Economy Bi-metal Thermometers











412-63B 412-100B

Application

- Temperature indication of liquids and gases under process
- ✓ Tanks and collectors

Hot water & HVAC

Special Features

Cost effective temperature measurement

✓ Covering the wide range between -30 to + 500°C

Description

Model 412 Economy Thermometers also known as hot water thermometers are suitable for use in numerous applications such such as HVAC, boilers and heating systems as well as machinery manufacturing.

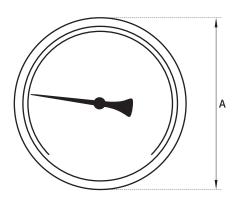
412 series are equipped with a thermowell with a dual function:

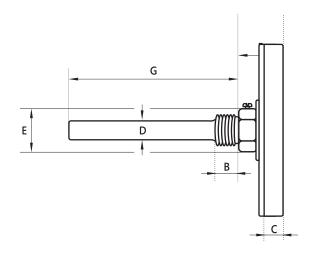
- 1. Protecting the stem
- 2. Ease of future replacements

This thermometer with 63mm dial is widely used in coffee and cooking machines. Model 412 temperature gauge is cost effective but it has enjoyed the same care in production process as more expensive models.

Dimensions (in mm)

■ DS 63 & 100, Center Back connection





Nominal Size	A	В	С	D	E	F	G
63	63.5	12	9	12	22	23	40, 50, 100, 150, 200, 300, 400, 500, 600
100	100	15	11	12	24	27	50, 100, 150, 200, 300, 400, 500, 600



GTS GAUGES TRANSMITTERS SWITCHES

Default Specification

Design	Nominal Sizes in mm	
EN 13190	63, 100	
Scale Ranges °C	Thermowell	
-30+50, -30+60, -30+70 -20+120, 060, 0100, 0120, 0160 0200, 0250, 0300, 0400, 0500	Material: Brass for 412-63B SS316 for 412-100B & 412-100L Diameter: 12 mm	
Case	Stem	
412-63B & 412100B: Galvanized steel	Material: Copper Alloy* Diameter: 9 mm	
Pointer	Accuracy	
Aluminum	Class 2	
Window	Dial	
Glass	Aluminum	
Process Connection of Thermowell	Pressure Lmitation at Thermowell	
G ½	Max. 60 bar	
Ingress Protection	Temperature Units	
Bottom connections: IP52 Back connections: IP51	°C (centigrade)	
Insertion Lengths in mm	Storage & Transport Temperature	
40, 50, 100, 150, 200, 300, 400, 500, 600	-20+60 °C	
Zero Adjustment	Temperature Element	
YES, check bottom of the stem	Bi-metal sensor	

^{*} model 412-100L has stainless steel stem for temperatures \geq 200 °C

Options

- ✓ BSP process connection of thermowell
- ✓ Plastic pointer for ≤ 200°C
- Other temperature units (F) or dual scale (C/F)
- ✓ Thermowell materials from SS316 or other
- Special dial designs for special applications

Measuring Range & Maximum Permissible Errors

Model 412 economy thermometers follow Class 2 accuracy according to EN 13190 standard.

Temperature Range °C	Measuring Range °C	Limits of Error ±°C
-30+50	-20+40	2
-30+60	-20+50	2
-30+70	-20+60	2
-20+120	-10+110	4
060	+10+50	2
0100	+10+90	2
0120	+10+110	4
0160	+20+140	4
0200	+20+180	4
0250	+30+220	5
0300	+30+270	10
0400	+50+350	10
0500	+50+450	10

^{*} All 412 thermometers perform equal to or better than the limits of error presented in above table. * The measuring range limit is indicated on dial by the use of two triangular marks.

