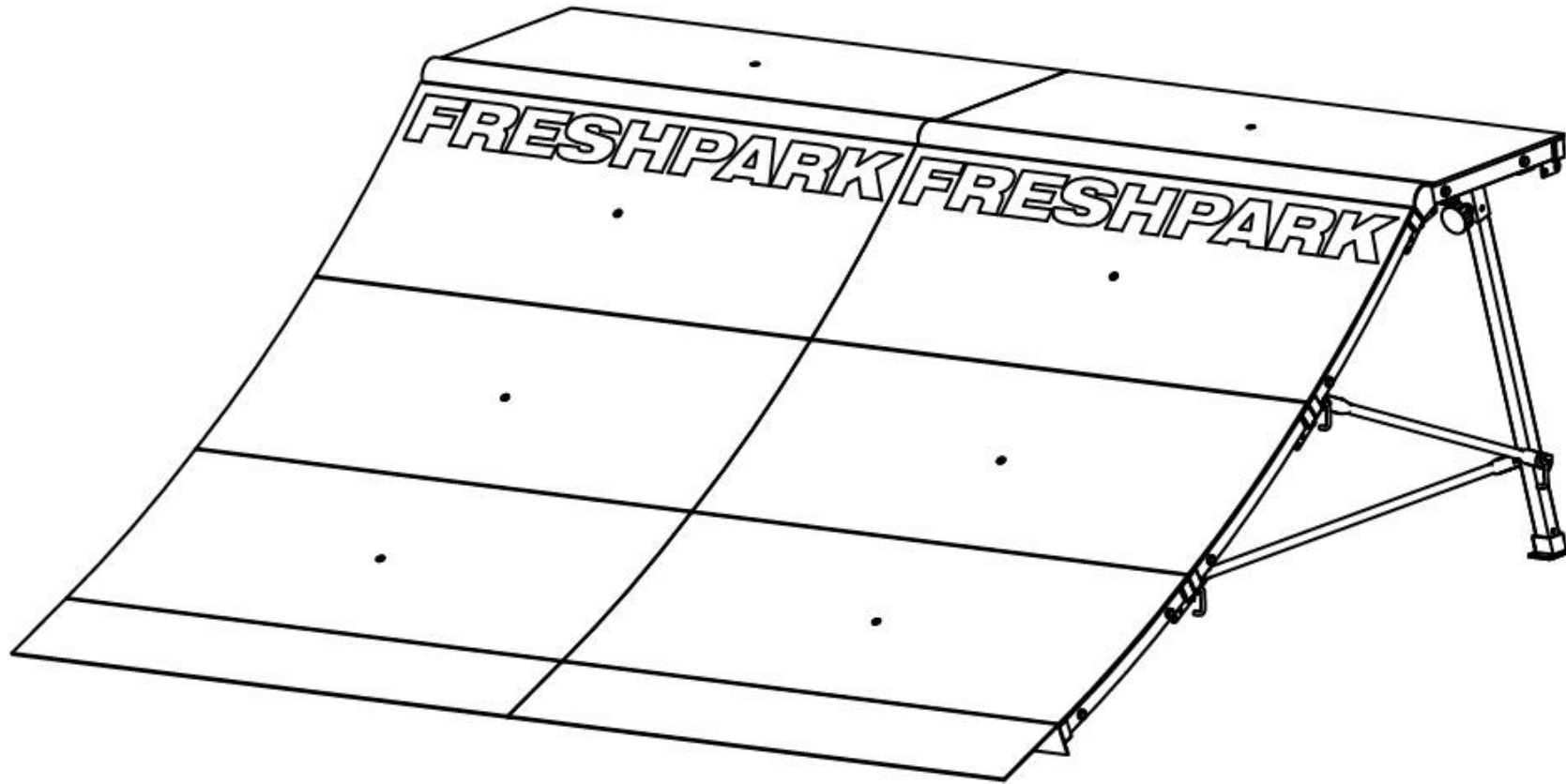
## STEP 2

Bolt the ramps together using J-bolts on both hinges

Place a big washer on a J-bolt and slide it through both hinges and use a wing nut on the other side to tighten the ramps together



