



Custom Speed Parts Mfg., Inc.

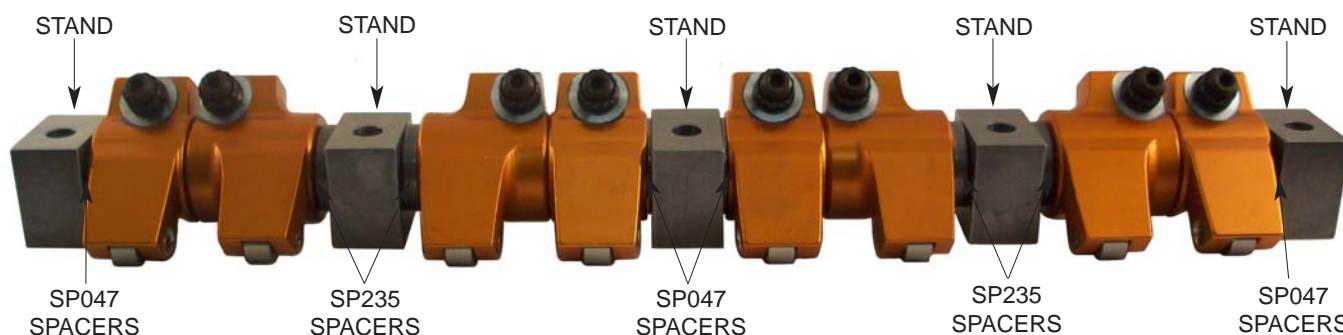
19769 Progress Drive • Strongsville Ohio 44149

Ph: (440) 238-3260 • Fax: (440) 238-2204

www.harlandsharp.com

Part # S7002W2K

The rocker set you received will fit SB Mopar A 340-360 W2-W5 Race cylinder heads. This high quality rocker kit includes heavy wall, specially hardened, offset rocker shafts, needle bearing roller rockers, adjusters, 12pt. jam nuts, spacers and .180 offset stands. For ease of installation we included a diagram of the rocker assembly with proper placement of the components.



Replacement Parts:

- 8 pcs. - 7002-1 rocker arms (*specify ratio*)
- 4 pcs. - L7002W2-1 rocker arms (*specify ratio*)
- 4 pcs. - R7002W2-1 rocker arms (*specify ratio*)
- 2 - 7002W280-1 shafts
- 2 - SP047K spacer kit (8 pcs.)
- 2 - SP235K spacer kit (8 pcs.)
- 1 - 180BW2k stand kit (10 pcs.)
- 4 - MA716K adjusters & nuts (16 pcs.)

HS also recommends the following installation tips.

- Install adjusters into rockers before bolting to engine. Leave adjusters loose.
- Apply oil or lube to roller tip and pushrod ball before installing on engine or allow rocker assembly to soak in 30W oil for 1/2 hour prior to install.
- You want approximately .008 to .012 clearance gap per cylinder (bolt to bolt)
- Torque rocker hold down bolts to 25 ft. lbs.
DO NOT OVERTIGHTEN!
- Hand tighten adjuster jam nut or do not exceed 18-20 ft. lbs.
DO NOT OVERTIGHTEN!



The rocker adjusters are a 7/16-20 screw with a 5/16 ball. You have to use pushrods with a 5/16 cup end. When setting pushrod length have no more than 2 and no less than 0 threads showing on the bottom side of the rocker, between the ball and rocker body. This is to make sure the pushrod contact point and rocker geometry are correct.

If you need assistance with this please contact our tech support @ 440.238.3260 M-F 7am to 4pm EST. Thanks