To close the filter chamber

Replace the gasket
Position the indentation in the cover into the center of the HEPA filter
Replace the 4 screws and tighten
Turn the Airpura back onto its casters

Operating & Filter Replacement Directions

Thank You for choosing an Airpura High Efficiency Air Purifier
To bring you the benefits of clean indoor air

To Begin Using Your Airpura...
- Inspect the exterior of your Airpura to verify there is no damage from shipping. If any damage is noted please follow the instructions in the Airpura returns policy.
- Wipe the unit with a damp cloth to remove any dust from packaging.
- Plug the unit into a regular grounded 110 volt outlet.
- Turn on the unit to MAX and allow it to run for a few minutes.
- Set the variable speed control to the level you wish.
- The most efficient way to use your Airpura for regular air quality maintenance is to run it at a low speed 24 hours a day 7 days a week.

Feel the difference breathing clean air makes to your health.

Airpura Limited Warranty
5 years on parts and 10 years labor
See www.airpura.com for details
Filter Maintenance and Replacement

The Pre-Filter
- Can be vacuumed from the exterior of the unit once a month or more often.
- Should be replaced at least after 12 months of use

To vacuum the pre-filter
- Use the brush attachment on your vacuum cleaner
- Vacuum slowly around the mesh surface of the filter chamber

The Activated Carbon Filter
- Should be changed as needed in heavy applications and at least every 24 months in normal use.

The HEPA Filter
- Should be replaced at least every 3 to 5 years of normal use

To open the filter chamber
- Turn over the Airpura
- Remove the 4 retaining screws
- Take off the cover
- Remove the gasket
- Unfold the filter slider (Supplied with replacement filters or on request Part#6F 001)
- Roll it into a spiral
- Insert the carbon canister into the funnel and hold it straight
- Let the canister slid down the filter slider
- Pull the filter slider up out of the cavity using both hands and let the canister slide to the bottom of the cavity
- Remove the filter slider and fold it for further use
- Slide in the HEPA filter

See over for closing the filter chamber