# QUARTERPIPE SIDE TO SIDE



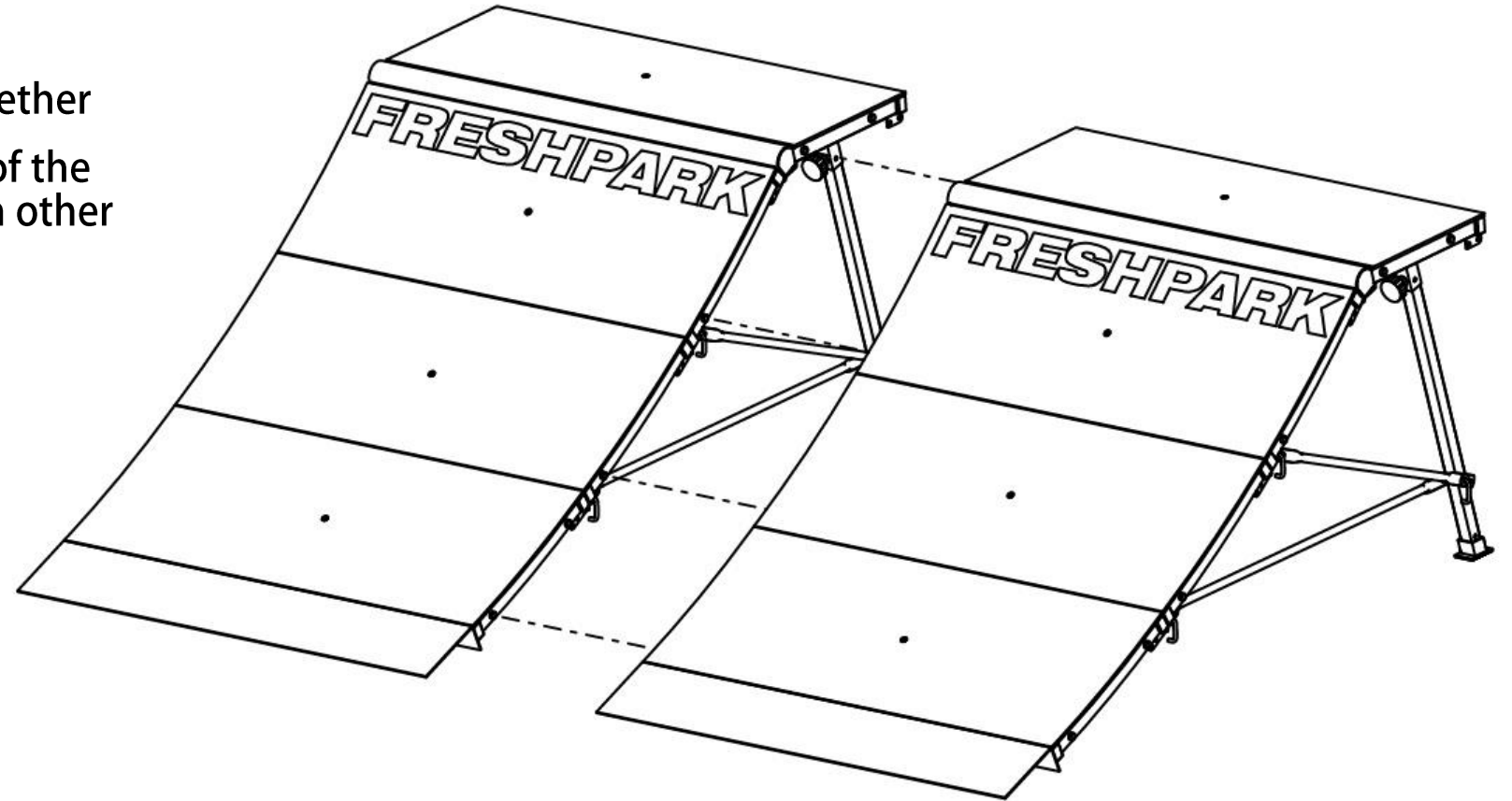


# ALIGNING RAMPS

## STEP 1

Align the sides of the ramps together

Position the tubes on the sides of the ramp so they are flush with each other

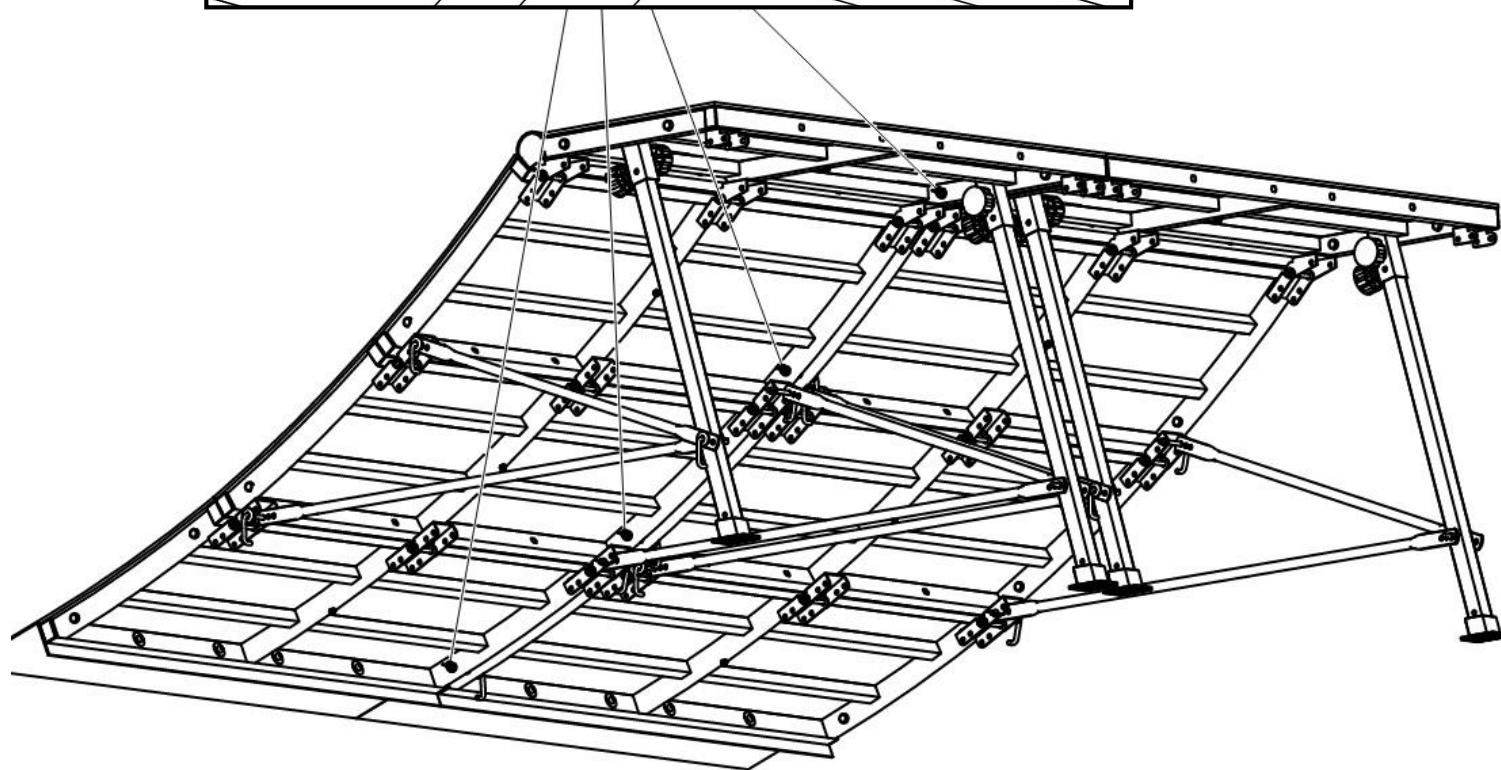
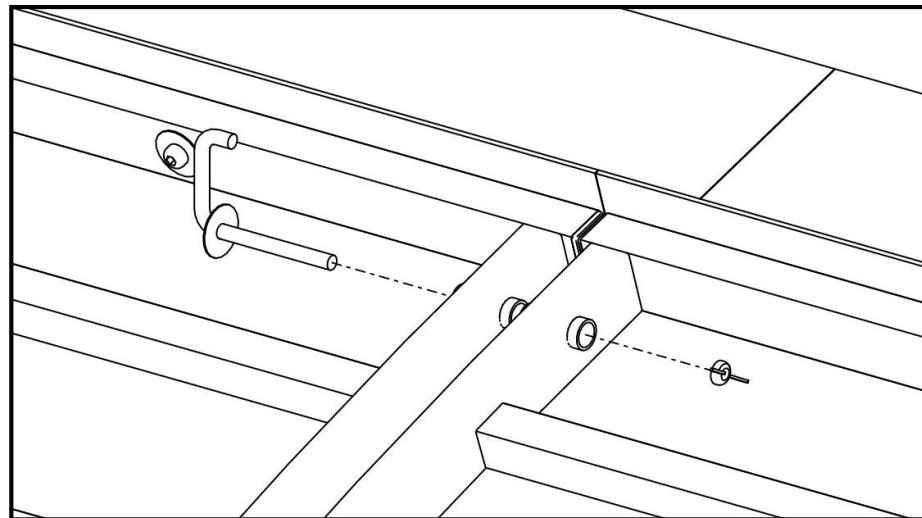


# BOLTING RAMPS

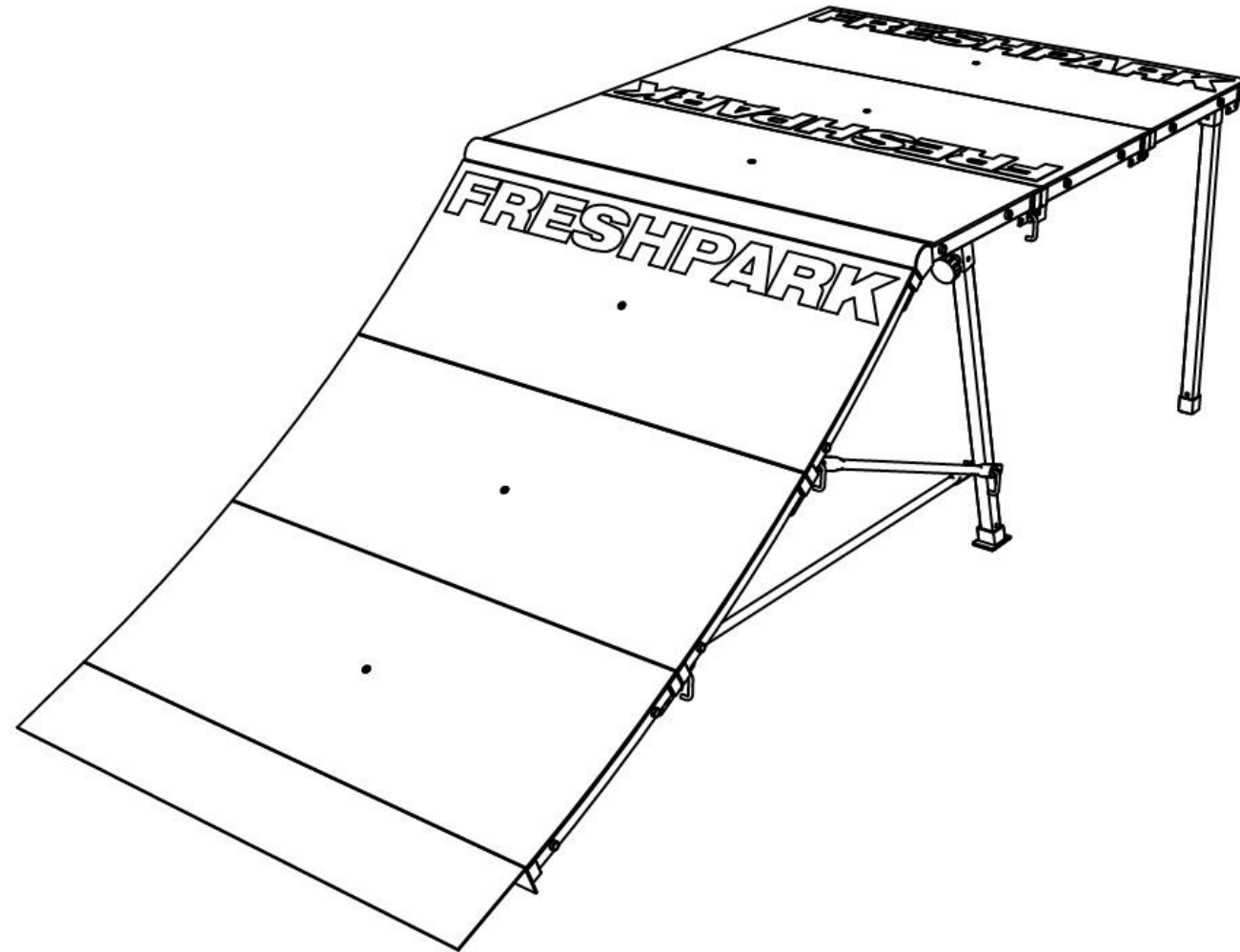
## STEP 2

Bolt the ramps together using the big J-bolts on the 4 tubes shown

Place a big washer on a J-bolt and slide it through both tubes and use a wing nut on the other side to tighten the ramps together



