

Heavy Duty pressure gauges with Bourdon tube and glycerine filling

Nominal sizes ND 100 Connection position bottom, radial or back, eccentric



Description

The modern modular construction system of the Heavy Duty pressure gauges with an o-ring sealing system tested for many years ensures a high level of functional safety and a long service life. Gauges with glycerine filling are used at measuring points with high dynamic alternating loads and strong vibrations and pulses. They are suitable for gaseous and liquid media that are not highly viscous or crystallising and will not attack copper alloy parts.

The glycerine filling ensures smooth pointer movement and thus good readability even in extreme load and strong vibration conditions. The lubricating effect of the glycerine also provides protection against increased wear.

A variety of options allow the user to customize the devices to meet their specific needs

All Heavy Duty pressure gauges comply with the general international measurement recommendations and take into account both application-oriented and standard requirements according to EN 837-1.

Special features

- o Especially sturdy design
- o Vibration and shock resistant
- o Accuracy class 1.0

Measuring ranges

0 ... 0,6 bar to 0 ... 1000 bar

Applications

For measuring points with high dynamic pressure loads or vibrations,

Hydraulics,

Compressors and shipbuilding

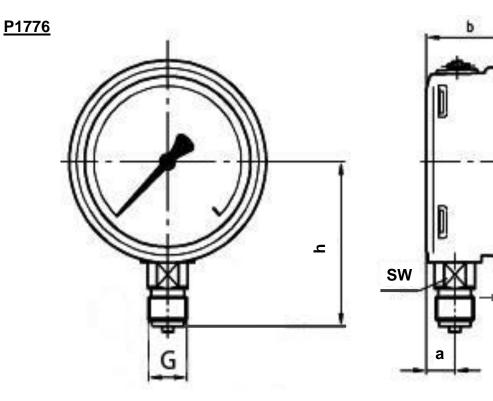
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Technical data

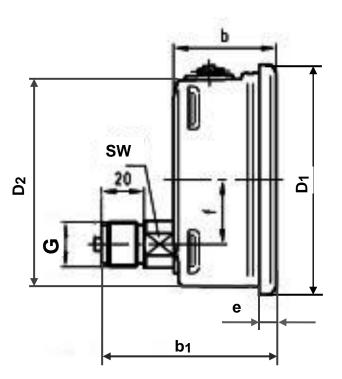
| Models | P1776 | P1777 | Options |
|----------------------------------|--|--|---|
| Nominal size | 100 | - | |
| Symbol | | | |
| Accuracy class | 1.0 to EN 837-1 | | |
| Ranges | 00.6 bar to 01000 bar negative or positive or negative and positive gauge pre | | |
| Application | Constant load: up to full scale Alternating load: up to 0.9 x full short-time: overload capa | | |
| Case | Natural finish stainless steel, wi at the case circumference, 12 o between case and connection. | Stainless steel, polished | |
| Filling | Glycerine 86.5% for measuring Glycerine 99.7% for measuring | - | Silicone oil M50 |
| Compensating valve | Compensating valve black w → with compensating valve Compensating valve without | to vent case. | |
| Ring | Crimp ring, stainless steel polis | hed, triangular bezel | |
| Mounting option | directly | | Rear flange stainless steel <u>For connection back:</u> - Front flange, stainless steel polished - Triangular bezel, stainless steel polished with mounting-clamp |
| Window | Polycarbonat, crystal-clear | | Safety glass |
| Dial | Aluminium white, scale and imp | orint black | Dual scale |
| Pointer Marker-/ drag pointer | Standard, Aluminium black Marker- or drag pointer red on v adjustable from outside | window, | Knife edge pointer |
| Movement | CuZn-alloy | | Stainless steel |
| Measuring element | $\begin{array}{llllllllllllllllllllllllllllllllllll$ | (C-type bourdon tube) (spiral spring) | |
| Pressure connection | CuZn-alloy | | |
| - position | bottom radial | rear eccentric | Other connection on request |
| - thread | G 1/2 B (acc. to EN 837-1 / 7.3) | | Other threads on request |
| Temperatures | | | |
| - Medium | Tmax: +60°C | | |
| - Ambient | Tmin.: -20°C Tmax. 60°C | | -40°C+60°C with silicone oil filling |
| Temperature drift | When the temperature of the m deviates from the reference tem max. ±0.4 %/10 K of full scale v | nperature (+20 °C): | |
| Protection | IP 65 acc. to EN 60529 / IEC 60 |)529 | |
| Throttle | without | | Brass / ø 0.3; ø 0.6 |
| Wight approx. | 0.8 kg | | |

Dimensions



<u>P1777</u>



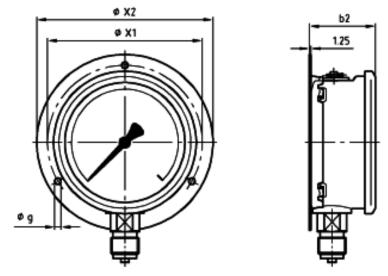


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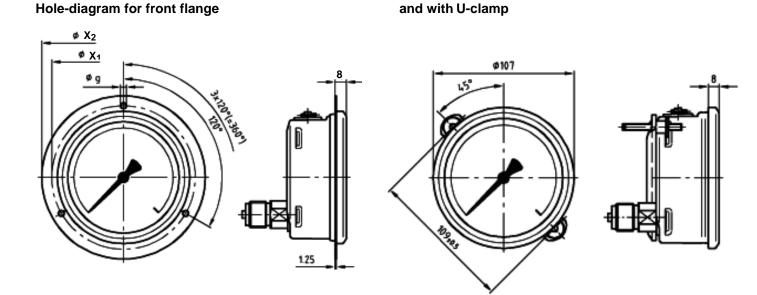
| Models | | Dimensions in mm | | | | | | | | | | |
|--------|------|------------------|----------------|----------------|----------------|---|----|-------|------|----|--|--|
| | а | b±0,5 | b 1±0,5 | D ₁ | D ₂ | е | f | G | h ±1 | SW | | |
| P1776 | 15.5 | 48 | | 107 | 100 | 8 | | G1/2B | 87 | 22 | | |
| P1777 | | 48 | 83 | 107 | 100 | 8 | 30 | G1/2B | | 22 | | |

Dimensions



BR P1776: Pressure connection radial bottom, with hole-diagram, rear flange





| Models | | Dimensions in mm | | | | | | | | | | | |
|--------|------|------------------|---------------|----------------|------------|------------|----------------|----------------|-----|----|-------|------|----|
| a | а | b ±1 | b 1 ±1 | b ₂ | X 1 | X 2 | D ₁ | D ₂ | Øg | f | G | h ±1 | SW |
| P1776 | 15.5 | 48 | | 49.5 | 116 | 132 | 107 | 100 | 4.8 | | G1/2B | 87 | 22 |
| P1777 | | 48 | 81.5 | | 116 | 132 | 107 | 100 | 4.8 | 30 | G1/2B | | 22 |

Certificates:

- 2.2 test report per EN 10204 (e.g. state-of-the-art manufacturing, material proof, indication accuracy)
- 3.1 inspection certificate per EN 10204 (e.g. indication accuracy)

More certificates, see website: <u>www.tecsis.de</u>

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