

WATER BASED SILVER CONDUCTIVE COATING WATER BASED SILVER CONDUCTIVE PRINT

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: SP-60+

Other Means of Identification: Water Based Silver Conductive Coating /

Water Based Silver Conductive Print

Related Part # SP-40, SP-20

Recommended Use and Restriction on Use

Use: Silver filled, electrically conductive coating

Uses Advised Against: Not available

Details of Manufacturer or Importer

Importer

M.E. Taylor Engr, Inc. 15817 Crabbs Branch Way Rockville, Maryland, USA 20855 M.E. Taylor Engr, Inc. (Head Office) 21604 Gentry Lane

Brookeville, Maryland, USA

20833

+1 301-975-9798

E-MAIL support@semicro.org
WEB www.semicro.org

E-MAIL (Competent Person): support@semicro.org

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents) USA or CANADA—Call CHEMTREC at +1-800-424-9300

For emergencies involving the transport of dangerous goods; 24/7 service CANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

Page **1** of **15**



WATER BASED SILVER CONDUCTIVE COATING WATER BASED SILVER CONDUCTIVE PRINT

Section 2: Hazard(s) Identification

Classification of Hazardous Chemical

GHS Categories

Criteria		Category	Signal Word	Pictograms
Reproductive Toxicity		1	Danger	Health
Hazardous to the Aquatic Environment	Chronic	1	Warning	Environment

Note: The degree of severity is ranked within each hazard class from

1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	DANGER
Pictograms	Hazard Statements
	H360: May damage fertility or the unborn child
***	H410: Very toxic to aquatic life with long lasting effects
Prevention	Precautionary Statements
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P280	Wear protective gloves, protective clothing, and eye protection.
P273	Avoid release to the environment.

Section continued on the next page

Page 2 of 15



Continued..

Response	Precautionary Statements
P308 + P313	IF exposed or concerned: Get medical advice or attention.
P391	Collect Spillage.
Storage	Precautionary Statements
P405	Store locked up.
Disposal	Precautionary Statements
P501	Dispose of contents in accordance to local, regional, national, and international regulations.

Hazards Not Otherwise Classified

Other	Hazard Statements/Precautionary	Signal	Pictograms
Criteria	Statement	Word	
Argyria	Long term exposure to silver powder or compounds can lead to an irreversible bluegrey discoloration of the skin.	None	None

Section 3: Composition/Information on Ingredients

CAS#	Chemical Name	%(weight)
7440-22-4	silver	48%
14807-96-6	talc	2%
126-33-0	sulfolane	1%



Section 4: First-Aid Measures Exposure Condition GHS Code/Symptoms/Precautionary Statements **IF INHALED** P304 + P340, P308 + P313 cough, shortness of breath, headache Immediate Symptoms Response Remove person to fresh air and keep comfortable for breathing. IF exposed or concerned: Get medical advice or attention. IF ON SKIN P302 + P352, P308 + P313 **Immediate Symptoms** dry skin, redness, mild irritation Response Wash with plenty of water. IF exposed or concerned: Get medical advice or attention. **IF IN EYES** P305 + P351 + P338, P308 + P313 Immediate Symptoms redness, mild irritation Response Rinse cautiously with water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical advice or attention. IF SWALLOWED P301 + P330, P331, P308 + P313 **Immediate Symptoms** low toxicity: no symptoms known or expected Response Rinse mouth. Do NOT induce vomiting.

Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use extinguishing media suitable for surrounding material.
Specific Hazards	Produces irritating and toxic fumes in fires or in contact with hot surfaces.
Combustion Products	Produces carbon oxides (CO, CO_2), silver oxides fumes, and nitrogen oxides (NO_x).
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

IF exposed or concerned: Get medical advice or attention.



Section 6: Accidental Release Measures

Personal Protection Use personal protection recommended in Section 8.

Precautions for Avoid breathing the mist/spray/vapors. Remove or keep away

Response all sources of extreme heat or open flames.

Environmental Avoid releasing to the environment. Prevent spill from entering

Precautions drains and waterways.

Containment Methods Contain with inert and non-flammable absorbent (such as soil,

sand, vermiculite).

Cleaning Methods Collect liquid in a sealable, waste container. Sprinkle inert

absorbent compound onto spill, then sweep into the container. Wash spill area with soap and water to remove the last traces

of residue.

Disposal Methods Dispose of spill waste according to Section 13.

Section 7: Handling and Storage

Prevention Keep out of reach of children.

Obtain special instructions before use. Do not handle until all

safety precautions have been read and understood.

Handling Wear protective gloves, protective clothing, and eye protection.

Wash hands thoroughly after handling.

Avoid release to the environment. Collect spillage.

Storage Store locked up.

Keep away from incompatible substances.