# QUARTER PIPE FUNBOX EXTENSION

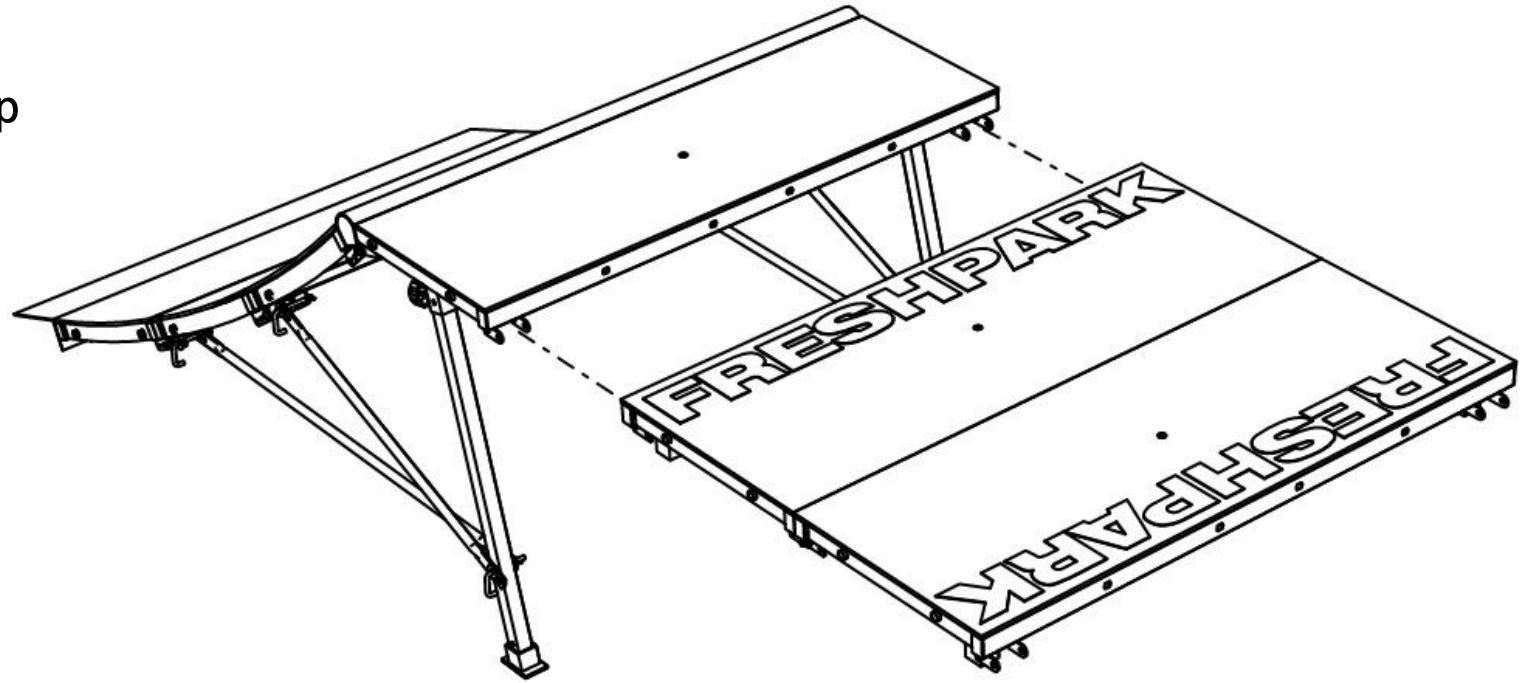


# BOLTING HINGE

## STEP 1

Align the hinges on the funbox with the hinges on the back of the quarter pipe

Align the hinges so the sides of the ramp are flush with each other

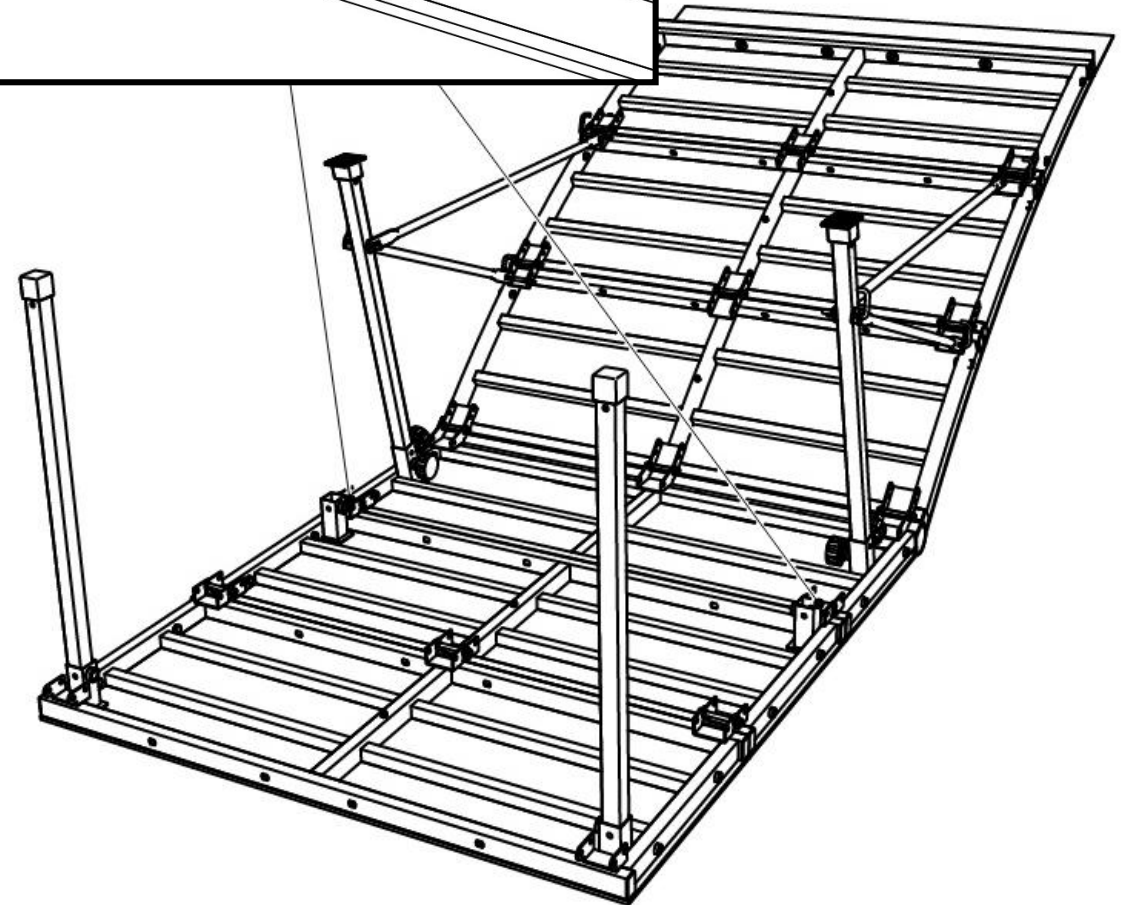
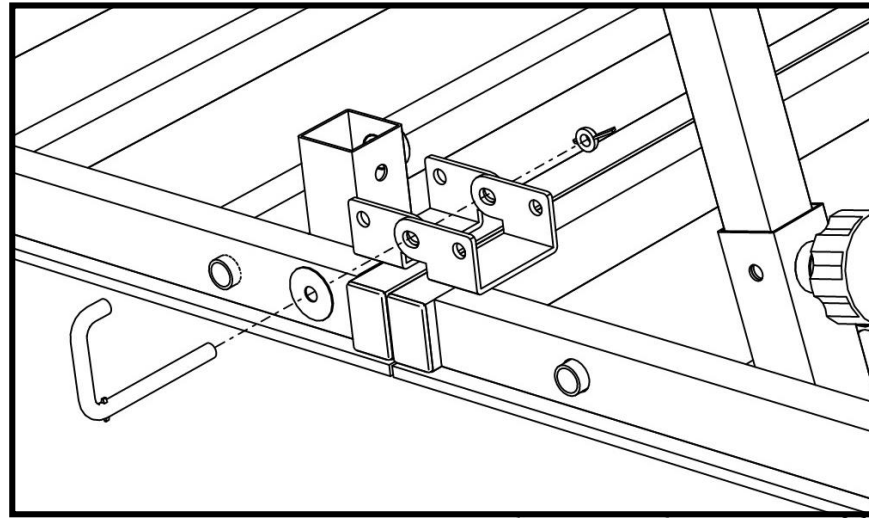


# BOLTING HINGE

## STEP 2

Bolt the ramps together using J-bolts on both hinges

Place a big washer on a J-bolt and slide it through both hinges and use a wing nut on the other side to tighten the ramps together

