# **DSAMURA**

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CORE STOCK // TEAMWEAR

2024-25

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#### PERFORMANCE TEE

With maximum wicking functionality and designed to be breathable, our Elite Perfromance Tee is built for optimum movement. Keeping you at your peak performance level.

#### PERFORMANCE POLO

Built with a moisture management system, this polo wicks sweat away from the skin keeping you cool and dry. Lightweight and anti-bacterial resistant and designed in an athletic fit block.

#### PIQUE POLO

Athletic fitting and featuring a ribbed collar and cuff detail. A

FABRIC	SMOOTH INTERLOCK	FABRIC	DIAMOND POLYESTER	FABRIC	PIQUE KNIT COTTON
FIT	MENS - ATHLETIC FIT	FIT	UNISEX - ATHLETIC FIT	FIT	MENS - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL	SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL	SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL
COLOURS	ONYX BLACK , PURE WHITE & OXFORD NAVY	COLOURS	ONYX BLACK & OXFORD NAVY	COLOURS	ONYX BLACK, OXFORD NAVY & PURE WHITE





#### RUGBY SHORT

Developed to bring the best rugby shorts on the market and built from our high tensile strength Polyester Drill fabric for guaranteed durability. Featuring an added stretch side and gusset panels for maximum movement.

#### **CLIPPER SHORT**

Built with our high tensile strength Woven Polyester fabric with Waffle-Knit panels and inserts for ease and freedom of movement. 5" inseam as standard with slider pockets.

FABRIC	POLYESTER DRILL WITH KUSARO PRO PANELS	FABRIC	WOVEN POLYESTER WITH WAFFLE-KNIT PANELS
FIT	UNISEX - REGULAR FIT	FIT	MENS - REGULAR FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 3XL - 4XL	SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL
COLOURS	ONYX BLACK, PURE WHITE, OXFORD NAVY	COLOURS	ONYX BLACK & OXFORD NAVY



#### WINDBREAKER

Built from our durable PU fabric, this Wind Breaker is hard-wearing and water resistant, protecting you from the elements. With a mesh lining and stretch underarm panels for maximum mobility. An updated look at our Narita Smock Top.



#### SHIELD TRAINING TOP

An ideal accompaniment for wet or cold outdoor training, this top is constructed with a fleece lining for additional warmth and comfort. Full contact top.



#### CLASSIC HOODIE

Timeless in design, built for a relaxed look. Featuring our cotton-rich fleece with a kangaroo pouch pocket and ribbed cuffs.

FABRIC	SMOOTH POLYESTER	FABRIC	BONDED SOFT SHELL	FABRIC	BRUSHED FLEECE
FIT	UNISEX - REGULAR FIT	FIT	UNISEX - ATHLETIC FIT	FIT	UNISEX - REGULAR FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL	SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL	SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL
COLOURS	ONYX BLACK & OXFORD NAVY	COLOURS	ONYX BLACK & OXFORD NAVY	COLOURS	ONYX BLACK & OXFORD NAVY



QUARTER ZIP PULLOVER

Performex fabric properties.

The ideal mid-layer, remastered from our popular Quarter Zip

Pullover. Built and designed to be breathable using our exclusive

#### TECH ZIP HOODIE

Built in our Matt Poly Fleece fabric, our Tech Zip Hoodie offers optimum comfort. Minimal in design, giving this full zip hoodie an effortless and professional look. With concealed side zip pockets.

FABRIC	LIGHT WEIGHT MATT POLY FLEECE	FABRIC	LIGHTWEIGHT MATT POLY FLEECE
FIT	UNISEX - ATHLETIC FIT	FIT	UNISEX - ATHLETIC FIT (BLOCK 2.0)
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL	SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL
COLOURS	ONYX BLACK & OXFORD NAVY	COLOURS	ONYX BLACK & OXFORD NAVY



#### ACTIVE PANT

Combining aspects from our two most popular products to create pants built for comfort and outdoor training. With an inner comfort waistband, soft-feel mesh lining and a fully elasticated hem for a secure fit around the ankle.

