



Document Title: **Product Data Sheet: Buttermilk Pancake**

Effective Date: 08/24/22

Date Reviewed: 01/05/23

Prepared by: Director of Quality Assurance

Approved by: V.P. of Operations

LM Doc **1994.023**

Approved by: General Manager

Approved by: Production Manager

## Product Description, Specification, Distribution, Consumers, and Intended Use

<b>Product Name(s)</b>	<b>Buttermilk Pancake</b>					
<b>Product Number(s)</b>	<b>910-2102, 910-6006, 910-6100, 910-8006, 940-6000</b>					
<b>Product Description, Including Important Food Safety Characteristics</b>	Buttermilk Pancake mix is a dry powder mixture of flour, sweeteners, dry milk, dry eggs, and leavenings blended and packaged following current Good Manufacturing Practices. (Dry bakery mixes are not ready-to-eat products and are not intended to be consumed raw)					
<b>Processing</b>	Lehi Mills mixes all ingredients in stages based on time and speed until all ingredients are fully blended.					
<b>Sensory Evaluation</b>	All baked products are bake tested at Lehi Mills for sight, smell, taste, mixability and touch. A quality technician will review the bake results and determine the final product to be passed and released internally for production.					
<b>Allergen Statement</b>	Contains: Wheat, Dairy, Egg Manufactured in a plant that also contains soy.					
<b>Packaging</b>	Lehi Mills uses Premium Plus "00" "A" Grade Pallets, Stretch Wrap and 4x6 Thermal Transfer Pallet Labels on two sides of the pallet indicating Item Description, Item Number, Lot Number and Case Quantity.					
	<b>Product Packaging</b>	<b>Product Dimensions (inches)</b>	<b>Products/Case</b>	<b>Cases/Pallet</b>	<b>Layers/Pallet</b>	<b>Height-including Pallet (inches)</b>
	1 lb. Bag	7.87x7.56x1.5	20	50	5	42 1/8
	20 oz 6-Pack	8 5/8 x 2 1/4 x 5 3/4	6	110	5	49
	20 oz 18-Pack	8 5/8 x 2 1/4 x 5 3/4	18	30	5	47.5
	2 lbs./Stand-up Pouch	8.375 x 9.75 x 3	12	50	5	42 1/8
	5lbs./Stand-up Pouch	10 1/2 x 3 x 12 1/2	4	50	5	42 1/8
	25 lbs.	15.5 x 19.5 x 5	<b>N/A</b>	<b>Product/Pallet: 98</b>	14	56
<b>Intended Use</b>	This analysis assumes that the end user will be the general public and will consume the product as a final product. Although dry bakery mixes are low-risk and does not provide an environment that is conducive to microbial growth, it is important to understand that dry bakery mixes are minimally processed agricultural ingredient and is not a ready-to-eat product. The mixed product is not intended to be consumed raw. The heat processes of baking, frying, boiling, and cooking are adequate to destroy any pathogens that may be present in the mixes and eliminate any potential risk of foodborne illness.					
<b>Intended Consumers</b>	General Public					

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<b>GMO Statement</b>	This product contains a corn-based ingredient, which may or may not be GMO.
<b>Shelf Life</b>	This product has a shelf life of 18 months if stored at room temperatures (less than 90 Degrees Fahrenheit and less than 70% Humidity). Store in an odor-free environment.
<b>Lot Code Explanation</b>	LOT 23165 23 = YY 165 = Julian Day of the Year
<b>Storage and Distribution</b>	Products are stored at ambient temperatures in dry goods storage. Shipped dry at ambient temperatures.

**Quality Assurance Statement:** This is a food grade product that is Generally Recognized as Safe (GRAS) by the Food and Drug Administration (FDA), 21 CFR 184.1854. Our manufacturing facility is registered with the FDA and complies with Current Good Manufacturing Practices (cGMP), 21 CFR 117, and all other FDA and state regulations. Label product as **"Buttermilk Pancake"**. Lehi Mills ensures that all ingredients are received from approved suppliers. Our facility holds all lot numbers until they have been released by our Quality Control Team after proper analysis of work order & label review. A retention sample is maintained for (20) months.

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