Section 8: Exposure Controls/Personal Protection

Substances with Occupational Exposure Limit Values

Chemical Name	Country/ Provinces	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
silver	ACGIH	0.1 mg/m ³	Not established
(metal dust, mist)	U.S.A. OSHA PEL	0.01 mg/m ³	Not established
(metal)	Canada AB	0.1 mg/m ³	Not established
(Ag and its compounds)	Canada BC	0.01 mg/m ³	0.03 mg/m ³
(metal, dust, fumes)	Canada ON	0.1 mg/m ³	Not established
	Canada QC	0.1 mg/m ³	Not established
talc (non-asbestos fiber)	ACGIH	2 mg/m ³	Not established
	U.S.A. OSHA PEL	20 mppcf a)	Not established
	Canada AB	2 mg/m ³	Not established
	Canada BC	2 mg/m ³	Not established
	Canada ON	2 mg/m ³	Not established
	Canada QC	3 mg/m ³	Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from RTECS database² and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

 Million particles per cubic foot of air, based on impinge samples counted by light-field technique.

Engineering Controls

Ventilation

Keep airborne concentrations below the occupational exposure limits (OEL).

Section continued on the next page

Page **6** of **15**



Personal Protective Equipment

Eye protection Wear appropriate protective eyeglasses or chemical safety

goggles.

RECOMMENDATION: Ensure that glasses have side shields for

lateral protection.

Skin Protection For likely or incidental contacts, use nitrile, neoprene, or other

chemically resistant gloves.

Respiratory Protection For over-exposures up to 10 x OEL of mist/vapors/spray, wear

respirator such as a half-mask respirator with organic vapor

cartridges and particulate filter.

Above 10 x OEL, use a positive-pressure, air-supplied respirator

or a self-contained breathing apparatus.

RECOMMENDATION: Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3.

The respirator should be fitted to the employee by a

professional. Ensure vapor cartridges are stored in sealed plastic

bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.



WATER BASED SILVER CONDUCTIVE COATING WATER BASED SILVER CONDUCTIVE PRINT

Section 9: Physical and Chemical Properties

Physical State	Liquid	Lower Flammability Limit	Not applicable
Appearance	Dark grey	Upper Flammability Limit	Not applicable
Odor	Musty	Vapor Pressure a)	23 hPa [17 mmHg]
Odor Threshold	Not available	Vapor Density	Not available
pH	Not available	Relative Density @25 °C	1.5
Freezing/Melting	Not	Solubility in	Miscible
Point	available	Water	
Initial Boiling	≥100 °C	Partition Coefficient	Not
Point	[≥212 °F]	n-octanol/water	available
Flash Point	Not	Auto-ignition	Not
	available	Temperature	available
Evaporation	Not	Decomposition	Not
Rate	available	Temperature	available
Flammability	Non	Viscosity	Not
	flammable	@40 °C	available

a) Calculated using from volatile components parameters and Raoult's Law.

Section 10: Stability and Reactivity

Reactivity Not available

Chemical Stability Chemically stable at normal temperatures and pressures.

Conditions to Ignition sources, open flames, excessive heat, and incompatible

Avoid substances

Incompatibilities Oxidizing agents, strong acids, peroxides, acetylenic compounds

Polymerization Will not occur

Decomposition Will not decompose under normal conditions. For thermal

decomposition, see combustion products in Section 5.

Page 8 of 15



Section 11: Toxicological Information

Summary of Effects and Symptoms by Routes of Exposure

Eyes May cause eye redness, mild irritation, and/or pain.

Skin May cause dry skin, redness and/or mild irritation.

Inhalation May cause cough, shortness of breath and/or headaches.

Ingestion Low toxicity: no symptoms known or expected

Chronic Exposure to silver powder may also cause argyria, an irreversible

blue-grey discoloration of the skin.

Ingestion or inhalation of paint material, mist, or vapor during pregnancy may increase the chances fetal death and developmental

defects.

Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50	LD50	LC50
	oral	dermal	inhalation
silver	>2 000 mg/kg	>2 000 mg/kg	5.16 mg/m³
	Rat	Rat	4 h Rat (dust)
talc	Not	Not	Not
	available	available	available
sulpholane	2 130 mg/kg	2 000 mg/kg	12 000 mg/L
	Rat	Rat	4 h Rat

Note: Toxicity data from the RTECS² and ECHA databases were consulted. The data from supplier SDS were also consulted.

Other Toxicological Effects

Skin corrosion/irritation Based on available data, the classification criteria are not

met.

Serious eye Based on available data, the classification criteria are not

damage/irritation met.

Sensitization Based on available data, the classification criteria are not

(allergic reactions) met.

Section continued on the next page

Page **9** of **15**



WATER BASED SILVER CONDUCTIVE COATING WATER BASED SILVER CONDUCTIVE PRINT

Carcinogenicity Based on available data, the classification criteria are not

(risk of cancer) met.