FABRIC	MICROLIGHT RIPSTOP
FIT	UNISEX - ATHLETIC FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL
COLOURS	ONYX BLACK & OXFORD NAVY



#### TAPERED TRAINING PANT

Built with a modern tapered fit, designed for everyday leisure or training. Perfectly fitted for comfort and a full range of movement with a soft ribbed back calf panel.

FABRIC	LIGHTWEIGHT MATT POLY FLEECE				
FIT	UNISEX - ATHLETIC FIT				
SIZES	YOUTH: XS-S-M-L SENIOR: XXS-XS-S-M-L-XL-2XL-3XL				
COLOURS	ONYX BLACK & OXFORD NAVY				



ONYX BLACK

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#### QUARTER ZIP PULLOVER

CURE STUCK // BUTTUMS



GILET

wadding.

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#### LIGHTWEIGHT JACKET

Built with our exclusive PU Laminated Woven Polyester showerproof fabric, our Shell Jacket offers both function and comfort whilst protecting you from the elements. Mesh lined with zipped pockets and a reflective tape feature.

Designed as the ultimate side-line coat with a deep pile fleece

lining to ensure players are warm and match ready. Featuring

deep side pockets, vented back hem and a chunky, quick



#### NAVIGATOR JACKET

Manufactured in our water repellent Smooth Woven fabric with 6oz wadding to provide full coverage. Featuring a full hood and a drop tail hem.

FABRIC	NYLON / SYNTHETIC WADDING	FABRIC	WOVEN POLYESTER	FABRIC	SMOOTH WOVEN
FIT	UNISEX - ATHLETIC FIT	FIT	UNISEX - ATHLETIC FIT	FIT	UNISEX - REGULAR FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL	SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL	SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL
COLOURS	ONYX BLACK & OXFORD NAVY	COLOURS	ONYX BLACK & OXFORD NAVY	COLOURS	ONYX BLACK & OXFORD NAVY



#### LONGLINE PUFFER

Built with Polyester showerproof outer deep wadding and featuring chevron stitching detail for superior warmth and insulation. This calf length puffer also offers storm cuffs and hood.

Built for warmth and protection, without compromising on

showerproof nylon with cruelty-free synthetic down-effect

movement. Featuring a chevron stitching detail in a lightweight

FABRIC	SMOOTH WOVEN / SYNTHETIC WADDING	FABRIC	PU COATED TASLAN NYLON WITH DEEP - PILE FLEECE LINING
FIT	UNISEX - ATHLETIC FIT	FIT	UNISEX - OVERSIZED FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL	SIZES	S = (YOUTH: S - M - L) M = (SENIOR: XS - S - M) L = (SENIOR: L - XL - 2XL)
COLOURS	ONYX BLACK & OXFORD NAVY	COLOURS	ONYX BLACK, BLAZE RED & OXFORD NAVY



SUB COAT

release zip.





#### WOMENS VEST

With maximum wicking functionality and designed to be breathable, our Women's vest is built for optimum movement. Keeping you at your peak performance level. A modernised Performance Vest.

FABRIC	DIAMOND POLYESTER					
FIT	WOMENS FIT					
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL					
COLOURS	ONYX BLACK & OXFORD NAVY					



#### **NEW** FOR 2024/25

#### WOMENS TEE

With maximum wicking functionality and designed to be breathable, our Women's Tee is built for optimum movement. Keeping you at your peak performance level. A modernised Performance Tee.

FABRIC	SMOOTH INTERLOCK				
FIT	WOMENS FIT				
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL				
COLOURS	ONYX BLACK & OXFORD NAVY				



#### WOMENS PIQUE POLO

A traditional polo design with a fitted waist for a more feminine fit. Featuring a ribbed collar and cuff detail. A modernised Lifestyle Polo.

FABRIC	PIQUE KNIT COTTON
FIT	WOMENS FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL
COLOURS	ONYX BLACK, PURE WHITE & OXFORD NAVY



NEW FOR 2024/25

#### WOMENS RUGBY SHORT

The specialist womens short option, designed with an integral gum shield pocket and developed with expert flex-fit panelling for unrestricted movement and optimum support.

