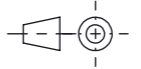
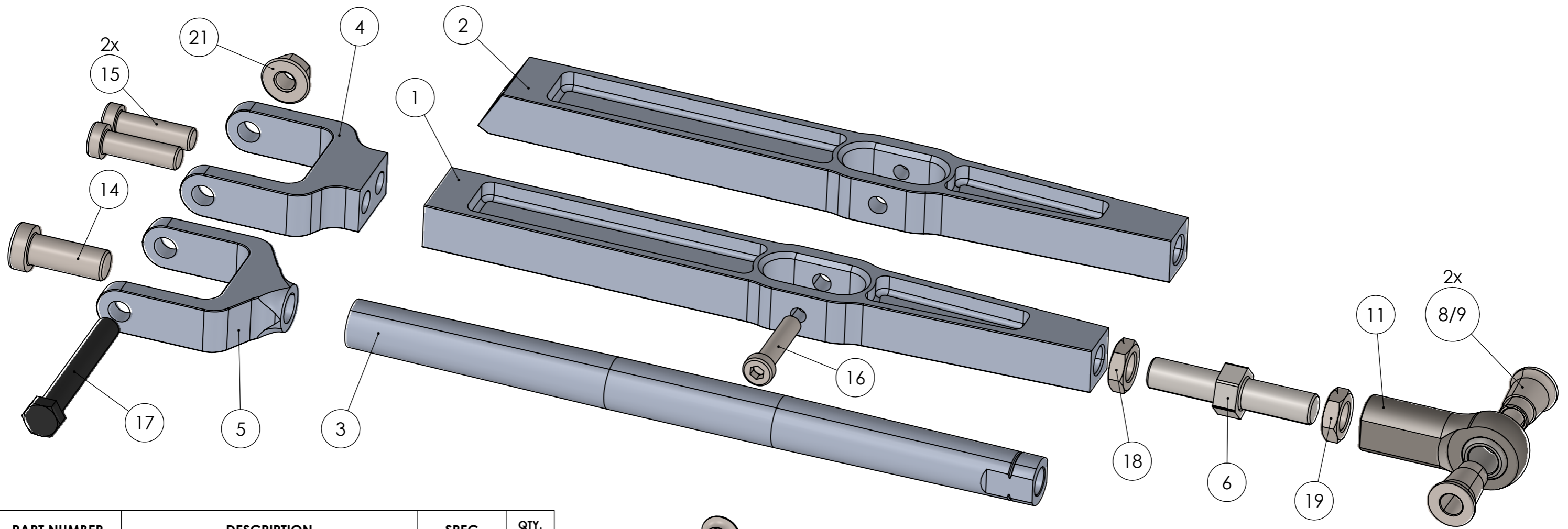
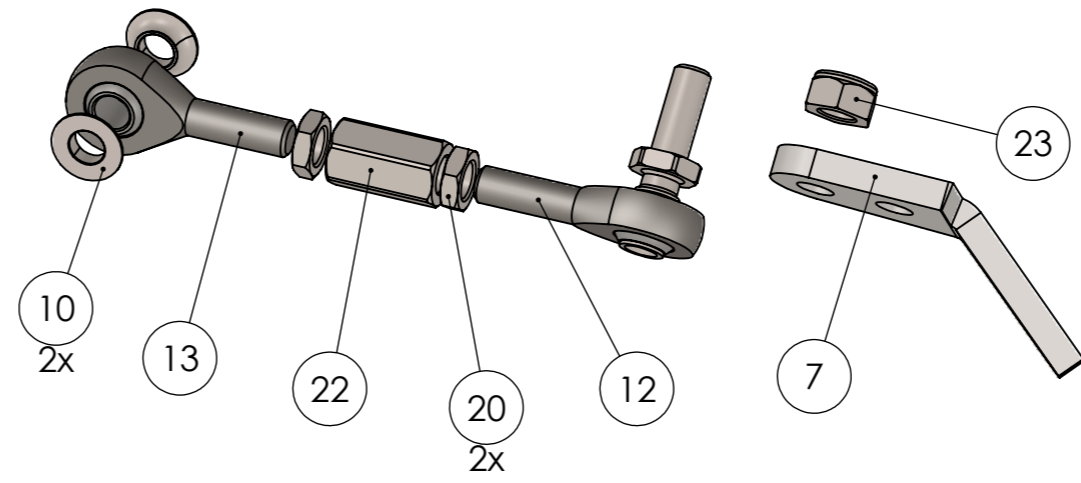
		General tolerance SFS-EN 2768-m		Description RACE rear control arm kit		
		Welded structures EN-ISO 13920		Specification BMW E36 / E46		
Drawn By	Name ML	Date 19/09/2021		Number MRT-20005		Rev A
Approved By	NL	18/10/2021		Type	Material	Mass

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#	Torque rate, Nm
14, 18, 19	100
15, 17, 21	90
16, 20, 23	47

Assemble all forkhead screws with Loctite



#	PART NUMBER	DESCRIPTION	SPEC	QTY. per side
1	MRT-10005-1.1	Upper arm, straight		1
2	MRT-10005-1.2	Upper arm, angled		1
3	MRT-10005-2	Lower arm (camber)		1
4	MRT-10005-3.1	Forkhead	Upper	1
5	MRT-10005-3.2	Forkhead	Lower	1
6	MRT-10005-4	M16x1.5 adjuster screw		1
7	MRT-10005-5L/R	Sway bar weld bracket	Upper	1
8	MRT-10005-6.1	M16 rod end spacer, short	Lower	2
9	MRT-10005-6.2	M16 rod end spacer, long	Upper	2
10	MRT-10005-7	M10 rod end spacer	Upper	2
11	XF16x1.5	rod end		1
12	XM10 stud	rod end		1
13	XM10	rod end		1
14	DIN7984 M16x35	screw	Lower	1
15	DIN7984 M12x40	screw	Upper	2
16	DIN7984 M10x45	screw	Upper	1
17	DIN931 M12x90	bolt		1
18	DIN936 M16x1.5 LH	half nut		1
19	DIN936 M16x1.5	half nut		1
20	DIN936 M10	half nut		2
21	DIN6923 M12	flange nut		1
22	DIN6334 M10	extension nut		1
23	DIN985 M10	nyloc nut	Upper	1



General tolerance
SFS-EN 2768-m
Welded structures
EN-ISO 13920

Description		RACE rear control arm kit	
Specification		BMW E36 / E46	
Number	MRT-20005	Rev	A
Type	Finish	Material	Mass
Scale	1:2	Sheet	2 / 2 A3

Name	ML	Date	19/09/2021
Approved By	NL	Date	18/10/2021

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