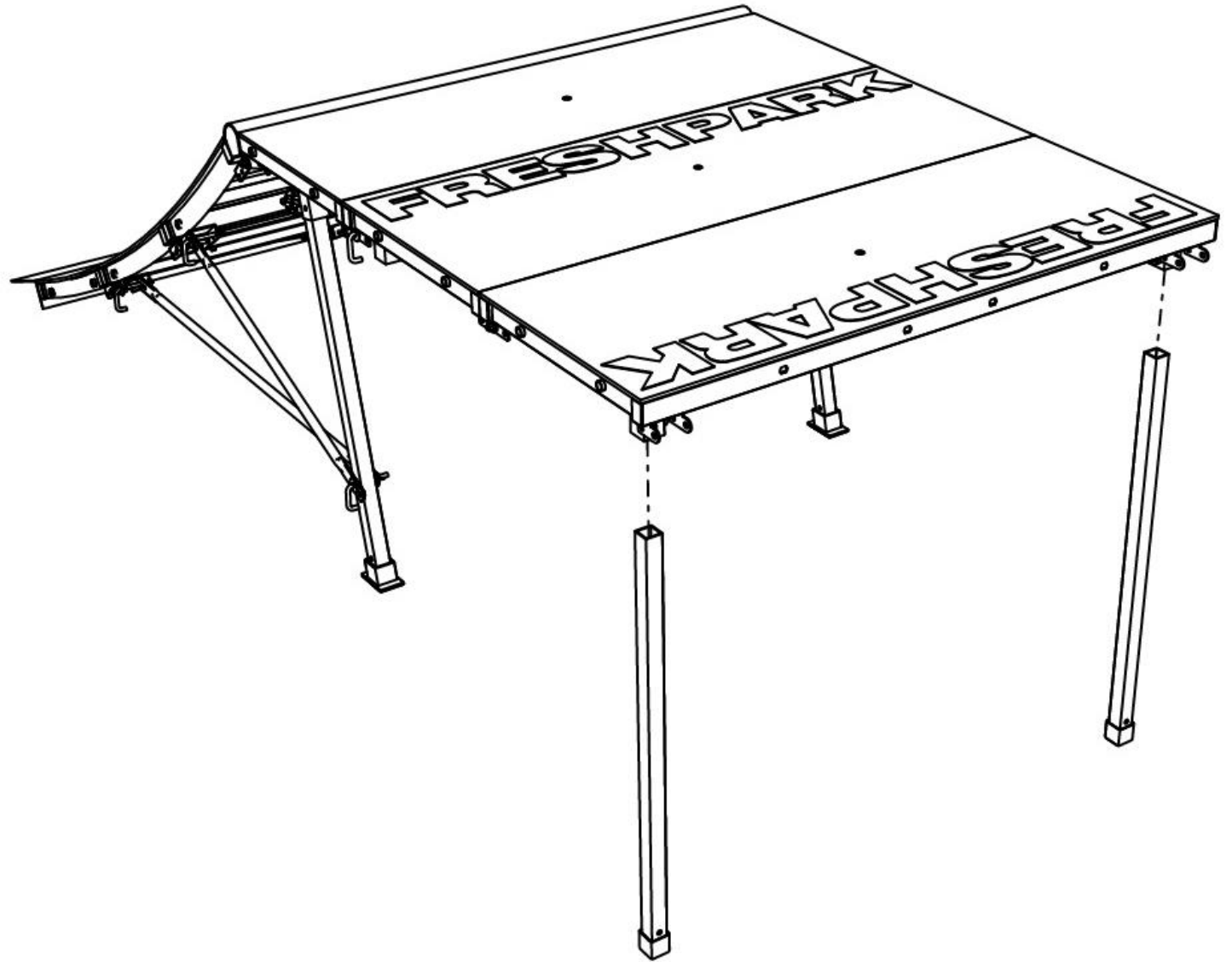


# INSERTING LEGS

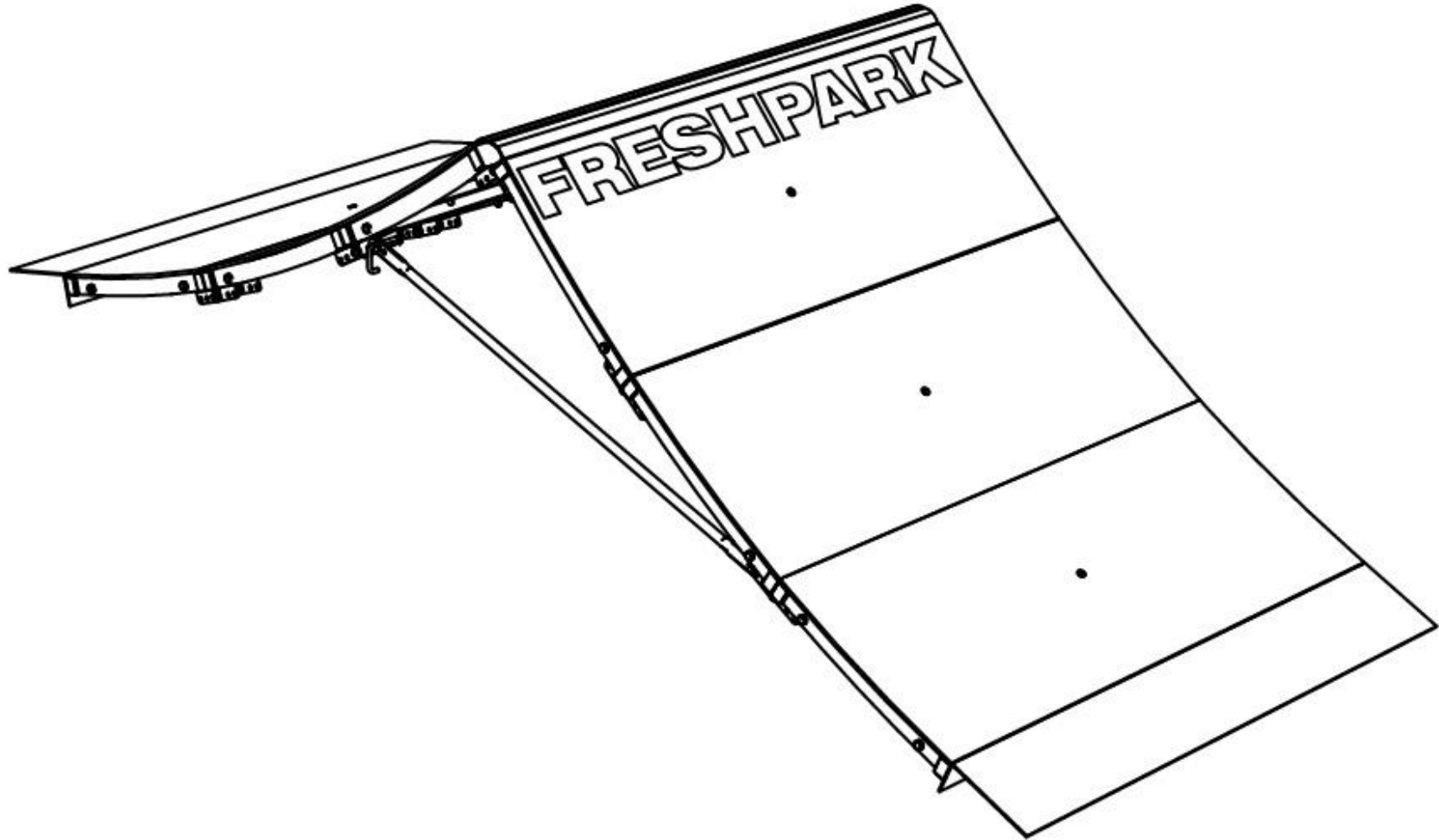
## STEP 3

Insert the legs into the back receivers of the funbox

Use the knobs to screw into the receivers and tighten them into place



# QUARTERPIPE SPINE

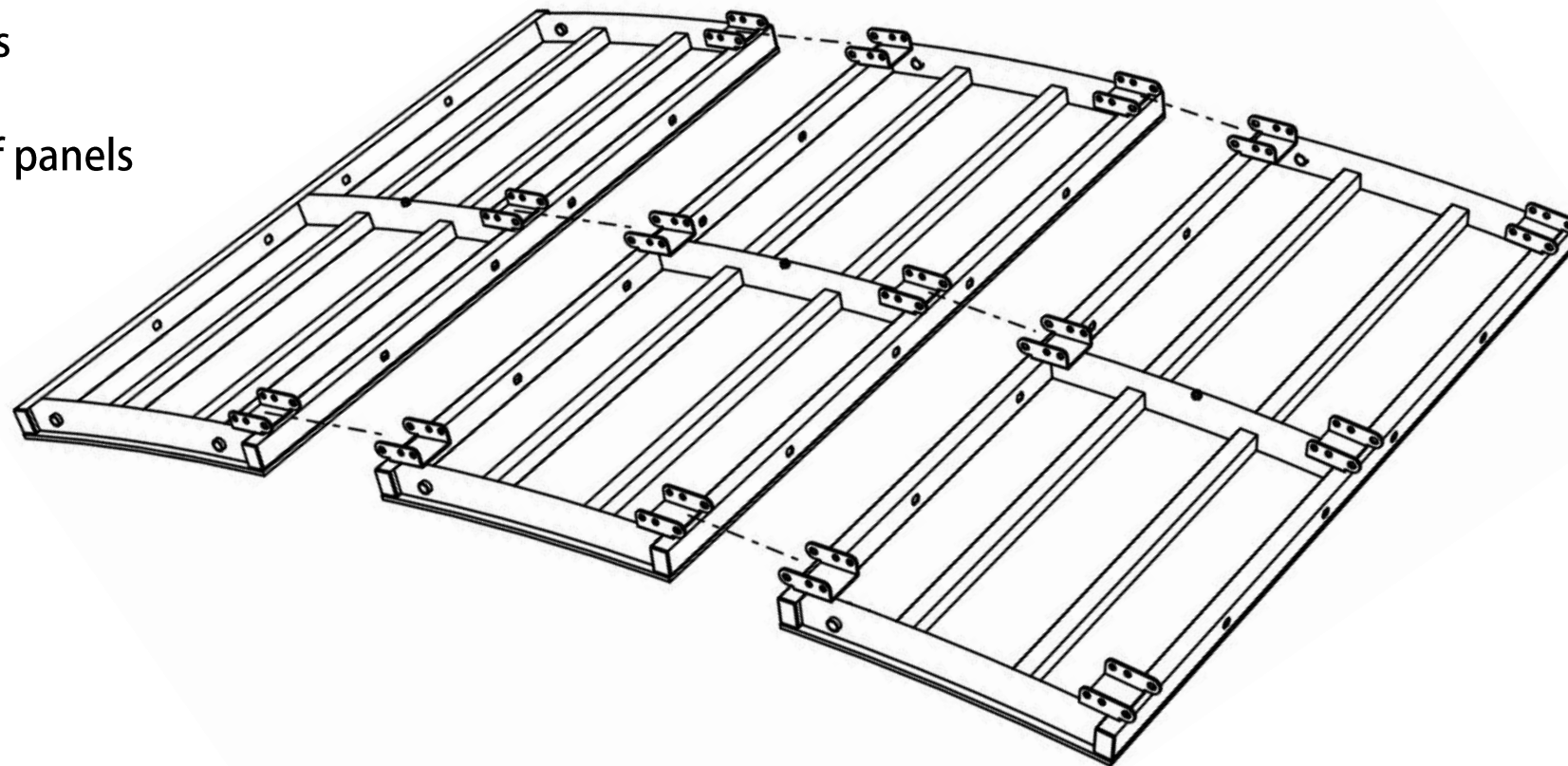


# ALIGNING PANELS

## STEP 1

Align the panels with the hinges together

Align the panels so the edges of panels are flush with each other





# BOLTING HINGES

## STEP 2

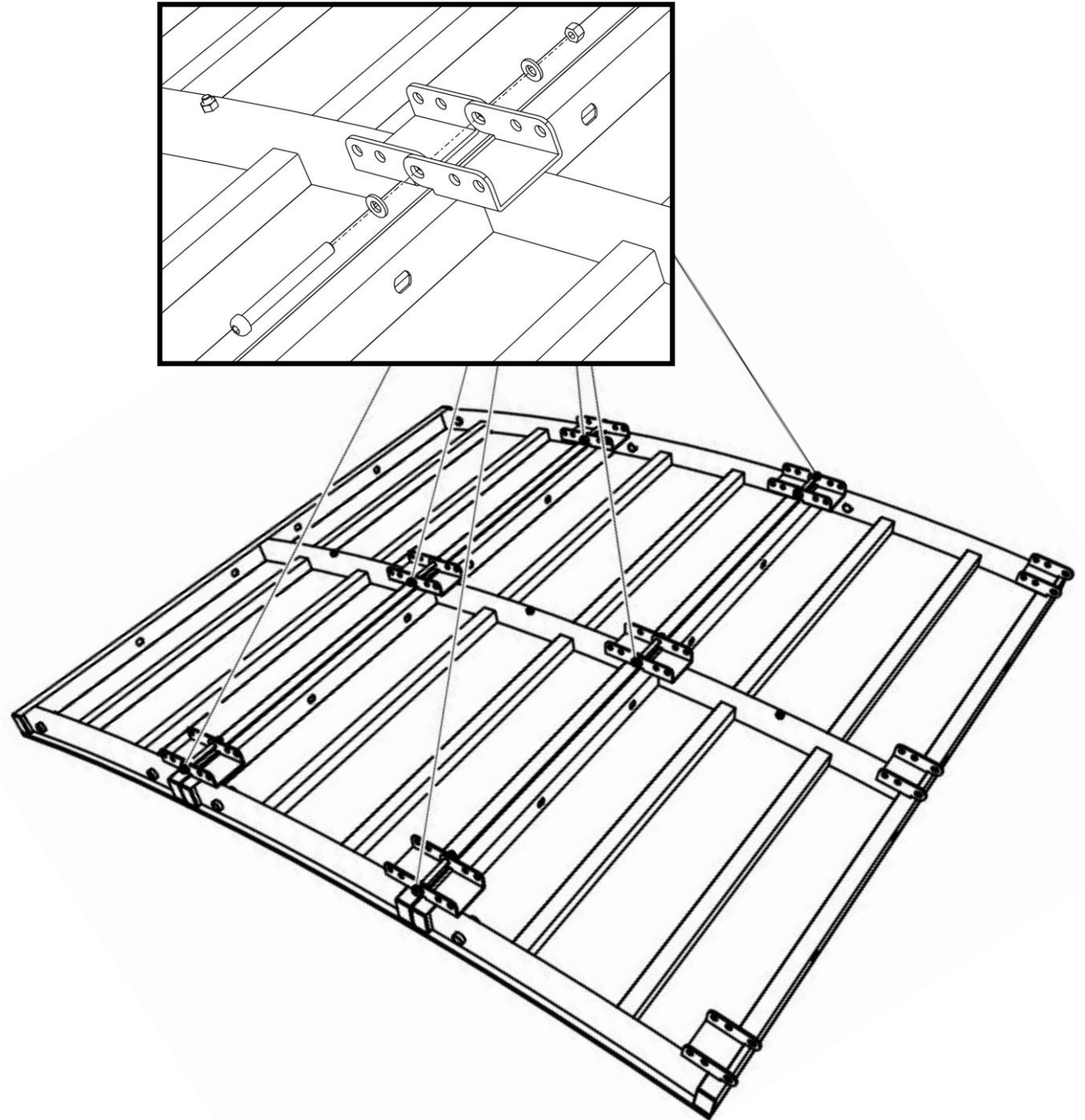
Bolt together the panels using the 3" bolts provided on the hinges