FABRIC	POLYESTER DRILL WITH STRETCH PANEL	FABRIC
FIT	WOMENS FIT	FIT
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL	SIZES
COLOURS	ONYX BLACK & OXFORD NAVY	COLOURS

### WOMENS TAPERED TRACK PANT

Built for women, these training pants have a slightly slimmer fit than our unisex equivalent, with a moderately higher waistband and a neater rise around the hips for a more flattering fit. Featuring a tapered leg with soft ribbed back calf panels.

FABRIC	LIGHTWEIGHT MATT POLY FLEECE	
FIT	WOMENS FIT	
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL	
COLOURS	ONYX BLACK & OXFORD NAVY	



#### LEGGINGS

Built for elite performance, these high power stretch leggings offer a full contoured fit and security. Featuring side pockets and contoured flat seaming.

FABRIC	POLYESTER ELASTANE		
FIT	WOMENS FIT		
SIZES	YOUTH: XS - S - M - L	SENIOR:	XXS - XS - S - M - L - XL - 2XL - 3XL
COLOURS	onyx black & oxfor	RD NAVY	



ADD YOUR LOGO

#### BACKPACK

An all-purpose backpack for everyday use. With a functional heavy duty handle and airflow vent section on the back. Featuring internal and external pockets for additional storage.

FABRIC:	HEAVYWEIGHT POLYESTER
SIZE:	48 X 34 X 20CM
COLOURS:	ONYX BLACK & OXFORD NAVY



#### GYM BAG

A classic lightweight multi-purpose shoulder bag - optimal for gym or leisure use. With drawstring straps, a sleek side zip compartment and internal pocket.

FABRIC:	POLYESTER
SIZE:	36.5 X 50CM
COLOURS:	ONYX BLACK



#### **BOOT BAG**

Engineered with a wipe clean interior and outer. Including breathable mesh inserts to ensure good air flow and to keep your kit stay fresh for longer. With external zip pockets and an easily accessible top flap.

FABRIC:	HEAVYWEIGHT POLYESTER
SIZES:	36 X 17 X 21 CM
COLOUR:	ONYX BLACK





#### MATCHDAY BAG

An elite heavyweight bag - the ideal size for a personal kit bag. With four external zipped pockets, an internal trinket pocket, padded handle and optional shoulder strap.

FABRIC:	HEAVYWEIGHT POLYESTER	FABRIC:	HEAVYWEIGHT POLYESTER
SIZES:	66 X 36 X 30CM	SIZE:	70 X 37 X 36CM
COLOUR:	ONYX BLACK & OXFORD NAVY	COLOUR:	ONYX BLACK



#### TOURIST BAG

Made with multiple pockets and sections to keep your items separate, safe and secure. Ideal for travel with a retractable pull handle on one end and two wheels. With a removable wet compartment, external zip pockets and zip support buckles.



#### WEEKEND BAG

Ideal for cabin luggage with a retractable handle, side carry handle and wheels for easier transport and travel.

FABRIC:	POLYESTER
SIZE:	53 X 20 X 33.5CM
COLOUR:	ONYX BLACK





#### BEANIE

Our soft knitted beanie features a fold up cuff and a full fleece lining. Built for training and off-field wear. A remastered Winter Bronx hat.

FABRIC	ACRYLIC KNIT
FIT	UNISEX
SIZES	ONE SIZE
COLOURS	ONYX BLACK & OXFORD NAVY



#### ANKLE SOCK

Suitable for any occasion, comfortable and durable - from the most intense gym session to everyday life. Cotton Comfort Foot - a soft padded sole which provides you with enhanced comfort and control.

FABRIC:	ORGANIC COTTON
FIT:	UNISEX
SIZE:	M: 3-6/ L: 7-11/ XL: 12-14
COLOUR:	PURE WHITE



Our soft knitted beanie features a fold up cuff and a full fleece lining. Built for training and off-field wear. A remastered Winter Bronx hat.

FABRIC	ACRYLIC KNIT
FIT	UNISEX
SIZES	ONE SIZE
COLOURS	ONYX BLACK & OXFORD NAVY



#### EURO PREMIER SOCK

A traditional rugby sock; these pair with any kit. Built with our Cotton Comfort Foot - a soft padded sole providing enhanced comfort and control. With an extra strength ribbed elasticated turnover at the knee.