Mutagenicity Based on available data, the classification criteria are not

(risk of heritable genetic effects) met.

Reproductive Toxicity Sulpholane may cause damage to the reproductive

(risk to sex functions) system.

Teratogenicity Sulpholane may cause damage to the unborn child.

(risk of fetus malformation)

STOT-single exposure Based on available data, the classification criteria are not

met.

STOT-repeated exposure Based on available data, the classification criteria are not

met.

Aspiration hazard Based on available data, the classification criteria are not

met. There are no category 1 components.

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (http://echa.europa.eu), and other reliable sources.

Silver powder less than 1 mm diameter is classified as an acute category 1 and chronic 1 aquatic pollutant by ECHA registrants.

Acute Ecotoxicity

Category 1

Very toxic to aquatic life

Chronic Ecotoxicity

Category 1

Very toxic to aquatic life with long lasting effects

Avoid release to the environment. Collect spillage.

Section continued on the next page

Page 10 of 15



Biodegradability

The silver content is not biodegradable.

Other Effects

Actual VOC (Volatile Organic Compounds) content according to the US (EPA) and Canadian (CEPA) authorities.

Actual VOC = 2.4% [37 g/L]; Regulated VOC = 51 g/L

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information

Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations); **USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

Sizes under 450 L

Cat. No. 842WB-15ML, 842WB-150ML, 842WB-850ML, 842WB-3.78L

NOT REGULATED in TDG

per Special Provisions 99

Sizes 5 L and under

NOT REGULATED in 49 CFR per exception 171.4 (c)(2)

FOR REFERENCE ONLY

UN number: UN3082

Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(silver particles <1 mm)

Class: 9

Packing Group: III Marine Pollutant: Yes

Special Provision 99 (2): These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S., or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.

Section continued on the next page Page **11** of **15**



ì

Air

Refer to ICAO-IATA regulations.

Sizes 5 L and under

Cat. No. 842WB-15ML, 842WB-150ML, 842WB-850ML, 842WB-3.78L

NOT REGULATED

On air waybill, write: "Not Restricted, as per Special

"Not Restricted, as per Specia Provisions A197"

Special Provision A197: These substances when transported in single or combination packagings containing net quantity per single or inner packaging of less than 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other provisions of these Regulations provided the packagings meet the general provisions 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Sea

Refer to IMDG regulations.

Sizes 5 L and under

Cat. No. 842WB-15ML, 842WB-150ML, 842WB-850ML, 842WB-3.78L

NOT REGULATED

per 2.10.2.7

2.10.2.7: Marine pollutants packaged in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids are not subject to any other provision of this Code relevant to marine pollutants provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this Code relevant to any additional hazards continue to apply.

Note: Shipper must be appropriately <u>trained and certified</u> before involvement with the transport of dangerous goods.



WATER BASED SILVER CONDUCTIVE COATING WATER BASED SILVER CONDUCTIVE PRINT

Section 15: Regulatory Information

Canada

Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

USA

Other Classifications

HMIS® RATING

HEALTH:	*	2
FLAMMABILITY:		0
PHYSICAL HAZARD:		0
PERSONAL PROTECTION:		

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:
0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain products that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains silver (CAS# 7440-22-4, reportable quantity = 1 000 lb), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

Section continued on the next page

Page 13 of 15



TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

This product does not contain any substances on the California Proposition 65 list.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by Regulatory Department

Date of Review 25 March 2019 Supersedes 19 June 2018

Reason for Changes: Product name change.

Reference

- 1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Section continued on the next page



WATER BASED SILVER CONDUCTIVE COATING WATER BASED SILVER CONDUCTIVE PRINT

Abbreviations

ACGIH American Conference of Governmental Industrial Hygienists (USA)

ECHA European Chemicals Agency

EU European Union

EC50 Half maximal effective concentration EL50 Half maximal effective loading

IARC International Agency for Research on Cancer

NOELR No observable effect loading ratio NTP National Toxicology Program

GHS Globally Harmonized System of Classification of Labeling of Chemicals

LC50 Lethal Concentration 50%

LCLo Lowest published lethal concentration

LD50 Lethal Dose 50%

OEL Occupational Exposure Limit PEL Permissible Exposure Limit

SDS Safety Data Sheet

STEL Short-Term Exposure Limit

TCLo Lowest published toxic concentration

TWA Time Weighted Average VOC Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or

problems with this product. Application notes, instructions, and FAQs

are located at www.semicro.org

Email: support@semicro.org

Mailing Addresses Manufacturing & Support Head Office

15817 Crabbs Branch Way 21604 Gentry Lane

Rockville, Maryland, USA Brookeville, Maryland, USA

20855 20833

Disclaimer This safety data sheet is provided as an information resource only.

M.E. Taylor Engr, Inc. believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional,

national, and international regulations.