

# **Parts Manual RBHGX**



**MAKING THE HARD PARTS EASIER!** 



# OWNER'S AND SERVICE MANUAL: BENSINK ROTARY BROOM MODEL RBHGX HYDRAULIC UNIT

Thank you for your purchase of one of our Bensink Rotary Brooms. Our goal at Bensink Manufacturing is to make "the hard parts easier!" We don't manufacture our products to create a market, but to fill a need. We hope you'll agree that it does make your work easier.

## **BEFORE YOU START!**

Fill engine with oil: 10 w 30 approx. ½ quart

Fill hydraulic reservoir (chrome cap) with standard tractor hydraulic oil: approx.4.7 gallons

Check both oil levels after you first run unit. The hydraulic oil needs to work through the system (filter and hoses). Check for any oil leaks. Check oil levels daily.

#### OPERATING THE RBHGX MODEL

Always start unit with valve handle in neutral position. For best performance, try running engine at fast idle while cleaning. Adjust according to cleaning application needs.

Always hook up red engine safety shutoff clip while operating unit.

Wear protective goggles and ear protection and additional safety wear required at job site.

When engaging broom rotation, broom head should be slightly off the ground. Once broom is engaged, lower to ground for cleaning or crack cleaning operation.

## TO CHANGE RBHGX FROM CLEANING MODE TO CRACK CLEANING MODE

- 1. remove left tire (standing behind unit) from the axle.
- 2. replace with smaller flat free tire included with unit and replace hair pin cotter
- 3. frame is now angled
- 4. run lower side of broom in cracks to clean out debris
- 5. replace with large wheel to return back to standard cleaning mode



### **MAINTENANCE**

Service Honda engine per manufacturer's recommendations Replace hydraulic filter per manufacturer's recommendations

#### REPLACING BROOM HEAD

Broom is removed from the under side

- 1. remove 3/8 x 3" safety bolt from shaft hub assembly
- 2. remove 1/4" bolts from taper lock hub and install in threaded holes of hub
- 3. evenly and slowly tighten 1/4" bolts until hub is released
- 4. once released, re-install ½ bolts loosely in original position and remove hub and broom assembly
  - 5. make sure 1" shaft spacer remains on shaft
  - 6. remove (4) 3/8" flat head bolts and nuts from broom head using 7/32" allen wrench and remove mounting plate

Install new broom (do not over tighten allen bolts) and re-assemble, 1<sup>st</sup> re-installing 3/8 x 3" shaft bolt and carefully tighten taper lock hub bolts

# **Parts List**

Part	Description	Part Number	Qty
Engine RBHGX	Honda Industrial Engine GX160	RB2000	1
Broom	Main Broom	RB1002	1
Tires	Flat Free Tires	RB1003	2
Safety Pin	Safety Pin for Handle Arm adjustment	RB1006	2
Black Lever Handle	Lever Handle to tighten Handle Bars	RB1007	1
Wheel Cotter Key	Cotter Key to hold wheels in place	RB1008	2
Wheel Washer	Washer for holding wheel in place	RB1009	2
Handle Bar plug	Black plastic plug on Handle Bars	RB1010	2
Grips	Rubber Grips on Handle Bars	RB1011	2
Bolt	Main Broom Bolt to mount on Motor Shaft	RB1015	1
Nut	Nylock Nut (Main Broom Bolt)	RB1016	1
Bolt	Broom Mount Plate Bolts	RB1021	4
Nut	Nylock Nut (Broom Mount Plate)	RB1022	4
Bolt	Main Bearing Bolts	RB2001	4
Nut	Nylock Nut (Main Bearing Bolts)	RB2002	4
Bolt	Pump Adapter Bolts Engine Side	RB2003	4
Bolt	Pump Adapter Bolts Pump Side	RB2004	4
Lock Washer	Pump Adapter Engine and Pump Side	RB2005	8
Bolt	Filter Mount Bolt	RB2006	2
Bolt	Hydraulic Motor Mounting Bolts	RB2007	4
Bolt	Hydraulic Valve Mounting Bolts	RB2008	3
Washer	Hydraulic Valve Mounting Washers	RB2009	3
Coupling	Engine Shaft Coupling	RB2010	1
Coupling	Pump Shaft Coupling	RB2011	1
Coupling Insert	Rubber Insert for Couplings	RB2012	1
Hydraulic Pump	Hydraulic Pump	RB2013	1
Pump Adapter	Mounts Pump to Engine	RB2014	1
Control Valve	Control Valve for Broom	RB2015	1
Filler Cap	Hydraulic Tank Filler/Breather Cap	RB2016	1
Filter	Hydraulic Oil Filter	RB2017	1
Broom Motor	Hydraulic Broom Motor	RB2018	1
Tapered Bushing	Tapered Bushing for Broom Mount Plate to mount on Motor Shaft	RB1025	1
Main Frame	Orange Main Frame of unit	RB2019	1
Broom Plate	Plate used to Mount Broom to Motor Shaft	RB1027	1
Handle Arm	Main Black Arm from Frame to Bars	RB1028	1
Handle Bars	Chrome Handle Bars	RB2020	1

Hose	Hydraulic Pressure Side Hose Labeled "A"	RB2021	1
Hose	Hydraulic Pressure Side Hose Labeled "B"	RB2022	1
Hose	Hydraulic Pressure Side Hose Labeled "Pressure"	RB2023	1
Hose	Hydraulic Return From Filter to Tank	RB2024	1
Hose	Hydraulic Return From Valve to Filter	RB2025	1
Hose	Hydraulic Pump Supply From Tank to Pump	RB2026	1
Hose Protector	Mesh Hose Protector Large	RB2027	1
Hose Protector	Mesh Hose Protector Small	RB2028	1
Hose Clamp	Hose Clamp for Holding Hydraulic Lines	RB2029	6
Kill Chord	Kill Switch Tether Chord	RB2030	1
Kill Chord	Kill Switch Assembly	RB2031	1
Spacers	Main Broom Bearing Spacers	RB2032	4
Motor Mount	Main Broom Motor Mounting Plate	RB2033	1
Motor Shaft	Main Broom Shaft (Motor to Broom)	RB2034	1