FABRIC:	TRADITIONAL 75% NYLON / 25% COTTON FABRIC	
FIT:	UNISEX	
SIZES:	M: 3-6/L: 7-11/XL: 12-14	
COLOURS:	ROYAL/RED/BOTTLE/SKY/NAVY/BLACK & MAROON	



#### WATER BOTTLE

Featuring a durable rubber stop cap and a liquid capacity of up to 800ml.

MATERIAL:	PLASTIC
SIZE:	800 ML
COLOUR:	ONYX BLACK



**REVERSIBLE TRAINING BIB** 

FABRIC

COLOURS

FIT

A professional reversible training vest, created with soft feel

HEAVYWEIGHT EYELET POLYESTER

ROYAL/RED & YELLOW/GREEN

binding to ensure maximum comfort whilst training.

UNISEX - REGULAR FIT

S - M - L

# CORE STOCK *II* ACCESSURIES

#### CONTACT US AT INFO@SAMURAI-SPORTS.COM OR CALL +44(0) 1508 531010

#### **∥** SAMURAI







#### NEXT GEN ELITEX BALL

Raise your game this season by taking to the field with the Next Gen Elitex Match Ball. Reshaped, using special rubber compound technology, our world-class, high grade ball comes with four lining and specially modified air retention bladders and fully conforms to IRB regulations.

MATERIAL:	SPECIFICALLY ENGINEERED POLY/COTTON
SIZE:	SIZE 5
COLOUR:	GREEN/BLUE

#### CLUB MATCH BALL

This superior Club Match Ball is an ideal choice for amateur and professional players alike. With A-Grade natural high-grip outer finish and excellent shape guarantee, this ball is rigorously tested to guarantee our true flight technology. Complies with England Rugby Regulation 15 On Ball Sizes: Size 3 (Under 7, 8 & 9); Size 4 (Under 10, 11, 12, 13 & 14); Size 5 (Under 15 & above).

MATERIAL:	SYNTHETIC RUBBER AND LEATHER COMPOUND
SIZE:	SIZE 3, 4 & 5
COLOUR:	YELLOW / RED

#### TRAINER BALL

This All Element Trainer Ball is the ideal basic training ball for all ages and abilities. Made from combination rubber hi-grip outer 3 ply combo lamination and rigorously tested to ensure high quality performance and durability during all conditions. With an Enkay latex bladder and stitched with polyester thread, this ball is perfect to help you get match ready.

MATERIAL:	SYNTHETIC RUBBER AND LEATHER COMPOUND
SIZE:	SIZE 3, 4 & 5
COLOUR:	PURPLE / BLUE

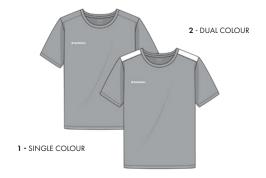


SAMURAI

## CORE +

Elevate your stock range with a touch of exclusivity. Introducing additional color panel options for our most sought-after core stock items. Experience the luxury of two-color shoulder panelling, meticulously crafted to order and delivered within a swift 5-6 weeks. Embrace the versatility of mix-and-match possibilities, allowing you to curate an upgraded stock line that stands out and aligns seamlessly with your brand vision.

\*Subject to fabric and manufacturing availability



#### PERFORMANCE TEE

With maximum wicking functionality and designed to be breathable, our EP Tee is built for optimum movement. Keeping you at your peak performance level.

FABRIC	SMOOTH INTERLOCK	
FIT	UNISEX - ATHLETIC FIT	
STYLE	SINGLE OR DUAL COLO	DUR
SIZES	YOUTH: XS - S - M - L	SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL

#### COLOUR AVAILABILITY (BASE & PANELS)





#### PERFORMANCE POLO

Built with a moisture management system, this polo wicks sweat away from the Skin keeping you cool and dry. Lightweight and anti-bacterial resistant and designed in an athletic fit block.