Place a small washer on the 3" bolt and insert it through both hinges

Follow it with a small washer and a lock nut to tighten the hinges together

### Caution:

Do not tighten the bolts too tight to allow the hinges to freely move

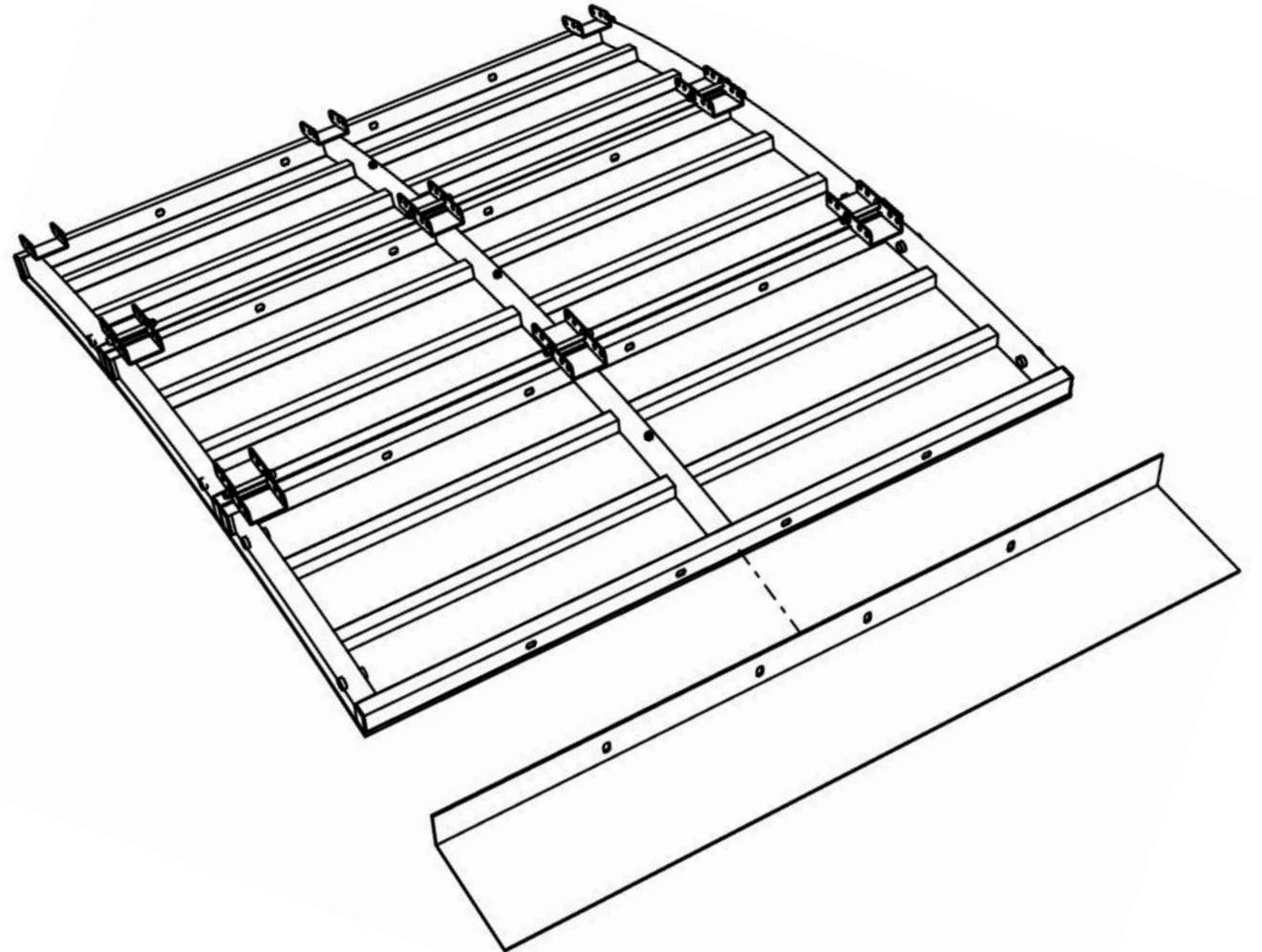


# TOE PIECE

## STEP 3

Place the toe piece on the flat side of the bottom panel

Align the 4 holes in the coping with the 4 holes in the tubing of the panel



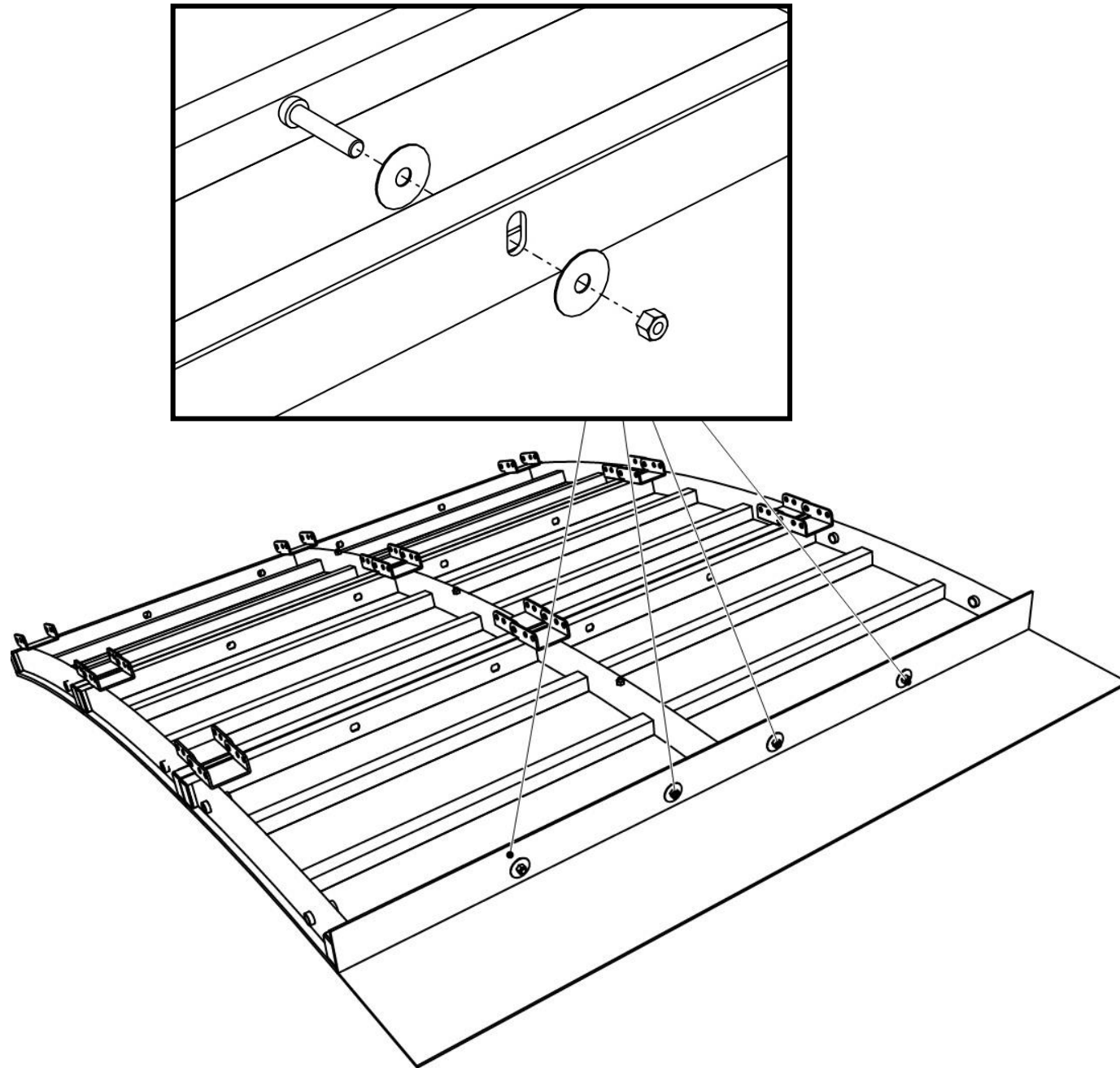
# TOE PIECE

## STEP 4

Use the 2" bolts to attach the toe piece to the bottom panel

Place a big washer onto the 2" bolt and insert it through the toe piece and tubing

