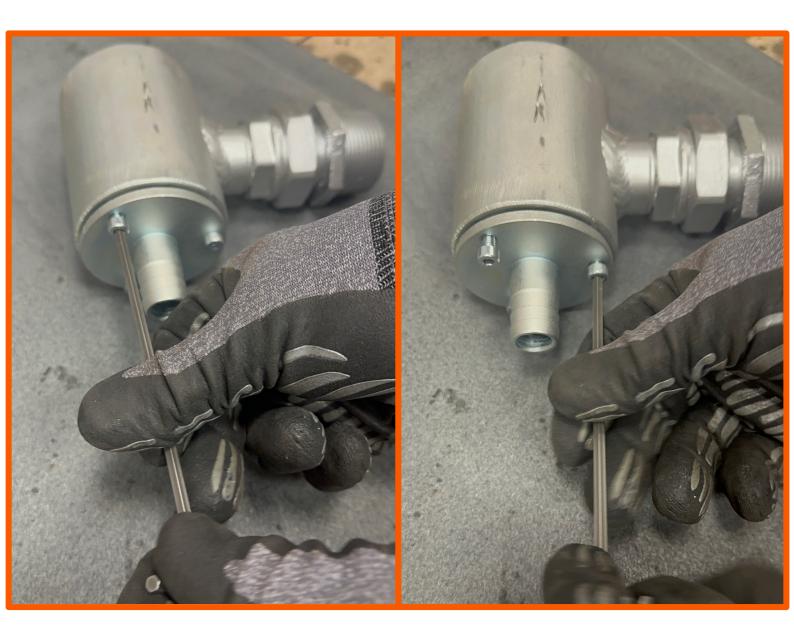
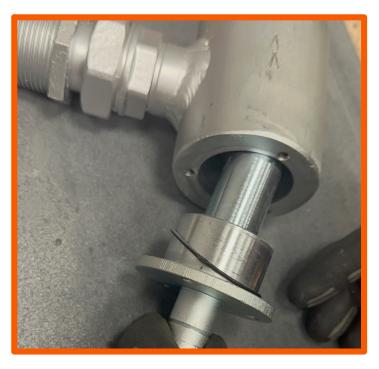


Oring replacement and cube valve placement instruction

Step 1

Unscrew 3 screws on the side of the cube valve





Step 2

Open it and take out the side part with rubber oring inside



Step 3

Take the old rubber oring off



Step 4

Replace the oring by putting a new one on the same place - make sure it's all the way down touching the base



Step 5

Put the side part with new rubber oring back inside the cube valve



Step 6

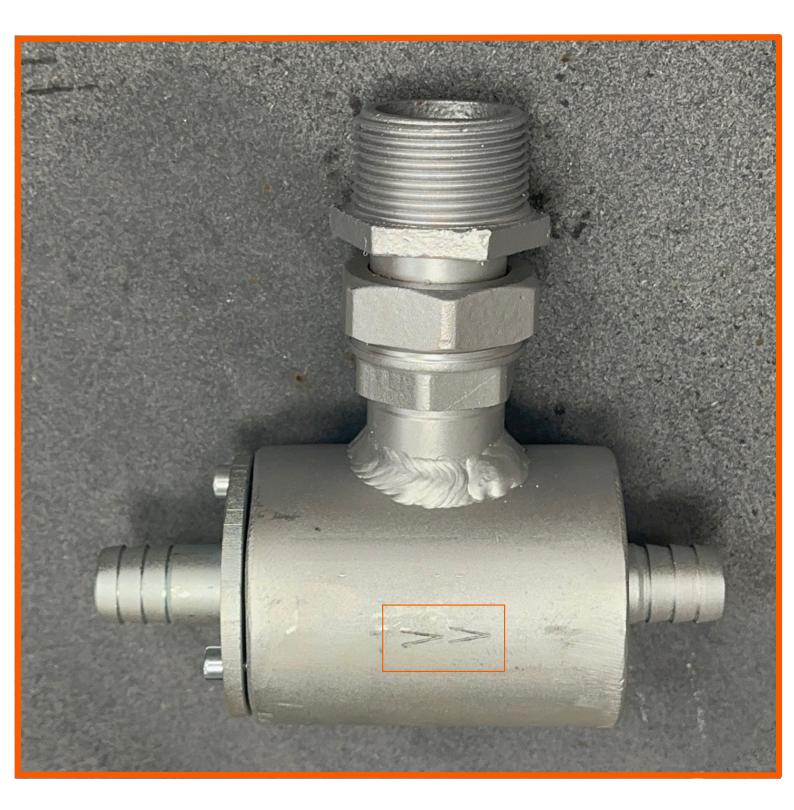
Make sure that the rubber oring is in the right place at the end



Step 7

Put the 3 screws back in and tighten them

This is a photo of a cube valve ready to be mounted



The new cube valves have the sign ">>" which is showing the direction of placing the cube valve on the machine

This is a photo of a cube valve mounted to the machine

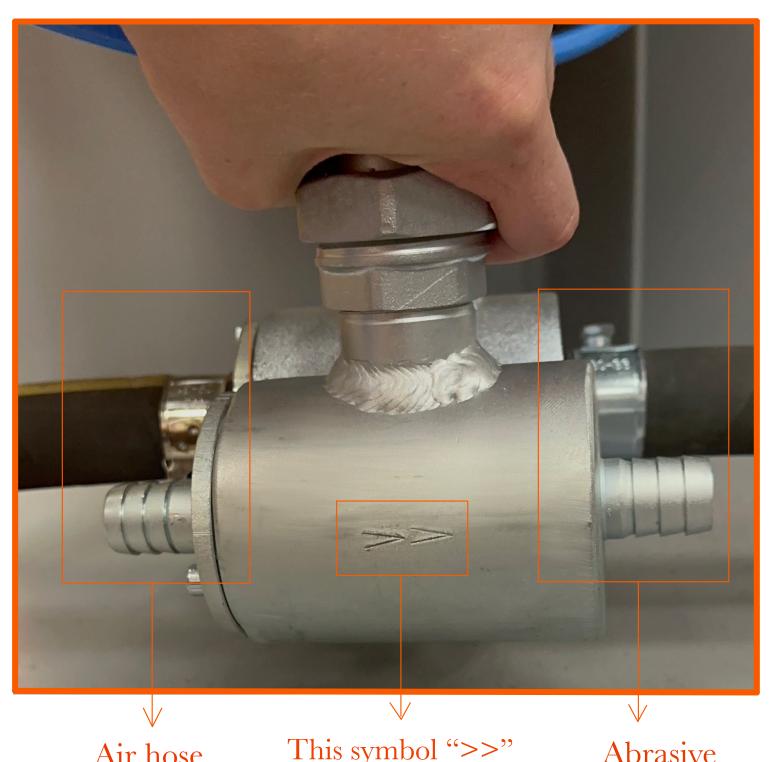
(without the symbols)



The left part with the plate and screws (as well the rubber oring) on is the one where the air hose goes

The right part is permanent and welded - the abrasive hose goes on it

This is a photo of a cube valve (without the symbol) mounted to the machine and in front of it there is a new cube valve with the symbol ">>" to show the placement of the sides of the valve



Air hose

This symbol ">>" indicates the sides of the valve

hose