FABRIC	SMOOTH INTERLOCK	
FIT	UNISEX - ATHLETIC FIT	
STYLE	SINGLE OR DUAL COL	OUR
SIZES	YOUTH: XS - S - M - L	SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL

#### COLOUR AVAILABILITY (BASE & PANELS)



IN SAMURAI



	n mind. Featuring our	gn, our Tech Vest is built with iconic Performex™ moisture
FABRIC	DIAMOND POLYESTER	
FIT	UNISEX - ATHLETIC FIT	
STYLE	SINGLE OR DUAL COL	OUR
SIZES	YOUTH: XS - S - M - L	SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL

COLOUR AVAILABILITY (BASE & PANELS)

CLASSIC VEST

1 - SINGLE COLOUR



2 - DUAL COLOUR

FABRIC	BRUSHED FLEECE
FIT	UNISEX - REGULAR FIT
STYLE	SINGLE OR DUAL COLOUR
SIZES	YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL

Timeless in design, built for a relaxed look. Featuring our cotton-rich

fleece with a kangaroo pouch pocket and ribbed cuffs.

COLOUR AVAILABILITY (BASE & PANELS)

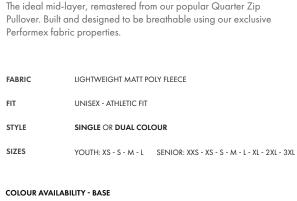
CLASSIC HOODIE



1 - SINGLE COLOUR



QUARTER ZIP PULLOVER



2 - DUAL COLOUR

1 - SINGLE COLOUR

#### MULTISPORT SHORT

Waffle-Knit panels and inserts for ease and freedom of movement. 5" inseam as standard with slider pockets. FABRIC WOVEN POLYESTER WITH WAFFLE-KNIT PANELS FIT UNISEX - REGULAR FIT STYLE SINGLE OR DUAL COLOUR SIZES YOUTH: XS - S - M - L SENIOR: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL

Built with our high tensile strength Woven Polyester fabric with

COLOUR AVAILABILITY - BASE



COLOUR AVAILABILITY - PANELLING



+

2 - DUAL COLOUR







#### CUT & SEW COLOUR STOCK OPTIONS

With an extensive collection of fabrics that boast superior performance functionalities, our cut & sew fabrics are available in a wide selection of colours\* to help you find the right fit for you.

\*Fabric and colour options subject to availability.



#### SUBLIMATED COLOUR OPTIONS

Unlimited colours\* to create infinite designs - sublimated colours are matched to Pantone Solid Coated; giving a wider range than the standard CMYK options to offer more creative freedom.



#### EMBELLISHMENTS

It's not a complete kit without your club crest. We offer a range of different options to best display your team's logos - from striking heat transfers to premium complex embroideries - find a finish that works best for you.

#### ATHLETIC FIT

A more streamlined fitting silhouette. Designed to be tighter fitting for a more athletic physique. A more relaxed, looser fitting silhouette. Not tailored to a specific body shape.

**REGULAR** FIT

UNISEX (VAT Applicable)	xxs	XS	S	м	L	XL	2XL	3XL	4XL	5XL
			•		-			•/		•/
To fit chest (inches)	36"	38"	40"	42"	44"	46"	48"	50"	52"	54"
To fit waist (inches)	29"	30"	32"	34"	36"	38"	40"	42"	44"	46"
To fit chest (cms)	87	92	102	107	112	117	122	127	132	137
To fit waist (cms)	74	76	82	87	92	97	102	107	112	117
WOMEN (VAT Applicable)	xxs	XS	S	м	L		XL	2XL	3XL	4XL
To fit chest (inches)	30"	32"	34"	36"	38	3"	40"	42"	44"	46"
To fit waist (inches)	24"	25"	26"	28"	30	)"	32"	34"	36"	38"
To fit chest (cms)	76	82	87	92	97	7	102	107	112	117
To fit waist (cms)	61	64	66	71	76	5	82	87	92	97
CHILDREN	JUNIOR							YOUTH		
	XS	S	м		L	XS		S	м	L
To fit chest (inches)	19"	21"	23"		25"	27"	2	9"	31"	33"
To fit waist (inches)	18"	20"	22"		23"	24"	2	5"	27"	28"
To fit chest (cms)	49	54	59		64	69	7.	4	79	84
To fit waist (cms)	46	51	56		59	61	6	4	69	71

GLUSSARY // SIZE GUIDE

# SAMURAI PUSH FORWARD

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