Follow it with a big washer and a lock nut to tighten the toe piece to the launch ramp

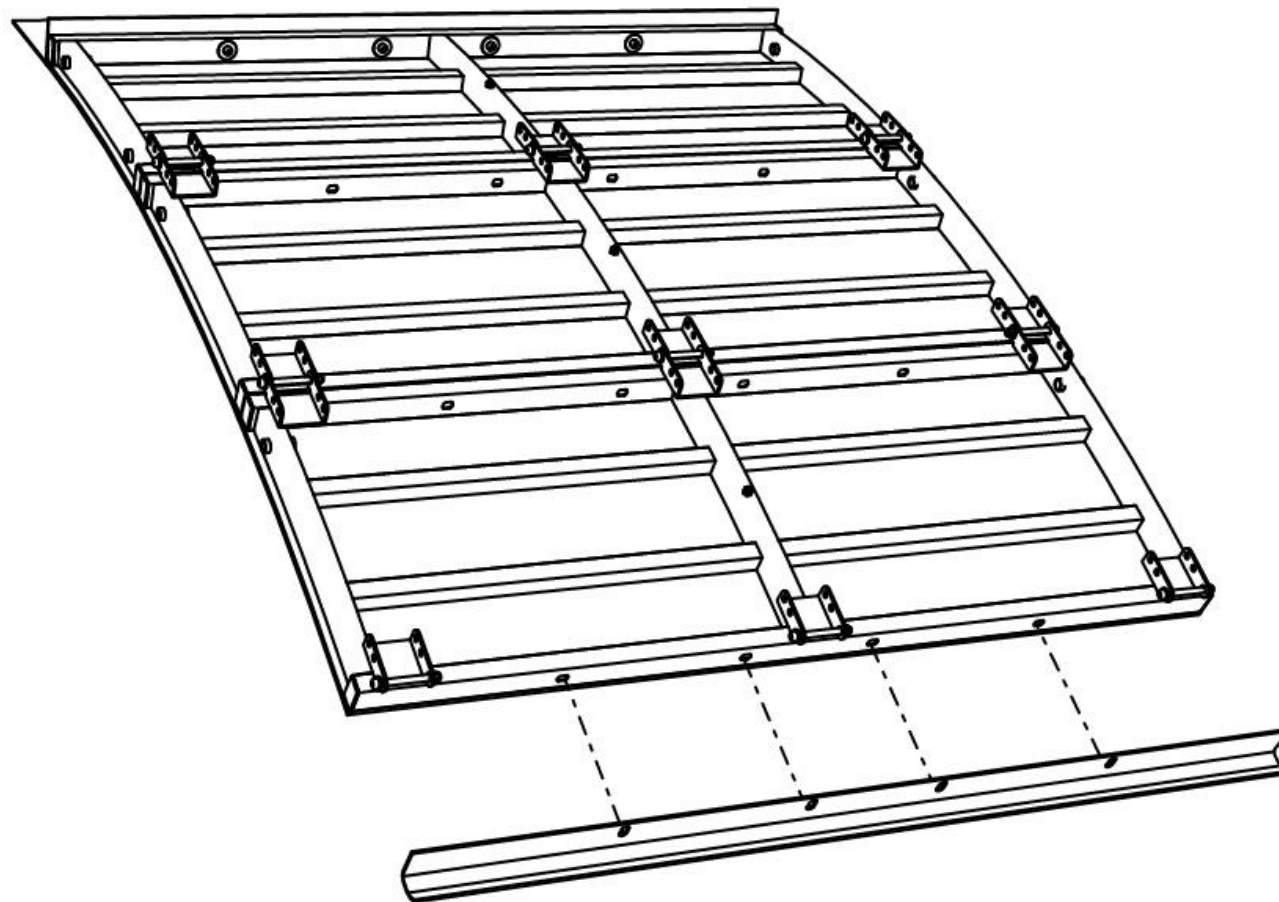


# COPING

## STEP 5

Place the coping on the flat side of the ramp so the curved piece will be on the top of the ramp as shown

