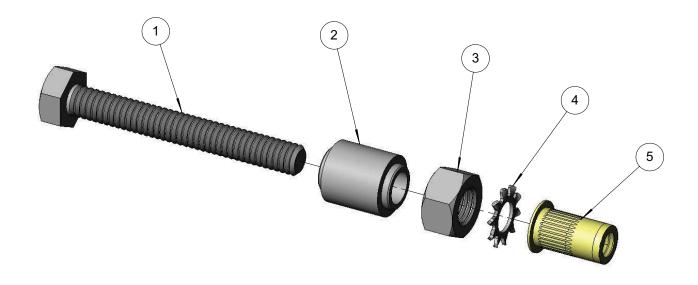
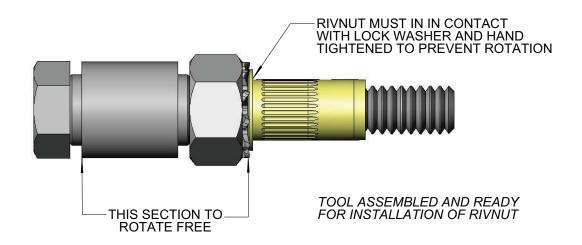
BILL OF MATERIAL				
NO.	PART NUMBER	DESCRIPTION	QTY.	
1	200-0248	BOLT 1/4-20 x 2 - HEX HEAD - FULLY THREADED - 18-8 SS	1	
2	290-0040	BUSHING ؽ x ½ L - SS - HOOD HINGE	1	
3	200-0213	HEX NUT - 5/16 - DOUBLE CHANFER - SS	1	
4	200-0249	WASHER LOCK - 1/4" - EXTERNAL TOOTH - ZINC PLATED	1	
5	200-0071	RIVNUT - 1/4 x 20 - OPEN END - (SHOWN PRESSED)	1	





## TO INSTALL RIVNUT:

- USE A 1/2" WRENCH OR LOCKING PLIERS TO HOLD THE 5/16 HEX NUT. THIS PREVENTS THE RIVNUT FROM SPINING AND ALLOWS IT TO BE DRAWN TO COMPRESS IT.
- USE A 7/16" SOCKET OR WRENCH TO TURN THE 1/4-20 HEX HEAD BOLT IN CLOCKWISE DIRECTION. THIS WILL DRAW THE RIVNUT FORWARD COMPRESSING THE INSERT.
- DO NOT OVERTIGHTEN THE 1/4-20 BOLT OR THREADS MIGHT BE STRIPPED OF THE RIVNUT.
- LOOSEN THE 1/4-20 BOLT AND REMOVE THE ASSEMBLY LEAVING THE RIVNUT IN PLACE FOR USE.

an ex July 19, 2007 8:35:30 A	Alfresco	
ST SAVED BY: >> acti	SUPERIOR EQUIPMENT SOLUTIONS 7039 EAST SLAUSON AVENUE COMMERCE. CA. 90040	

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PROJECT TITLE: ••• PROJECT •••

DRAWING TITLE:

RIVNUT INSTALLER FOR 1/4 IN

DRAWING NO.:

180-0129

SHEET 1 OF 1