Align the 4 holes in the coping with the 4 holes in the tubing of the panel



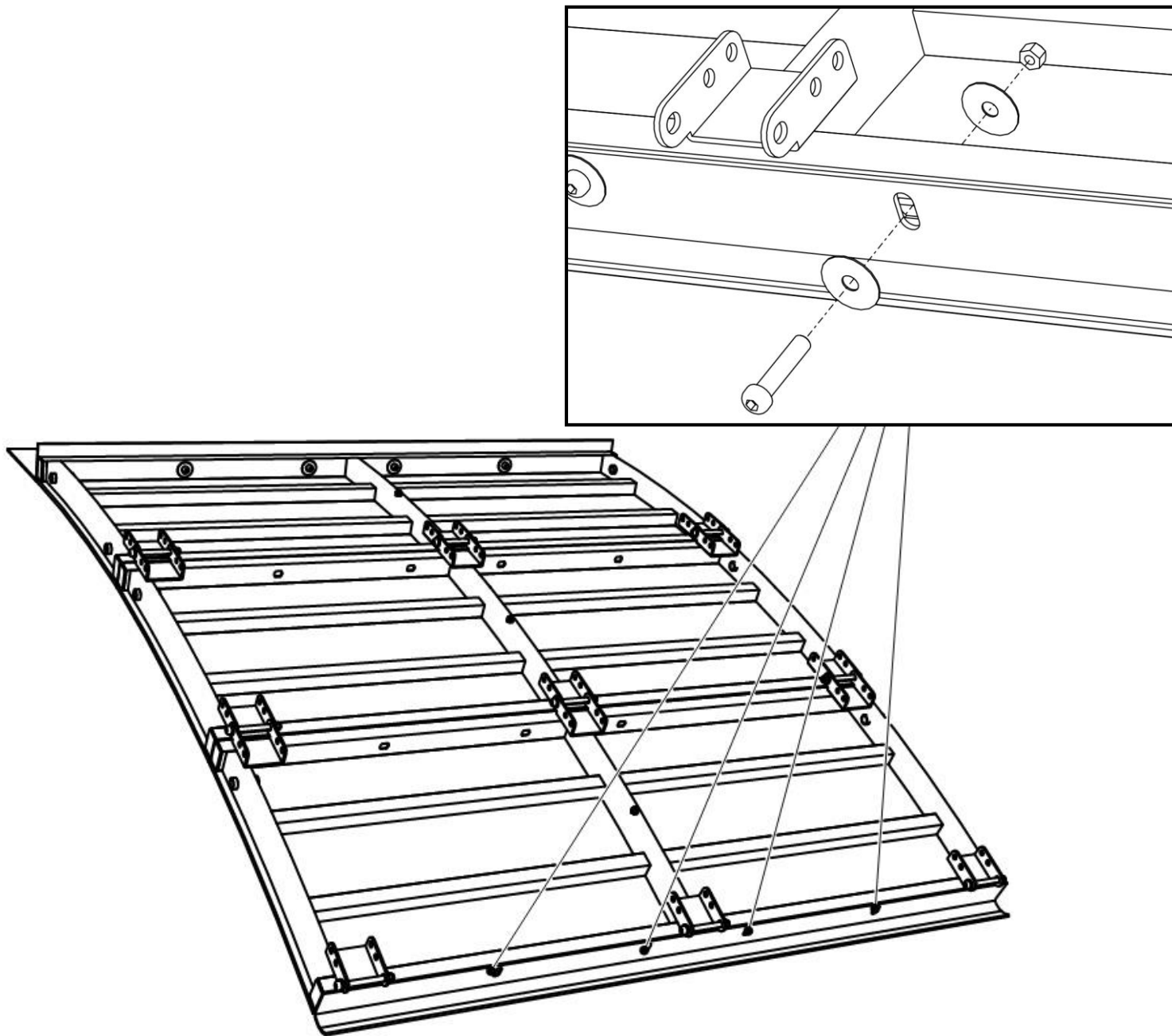
# COPING

## STEP 6

Use the 2" bolts to attach the coping to the ramp

Place a big washer onto the 2" bolt and insert it through the tubing and coping

Follow it with a big washer and a lock nut to tighten the coping to the ramp



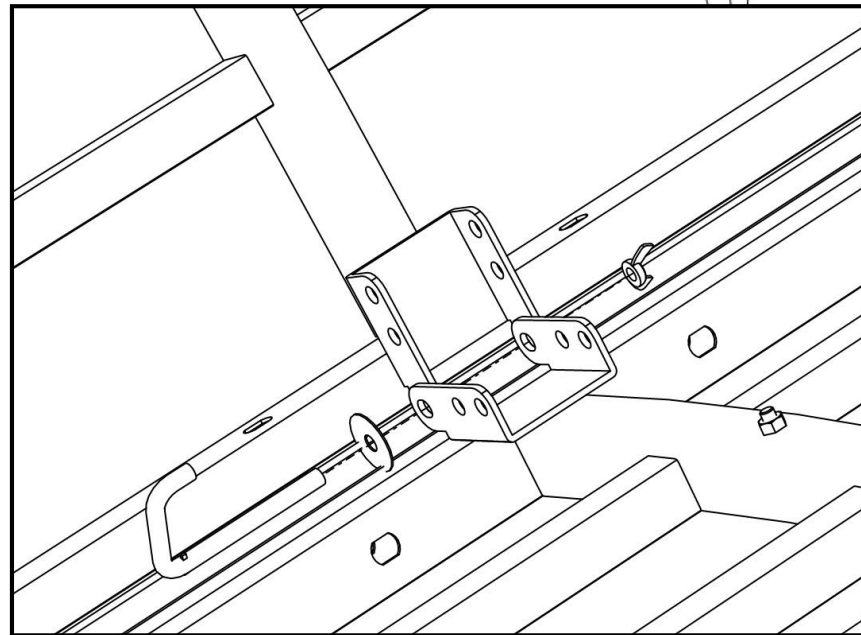
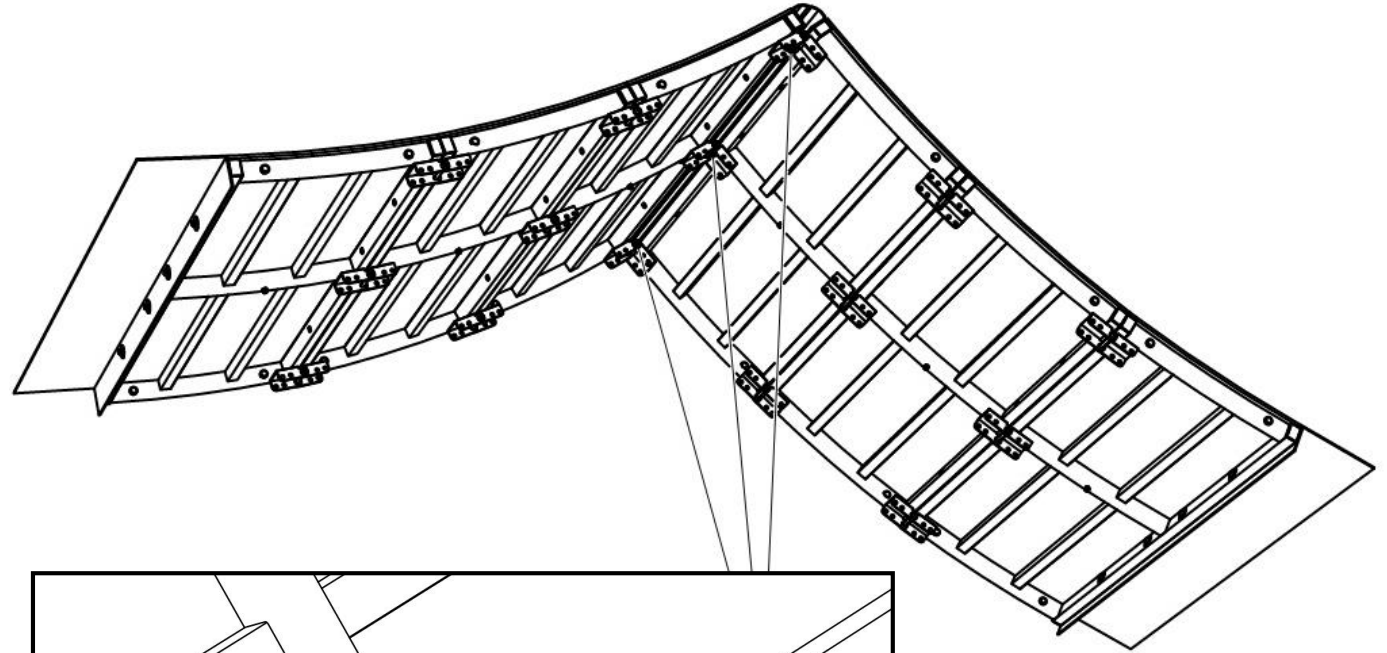
# BOLTING HINGES

## STEP 7

Bolt together the ramps using J-bolts

Place a big washer on the J-bolt and insert it through both hinges

Follow it with a wing nut to tighten the hinges together



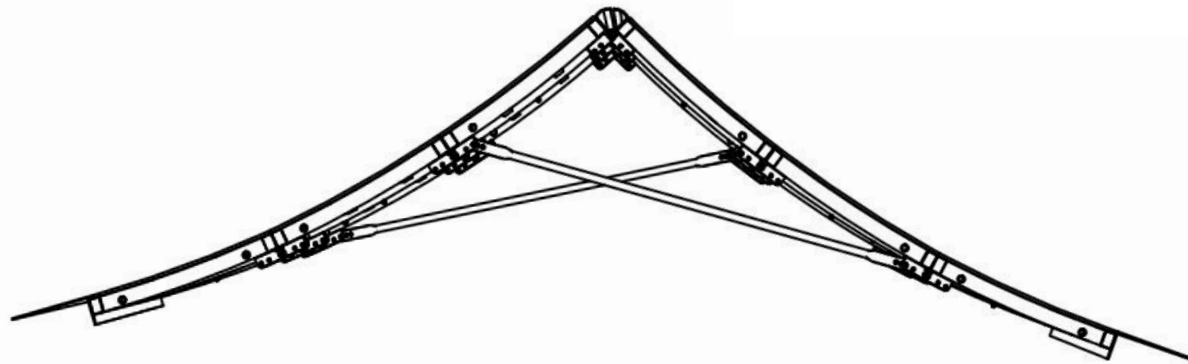
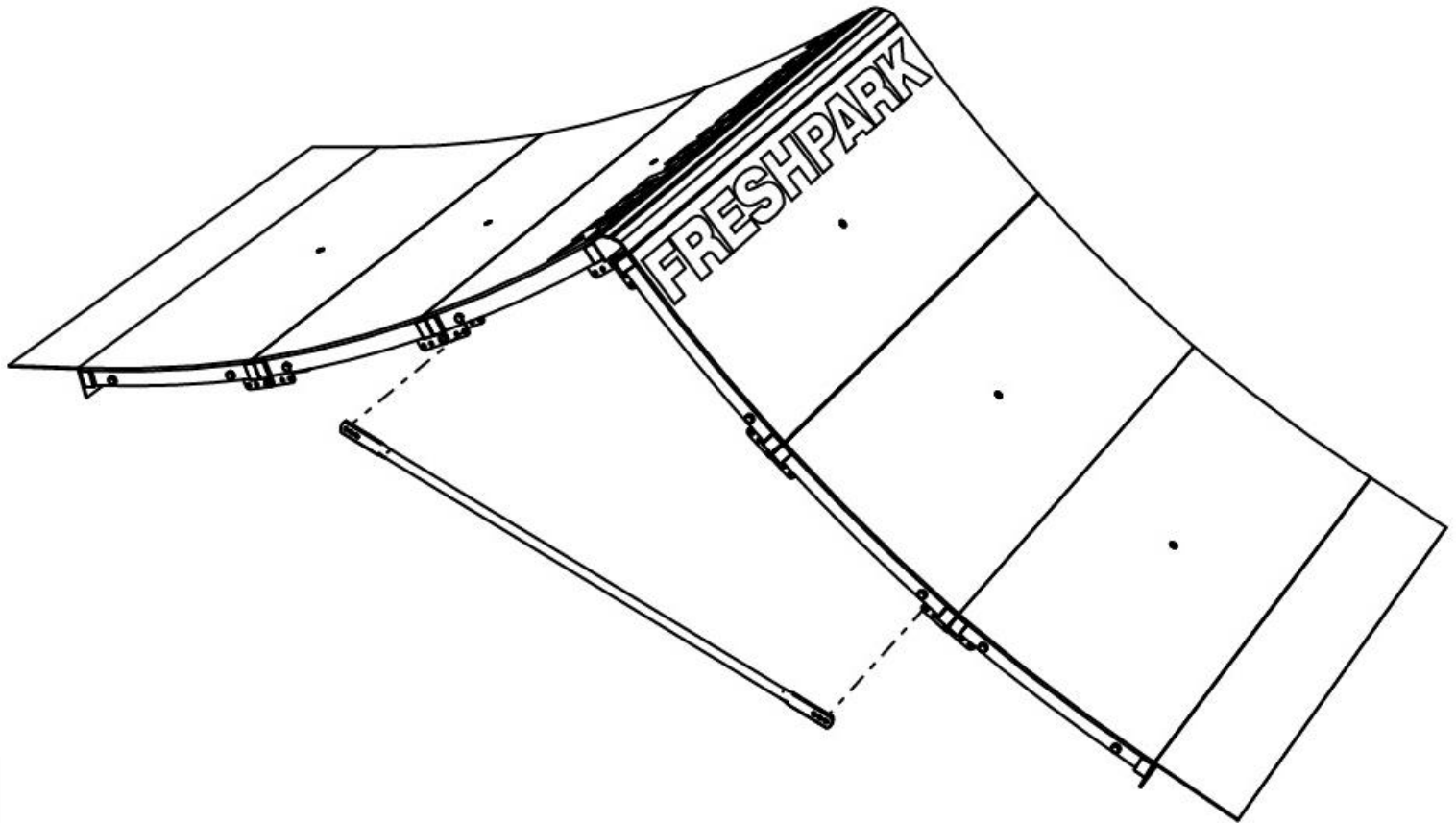
# SUPPORT BARS

## STEP 8

Place a long support bar on each side of the spine transfer

Bolt the two support bars onto the hinges of the ramps as shown holding them together

Alternate the position of the support bars so each both sides are different creating an X as shown



# SUPPORT BARS

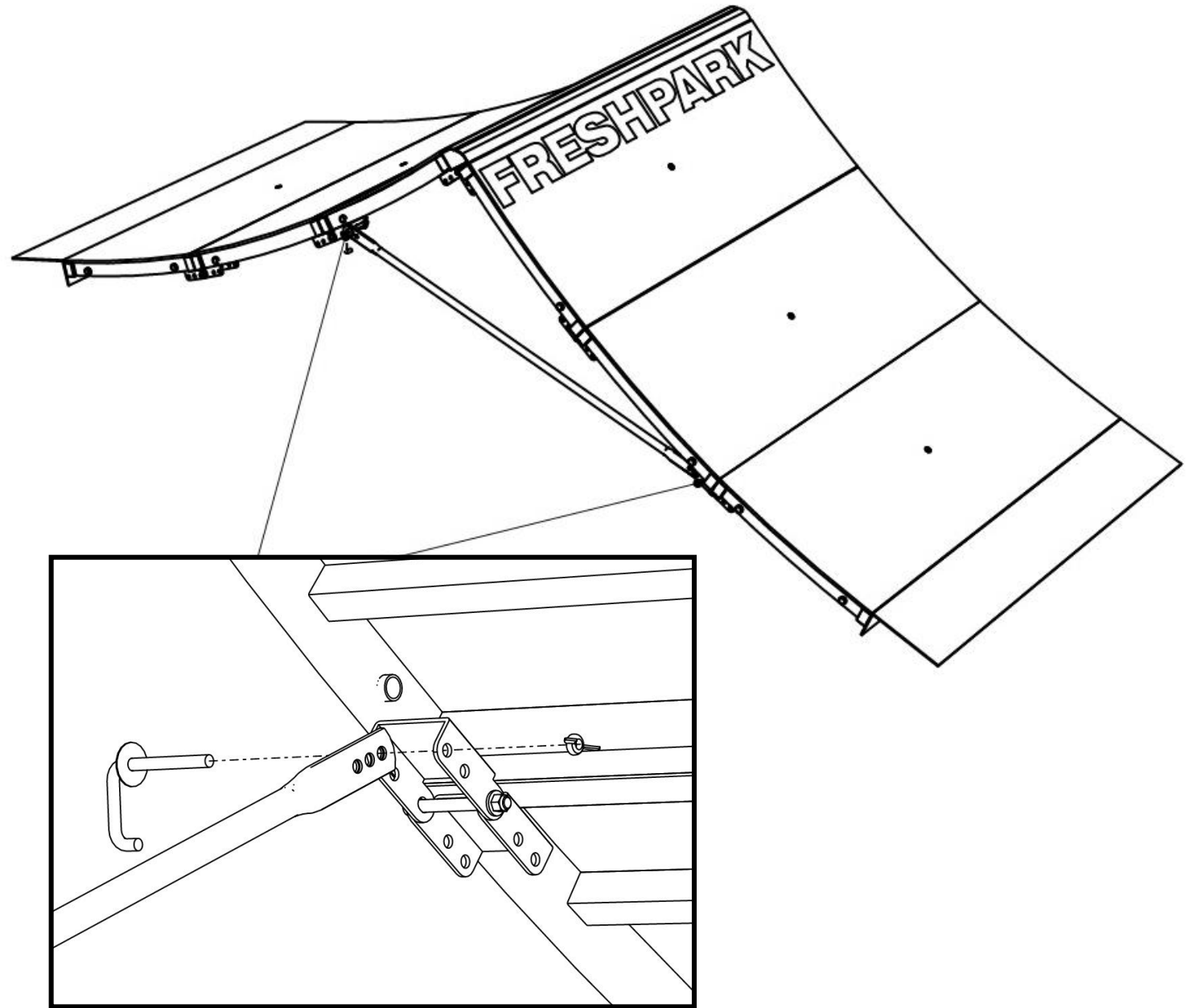
## STEP 9

Put a large washer onto a J-bolt and slide it through both the support bar and hinge

Tighten the support bars with a wing nut on the J-bolt to keep them secure

You may need to squeeze the ramps together to let the support bar have a tighter fit or reach the hinge

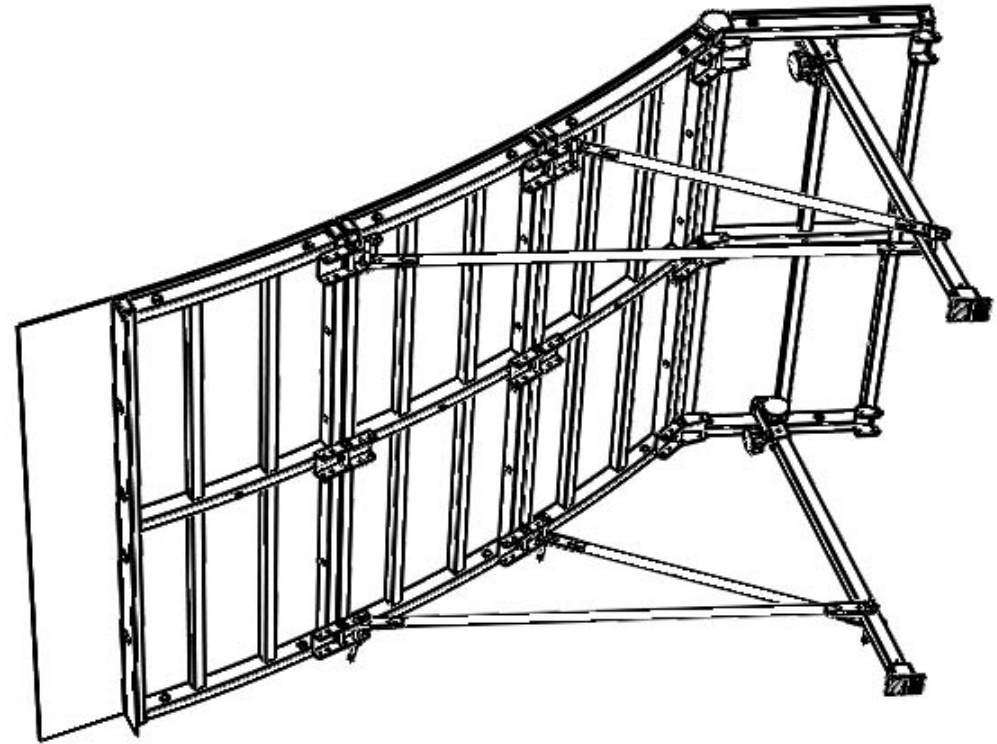
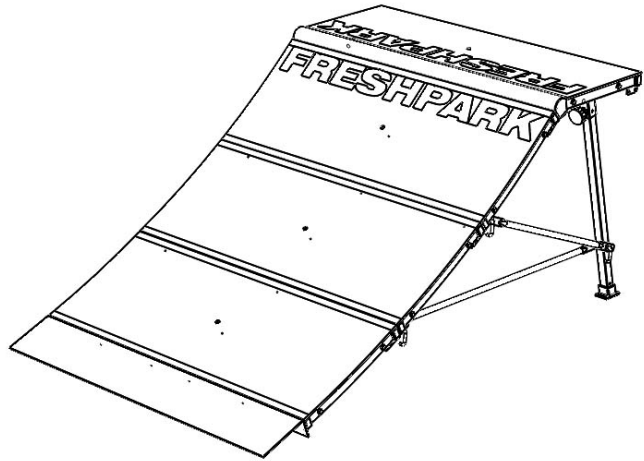
There are 3 adjustable holes on the support bar that you can use to allow the ramp to be secure without play





# Folding **FRESHPARK** Ramps

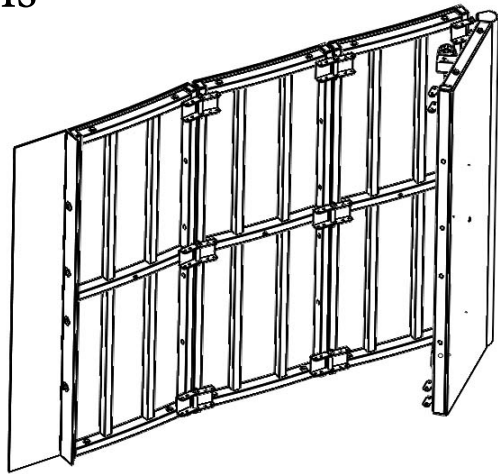
Step 1:  
Lay the ramp onto its side (team  
of 2 recommended)



# Folding **FRESHPARK** Ramps

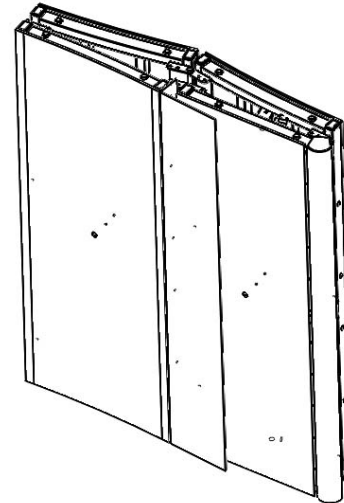
Step 2:

Remove all support bars and legs and carefully fold the panels



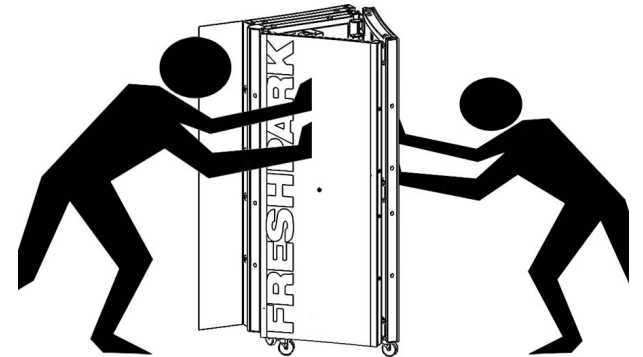
Step 3:

Fold into a desired configuration for easy storage



**Warning**

When transporting, never carry or push the ramp by yourself



*Caution: To reduce the risk of injuries to hands and fingers, never insert your hands or fingers in between the panels or any folding joints.*